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2	SAFEMANURE	
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4	Developing criteria for safe use of processed manure in	
5	Nitrates Vulnerable Zones above the threshold established	
6	by the Nitrates Directive	
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8	Interim Report	
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27 **Table of contents**

28	SYNOPSIS	5	1
29	1 Exe	ECUTIVE SUMMARY	2
30	2 DR	AFT PROPOSALS	6
31	TECHNIC	AL ASSESSMENT AND PROPOSALS	7
32	3 OB.	ECTIVES AND SCOPE OF THE JRC SAFEMANURE WORK	8
33	3.1	Background	
34	3.2	Project objectives and scope	
35	3.3	The RENURE concept	9
36	3.4	Guiding principles	
37	3.5	Link to other EU legislation	12
38	3.5.1	Link to EU Animal By-Products Regulation	13
39	3.5.2		14
40	3.5.3		
41	3.5.4		15
42	3.6	Structure of the report	17
43	4 DEV	VELOPMENT OF A METHODOLOGY	19
44	4.1	Methodology roadmap	19
45	4.2	Initial refining of priority materials based on questionnaire for the NEG	
46	4.3	Testing against principal objectives – nitrate losses to the environment and	
47		mic value	21
48	4.3.1	Complementary methodologies to address the objectives	
49	4.3.2		
50	4.3.3		
51	4.4	Testing against secondary objectives – cause no unacceptable harm assessm	
52	4.4.1		
53	4.4.2		
54	4.5	Selection of reference conditions	
55	5 Lit	ERATURE OVERVIEW – IMPACTS FROM MANURE AND MANURE PROCESSING	
56	THE EU		
57	5.1	Identifying relevant and actual research topics	
58	5.2	The manure N problem explained	
59	5.3	Further environmental and health benefits and risks	
60	5.3.1	Greenhouse gas emissions	
61	5.3.2	C	
62	5.3.3	·	
63	5.3.4		
64	5.3.5	Metals	40
65	5.3.6	Phosphorus accumulation in soils and phosphorus losses	40
66	5.4	Manure processing technologies	41
67	6 Res	SULTS AND IMPLICATIONS FOR RENURE CRITERIA DEVELOPMENT OF THI	E
68	SCIENTI	FIC WORK	45
69	6.1	Experimental designs and presentation of results	45
70	6.1.1	Meta-analysis	45
71	6.1.2	Biogeochemcial modelling	46
72	6.1.3	JRC measurement campaign	50
73	6.1.4	Overview of available data	50

74	6.2	Agronomic value – Step 2 analyses	51
75	6.2.1	Meta-analysis results	51
76	6.2.2	Biogeochemical modelling results	
77	6.2.3	Implications and proposals for RENURE criteria	54
78	6.2.4	Supplementary meta-analysis assessments for RENURE candidate materials	
79	6.2.5	Types of processed manure compliant with proposed criteria	
80	6.3	Secondary objectives – Step 3 analyses	
81	6.3.1	Gaseous N emissions during the RENURE use-on-land phase	
82	6.3.2	Soil fertility	
83 84	6.3.3	Biological pathogens	
84 85	6.3.4 6.3.5	Contaminants of emerging concern	
85 86	6.3.6	Phosphorus stewardship	
87	6.3.7	Climate change impacts and air emissions during manufacturing	
88	6.4	Outstanding issues of interest.	
89	6.4.1	pH	
90	6.4.2	Emissions during RENURE storage	
91	6.4.3	Secondary macronutrients and micronutrients	
92	6.4.4	Limiting dilution to reach thresholds and limit values	
93	7 Int	ERNATIONAL STANDARDS	
94	7.1	Mineral N	92
95	7.2	Total N	03
96	7.2	Total organic carbon	
90 97		Cu, Hg, and Zn	
97 98	7.4	Extraction	
98 99	7.4.1 7.4.2		
100	7.4.2		
101		VCLUDING ASSESSMENT	
101			
102	_	NNAIRE	
103	9 Sta	KEHOLDER FEEDBACK ON INTERIM REPORT – DEADLINE 18/12/2019	
104	9.1	Objective of the questionnaire	100
105	9.2	The role of JRC and prior steps included	100
106	9.3	Information exchange	100
107	9.4	Procedure	
108	9.5	Questions	
109	9.5.1		
110	9.5.2	Information requests	
111	APPENDE	× ·	104
112	10 GL	DSSARY	105
112			
		NTIFICATION OF AVAILABLE DATA FOR THE EXPERIMENTAL WORK PACKA	IGES
114	107		405
115	11.1	Meta-analysis	
116	11.2	Biogeochemical Model framework and outputs	
117	11.3	JRC measurement campaign - analytical measurements	
118	11.3.	r ja in a sin a	
119	11.3.		
120	11.4	Supplementary data needs	
121	12 SUP	PLEMENTARY METHODS	119

122	12.1	Meta-analysis	119
123	12.1.1	Principles	119
124	12.1.2	Data collection and analysis	120
125	12.2	Biogeochemical modelling	
126	12.2.1	Meteorological data	122
127	12.2.2	2 Crops simulation and validation	
128	12.3	JRC measurement campaign - physicochemical and microbial characte	risation 123
129	12.3.1	Manure processing technologies	
130	12.3.2	2 Analytical measurement standards	128
131	12.4	JRC measurement campaign - contaminants of emerging concern	
132	12.4.1	Sample selection	129
133	12.4.2	······································	
134	13 SUP	PLEMENTARY RESULTS	
135	13.1	Meta-analysis	
136	13.2	Biogeochemical modelling	
137	13.2.1		
138	13.2.2		
139	13.2.3		
140	N har	vested for all 5 compounds	
141	13.3	JRC measurement campaign - physicochemical and microbial characte	
142	13.3.1	Analytical results – main elements	149
143	13.3.2	Analytical results - sulphites, lignin, phosphorus, dry matter and organic matter	151
144	13.3.3		
145	13.3.4		
146	13.3.5		
147	13.3.6	5 JRC measurement campaign – contaminants of emerging concern	
148	BIBLIOGE	КАРНУ	173
	DIDLICOI		1,0
149		ACT - NOT	
	N R		

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160 **1** Executive summary

161 Action is needed to ensure that the on-going technological and market developments for the 162 recycling of nutrients in a circular economy can be reconciled with the objective of protecting water bodies against pollution originating from livestock manure. The objective of this 163 interim report is to help to define which harmonised criteria that could allow nitrogen (N) 164 fertilisers, partially or entirely derived from manure, to be used in areas with water 165 pollution by N following the same provisions applied to N containing chemical fertilisers 166 167 in the Nitrates Directive (91/676/EEC), while ensuring adequate agronomic benefits. In 168 other words, criteria need to be developed that define the point at which N-rich manure-169 derived materials meet standards to act as 'chemical fertilisers' as defined in the Nitrates 170 Directive. Such materials will be referred to as "REcovered Nitrogen from manURE 171 (RENURE)".

172

173 The information laid down in this document has been collated and assessed by the Joint 174 **Research Centre** of the European Commission (JRC) who led the project, guided by the principles of technical expertise, transparency and neutrality. The JRC has been supported in 175 the process by DG ENV and the Nitrates Expert Group (NEG), which includes 176 177 representatives from EU Member States, and external stakeholders. The NEG has been 178 requested to provide techno-scientific data that contributed to the information collected in this 179 report, and has been consulted through meetings and written consultation rounds. The work of the NEG and participating organisations from the NEG members' networks is gratefully 180 181 acknowledged.

182

The proposals for RENURE criteria are based on the guiding principles that (i) the 183 implementation of RENURE shall be in line with the main objective of the Nitrates Directive 184 185 that aims at reducing and preventing water pollution caused or induced by nitrates from agricultural sources; (ii) the use of RENURE shall not induce additional unacceptable 186 187 environmental impacts or human health risks; and (iii) the RENURE criteria shall, in principle, be technologically neutral, practical, enforceable, associated to reasonable 188 189 compliance costs, and facilitate a straightforward verification and monitoring system. Given 190 the animal origin of RENURE materials, legal requirements relating to manure as an animal by-product should continue to apply, in particular Regulations (EC) N^o 1069/2009 and (EU) 191 192 Nº 142/2011. These Regulations control biological risks to public and animal health from animal by-products, including manure, through a set of handling restrictions and use 193 194 conditions.

195

This project embarked by developing **a methodology that stepwise narrows the focus** on candidate RENURE materials that are compliant with guiding principle (i) and successively principle (ii), while concomitantly proposing RENURE criteria along the process. This approach limits the experimental work, experimental measurements and data analysis needs. Moreover, it enables the development of criteria in an efficient manner by targeting the assessment process on principle (ii) solely to materials that are compliant with the primary objective of protecting water from nitrate pollution. Complementary work packages based on qualitative literature overviews, meta-analysis techniques, biogeochemical modelling and analytical measurements of elemental compositions and micropollutants were executed. The work was initiated with a **questionnaire to the NEG and a literature study** that explored the current state of technology and the market for manure-derived N fertilisers as well as possible risks associated to the implementation of RENURE.

208

209 For the testing against guiding principle (i), a direct comparison between candidate RENURE 210 materials and N fertilisers as manufactured via the Haber-Bosch process was performed to 211 select candidate RENURE materials through a combination of meta-analysis and 212 biogeochemical modelling techniques. Processed manure materials were assessed based on 213 their relative concentrations of total N (TN), mineral N, and total organic carbon (TOC) 214 because these parameters are able to discern materials that show different N dynamics under 215 field conditions, and can straightforwardly be measured in low-cost compliance schemes 216 according to international standards. Meta-analysis and biogeochemical modelling results 217 congruently confirmed that TOC:TN ratios were positively correlated to N leaching and negatively correlated to N use efficiency, whereas opposite trends were shown for mineral 218 219 N:TN ratios. Based on these findings, it was proposed that RENURE materials must have a **TOC:TN** ratio \leq 3 or a mineral N:TN ratio \geq 90%. Candidate RENURE materials 220 221 compliant with these criteria can have a similar agronomic efficiency and N leaching 222 potential than Haber-Bosch derived chemical N fertilisers, when applied under good management practices. JRC analytical measurements based on samples collected from 223 224 operating manure processing plants confirmed that processed manure materials such as 225 scrubbing salts, mineral concentrates, and liquid digestate fractions after enhanced solids 226 removal, are able to meet this proposed criterion.

227

228 In a succeeding step, it was tested if candidate RENURE materials compliant with the 229 abovementioned criteria do not exacerbate risks related to sustainability dimensions 230 related to environment and human health beyond those directly targeted in the Nitrates 231 **Directive** ("cause no unacceptable harm assessment", in line with guiding principle (ii)). The 232 most relevant risks identified from the literature study and the questionnaire to the NEG 233 related to greenhouse gas emissions, soil fertility, biological pathogens, contaminants of 234 emerging concern, metals, and phosphorus stewardship. The JRC assessment and 235 measurements indicated that risks are mostly minimal or absent for candidate RENURE 236 materials. The sole risk identified was due to a limited transfer of contaminants of emerging 237 concern and metals to candidate RENURE materials. Whereas at the local scale increased 238 loads of veterinary drugs to soils can be expected following the implementation of RENURE, 239 manure processing is also a means for the removal of such contaminants from the 240 environment. Hence, there might be benefits that could be foregone by setting strict 241 requirements for veterinary drugs that may be disproportional to the supplementary risks 242 induced at the local scale, especially since more information is still needed to understand and 243 evaluate certain pharmaceuticals as regards their environmental risks¹. Moreover, specific EU

¹ cfr. European Union Strategic Approach to Pharmaceuticals in the Environment as outlined in the recent communication from the European Commission available at

initiatives may be better placed to address upstream the issue of pharmaceutical compounds
in the environment. Overall, the impacts of RENURE implementation on contaminants of
emerging concern are ambivalent with local negative impacts that may be counteracted by
positive impacts at the wider scale, and setting overly strict compliance requirements were
therefore considered improper at this stage. Therefore, only limit values for Cu, Hg and Zn
in RENURE were proposed to prevent metal accumulation in soils and limit possible risks
thereof.

251

252 The assessments on guiding principles (i) and (ii) indicated that there was a need to enforce 253 best management for timing and mode of application, and storage of RENURE materials 254 to avoid emissions to air and overwinter leaching N losses. Chiefly, mitigating NH₃ losses 255 and odour nuisance was relevant for a number of RENURE materials characterised by high 256 NH4⁺:TN ratios and neutral to basic pH values. In view of adapting to local settings, a role 257 for the Member States is envisaged because they are best placed to provide guidance on 258 good agricultural management practices based on agri-environmental attributes, including 259 soil and climate conditions, within their territory.

260

Altogether, the combination of "product specific" and "use specific" parameters were taken 261 262 up in the RENURE compliance scheme. A flexible approach based on targets and objectives was proposed, rather than on production process conditions or product type. Such an 263 approach promotes nutrient recovery, stimulates competition and technological innovation, 264 265 and takes into consideration that process conditions and technologies for nutrient recovery on the emerging market might require further adjustments and developments. The product-266 specific parameters that form part of the RENURE criteria (TN, TOC or mineral N, Hg, Cu, 267 268 Zn) can straightforwardly be measured at minimal costs using international standards.

269

In some EU regions of high livestock density, manure is being perceived as a waste and 270 271 current management practices may therefore not seize the full value of this biogenic material. RENURE manufacturing process can fulfil **two functions in a circular economy process**: 272 273 waste management and the production of a new product that serves as a high-quality 274 alternative for Haber-Bosch-derived fertilisers. The recovery of RENURE from manure leaves behind an N-depleted rest fraction that preserves material value and contemplates the 275 276 recycling potential of organic C and phosphorus in a more targeted manner. Hence, RENURE 277 could become an additional component in a transformation cascade that stepwise recovers 278 valuable elements and resources (bioavailable nutrients, organic carbon and energy) from 279 excess manure, by transforming them into substitutes for products originating from the linear 280 economy. Moreover, the RENURE criteria will enforce good management practices related to storage and application on land. In terms of the effects on agricultural sustainability, these 281 282 elements may be more relevant for the overall environmental and health performance and 283 sustainability of manure management than the direct effects triggered by application on land 284 of RENURE criteria compliant materials. Altogether, the possible implementation of

 $https://ec.europa.eu/environment/water/water-dangersub/pdf/strategic_approach_pharmaceuticals_env.PDF$

- 285 RENURE can promote efficient practices which improve the nutrient efficiency of manure in
- agriculture and reduce greenhouse gas emissions from the manufacturing of N fertilisers.
- 287
- 288 Overall, it is concluded that RENURE compliant with the proposed criteria does not
- 289 pose overall unacceptable environmental impacts or human health risks, and that the
- 290 implementation of RENURE as part of manure management systems enables a
- 291 progression towards a more circular economy and an avenue for increased resource
- 292 efficiency in the EU food production system.

293 2 Draft proposals

294 <u>Definition</u>:

RENURE stands for "<u>RE</u>covered <u>N</u>itrogen from man<u>URE</u>". RENURE is defined as any nitrogen containing substance fully or partially derived from livestock manure through processing under controlled conditions that can be used in areas with water pollution by nitrogen following the same provisions applied to nitrogen containing chemical fertilisers as defined in the Nitrates Directive (91/676/EEC), while providing adequate agronomic benefits to enhance plant growth.

301 <u>RENURE criteria</u>:



- RENURE materials should have a mineral N:total N ratio ≥ 90% or a total organic carbon (TOC):total N ratio ≤ 3, where the ratios should be adjusted for any Haber-Bosch-derived N added during the manufacturing process.
 - RENURE materials should not exceed the following limit values:
 - Cu: 300 mg kg⁻¹ dry matter;
 - \circ Hg: 1 mg kg⁻¹ dry matter; and
 - \circ Zn: 800 mg kg⁻¹ dry matter.
- Member States should take the necessary provisions so that the timing and application rates of RENURE are synchronised with plant nutrient requirements, and – when appropriate - to implement the use of cover/catch crops to prevent and minimise nutrient leaching and run-off losses from RENURE application on fallow land, especially during winter.
- Member States should take the necessary provisions to prevent and minimise NH₃ emissions during RENURE application on the field, especially
 - for RENURE N fertilisers that have < 40% of its total N present in the form of NO₃⁻ N; and
 - \circ for RENURE N fertilisers applied on soils of pH_{H2O} > 5.
- Member States should take the necessary provisions to prevent and minimise emissions to air resulting from storage through enforcing appropriate storage conditions of RENURE.

302

- 303 Note:
- RENURE involves the processing of livestock manure, an animal by-product, and RENURE materials will be subject to the controls of Regulation EC N° 1069/2009 and Regulation N° EU 142/2011 until the end point in the manufacturing chain, as defined in these Regulations,
- 307 is reached.
- 308
- 309 <u>Remark</u>:
- 310 This report evaluated the environmental and health impacts and proposed RENURE criteria
- 311 under the condition and assumption that the possible implementation of RENURE does not
- 312 affect the total amount of manure produced within the EU, the number of livestock units and
- 313 the livestock density at the local scale.

314	TECHNICAL ASSESSMENT AND PROPOSALS
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316 3 Objectives and scope of the JRC SAFEMANURE work

317 3.1 Background

The **Nitrates Directive**² (ND) aims at protecting water from diffuse pollution (nitrates and 318 eutrophication) from agricultural activity. To this end, the directive establishes restrictions on 319 use of nitrogen (N) containing fertilising materials³ in areas with nitrates pollution in waters 320 (Nitrates Vulnerable Zones - NVZ). Manure and manure-based fertilisers are subject to more 321 322 stringent restrictions than N containing mineral/chemical fertilisers. More exactly, in NVZ the Nitrates Directive restricts the use of manure, including processed manure, to 170 kg of 323 324 N/hectare per year. This maximum limit for manure-based fertilising materials in polluted areas is based on the observation that the associated environmental risk, especially N 325 leaching risk, is higher for manure than for other fertilisers. The N may be released from 326 327 organic sources at a time when there is little crop uptake, and consequently gives rise to increased opportunities for leaching relative well-dosed mineral N fertiliser with short-term N 328 329 release kinetics.

330 In line with the objectives of the Circular Economy Action Plan, there is an opportunity to

encourage recycled nutrients that can replace nutrients from primary raw materials. The
 main challenge is to obtain recycled nutrient resources that have a similar or better overall

an environmental performance than the primary nutrient resources they replace.

In this context, efforts are ongoing across the EU to develop manure processing technologies that allow turning manure into a safe and agronomical valuable resource that could be more

widely used in NVZ. The challenge remains on how to define scientifically sound **criteria** to

337 ensure the agronomic efficiency of these new materials as well as the protection of water

bodies from nitrate leached due to the use of these materials.

Furthermore, the revision of the **Fertilisers Regulation**⁴, under the Circular Economy Action 339 Plan, has seen a scope extension from purely mineral fertilisers to organo-mineral and 340 341 organic fertilisers. All fertiliser types could possibly include materials partially or entirely derived from livestock manure, as well as to fertiliser blends with varying amounts of mineral 342 and organic nutrient forms. This means that the difference between the original Nitrates 343 344 Directive's definitions of 'chemical fertilizer' ("any fertilizer which is manufactured by an industrial process") and 'livestock manure' ("waste products excreted by livestock or a 345 346 mixture of litter and waste products excreted by livestock, even in processed form") is

² Council Directive of 12 December 1991 concerning the protection of waters against pollution caused by nitrates from agricultural sources (91/676/EEC)

³ It is to be noted that the Nitrates Directive and Fertilisers Regulation (EC 2003/2003) use a different definition and spelling for a similar word. Under the Nitrates Directive, a *fertilizer*, spelled with a Z, is defined as any nitrogen containing substance utilized on land to enhance growth of vegetation. Under the Fertilisers Regulation, *fertiliser*, spelled with an S, has a wider definition of a material, the main function of which is to provide nutrients to plants. These nutrients can be N but also P, K, Ca, Mg, Na, S, B, Co, Cu, Fe, Mn, Mo or Zn. For clarity purposes, this document applies by default the spelling and definition from the Fertilisers Regulation and explicitly states when fertilisers are assumed to contain nitrogen. The spelling with z is only maintained for direct references to definitions from the Nitrates Directive.

⁴ Regulation (EC) No 2003/2003 of the European Parliament and of the Council of 13 October 2003 relating to fertilisers

becoming more and more blurred in some cases. Article 3(20) of Regulation (EC) No
1069/2009 provides a definition of manure for the purpose of animal health controls:
"manure' means any excrement and/or urine of farmed animals other than farmed fish, with
or without litter"

- In conclusion, action is needed to ensure that the on-going technological and market developments for the recycling of nutrients can be reconciled with the continued objective of protecting water bodies against pollution originating from manure.
- 354

355 **3.2 Project objectives and scope**

The project objective is to propose harmonised criteria that could allow N fertilisers, partially or entirely derived from manure, <u>to be used in areas with water pollution by N following the</u> <u>same provisions applied to N containing chemical fertilisers⁵ in the ND, while ensuring</u> <u>adequate agronomic benefits</u>. In other words, criteria need to be developed that define the point at which N-rich manure-derived materials meet standards to act as 'chemical fertilisers' as defined in the ND (Figure 1).

The current project objective also implies that the project **scope** is limited to investigating candidate processed N-containing manure materials that will be used as N fertilisers on agricultural land. Following materials and aspects are therefore **excluded** from the scope of the present project:

- materials not containing any manure (e.g. sewage sludge, bio-waste compost);
- environmental and human health impact analysis not directly related to the application
 of the "safe" processed manure on agricultural land (e.g. direct impacts and risk
 assessment of "safe" processed manure (side-)streams; extensive environmental and
 human health impacts of the processing steps);
- processed manure materials without residual N (e.g. ashes from incinerated manure).

The project is performed in relation to an administrative agreement between DG ENV and DG JRC. The final deliverables of the JRC study enable DG ENV to collect techno-scientific information on different aspects on manure processing to support the implementation of the Nitrates Directive.

376

377 **3.3 The RENURE concept**

Whereas the SAFEMANURE acronym of the project refers to 'safe processed manure', the JRC has refined this concept in order to better align with the project objectives. Therefore, we propose a new concept, referred to as "<u>RE</u>covered <u>Nitrogen from manURE</u> (*RENURE*)" (Figure 1). RENURE means "any nitrogen containing substance fully or partially derived from livestock manure through processing under controlled conditions that can be used

in areas with water pollution by nitrogen following the same provisions applied to

⁵ defined as "any fertilizer which is manufactured by an industrial process" according to the Nitrates Directive; this type of fertiliser is not bound to the application limit of 170 kg N ha⁻¹ yr⁻¹.

nitrogen containing chemical fertilisers as defined in the Nitrates Directive
(91/676/EEC), while providing adequate agronomic benefits to enhance plant growth''.
The RENURE criteria then define the quality and/or handling rules that a processed manure
material should comply with in order to be classified as RENURE.

- 388 The RENURE concept better covers the scope and objectives of this project because:
- 389 The project focusses on the safe use of the **N derived from livestock manure**;
- 390 o Some of the materials resulting from manure show a low degree of resemblance to
 391 livestock manure;
- Manure and processed manure materials applied in line with the existing provisions of 392 0 393 the ND and other EU legislation, can bring about important benefits for agriculture in the EU and are thus not unsafe. This project principally assesses the "safety" aspect 394 395 within the dimension as defined in the ND, rather than on the safe use of (processed) manure in general. As a consequence there is a large focus on the 396 protection of water bodies from excessive nitrate losses resulting from processed 397 398 manure applied in addition to the legal application limits for unprocessed manure. 399 Hence, the safety aspect involves not inducing supplementary risks relative to the 400 current management practices based on the requirements laid down in the Directive;
- 401 o The introduction of the new RENURE definition enables a clear differentiation
 402 between livestock manure, processed livestock manure, RENURE and chemical
 403 fertilisers as derived through the Haber-Bosch process (Figure 1).

404

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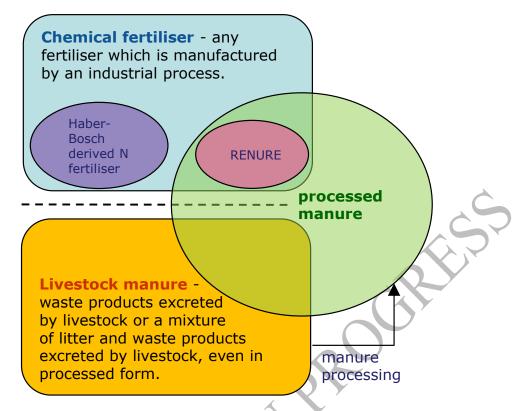




Figure 1: Conceptual outline of the different definitions and concepts applied in this project,
 including livestock manure, processed manure, chemical fertiliser, Haber-Bosch derived N
 fertiliser and RENURE.

409

410 **3.4 Guiding principles**

The proposals shall be set to **ensure environmental and health protection and encourage industry to undertake nutrient recycling actions** that will contribute to achieving the policy goals set in the framework of the Circular Economy Action Plan. During the development of the methodological framework, the authors of this report have departed from a set of guiding principles to develop the RENURE criteria proposals and to structure the report, as follows:

- 417 I. The RENURE criteria shall be in line with the main objective of the Nitrates Directive
 418 that aims at reducing water pollution caused or induced by nitrates from agricultural
 419 sources. This implies that RENURE shall have a similar N leaching potential and
 420 agronomic efficiency compared to chemical fertilisers as manufactured through the
 421 Haber-Bosch process.
- 422 II. The use of RENURE shall not induce overall adverse environmental impacts or
 423 human health risks relative to the current regulatory framework. This implies that
 424 the RENURE proposals do not exacerbate risks related to other sustainability
 425 dimensions, including both environmental and health issues.
- 426 III. The RENURE criteria shall, in principle, apply a neutral stance towards all existing
 427 and future technological systems operating on the market (technologically neutral).
 428 At the same time, the criteria shall be clear, practical and enforceable, lead to

429 reasonable compliance costs, and facilitate a straightforward verification and 430 *monitoring system.* Such a flexible approach promotes nutrient recovery, stimulates 431 competition and technological innovation, and takes into consideration that process 432 conditions and technologies for nutrient recovery on the emerging market might 433 require further adjustments and developments.

434 To the best possible extent, the RENURE criteria proposals take into account these 435 principles. A lack of consideration of these aspects may reduce farmers' and consumers' 436 confidence and create low market acceptance for innovative fertilisers, ultimately 437 undermining the objective of nutrient recycling.

438

439 The information laid down in this document has been collated and assessed by the European 440 Commission's Joint Research Centre who led the work on the project, guided by the 441 principles of technical expertise, transparency and neutrality. The JRC has been 442 supported in the process by DG ENV, the Nitrates Expert Group (NEG) as representatives 443 from EU Member States, and other external stakeholders. The NEG has been requested to 444 provide techno-scientific data that contributed to the information collected in this report, and 445 has been consulted through meetings and written consultation rounds. The work of the NEG 446 and participating organisations from the NEG members' networks is gratefully 447 acknowledged.

448

449 3.5 Link to other EU legislation

The RENURE project, executed under the umbrella of the ND to protect water quality across 450 the EU, is supplementary to existing EU legislation that regulate the use, handling, transport 451 452 and placing on the market of manure-derived N fertilisers. Specific legislation that is of most interest includes Regulation (EC) 1069/2009 on animal by-products, the Waste Framework 453 Directive (2008/98/EC), Regulation (EU) 2019/1009 on fertilising products, and the National 454 455 Emissions Ceilings (NEC) Directive (2016/2284/EU). There is need for different pieces of 456 legislation as they all have focus a specific scope related to manure-derived N fertilisers, as follows: 457

458 • The Nitrates Directive aims at preventing the polluting of ground and surface 459 waters by nitrates derived from agricultural sources and at promoting the use of good 460 farming management practices, amongst other related the use of N fertilisers. The Animal By-Product Regulation aims to prevent risks arising from animal by-products 461 462 not intended for human consumption, and to ensure a high level of protection of animal and public health during further usage and disposal of such materials; 463

- 464 465 466
- Some animal by-products, such as those which are destined for incineration, 0 landfilling or use in a biogas or composting plant, have a legal status of waste and should therefore follow the previsions laid down in the Waste Framework Directive;
 - The EU Fertilisers Regulation aims at establishing a regulatory framework enabling 467 0 468 for the placing on the (open) market of EU fertilising products (fertilisers, liming 469 materials, soil improvers, pant biostimulants, etc.), including those derived from 470 secondary raw materials, mostly in view of environmental and food safety. It

- includes process and quality criteria for fertilising products, but does not focus on
 fertiliser management. The EU Fertilisers Regulation relies on the principle of
 'optional harmonisation', and is thus complementary to possible national legislation;
- The National Emissions Ceilings (NEC) Directive (2016/2284/EU) sets national emission reduction commitments for Member States and the EU for five important air pollutants, some of which largely originate from agriculture. These pollutants contribute to poor air quality and lead to significant negative impacts on human health and the environment.
- 479

In section 3.5.1 - 3.5.4, we briefly outline the proposed RENURE implementation in the legal framework and the links between the RENURE criteria and these legislations. The proposals are mainly based on the principles that the regulation of (animal) health related aspects as well as the envisaged end-use and legal status of the RENURE material fall beyond the mandate of this project, and by extension the ND.

485

486 3.5.1 Link to EU Animal By-Products Regulation

The use routes for derived products from animal materials (referred to in Article 32 of
Regulation (EC) No 1069/2009) and their placing on the market is regulated at EU level
through Regulations (EC) No 1069/2009 and (EU) 142/2011.

Manure and digestive tract content as category 2 materials pursuant to Regulation (EC) 490 491 1069/2009 does not require a specific treatment for hygienisation if the competent authority 492 does not consider it a risk for the spreading of serious transmissible diseases; manure can be 493 applied to land without processing/treatment when the competent authority does not 494 consider such operations to present a risk for the spread of any serious transmissible disease. 495 The competent authority may in accordance with Article 48 of Regulations (EC) No 496 1069/2009 refuse receipt of the consignment of unprocessed manure from another Member 497 State or ask for processing of manure.

498 However, the placing on the market of **processed manure**, derived products from processed 499 manure and guano from bats is subject to the requirements laid down Regulation (EU) 500 142/2011 (Annex XI, Chapter I, section 2). The standard processing method that such 501 materials must undergo includes a heat treatment process of at least 70 °C for at least 60 502 minutes and they shall have been subjected to reduction in spore-forming bacteria and toxin 503 formation, where they are identified as a relevant hazard. These conditions could be met, for 504 instance, in anaerobic digestion and composting plants (see Annex V of Regulation (EU) 505 142/2011). Also, the production conditions for organic fertilisers and soil improvers, other 506 than manure, digestive tract content, compost, milk, milk-based products, milk-derived 507 products, colostrum, colostrum products and digestion residues from the transformation of 508 animal by- products or derived products into biogas, are laid down in this Regulation (Annex 509 XI, Chapter III). Moreover, conditions on storage, transport and collection, as well as other 510 requirements are laid down in the Animal by-Products Regulation to ensure that processed 511 manure and manure-derived fertilisers are not re-contaminated. Finally, similar provisions on

the minimum requirements of temperatures (70 °C) and time (at least 60 minutes) also apply
to manure that is treated in a biogas plant.

514 National competent authorities may authorise on their territory the use of other 515 standardised process parameters than those referred to above, provided that the applicant 516 for such use demonstrates that such parameters ensure adequate reduction of biological risks. 517 This involves, amongst others, the identification and analysis of possible hazards, a validation 518 of the intended process by measuring the reduction of viability/infectivity of endogenous 519 indicator organisms, including, for instance, Enterococcus faecalis, thermoresistant viruses 520 such as parvovirus, parasites such as eggs of Ascaris sp., Escherichia coli, Enterococcaceae, 521 and Salmonella spp.

- 522 The processing conditions that apply are thus laid down in the Animal By-Products523 Regulation. The European Commission can lay down further modifications to the permitted
- 524 use routes and technical requirements for the handling, treatment, transformation, processing
- 525 and storage of animal by-products or derived products in the Animal by-products Regulation.
- 526 The Directorate-General for Health and Food Safety is a Directorate-General of the
- 527 European Commission (DG SANTE) is responsible for the implementation of European
- 528 Union laws on the safety of food and other products, on consumers' rights and on the
- 529 protection of people's health.
- 530 It is proposed that the RENURE criteria are developed in a sovereign manner, and thus
- independent on the conditions laid down in the EU Animal By-Products Regulations. 531 532 However, the process/quality requirements of Regulation (EC) No 1069/2009 and the RENURE criteria should apply **cumulatively** to RENURE materials. Any RENURE material 533 534 will thus only be excluded from the controls under Animal By-Products Regulations when it 535 has reached a point in the manufacturing chain beyond which it no longer poses any 536 significant risk to human, animal or plant health, to safety or to the environment, i.e. the 'end 537 point in the manufacturing chain', in accordance with Article 5 of Regulation (EC) No 538 1069/2009. 539
- 540 This procedure has the benefit of **straightforwardness**, since there will be no need to modify 541 the RENURE criteria when possible changes in the process conditions for manure are 542 implemented in the Regulation (EC) No 1069/2009 and its amendments, and/or by approved 543 handling measures proposed by national competent authorities.
- 544

545 3.5.2 Link to the Waste Framework Directive

546 Directive 2008/98/EC on waste lays down certain measures to protect the environment and 547 human health. Article 2(2)(b) of that Directive provides that certain matters are excluded 548 from the scope of that Directive to the extent that they are covered by other Union legislation. 549 This relates, amongst others, to animal by-products covered by the Animal By-Products 550 Regulation (EC) No 1069/2009, except those which are destined for incineration, 551 landfilling or use in a biogas or composting plant. In the interests of coherency of Union 552 legislation, the processes whereby animal by-products and derived products are transformed 553 into biogas and composted should comply with the health rules laid down in the Animal By554 Products Regulation (see above), as well as the measures for the protection of the 555 environment laid down in **Directive 2008/98/EC** [e.g. Article 13 that outlines that Member 556 States shall take the necessary measures to ensure that waste management is carried out 557 without endangering human health, without harming the environment and, in particular: (a) 558 without risk to water, air, soil, plants or animals; (b) without causing a nuisance through noise 559 or odours; and (c) without adversely affecting the countryside or places of special interest]. 560 As will be observed from this report, RENURE materials often involve anaerobic digestion as 561 a process step (see section 5.4), implying that such materials should follow the provisions of the Waste Framework Directive, unless the RENURE materials can obtain a product status, 562 563 either through national measures transposing Article 6 of the Directive (national End-of 564 Waste criteria) or the EU Fertilising Products Regulation (Regulation No 2019/1009, see 565 section 3.5.3 below).

566

567 3.5.3 Link to EU Fertiliser regulation

Regulation (EU) 2019/1009 includes requirements for the placing of the market N fertilisers 568 569 as EU fertilising products (see Annex I – IV). The Regulation does not prevent non-570 harmonised fertilisers from being made available on the internal market in accordance with national law and the general free movement rules of the Treaty on the Functioning of the 571 European Union ("optional harmonisation principle"). Therefore, it is proposed to develop 572 the RENURE criteria also independent on the requirements laid down for N fertilisers in 573 574 **Regulation (EU) 2019/1009.** Hence, RENURE manufacturers are given the option to comply 575 with the requirements for EU fertilising products, but compliance with that Regulation is not mandatory. This enables additional flexibility, especially for RENURE materials that 576 577 envisage a local use in the national territory of the manufacturer. In case a RENURE material 578 meets the RENURE criteria and the requirements for EU fertilising products laid down in 579 Regulation (EU) 2019/1009, it will receive a product status that allows free movement on 580 the internal market.

581

582 Where possible and suitable, the RENURE criteria and product quality standards will, 583 however, be **streamlined as much as possible** with the existing requirements of the 584 Fertilisers Regulation (EU) 2019/1009. In the end, this will provide additional clarity to 585 manufacturers and consumers and the limits and thresholds for parameters of concern have 586 already been derived based on the available techno-scientific and market evidence in a 587 participative policy process.

- 588
- 589 Note that a condition for manure-derived EU fertilising products is that they should have 590 reached the "end point in the manufacturing chain" as defined in Regulation (EC) No 591 1069/2009.
- 592
- 593 3.5.4 Link to National Emission Ceiling Directive
- A new National Emissions Ceilings (NEC) Directive (2016/2284/EU) entered into force on 31 December 2016. Replacing earlier legislation (Directive 2001/81/EC), the new NEC

596 Directive sets 2020 and 2030 emission reduction commitments for **five main air pollutants**: 597 nitrogen oxides, non-methane volatile organic compounds, sulphur dioxide, ammonia and 598 fine particulate matter. It also ensures that the emission ceilings for 2010 set in the earlier 599 directive remain applicable for Member States until the end of 2019. The new directive 600 transposes the reduction commitments for 2020 agreed by the EU and its Member States 601 under the 2012 revised Gothenburg Protocol under the Convention on Long-range 602 Transboundary Air Pollution (LRTAP Convention). The more ambitious reduction 603 commitments agreed for 2030 are designed to reduce the health impacts of air pollution by 604 half compared with 2005. For this work, a focus on NH3 and NOx emissions is most 605 relevant due to the substantial contributions of agriculture to the total emissions of these 606 pollutants at EU level.

607

The Directive requires that the Member States draw up National Air Pollution Control 608 609 **Programmes** that should contribute to the successful implementation of air quality plans 610 established under the EU's Air Quality Directive. The NEC Directive highlights the importance of Member States regularly reporting air pollutant emission inventories for 611 612 assessing progress in reducing air pollution in the EU and for ascertaining whether Member 613 States are in compliance with their commitments as outlined in their respective national air 614 pollution control programmes. With a view to complying with the relevant national emission reduction commitments, Member States shall include in their national air pollution control 615 616 programmes the emission reduction measures laid down as obligatory in Part 2 of Annex III and may include in those programmes the emission reduction measures laid down as optional 617 618 in Part 2 of Annex III or measures having an equivalent mitigation effect (see Article 6(2) of the Directive). Part 2 of Annex III implies, amongst others, that Member States shall take into 619 620 account the relevant Ammonia Guidance Document, and shall make use of best available 621 techniques in accordance with Directive 2010/75/EU - the Industrial Emissions Directive. Optional measures related to timing and mode of manure and fertilisers applications, type of 622 623 fertiliser, and storage techniques, are outlined in Annex III of the Directive.

624

In 2017, the most recent year for which data were **reported** (European Environment Agency, 2019b), the total emissions of four main air pollutants — nitrogen oxides (NOx), nonmethane volatile organic compounds, sulphur dioxide (SO₂) and ammonia (NH₃) — were below the respective ceilings set for the EU as a whole, but significant variations in NH₃ emissions across EU Member States are observed. To meet the 2020 reduction commitments for NH₃ and NOx, further reductions of 2.3% and 3.2%, respectively are required to meet the target set at EU level.

632

However, for the fourth consecutive year, **emissions of NH**₃ increased. From 2016 to 2017, emissions increased by 0.4% across the EU. Over the period 2014-2017, the overall increase was about 2.5%. These increases are attributed to a **lack of emission reductions in the agriculture sector**. Six Member States (Austria, Croatia, Germany, Ireland, the Netherlands and Spain) exceeded their NH₃ ceilings in 2017. The highest exceedances, in percentage terms, were reported for Spain (47%) and Croatia (25%). The smallest exceedances were reported for Ireland (around 2%). The largest emitter of NH₃ was Germany, followed by France and Spain. Between 2016 and 2017, 12 EU Member States reported emission reductions for NH₃. Since 2016, all Member States have been in compliance with their **NOx emission ceilings**. In absolute amounts, the largest emitters of NOx in 2017 were Germany, followed by the United Kingdom and France. Between 2016 and 2017, 21 Member States reported emission reductions for NOx. The total reduction in aggregated EU emissions amounted to 2.2% between 2016 and 2017, with an overall reduction of 38% since 2005.

646

647 For 2020, 16 Member States are not on track to comply with at least one of their reduction commitments. The main challenge represent NH₃ emissions, for which 13 EU Member States 648 649 (Austria, Denmark, Estonia, France, Germany, Hungary, Ireland, Latvia, Lithuania, Luxembourg, Malta, Sweden and the United Kingdom) reported projected emissions above 650 their agreed reduction committments. Six Member States do not expect to meet their 651 respective NOx (Latvia, Lithuania, Greece, Poland, Romania and Slovenia) emission 652 653 reduction committments in 2020. Looking ahead to 2030, further efforts are clearly required by Member States in order for them to meet their 2030 emission reduction commitments. 654 655 More than half of the Member States are not on track to comply with their agreed reduction 656 commitments for NH₃ and NOx.

657

Altogether, these observations indicate the need to evaluate the impacts of RENURE on
 NH₃ and NOx emissions, and to promote measures that reduce the emissions of these air
 pollutants.

661

662 **3.6 Structure of the report**

As to the structure of this report, the chapters 1 and 2 form the synopsis of this report, 663 including an executive summary (Section 1) and the draft proposals of this report (Section 2). 664 665 Section 3 outlines the background, scope and objectives, guiding principles, and the main concepts and definitions that will be applied in this report. Sections 4 - 8 of the Interim 666 Report describe the technical assessment and proposals for the RENURE criteria. This part 667 starts with Section 4 focussing on the development of a sound methodology to address the 668 669 project objectives. The methodology includes a literature overview that (i) describes the 670 impacts of manure on the N cycle, (ii) identifies other relevant environmental/health issues that are impacted by manure management, and (iii) provides a brief overview of relevant 671 manure processing technologies (Section 5). Section 6 provides the results of this report, 672 673 interprets them in a risk-based context, proposes RENURE criteria to manage possible risks, 674 and provides an assessment on the type of materials that could fulfil the RENURE criteria. 675 Section 7 gives an overview of the available international standards for the measurements taken up in the proposed RENURE compliance scheme. Finally, Section 8 summarises the 676 general conclusions and expected impacts from the proposed RENURE criteria. As part of 677 678 the Interim Report, a questionnaire is provided in <u>Section 9</u> that enables the JRC to collect 679 feedback from the NEG and the stakeholders on the proposed RENURE criteria in view of possible refinements in a later stage. The report is annexed by the Appendix that provides a 680 681 glossary (Section 10), an overview of the available information that could be retrieved and

- analysed for each of the different work packages (Section 11), details on the methods applied
- 683 in the different work packages (Section 12) and supplementary results (Section 13).

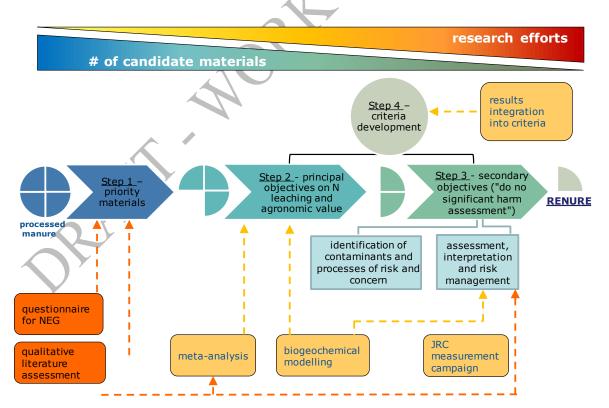
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684 4 Development of a methodology

685 4.1 Methodology roadmap

A methodological approach is undertaken that stepwise reduces the possible RENURE 686 687 options to better prioritise JRC efforts (data collection, modelling exercises, analytical 688 measurements, criteria setting, etc.) along the project (Figure 2). The starting point is the 689 questionnaire launched to the NEG and the scientific literature study that helped to (i) identify "priority materials" for which a comprehensive material property database was 690 developed, (ii) focus efforts on the selection of agronomic aspects, assessment parameters 691 692 and test conditions (e.g. leaching, N use efficiency, fertilisers for comparison), and (iii) identify possible environmental and health risks associated to the possible implementation of 693 694 RENURE criteria (e.g. presence of contaminants, greenhouse gas emissions, etc.) (step 1, 695 questionnaire) (Figure 2). The information from the questionnaire are included in this section 4 of the report. The outcomes were used to design and fine-tune a methodology, and to select 696 target materials for posterior scientific analyses. In this second step, meta-analysis and 697 698 biogeochemical modelling techniques are applied to select "candidate RENURE materials" 699 based on the testing against the principal evaluation criteria of water protection against pollution from agriculture and agronomic value, more specifically on N leaching and N 700 use efficiency (section 6.2). Initial proposals for RENURE criteria will be brought forward to 701 702 ensure the primary objective of water quality protection in NVZ as well as agronomic 703 efficiency.





705

Figure 2: Roadmap of the methodology applied for the SAFEMANURE project that relies on a
 continuous refinement of candidate materials to prioritise JRC research efforts.

708

709 Note that N leaching and N use efficiency are tightly linked parameters and that 710 agricultural systems characterised by a low NUE typically show a higher N leaching. Per 711 definition, NUE is defined as the N that is taken up by the plant relative to the total N input, 712 thus indicating the inverse relationship between NUE and potential N losses (see section 4.3). 713 Moreover, a feedback loops exist for N fertilisers of low NUE because the lower plant 714 uptake from the N fertilisers is routed back to higher fertiliser application rates to achieve 715 satisfying plant yields. As part of a chain of cause-and-effect, the high application rates lead to disproportional N leaching losses. Therefore, a share of the methodology focusses on NUE 716 717 as a key parameter in our assessment (see section 4.3) because of the feedback effect and the 718 challenges to accurately measure N leaching.

719

720 In a third step, those materials were then evaluated to ensure environmental and health 721 protection and coherence with other EU policies based on processed manure properties, lab 722 and field experiments, and scientific literature data (section 6.3). The **main objective here is** to corroborate that the possible implementation of **RENURE** does not lead to adverse 723 724 effects on items that are not directly related to the ND, but are part of other objectives 725 and policy strategies in the EU ("cause no unacceptable harm assessment assessment"). 726 Step 3 analyses are targeted towards RENURE candidate materials that meet the principal 727 objectives of this work to apply more targeted focus for additional criteria needs, and to 728 reduce the research efforts and costly analytical measurements. The stepwise approach 729 applied implies that only materials with high agronomic value and low leaching potential will 730 be targeted for step 3 analyses, thus regardless of their possible unrelated benefits for the 731 agricultural system in the EU.

732

The outcomes of the analysis underlying step 2 and 3 are used to develop RENURE criteria
for manure-derived materials (Figure 2). Note that this approach intentionally avoids a
quantitative weighing of the different agronomic and environmental aspects.

736

737 **4.2** Initial refining of priority materials based on questionnaire for the NEG

At the beginning of the project, a set of questionnaires were launched to the NEG to collect techno-scientific information and to bring together viewpoints on the materials that Member States envisage as possible RENURE materials. Such initial categorisation enabled JRC to streamline most efforts on such "priority" materials. In general lines, the responses of the Member States enabled JRC to categorise candidate materials as follows:

- 743 <u>• Top priority</u>: recovered ammonium nitrate and ammonium sulphate (widened to scrubbing salts to include e.g. recovered ammonium nitrate), and recovered mineral concentrates through reverse osmosis;
- 746 o <u>Medium priority</u>: (liquid fraction of) anaerobic digestate, struvite;
- 747 o <u>Low priority</u>: untreated manure, liquid-solid separated manure without treatment,
 748 concentrate from vacuum evaporation or stripping, dried fibrous organic material.

At the same time, it was noted that some Member States refrained from making a selection of priority materials and preferred to keep a **wide-ranging scope** of the project, also towards manure-derived materials that are typically already produced at industrial scale and applied on land under the conditions as laid down in the ND (e.g. liquid manure fractions, dried fibrous materials, composted manure). These Member States indicated that selection of RENURE should take place on the basis of their behaviour in the field, and more specifically their ability to provide N to plants.

756 Based on the Member State responses, JRC decided to maintain an initial open focus for 757 "step 2 assessments" that compares a broad variety of possible RENURE materials, 758 with a specific focus on the top priority materials as listed above. Therefore, data 759 collection campaigns were organised to include a maximal amount of information on top 760 priority materials. This was required since literature is more abundant for medium and low-761 priority materials than for top priority materials that currently make up a relatively small share of the processed manure materials. Modelling and experimental analyses were 762 763 performed that included a wide variety of materials of all priority groups in line with the 764 Member State proposals, and with the objective to evaluate differences in agronomic 765 performance and N leaching for the different material groups.

766

767 4.3 Testing against principal objectives – nitrate losses to the environment and 768 agronomic value

769 4.3.1 Complementary methodologies to address the objectives

770 This second step involved testing against the principal objective of the ND to protect water 771 quality across Europe by preventing nitrates from agricultural sources polluting ground and 772 surface waters and by promoting the use of good farming practices. This objective covers two 773 main aspects: (i) a strong focus on material properties to avoid N losses to water bodies, 774 and (ii) a reference to good farming practices that may mitigate such losses. Therefore, a 775 methodological approach was developed that assesses both aspects. This is in line with Member States' comments remarking that the assessment should consider both "product 776 777 specific" and "use specific" parameters. Member States also highlighted that the objective of 778 fertilisation is to provide the plants with nutrients, and that – in addition to N leaching - plant 779 N use efficiency (NUE) is an important parameter that should be taken into account for the 780 assessment of agronomic aspects. This is particularly important because of the nexus and 781 feedback loops between N leaching, plant N uptake, and fertiliser N application rates. A high 782 NUE is critical to limit the total amount of N applied, the main parameter that governs total 783 potential N loss to water bodies. The term NUE is mathematically defined as the 784 dimensionless ratio of the sum of all N removed in harvested crop products (outputs or N-785 yield) divided by the sum of all N inputs to an agricultural system. Improving NUE is one of 786 the most effective means of increasing crop productivity while decreasing environmental 787 degradation, since NUE is inversely related to N surplus (Cassman et al., 2003; Davidson et 788 al., 2015; Zhang et al., 2015) (Figure 3).

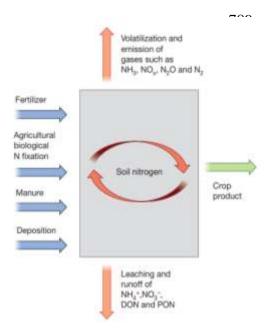


Figure 3: Illustration of the N budget in crop production and resulting N species released to the environment. Inputs to agriculture are shown as blue arrows and harvest output as a green arrow. NUE is defined as the ratio of outputs (green) to inputs (blue) (i.e. NUE = N_{yield}/N_{input}). The difference between inputs and outputs is defined as $N_{surplus}$, which includes N losses to the environment (orange arrows) and N recycling within the soil (grey box) ($N_{surplus} = N_{input} - N_{yield}$). Abbreviations: ammonia (NH₃), nitrogen oxides (NOx), nitrous oxide (N_2O), dinitrogen gas (N_2), ammonium (NH₄⁺), nitrate (NO_3^-), dissolved organic nitrogen (DON) and particulate organic nitrogen (PON) (adopted from Zhang et al., 2015)

Plant N uptake and N leaching are thus commonly inversely related (Hashimoto et al., 2007),
and a high N use efficiency from fertilisers is essential to reduce nitrate leaching (MasclauxDaubresse et al., 2010).

810

Nitrogen leaching can be measured by using lysimeters, deep soil sampling, and soil 811 solution sampling, and resins, but a fully comprehensive measurement of actual long-term 812 N leaching requires a detailed study over a number of years. Due to the substantial efforts 813 814 underlying such assessments, there are only a limited number of such studies available in 815 specific agricultural settings (e.g. Goulding et al., 2000) and for specific RENURE candidate materials (e.g. Nkoa, 2014; Möller, 2015), not including RENURE top priority materials. 816 817 Estimation of N leaching at a regional scale and on longer time scales can rely on mathematical models. Biogeochemical models, such as DAYCENT, combine soil N 818 819 turnover modelling with water budget calculation to estimate N leaching for various N rates 820 and sources, crop types, cropping systems, management practices, and soil and climatic 821 conditions. The biogeochemical model simulates the C and N fluxes between the atmosphere, 822 vegetation and soil, whereas the associated hydrological module is able to simulate the 823 vertical transport of water and N compounds (i.e. the loss through leaching controlled by soil 824 water flow and N transformation). The models simulate soil and hydrological processes based 825 on daily maximum/minimum air temperature and precipitation, soil properties, and land 826 cover/use data (e.g., vegetation type, cultivation/planting schedules, amount and timing of 827 nutrient amendments) from field to a regional scale, depending on available databases. In 828 addition to providing data on N leaching, biogeochemical models can also provide 829 information on other aspects of secondary relevance brought forward by Member States such 830 as greenhouse gas emissions and soil organic matter balances (step 3 assessments). The main 831 strength of biogeochemical modelling approaches lies in the possibility to make use of wellcalibrated models to simulate the long-term N cycle dynamics and the resulting plant and 832 environmental responses under the full set of EU agroecosystems that vary in plant 833 834 types, soil types, climate conditions, and fertilisation management practices. The limitations of the technique relate to the inherent uncertainty of the estimated *modelling* 835

effect of a small number of 'simulated' compounds, rather than on actually observed nutrient
dynamics for the broad spectrum of RENURE materials, and the impossibility to model
specific processes of interest (e.g. NH₃ volatilisation).

839

The NUE is typically evaluated by experiments that comparatively measure plant N 840 841 uptake after the application of different N fertilisers, usually over a time span that does 842 not extend beyond one plant growing season. Such experiments can be performed under controlled laboratory or more realistic field conditions, and are relatively straightforward 843 844 enabling their replication under different soil and climate conditions for different crops. Specific experimental set-ups, for instance including measurements of gaseous N losses or N 845 846 leaching after watering/simulated rainfall, may also derive a short-term system N balance. 847 The results of such experiments documented in scientific literature can be combined in a quantitative literature study through meta-analysis techniques. Meta-analysis is a statistical 848 analysis of combined data from a series of well-conducted primary studies, in order to obtain 849 850 a more precise estimate that reduces the size of the confidence interval of the underlying 851 "true effect" in comparison to any individual study (Pogue and Yusuf, 1998; Garg et al., 852 2008). Meta-analysis techniques enable establishing whether the scientific findings are consistent and generalisable across settings and facilitate understanding the reasons (e.g. soil 853 854 type, plant type, fertiliser application method) why some studies differ in their results. For 855 these reasons, a meta-analysis of similar, well-conducted, randomized, controlled trials has been considered one of the highest levels of evidence (Garg et al., 2008). The main strength 856 of this meta-analysis relates to the fact that it relies on **direct observations and empirical** 857 858 testing of actually produced RENURE candidate materials for different types of soils; 859 thus bringing in a very tangible and real-life research component. Therefore, any specific 860 properties that may negatively impact upon plant growth and plant N uptake (e.g. presence of 861 traces of phytotoxic compounds) will be incorporated in this assessment. Also, experimental 862 designs can be incorporated that focus on specific processes such as NH₃ volatilisation. The limitations of the meta-analysis technique involve (i) the lack of strength to estimate long-863 term effects, which is especially a strong limitation for N leaching, and (ii) the impossibility 864 to make a spatial assessment for all specific soil and climate conditions found in the EU. 865

866

867 JRC relied on a combination of different methodological tools to assess the principal objectives related to agronomic performance (step 1) by combining meta-analysis and 868 biogeochemical modelling techniques. Possibly, the meta-analysis will be complemented in 869 a later stage with **laboratory experiments** (pot trials) that aim at enhancing the statistical 870 871 power of the analysis, especially for NUE and leaching of the priority materials (see section 872 11.4). This complementary methodology enables to combine the power of empirical testing 873 of existing RENURE materials in the short-term with the benefits of biogeochemical 874 modelling that enable to estimates key agronomic performance parameters in the long-term 875 and at EU-wide level. It is expected that the results of both work packages will select for 876 similar RENURE candidate materials that show good agronomic performance and reduced environmental risks for N leaching. Combined, these work packages offer a robust and 877 878 reliable state-of-the art methodology to assess N losses and agronomic efficiency.

879

880 4.3.2 Selection of parameters

The objective of the testing against the principal objectives is to guide the selection of RENURE materials to ensure agronomic efficiency and the protection of water bodies from N leaching. To this end, the results of these work packages will feed into the process of proposing RENURE criteria, including appropriate thresholds and/or maximum limits, in line with the overall objective of this project.

886

887 Therefore, parameters need to be selected that take into account following aspects:

- 888 1. As indicated by the NEG, the selected parameters should **preferentially focus on** 889 **material properties**, rather than on their "type" or "grouping name". After all, 890 materials of a specific type (e.g. liquid fraction of digestate, mineral concentrate) may 891 vary substantially in chemical composition as the input materials, technology and 892 process conditions applied may vary broadly across manufacturers. Moreover, new 893 technologies may arise that create "safe" N fertilisers when manure processing further 894 develops and a technological neutral stance is desirable;
- 895
 2. The replies of the NEG to the questionnaires provided initial insights from experts in
 896 the field. In brief, their feedback indicated following general advice:
- a. Useful parameters to assess agronomic value of processed manure materials
 include the speciation of N forms (i.e. the contribution of NH4⁺, NO3⁻ and
 organic N content to total N), the matrix in which they are embedded (e.g.
 organic matter content of the processed manure fertiliser). Possibly, also P &
 K content, dry matter content and pH could be taken into consideration;
- b. It may be important to consider aspects on application form especially in view of NH₃ volatilisation losses, as well as features of the receiving soil and plant species;
- 905 3. The selected parameters should be easily measurable in view of their uptake in lowcost RENURE compliance schemes to reduce compliance costs and administrative 906 907 burdens to future RENURE manufacturers. It is thus relevant to evaluate the co-908 variation of specific parameters across the different processed manure materials to avoid the uptake of two tightly correlated parameters in the compliance scheme. In 909 910 this respect, preliminary testing on the collected processed manure materials (see section 13.3.5 for the full assessment) pointed towards the close correlation between 911 912 organic matter/total organic carbon with total P and the total carbon to total N 913 (TOC:TN) ratio (see section 13.3.5 for the full assessment);
- 4. Such parameters should be measurable using international standards to support 914 915 verification of compliance. In this respect, it is important to note that there is no 916 international standard for the measurement of mineral N (i.e. $NH_4^+ + NO_3^-$) that is valid for all types of processed manures. Mineral N can only be measured in 917 918 aqueous samples, and a compliance scheme that includes mineral N as parameter 919 would therefore exclude specific RENURE candidates (e.g. struvite) (see section 7). 920 Other parameters such as TOC and TN can be easily measured on all processed 921 manure materials using international standards (section 7);

- 5. The selected parameters should be able to discern materials that behave different
 under field conditions. From the preliminary data analysed and the initial literature
 screening, it is clear that the relative proportions of total organic carbon (TOC), total
 N (TN), mineral N, and TOC:TN are good "differentiators" since they vary widely
 within processed manure samples;
- 6. The selected parameters should have the ability to feed into the meta-analysis and
 biogeochemical models to evaluate the usefulness and robustness of possible criteria
 and their thresholds/limits. In practice, this means that the parameters are commonly
 documented in scientific studies for their extraction and use in meta-analysis, and
 serve as inputs for the biogeochemical DAYCENT model.
- 932

Based on these observations, it is proposed to select following parameters that can be used inthe testing against the principal objectives of agronomic value and N leaching:

- 935
 mineral N:total N ratio of the processed manure material (Nmin:TN)

 936
 OR

 937
 total organic carbon:total N ratio of the processed manure material (TOC:TN)

 938
- Principal component analysis has indicated that both parameters explain a high overall share
 of the variation observed across processed manure materials (Figure 49; see section 13.3.5 for
 a detailed explanation of the underlying principal component analysis (PCA)).
- 943 The effectiveness of these criteria to discern materials that meet the proposed objectives, as 944 well as their thresholds and limit values were tested under different conditions related to:
- 945 o soil type (e.g. sandy versus clayey textures),
- 946 o **plant type** (e.g. perennial/annual crops),
- 947 o **timing of application** (after or during plant growing season),
- 948 o mode of application (e.g. injection versus surface spreading).
- 949

942

950 4.3.3 Standardised measurements

Whereas a substantial amount of data and information is available from literature with regard to the elemental composition and contaminant levels for manure and processed manure, the **non-standardised sampling and analyses protocols applied may result in problems of data comparability and data verification**. Therefore, standardised measurements using international standards have been performed on collected candidate RENURE materials during a JRC measurement campaign.

957

958 **4.4** Testing against secondary objectives – cause no unacceptable harm assessment

959 4.4.1 Objectives and focus

960 The objective of the testing against secondary objectives is to ensure that candidate RENURE 961 materials do not induce adverse environmental or human health impacts on issues that are not directly related to the ND. This is based on the principle that risks must be analysed together
to ensure that options that mitigate impacts on one dimension do not exacerbate threats to
other facets and impact categories, and avoids incurring market failures (Sterner et al., 2019).

966 The literature study has focussed on identifying the most relevant contaminants that are 967 associated to risks and concerns in the EU. The additional JRC work packages focussed on extending the existing data and information available from literature, mainly for processes 968 969 (e.g. greenhouse gas emissions) and contaminants (e.g. veterinary drugs) that may be 970 influenced by manure processing, are relevant to stakeholders, and are associated to data 971 gaps. Based on the feedback obtained from the NEG, the impacts of manure processing and 972 RENURE on soil fertility, greenhouse gas emissions, contaminants of emerging concern (e.g. 973 veterinary drugs), and metals were identified as potentially relevant.

974

A second objective of the methodology to assess the secondary objectives was to develop a

database and verify literature data using standardised methods for main contaminants
identified in literature and by the NEG based on samples obtained at representative manure

- 978 processing facilities at Europe.
- 979

980 4.4.2 Data sources

A combination of biogeochemical modelling techniques, JRC measurement campaigns and
 literature data will be used to perform the testing against secondary objectives. The selected
 methodology applied varies across priority substances and processes identified.

984

985 **4.5 Selection of reference conditions**

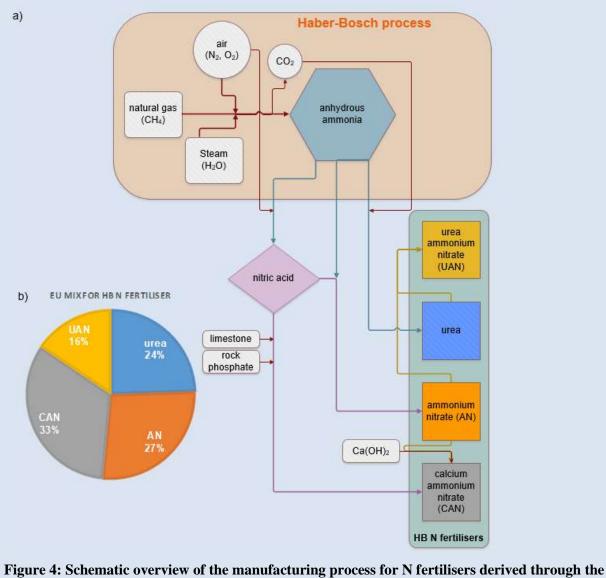
RENURE materials should meet the conditions that they show the same behaviour in the field
as chemical N fertilisers, if used under good management practices. Therefore, it is clear that
the reference fertiliser to which RENURE will be compared is a chemical fertiliser as
currently envisioned in the ND, a mineral N fertiliser derived through the Haber-Bosch
process (HB N fertiliser) (BOX 1).

BOX 1: Haber-Bosch N fertilisers

Large-scale industrial production of ammonia has been performed since the beginning of the 20th century. The industrial process through which N_2 gas and hydrogen gas are reacted together is called the **Haber-Bosch process** (Figure 4). The whole process requires the use of a feedstock, such as natural gas, coal, heavy fuel oil, naphtha, coke oven gas or refinery gas, and is associated to about 2-3% of the total global energy demand. The production of ammonia from natural gas is the least energy intensive. In the EU, virtually all ammonia is produced by using **natural gas as a feedstock** (Rizos et al., 2014). The industrial production of ammonia can be divided into two major stages: the manufacturing of hydrogen and the synthesis of ammonia. The first stage of the Haber-Bosch process involves the manufacturing of synthesis gas as well as the removal of the carbon oxides, and production of a mixture of H₂ and N₂. The latter is called the shift reaction and involves the release of CO₂ that is often liquefied and sold as coolant for nuclear power stations or for carbonated drinks (University of York, 2013). During the second stage, the synthesis gas is introduced in a so-called fixed bed reactor, with pressure (100 to 300 bars) and temperature (350 to 450 °C) varying from reactor to reactor. The reactant passes through several layers or beds of catalyst, usually potassium

hydroxide, undergoing the fundamental chemical reaction of the process: $N_2 + 3H_2 \ll 2NH_3 +$ heat. The EU has a total capacity for the industrial production of ammonia equal to about 21 million tonnes on a yearly basis. About 80% of the anhydrous ammonia is used for fertilising agricultural crops.

Anhydrous ammonia is stored as a liquid under pressure or refrigerated, and subsequently converted to other types of fertilisers (Figure 4.a). As a first step, nitric acid is produced by mixing ammonia and air (oxygen) in a tank followed by the absorption of the nitric oxide gas in water. Concentrated nitric acid (50 to 70 %) and ammonia gas are then mixed together in a tank and a neutralization reaction occurs at 100-180°C, producing **ammonium nitrate (AN)**. Calcium ammonium nitrate (CAN) can be produced by adding nitric acid to limestone or to rock phosphate (as an intermediate of the Odda process for phosphoric acid) or through the reaction of ammonium nitrate with calcium hydroxide. Another important nitrogen-based fertiliser is **urea**, which is produced by a reaction of ammonia with CO_2 at high pressure. A different process step can combine urea with ammonium nitrate solution to make liquid **urea ammonium nitrate (UAN)**. Both ammonium nitrate and urea can be further concentrated and converted into a solid form (prills or granules). Across the EU, CAN is the N fertiliser with the greatest market share (33%), followed by AN (27%), urea (24%) and UAN (16%) (Figure 4.b) (Fertilizers Europe, 2018). The N fertilisers can further be blended with other nutrients and/or organic matter to create NPK and/or organo-mineral fertilisers.



Haber-Bosch process (a) and the EU mix for HB N fertilisers (b).

991 A joint property of all these HB N fertilisers is that they all effectively provide nutrients to plants, and that good management practices (4R, Right fertiliser source at the Right rate, at 992 the Right time and in the Right place) may reduce adverse environmental impacts. The 993 agronomic value for the different N fertilisers is under most agricultural settings largely 994 995 similar, with the possible exception for NH₃ emissions that are typically lower for nitrate-996 based N fertilisers (Bhogal et al., 2003; Yara, 2018; Cardenas et al., 2019). Good 997 management practices further narrow differences in field behaviour across HB N fertilisers. 998 Action programmes in different Member States, or regions thereof, may regulate the use of 999 these different mineral/chemical fertilisers in different ways. These national measures may 1000 also be enforced in view of meeting e.g. targets on air pollution as part of the NEC Directive 1001 (2016/2284/EU, Annex III measures). In addition, soil parameters, climatic conditions and 1002 agricultural practices vary from farm to farm. Hence, it is noted that different HB N fertilisers are unrestrictedly available on an open market, and that Member States act 1003 1004 upon the use and management for different types of fertilisers to ensure environmental 1005 **protection**. The role of Member States is especially important as the Best Management Practices vary by location, and those chosen for a given farm are dependent on local soil and 1006 1007 climatic conditions, crop, management conditions and other site-specific agri-environmental factors. Therefore, the same principle is proposed for **RENURE**, where an open market 1008 could be possible for RENURE that meets specific quality standards, and a further role 1009 1010 for Member States to enforce Best Management Practices.

1011

The open market for HB N fertilisers also involves that there is no single HB N fertiliser for 1012 1013 comparison. For the testing against the principal objectives on agronomic efficiency, the 1014 different HB N fertilisers available on the market and applied in the different literature studies assessed were therefore included in the meta-analysis. The outcome of this work 1015 1016 package indicated that the selection of the reference HB N fertiliser for comparison did not 1017 influence the results obtained (see section 6.2.4.1; Figure 15). Preliminary simulations in the biogeochemical modelling work package also confirmed that the choice of the reference 1018 1019 fertiliser did not influence the overall outcomes. Therefore, a single HB N fertiliser (75% 1020 NH_4^+ , 25% NO_3^-) was chosen as a reference N fertiliser for biogeochemical modelling, with a NO₃⁻ content that generally reflects the EU mix for N fertilisers. The impacts of local, 1021 1022 regional and national variations in legislation that impact upon farm management (e.g. total N inputs applied), agricultural practices (e.g. fertiliser application techniques), and 1023 1024 biogeochemical boundary conditions (e.g. climate and soil types) were assessed in the meta-1025 analysis and/or biogeochemical modelling work package. 1026

1027 The proposed methodology roadmap (Figure 2; section 4.1) puts the objectives of the ND at 1028 the first place in our assessment, with the main objective to protect local water quality. The 1029 remaining aspects, mainly related to contamination and pollution, are weighted based on the 1030 "cause no unacceptable harm" principle. This will ensure that the introduction to 1031 RENURE will not lead to the introduction of supplementary adverse environmental effects. 1032 This assessment mainly covers aspects related to greenhouse gas emissions, soil quality, 1033 antimicrobial resistance, P stewardship, etc. Many of the aspects require an assessment in a 1034 wider, more regional and EU context, and are only indirectly related to the ND. As a matter

1035 of fact, some of these aspects are regulated through other EU and national initiatives 1036 including legislation [for instance legislation on veterinary medicinal products (Directive 2001/82/EC, and its amendments Directive 2004/28/EC, Directive 2009/9/EC and Regulation 1037 (EU) 2019/6), pharmacologically active substances in foodstuffs (Regulation (EC) No 1038 1039 470/2009; Regulation (EU) No 37/2010), the sustainable use of pesticides directive 1040 (2009/128/EC), phosphorus in water bodies (Water Framework Directive 2000/60/EC)] as 1041 well as agreed EU energy and climate targets [e.g. 2030 climate & energy framework 1042 including a binding target to cut emissions in the EU by at least 40% below 1990 levels by 1043 2030].

- 1044
- For these assessments, the **reference framework** to which the revised context that enables the use of RENURE will be compared is the current business-as-usual practice as **described in the ND** that enables the use of manure-N up to a specific limit (170 kg N ha⁻¹ yr⁻¹, unless a Member State has received a derogation) combined with HB N fertiliser applications.
- 1049

29

1050 **5** <u>Literature overview – impacts from manure and manure processing in the EU</u>

1051 **5.1 Identifying relevant and actual research topics**

1052 An initial literature search was conducted through world's leading source for scientific, 1053 technical, and medical research, the ScienceDirect website (https://www.sciencedirect.com/). 1054

- From the advanced research tool three different key word structures were used to cover threebig thematic areas that were identified as critical in view of the project and the ND:
- Nitrogen and pollutants: livestock plays an important role in processing N in the
 environment, with possible impacts on e.g. agricultural productivity and riverine
 eutrophication;
- 1060
 2. Health and environment: Livestock manure can have additional impacts on human
 1061
 health and the environment that are independent of the N present in manure.
 1062
 Examples could include for instance metals in soils or antimicrobial resistance;
 - 3. **Technologies**: this topic covers the different technologies available for the treatment of raw manure.
- 1064 1065

1063

1066 The search results were restricted to the years 2018 and 2019, with the option of open access 1067 publication (Table 1). The use of such methodology based on filtering criteria lead to a great 1068 quantity of articles which are not related to the selected topic, that were manually filtered out 1069 after article reading.

1070

1071Table 1: Summary information from literature study with the most relevant keywords for the1072project highlighted in bold

Search by keywords	Total outputs	Restriction on years	Main keywords in found
		and open access	publications
Processed, manure,	3 218	59	Ammonia emission
nitrogen, pollutant,			Antibiotics
Europe			Veterinary antibiotics
			Livestock farming
			Life-cycle assessment
			Phosphorous
			Micropollutants
			Fatty acids
Processed, manure,	8 455	127	Antibiotics
health, environment,			Food-borne disease
Europe			Antibiotic resistance
			Emerging contaminants
			Anticoccidials
Processed, manure,	11 275	155	Biogas
technologies, Europe			Sugarcane/grasses
			Soil
			Food waste
			Biomethane
			Crop livestock
			Life-cycle assessment

1073

1074 This initial analysis allowed **identifying actual and relevant research topics** in the form of 1075 keywords that require further literature exploration in view of the project objectives (Table 1076 1). Specifically, following literature hotspots were identified in addition to the focus on N 1077 loss and nitrogen use efficiency as set out in the ND:

- **NH₃ emissions** from manure and processed manure;
- The life cycle assessments, mainly focused on climate change as a major impact category, point towards the relevance of greenhouse gas emissions from manure during both the manure processing and use-on-land phase. Note that a full life cycle assessment is not included this report, but that the aspects for the contributing life cycle stages (manufacturing, storage, field application) will be covered individually throughout this study;
- 1085 The impact on **soil and soil fertility** of manure management;
- For human health, food-borne diseases and infectious diseases (zoonosis) as well as antibiotics and antimicrobial resistance are a main focus for manure and processed manure. Other micropollutants, such as pesticides and metals, are also discussed, although at a much smaller extent in literature;
- Nitrogen and phosphorus are the main nutrients in manure, and the impact of manure processing on the biogeochemical P cycle may be relevant;
- Related to technologies, manure processing through anaerobic digestion for biogas production is the main manure processing technique described. Techniques for the production of ammonium-based N fertilisers (e.g. through scrubbing) were also mentioned frequently.
- 1096

1097 These items are nearly in line with the priority items identified by the NEG in response 1098 to the JRC questionnaire.

1099 The literature search carried out on the ScienceDirect website was then complemented on the 1100 identified topics by other relevant publications from scientific databases (unlimited 1101 publication time, search platform, and access form) and the information received from 1102 external organisations.

1103

1104 5.2 The manure N problem explained

Plants, including crops grown for animal or human consumption, need a variety of **nutrients** for their proper growth and development. The main nutrients are N, phosphorus (P) and potassium (K), but micro-nutrients (e.g. Cu and Zn) play also a role in the physiology and functioning of the plants.

1109

1110 Nitrogen is generally considered to be **available** to the plants in the form of **ammonium** ions

1111 (NH_4^+) or **nitrate** ions (NO_3^-) . Ammonium can also be converted by soil micro-organisms to

1112 nitrate in a process called nitrification. Nitrogen may be made available to crops by **N-fixing**

- 1113 plants ("legumes") and bacteria that convert nitrogen gas (N₂) from the atmosphere into
- 1114 ammonia (NH₃), which is further protonated to ammonium. Alternatively, nutrients may be

1115 supplied through synthetic fertilisers, most of which convert N₂ from the atmosphere into 1116 ammonia and subsequently other N species via the Haber-Bosch process. Although of a 1117 different magnitude, lightning is the third source of N supplied to agriculture (Noxon, 1976). Besides these nutrient sources, animal manure has traditionally constituted an important 1118 1119 source of nutrients. It is important to understand and acknowledge that livestock do not add 1120 supplementary nutrients to agriculture; N is only supplied in the three ways described in the 1121 previous paragraph and manure-N is derived from a combination of those following their transformation by livestock. 1122

1123

1124 Unprocessed manure does not always provide the nutrient composition and form best suited 1125 to the plants (Buckwell and Nadeu, 2018). A substantial fraction of the N in manure is not 1126 immediately plant available as it is **organic** N, embedded in bio-molecules that make up the 1127 cell material (e.g. proteins). Only a share of the N is immediately plant available, mostly in 1128 the form of ammonia. The organic N in manure first needs to be transformed in the soil, or 1129 mineralised, to ammonia or nitrate (after oxidation by nitrifying organisms) in order to become plant available. The rate of N mineralisation in soils depends on many factors and 1130 1131 hence part of the N from manure may only become water soluble and plant-available when 1132 crops no longer require N, in particular after harvest. Hence, this transformation process does not always result in all applied N being taken up by plants, with some of the N ending up 1133 1134 elsewhere.

1135

Problems of cycling nutrients via animals have mainly increased with the expansion and 1136 1137 spatial separation of the livestock sector in certain EU regions, leading to gross regional nutrient imbalances (Buckwell and Nadeu, 2016; Svanbäck et al., 2019). The most critical are 1138 1139 N and phosphorus surpluses (Sutton et al., 2011; Leip et al., 2014; Leip et al., 2015; van Dijk 1140 et al., 2016). Animal production is being geographically concentrated and nutrients are being 1141 imported into these regions as mineral fertiliser and as feed. Livestock farmers try to circulate as much of the resulting manure onto the croplands in the region as they can but the density 1142 1143 of animals may be such that the absorption capacity is exceeded. Moreover, losses can result 1144 from manure handling and storage required when manure generation and plant nutrient demands are not synchronised. Therefore, even the readily available mineral N in manure 1145 may not end up in the plants upon manure application when management practices are 1146 inappropriate (Kalnina et al., 2018; Cameira et al., 2019). The lost N can lead to 1147 environmental issues related to the loss of N to water bodies (leaching and run-off) and the 1148 1149 loss of N to the atmosphere (EEA, 2018). Accounting these nutrient flows has been 1150 accomplished by large EU-wide projects, for N (Sutton et al., 2011) and for P (van Dijk et al., 1151 2016). Figures from these three studies indicate that the annual total N input to the EU livestock sector is around 9 Mt in the form of fodder, grass and compound feed. Yet, only 1152 1153 18% of this N reaches the consumer in the form of livestock products (Buckwell and Nadeu, 1154 2016). The N-fertiliser replacement value of manures and processed manures varies between 1155 20-100% (Jensen, 2013). In absolute numbers, N leaching loss can range from 12 to 75 kg N 1156 ha⁻¹, depending on crop types, cropping system (irrigated or dryland), soil texture, N 1157 fertilisation rate, and climatic condition (Sainju, 2017). These leakages to water result in 1158 eutrophication problems and excessive nitrate levels in groundwater, up to quality

standards that limit its use for human consumption. Eutrophication is the process whereby high nutrient loadings in water leads to the growth of algae. When these algae die, they decompose on the bottom of the rivers, lakes and oceans consuming large amounts of oxygen. This leaves the water in a state of a very low oxygen concentration and aquatic species that depend on oxygen migrate or die, reducing biodiversity and ecosystem services such as water provision and purification. Recreation and tourism are also affected (Buckwell and Nadeu, 2018).

1166 Problems of nutrient surplus are especially serious in the main dairy, pig and poultry 1167 producing regions of Belgium, the Netherlands, UK, Denmark, Germany, France and Italy and Spain (Figure 5). The high levels of N in groundwater and surface waters in livestock-1168 1169 dense regions show that manure management and its utilization has become strongly out of 1170 balance over several decades. Important **EU legislation, specifically the Nitrates Directive** (1991) and subsequently the Water Framework Directive (2000) have been introduced to 1171 1172 deal with this issue. The Nitrate Directive deals with organic N loads at farm level, not nitrate surplus. The National Action Plans should include, however, certain provisions that ensure 1173 1174 balanced fertilisation of both chemical fertiliser and livestock manure to maintain nutrient losses to water at an acceptable level (Annex II of ND - Code(s) of good agricultural 1175 practice). The Water Framework Directive operates at river basin level aims to achieve a 1176 good ecological and chemical water status. Although the situation is improving, more than 1177 1178 half of the EU territory still exceeds critical (site-specific) N loads above which which 1179 harmful effects in ecosystem structure and function occur according to present knowledge. 1180 Nitrate leaching occurs especially in regions with humid climate and coarse-textured soils as well as in irrigated cropping systems, with leaching losses that can range from 5 to 50% of 1181 1182 applied N input (Keeney and Olson, 1986; Sainju, 2017).

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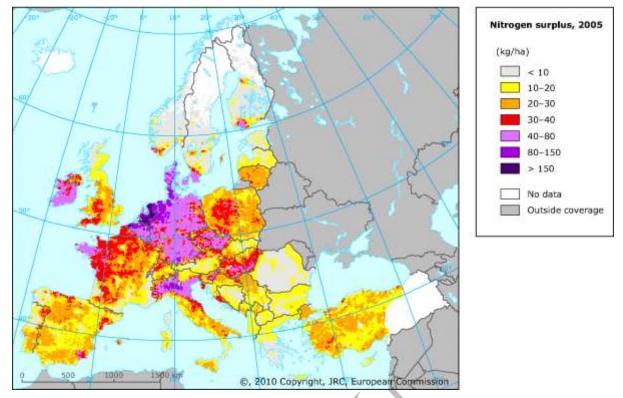




Figure 5: Nitrogen surplus in kg per hectare of agricultural land in the EU-27 (kg N ha⁻¹). The average gross nitrogen balance for the EU decreased from 54 kg per hectare per year in the period 2004-2006 to 49 kg per hectare per year in the period 2013-2015.

1188

Air emissions of N not only lead to a permanent loss of available nutrients for the plants, 1189 but also further contribute to negative impacts on air quality (including odour nuisance), the 1190 ecosystem (e.g. N deposition) and undesirable greenhouse gas effects (e.g. N₂O) (Groenestein 1191 1192 et al., 2019). The main gases contributing to air pollution from the livestock and manure management and application are in the form of ammonia (NH₃) and to a lesser extent nitrous 1193 oxide (N₂O). Estimates of NH₃ emissions from agriculture indicate that in Europe 80–90% 1194 1195 originate from livestock production (http://webdab.emep.int). For most countries, manures 1196 application to land accounts for 30-40% of NH₃ emissions resulting from livestock production, whereas manure storage accounts for an additional 10-20% of the total (European 1197 1198 Environment Agency, 2013). Amman et al. (2017) indicated that 75% of all NH₃ emissions in 1199 the EU-28 are caused by manure management from livestock farming. Due to the skewed 1200 size structure of agricultural holdings, about 80% of manures leading to these emissions are 1201 caused by 4% of the farms (Amman et al., 2017). Despite some progress in the last decades, 1202 NH₃ emissions remain a very important issue to be solved in the EU. Nitrous oxide is a 1203 potent greenhouse gas that can be produced during manure storage and following land 1204 application (see section 5.3.1). The emissions of NH₃ and nitrogen oxides contribute to the 1205 formation of secondary particulate matter (PM) and tropospheric ozone, both with serious impacts on air quality. Across Europe, ammonium in particles may account for 5-15% of 1206 1207 total PM 2.5 (Putaud et al., 2010). Finally, NH₃ and NOx emissions also contribute to soil acidification, with an estimated contribution of 85% of NH₃ emissions from the livestock 1208 1209 sector (Leip et al., 2015). Public health risks can also be associated to such biological emissions (bioaerosol) from intensive farming, as described in the review of Douglas et al. 1210

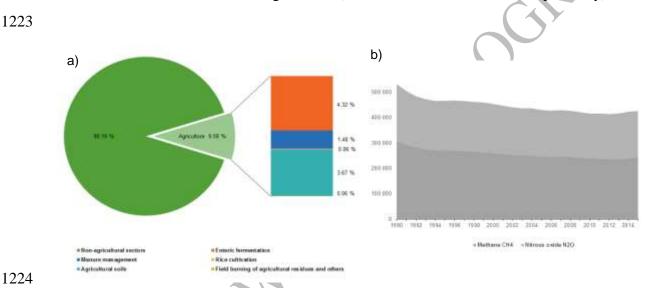
(2018). The impact on human health is well documented for farm workers but there is also
potential evidence on health effect for people living close to intensive farming (Smit and
Heederik, 2017).

1214

1215 **5.3** Further environmental and health benefits and risks

1216 5.3.1 Greenhouse gas emissions

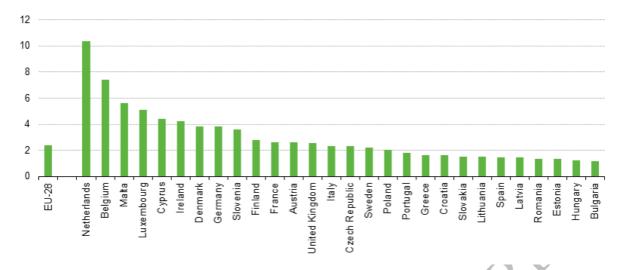
The EU's agricultural sector accounted for 10% of the EU's total greenhouse gas (GHG) emissions in 2015 (Figure 6), producing 426 473 000 tonnes of CO_2 equivalent of non- CO_2 greenhouse gases. The emissions level from agriculture in 2015 was one fifth less than the corresponding level in 1990. The developments in the EU's total GHG emissions from agriculture between 1990 and 2015 closely reflected the composite trends in emissions of methane and nitrous oxide from agriculture (decreases of 21% and 19%, respectively).



1225Figure 6: (a) Contribution of agriculture to total GHG emissions (%) and (b) contribution of1226methane and nitrous oxide to agricultural greenhouse gas emissions for EU-28 in the year 2015,1227expressed in kilotonnes of CO2-equivalents (Eurostat, 2016; based on data from the European1228Environment Agency))

1229

According to Eurostat data, manure management is responsible for 1.5% of the total greenhouse gas emissions, with main contributions to both CH₄ (together with enteric fermentation) and N₂O (together with agricultural soils) emissions. Among Member States, the Netherlands, Belgium, Malta, and Luxembourg had the highest emissions per hectare of utilised agricultural area, at least twice that of the EU-28 average (Figure 7). This reflects the higher levels of intensification of agricultural and livestock activities within these countries.





1237Figure 7: Aggregated emissions of CH4 and N2O per hectare of utilised agricultural area1238(kilotonnes CO2 equivalent per thousand hectares, 2015)

1239

1240 5.3.2 Soil fertility

In addition to cycling macro-nutrients back to the soil, animal manure contributes large 1241 1242 amounts of organic matter and soil organisms (Buckwell and Nadeu, 2018). Soil organic 1243 matter is often considered the most important indicator of soil fertility, and increases physical (structure, aeration, water and nutrient retention) and biological (biomass, 1244 1245 biodiversity, nutrient mineralisation, disease suppression) soil fertility (Hijbeek et al., 2017). 1246 Soil organic matter returns are thus an important strategy to maintain crop productivity (Lal, 1247 2009). Soil organic matter contains about 50% organic carbon, making its increase a potential 1248 means to sequester C in soils and thus climate regulation (Smith, 2016). Surprisingly, a recent 1249 meta-analysis indicated, however, that the mean additional yield effect of organic inputs was 1250 not significant across Europe $(+1.4\% \pm 1.6\%)$ (Hijbeek et al., 2017). Nevertheless, on sandy 1251 soils, in wet climates and for certain crops (some root or tuber crops and spring-sown cereals) 1252 organic inputs can increase yields beyond the nutrients they supply. In those cases, increases in attainable yields vary mostly between 3 and 7% (Hijbeek et al., 2017). Manure and the 1253 1254 organic (humic) substances in the raw materials, are therefore an important asset for soil 1255 fertility and crop growth, at least under specific settings in the EU.

1256

1257 5.3.3 Biological pathogens

Zoonoses are diseases or infections that can be transmitted directly or indirectly through 1258 1259 animals and humans. Many potential pathogens for livestock as well as for humans can be 1260 found in manure of both livestock and poultry. These pathogens include bacteria, protozoa, 1261 nemathods, parasites and viruses (e.g. classical swine fever, African swine fever, foot-and-1262 mouth disease, avian influence). Unsafe management and subsequent exposure to animal 1263 faeces are therefore associated with enteric infections (Berendes et al., 2018). The 1264 transmission can take place through direct or indirect contact with the affected species, 1265 through contaminated foodstuffs or through a vector carrying the pathogen. The emergence 1266 and amplification of zoonoses has been linked to modern farming practices and agricultural

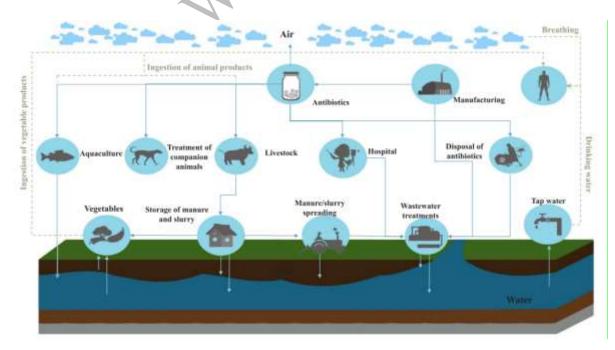
1267 intensification, and is further exacerbated by environmental changes (Jones et al., 2013a). 1268 Both manure and irrigation water contribute significantly to the spread of human 1269 pathogens onto fields and crops (Natvig et al., 2002; Islam et al., 2004). A further trend recently identified in Salmonella infections has been an increased association of outbreaks 1270 1271 with previously unusual vehicles, like fresh produce (Newell et al., 2010). Studies suggest 1272 that some Salmonella spp. have now evolved to attach to and colonise vegetables in manure-1273 amended soils (Klerks et al., 2007; Franz and van Bruggen, 2008). Contamination of 1274 vegetable crops may thus occur via soil amended with manure from agricultural animals.

- 1275
- 1276 5.3.4 Contaminants of emerging concern

1277 Animal manure might be contaminated by contaminants of emerging concern (CEC) such as1278 veterinary medicines or pesticides.

1279 Feeding antimicrobials (antibiotics) as growth promoter at sub-therapeutic doses to swine, cattle, and poultry is an integral part of the farm animal production. The use of antibiotics has 1280 1281 assisted the growth and intensification of the livestock industry while keeping bacterial 1282 infections under control. Yet, this necessitated a strong increase in quantities used, so that 1283 livestock farms became the largest consumers of antibiotics worldwide. Different 1284 pathways for antibiotics introduction into the environment within an agricultural context have been suggested (Ben et al., 2019). In the EU, between 2011 and 2012, the use of antibiotics 1285 on farm animals was double that used in human medicine (Buckwell and Nadeu, 2018). Some 1286 1287 antibiotics are relatively recalcitrant to degradation (Albero et al., 2018; Filippitzi et al., 1288 2019). Also hormones (oestrogens, androgens, progesterone and various synthetic hormones) have generated wide interest because of their endocrine disrupting effects (Lorenzen et al., 1289 1290 2004).

1291



1292

1293 Figure 8: Pathways of antibiotics into the environment (source: Ben et al., 2019)

1294 Together with hospitals and households, manure is one of the main sources of antimicrobial 1295 resistance (Boelee et al., 2019). Antimicrobial resistance defines the ability of certain microorganisms to resist antimicrobial (including antibiotic) treatments. Antimicrobial 1296 1297 resistance has been defined as one of the most important global economic and societal challenges facing mankind and is projected to be the cause of death of 10 million people 1298 1299 annually by 2050 globally (ECDC et al., 2015; Buckwell and Nadeu, 2018). It is generally agreed that the excessive, and especially preventative, use of antibiotics on farm animals has 1300 been a major factor in bringing about antimicrobial resistance, although part arises also from 1301 1302 human use (Review on Antimicrobial Resistance, 2015). Because livestock manure is re-1303 applied to land, concerns are growing over spread of antibiotics in water and soil (Massé et 1304 al., 2014b; Gawlik et al., 2018; Spielmeyer, 2018). At significant concentrations, they impose 1305 bactericidal or antimicrobial effects which inhibit bacterial activity or growth, and thus 1306 represents a health risks to humans and animals (Buckwell and Nadeu, 2018).

1307 In the review of Spielmeyer (2018), a general overview of antibiotics in manure was given, together with their fate during the process. The author first showed that the excretion rates of 1308 1309 antibiotics depend on the chemical classes, but also on the substance itself. The variation range of the excretion rate of examined antibiotics is comprised between -5% and 90%. 1310 1311 Regarding the detection of antibiotics in manure and urine from livestock, Spielmeyer (2018) focused the review study on the most investigated compounds in manure and digestate: 1312 1313 tetracyclines, sulphonamides and fluoroquinolones. In EU countries, values expressed in 1314 mg kg⁻¹ fresh weight vary in the range of 0.01 to 23 mg kg⁻¹, with concentration higher for tetracyclines and sulphonamides than fluoroquinolones. Tetracyclines are indeed one of the 1315 most used veterinary antibiotics (Boy-Roura et al., 2018). In manure, concentrations of 1316 1317 antibiotics can be very stable or even increase due to re-transformation of metabolites back to 1318 the parent compound (Jechalke et al., 2014).

The fates and degradation pathways of manure-derived veterinary drugs are excellently 1319 1320 reviewed in Jechalke et al. (2014; summarised below in this paragraph). When antibiotic 1321 residues enter the soil, the main processes determining their persistence are sorption to organic particles and degradation/transformation. Surface runoff and particle-facilitated 1322 1323 transport, however, may disperse all antibiotics in the environment. Leaching, in other words 1324 the vertical percolation into the groundwater, mainly occurs in preferential flow paths and is restricted to a few hydrophilic antibiotics such as the sulphonamides. Other pathways 1325 1326 including mineralisation, photodegradation, and volatilisation are of minor importance. The wide range of intermediate dissipation half-life (DT50) values for antibiotic residues in soils 1327 1328 shows that the processes governing persistence depend on a number of different factors, e.g., 1329 physico-chemical properties of the residue, characteristics of the soil, and climatic factors 1330 (temperature, rainfall, and humidity) (Cycon et al., 2019). The dissipation half-lives of antibiotics in soils are very variable, with some compounds (e.g. β -lactam antibiotics) being 1331 1332 degraded hours to a few days, others showing half-lives of 5-67 days (e.g. tylosin), and residual fractions of sulphonamides and tetracyclines reaching 330 days. Antibiotics may 1333 1334 accumulate in soil over time when input rates exceed dissipation rates. In soil, these 1335 substances may then affect the structure and function of bacterial communities and the

development and spread of antimicrobial resistance genes and associated mobile geneticelements.

1338

Several pharmaceuticals may also be taken up by plants, but their concentrations in plant tissues are commonly so small that plant uptake might not represent a major pathway for the removal of antibiotics from soil. Nevertheless, the observed concentrations may be sufficient to induce **phytotoxic effects** on plant growth (reviewed in Du and Liu, 2012b).

1343

1344 Recent studies focused the attention of the presence of antibiotics in groundwater (Boy-1345 Roura et al., 2018; Kivits et al., 2018; Washington et al., 2018; Kumar et al., 2019). In the 1346 article of Boy-Roura et al. (2018), attention was focussed on the occurrence of antibiotics in 1347 alluvial aquifer originated from manure application in agricultural fields. Combining a 1348 hydrochemical and isotopic approach they characterised the distribution of antibiotics in 1349 water and their transport processes at a regional scale. In the studied area (agricultural area in 1350 Catalonia, Spain) the occurrence and fate of 53 antibiotics, belonging to 10 different chemical 1351 classes, were investigated in groundwater. Positive findings in groundwater were found for 1352 11 antibiotics corresponding to the 4 chemical groups: fluoroquinolones, macrolides, quinolones and sulphonamides. The same study also revealed the presence of 5 of the 1353 1354 selected antibiotics in surface waters, belonging to 2 different chemical classes. The work 1355 indicated that the spatial distribution of such chemicals in groundwater is directly related to their specific physical-chemical properties and processes, together with other environmental 1356 parameters such as the antibiotic content in the applied manure. The presence and fate of 1357 1358 veterinary antibiotics was also investigated in groundwater in two regions with the intensive 1359 livestock farming in the Netherlands (Kivits et al., 2018). The groundwater samples were sampled from multi-level observation wells that were previously age dated, in order to better 1360 1361 understand the leaching of antibiotics to groundwater and the processes that may 1362 attenuate/degrade their concentrations. From the 22 analysed antibiotics, belonging to 9 different antibiotic groups, 6 of them were found above detection limits in the majority of the 1363 samples. The study suggests that antibiotics might undergo degradation or attenuation under 1364 1365 nitrate-reducing redox conditions in the groundwater environment and in general, provides evidence on the presence of antibiotics in groundwater below agricultural areas due to the use 1366 of animal manure as fertiliser. Seasonality and hydrology were assessed in a tile-drained 1367 1368 agricultural watershed in a study conducted by Washington et al. (2018) considering the main antibiotics used in animal production, tylosin and sulphamethazine. This study confirmed tile 1369 1370 drainage and run-off as main pathways for antibiotic transport of antibiotics.

1371

Pesticides, including herbicides such as pyridine carboxylic acids, are registered for application to pasture, grain crops for feeding purposes, and residential lawns. They are used to control a wide variety of broadleaf weeds including plants toxic for grazing animals. Also fungicides and insecticides are commonly applied for plant protection purposes. These pesticides pass through the animal's digestive tract and are excreted in urine and manure. Pesticides, such as picloram, clopyralid, and aminopyralid can remain active in hay, grass clippings, and manure for an unusually long time (Janíková-Bandžuchová et al., 2015). Pesticides eventually break down through exposure to sunlight, soil microbes, and heat, but some field reports indicate that complete deactivation and breakdown can take several months (EFSA, 2009). For instance, pesticide treated hay has been reported to have residual herbicide activity after three years' storage in dry, dark barns. Little is, however, known from literature on the presence of pesticide residues in manure and the ability of manure processing techniques to degrade such contaminants of emerging concern.

- 1385
- 1386 5.3.5 Metals

Together with atmospheric deposition, phosphate-based fertilisers and sewage sludge-based 1387 amendments, the extensive use of livestock manure as fertiliser manure acts as one of the 1388 1389 primary metal sources for heavy metals contamination in soils (Rai et al., 2019). Metal and metalloid inputs from livestock manure are heavily influenced by the quantities of copper 1390 1391 (Cu) and zinc (Zn) (and to smaller extent arsenic, As) added to animal feed added as a 1392 growth promotor, especially in the past. Copper and Zinc are micronutrients, but their 1393 presence in soil in excess can contaminate soils and the food chain. In 2003, maximum 1394 permitted levels in animal feeds from 15 - 170 mg kg⁻¹ for Cu and 150 - 170 mg kg⁻¹ for Zn were introduced. The European Food Safety Authority (EFSA) is currently reviewing those 1395 1396 limits. In addition to direct toxic effects, metals can further increase the abundance of antibiotic resistance in bacterial populations as observed for example for copper and zinc 1397 (Hölzel et al., 2012). This is because some studies indicate – as one of several hypotheses – 1398 1399 that the occurrence of antimicrobial resistance could potentially be linked to the genetic 1400 proximity of some antibiotic and Cu resistance genes. Therefore, EFSA experts also suggest that reducing Cu in feed could also help to reduce antimicrobial resistance in pigs and in the 1401 1402 environment.

1403

1404 5.3.6 Phosphorus accumulation in soils and phosphorus losses

As already touched upon above, **P losses** from manure to water might occur and contribute to 1405 1406 freshwater eutrophication in the EU. The stoichiometric N/P ratios documented for soil 1407 microbes and plants (around 6 - 8; Cleveland and Liptzin, 2007) are higher than the N/P ratios of most types of manure (with a typical N/P ratio of 3-5), thus inducing risks for P 1408 1409 accumulation in soils and P losses to water bodies, especially when soils are P-saturated due 1410 to long-term high P loads (Schoumans, 2015; van Dijk et al., 2016). Closing the loop on the P 1411 cycle is particularly important given that at present rock phosphate, the sole external P 1412 source, is a non-replaceable, finite raw material that is mainly mined outside the EU. 1413 Recently, the JRC has finished a study that explores a possible legal framework for the 1414 manufacturing and placing on the market of specific safe and effective P fertilisers derived 1415 from biogenic wastes, including manure (Huygens et al., 2019). Such processes may provide an avenue to transform excess P fractions from manure into value-added P products to 1416 1417 facilitate sustainable P use and P stewardship. The comprised JRC life cycle assessment indicated the importance of combining P-recycling with N-recovery so as to preserve material 1418

value and contemplate the recycling potential of the different valuable components present inmanure (Tonini et al., 2019).

1421

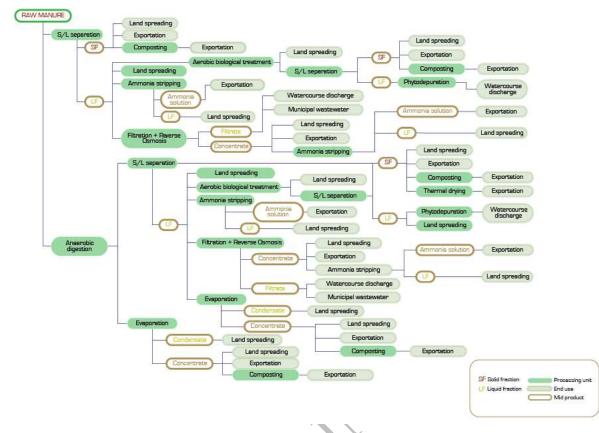
1422 **5.4 Manure processing technologies**

1423 EU livestock excrete around 1400 Mt of liquid and solid manure annually (Foget et al., 1424 2011). Of this 600 Mt is in the form of liquid pig and cattle manure and 300 Mt as solid cattle 1425 manure, and the remainder is produced by other livestock groups or deposited directly on 1426 land by grazing animals (De Vries et al., 2015). Most of the manure produced in the EU is in 1427 the form of slurry, while solid manure represents 20%-30% of all manure management 1428 systems (Oenema et al., 2007). It is estimated that on average between 30% - 40% of 1429 livestock manure is deposited during grazing which offers little possibility for treatment (Petersen et al., 2013; Buckwell and Nadeu, 2018). Large variations exist between EU 1430 Member States in the percentage of manure that is treated. For the year 2010, the EU 1431 1432 average was 8%, but reached up to 35% in Italy and Greece (Foget et al., 2011; Flotats et 1433 al., 2013; Buckwell and Nadeu, 2016; Loyon, 2017; Buckwell and Nadeu, 2018).

1434

Manure processing is mainly applied with the objective of improving manageability and 1435 1436 utilisation of livestock manure; this includes balancing the quantity of nutrients with the 1437 crop requirements, wider options for returning the organic matter and nutrients to land in a more controlled way and improving the stability and plant availability of N and P (Giner 1438 Santonja et al., 2017). Other objectives of manure processing may be the reduction of 1439 emissions to the atmosphere (NH₃, odours, greenhouse gases, etc.), the production of energy, 1440 the removal of pathogens, or the removal of emerging pollutants. A processing strategy can 1441 1442 consist of a single process or a combination of various unitary processes (Ledda et al., 2013; 1443 Giner Santonja et al., 2017). The most common treatment for manure is an initial liquid/solid separation (through filtration, sieving, centrifuging or decanting) or anaerobic 1444 digestion (Foget et al., 2011; Flotats et al., 2013) (Figure 9). The N present in the liquid 1445 1446 fraction can be concentrated through evaporation, scrubbing or filtration methods to produce a mineral concentrate (Foget et al., 2011; Flotats et al., 2013) (Figure 9). The solid 1447 1448 fraction can then be dried before pelletising or incineration, or alternatively, biothermal 1449 drying is used to produce compost.

1450



1451

Figure 9: Non-exhaustive overview of possible and most commonly applied routes for the
treatment of manure and nitrogen recovery for livestock manure, with candidate RENURE
materials indicated in brown boxes in the graph (adopted from Bernal et al. (2015)).

1456 The commonly applied methods are performed, either as a stand-alone treatment or

- 1457 combined, for multiple objectives and rely on the following main principles:
- 1458 *For raw manure*:

1459 Anaerobic digestion: anaerobic digestion is a treatment option for bioenergy production and the stabilisation of biogenic wastes. The residual material is referred to as digestate 1460 1461 and can be used to recycle and use nutrients present in manure in a the sanitised form in 1462 agriculture (reviewed in Möller, 2015). The organic fraction after anaerobic digestion is much more recalcitrant than the input feedstocks leading to a stabilisation of the organic 1463 1464 matter enabling a similar sequestration of organic matter as obtained by direct 1465 application of the feedstock or by composting of the feedstock (Möller, 2015). Anaerobic digestion transforms part of the organic N into plant-available mineral forms of N, in 1466 particular NH₄⁺, and offers thus option to increase the nitrogen use efficiency and for 1467 target-oriented N application in time and space (Möller and Müller, 2012a). Orzi et al. 1468 1469 (2015) and Riva et al. (2016) confirmed the potential of digestates to act as N fertilisers, 1470 and indicated that mesophilic anaerobic digestion contributed to reducing the potential 1471 odours impacts of biomasses and pathogens content. Evidence for pathogen reduction 1472 and greenhouse gas emission mitigation potentials from anaerobic digestion was provided 1473 in Bedoić et al. (2019). Anaerobic digestion, especially if combined with a pasteurisation step, may also partially remove antibiotics and other pharmaceutical compounds 1474

classified as of emerging concern (Arikan et al., 2006; Arikan, 2008; Massé et al., 2014a;
Bousek et al., 2018; Wallace et al., 2018; Cycon et al., 2019; Filippitzi et al., 2019; Yang
et al., 2019). Additionally, emissions –particularly CH4 - to air during storage phases
can be lower for digestates than for raw manures (Giner Santonja et al., 2017; Holly et al.,
2017a). Finally, anaerobic digestion is also a means to obtain energy from manure, wastes
as well as from dedicated energy crops (Scarlat et al., 2018a; Scarlat et al., 2018b).

1481

1482 Solid/liquid separation: Separation techniques such as decanting, filtering, thickening or 1483 centrifugation will separate manure into a solid fraction on the one hand, and a liquid fraction on the other hand. Plant available nitrogen (e.g. NH4⁺) has the tendency to 1484 1485 accumulate into the liquid fraction, while the organic nitrogen fractions predominantly 1486 accumulate in the solid fraction. Solid particles can further be removed from the liquid phase through coagulation-flocculation or air flotation (e.g. dissolved air flotation) 1487 1488 techniques. Solid/liquid separation unevenly partitions nutrients, metals and pharmaceutical compounds across the solid and liquid phase (Álvarez et al., 2010), 1489 opening possibilities for a more targeted spatial manure management. The separation 1490 1491 efficiency is dependent on the technology applied.

1492

1493 For obtained liquid fractions:

1494 Most techniques focus on the recovery of N through the production of NH₄⁺-based fertilisers.

1495 Membrane separation: Microfiltration and ultrafiltration can be used to remove 1496 suspended solids, bacteria and macromolecules from a liquid phase that contains N. Nanofiltration and reverse osmosis may then be used to concentrate mineral nitrogen 1497 1498 (ions) and other small compounds, potentially including CECs. Unless specific streams 1499 are not returned to agricultural land (e.g. liquid fractions sent to waste water treatment for 1500 contaminant removal), these techniques separate contaminants in different streams, but do not remove those. The resulting concentrate is called mineral concentrate. Detailed 1501 1502 information on mineral concentrates is available in Velthof (2015).

1503

1504 Liquid/gas separation: Stripping and scrubbing of ammonia. Stripping refers to a transfer of NH4⁺ from the liquid phase of manure to a gas phase. The transfer of 1505 ammonia into the gas phase is favoured by increasing the temperature and/or the pH of 1506 the liquid phase while blowing air or steam through it. The gaseous NH₃ is then directed 1507 1508 into a scrubber. The scrubbing process refers to the neutralisation of gaseous ammonia with a diluted acidic solution usually sprayed in counter-stream, e.g. nitric or sulphuric 1509 1510 acid. The result of the reaction is a salt, usually called scrubbing salt, e.g. ammonium 1511 nitrate or ammonium sulphate. Stripping is usually done by blowing air or steam through 1512 manure. A good overview of the pathways, technologies and agronomic value for N recovery using (stripping-) scrubbing techniques is provided in Sigurnjak et al. (2019). 1513

1514

1515 Chemical precipitation: Precipitation of dissolved N compounds, e.g. as struvite, separates the mineral N from the manure slurry and may transform it into a non-water

1517 leachable form. Note that precipitation is mostly applied as a technique to recover P
1518 from the liquid phase, and that N is often not the main compound of interest.

1519

1520 An excellent and detailed overview of production processes of NH_{4^+} based fertilisers via 1521 reverse osmosis, liquid/gas separation and other techniques of lower technological readiness 1522 levels is given in Zarebska et al. (2015).

- 1523
- 1524 For obtained solid fractions:

Composting: Composting is a spontaneous biological decomposition process of solid 1525 1526 organic material in a predominantly aerobic environment, during which bacteria, fungi 1527 and other microorganisms break down organic materials into a stable, usable organic 1528 substrate called compost (Bernal et al., 2015). Composting involves the mineralisation 1529 and partial humification of the organic matter, leading to a stabilised final product, with reduced pathogens and with certain humic properties. Thus, composting helps to 1530 reduce manure volumes and moisture contents, partially degrades toxic organic 1531 1532 substances including antibiotics (Massé et al., 2014a) and reduces the risk of pathogen 1533 transfers and weed seed viability through waste sanitisation, making the material easier to 1534 handle, pelletise and transport.

- 1535
- Pelletising: The moisture content of solid, organic C-rich fractions can be reduced (e.g. thermal drying or compositing), after which the materials can be pelletised to facilitate transport, storage and land application.
- 1539

<u>Thermal transformation under reducing conditions (pyrolysis)</u>: Some thermal treatments transform N into aromatic and heterocyclic nitrogen compounds or may change the release kinetics of nitrogen by changing the adsorptive properties of the manure matrix.
 While P can be retained in these materials, their N shows, however, a low plant availability (Enders et al., 2012; Lehmann and Joseph, 2015). The thermochemical conversion process produces a char-like material that is often referred to as "biochar".

1546

Some additional treatment techniques exist that result in a partial or complete removal of N from manure (e.g. incineration, nitrification/denitrification of the manure liquid fraction), which obviously implies that the N will no longer be available either for fertilising purposes. A full overview and a detailed description of the different techniques is presented in the excellent overview report of Bernal et al. (2015).

1552

1553 The possible benefits and possible risks of manure processing will be evaluated in the 1554 subsequent sections in the report (section 6), and an overview of the overall expected impacts

1555 from the implementation of RENURE criteria will be presented in the concluding section 8.

1556 6 <u>Results and implications for RENURE criteria development of the scientific work</u>

1557 **6.1** Experimental designs and presentation of results

The methodology applied consists of three experimental work packages. The available data, data analysis and data presentation are briefly outlined in this section below to facilitate a good understanding of the data. More comprehensive facts on the available data and methodology are presented in section 11 and section 12, respectively.

1562

1563 6.1.1 Meta-analysis

1564 6.1.1.1 Experimental design



A total of **39 studies** were taken up in the meta-analysis (see section 11.1). Nevertheless, not all studies cited above reported a complete set of the environmental and agronomic performance indicators. The database contains mostly data on agronomic performances, i.e. data on crop yield and plant N uptake, whereas data on N leaching, residual soil mineral N and gaseous losses make up less than 30% of the total pairwise comparisons.

1570

1571 6.1.1.2 Data presentation

In this work package, we selected crop dry matter yield and plant N use efficiency (NUE) as response variables as the common statistical measures that are shared among studies. To better assess the added effect of the N fertiliser on plant N uptake, the NUE was corrected based on the N uptake of a blank without fertiliser, and referred to it as blank-corrected NUE (NUE(bc)). Hence, for HB N fertilisers and processed manure N fertilisers, plant N use efficiency was calculated as the difference in N uptake between fertilised (NU_F) and unfertilised plants (NU_C), expressed relative to the fertiliser application rate (N_{applied}):

1579
$$NUE(bc) = (NU_F - NU_C) / N_{applied}$$

Based on the findings, we observed that results for dry matter yield and NUE were highly correlated, probably because the experimental design included N as the element limiting plant growth. Both parameters provide thus a good proxy for the agronomic fertiliser value, and to avoid unnecessary duplication of results, we will **present here only the results on NUE**, **thus omitting dry matter yield as a response variable** as a proxy for the Nitrogen Fertiliser Replacement Value (NFRV).

1586

In line with meta-analysis principles, the response variables for the processed manure Ntreatment were expressed relative to HB N fertiliser treatment:

1589

 $R_{NUE(bc)} = NUE(bc)_{processed manure N fertiliser} / NUE(bc)_{HB N fertiliser}$

1590 With $R_{NUE(bc)}$: Response ratio for NUE, NUE(bc)_{processed manure N fertiliser}: mean value for the 1591 response variable after the application of a processed manure N fertiliser, and NUE(bc)_{HB N} 1592 fertiliser: mean value for the response variable after the application of a HB N fertiliser. Results 1593 for $R_{N \text{ leaching}}$ and $R_{NH3 + N20 \text{ losses}}$ are only presented for RENURE materials, but not for the 1594 entire processed manure database. Note that NH₃ and N₂O losses were aggregated to have a higher number of pairwise comparisons for total gaseous N losses that cause adverseenvironmental effects.

1597

1598 The response variables were expressed as response ratios that can be interpreted as the 1599 agronomic value and environmental performance of processed manure N fertilisers relative to 1600 HB N fertilisers. Response ratios were plotted indicating the weighted mean of the effect, and 1601 error bars showing 95% confidence intervals. Error bars that do not cross the vertical 100% line indicate that the agronomic efficiency of the processed manure N fertiliser is 1602 1603 significantly different from the HB N fertiliser. An **R value** below 100% indicates that 1604 processed manure N fertilisers have a lower value than a HB N fertiliser for the response 1605 variable, a value above 100% indicates the opposite.

- 1606
- 1607 All results are **presented in sections 6.2.1 and section 6.2.4.1**.
- 1608

1609 6.1.2 Biogeochemcial modelling

1610 6.1.2.1 Experimental design

1611 The biogeochemical modelling work package provided opportunities to **model the** 1612 **behaviour of RENURE materials at EU-wide spatial scale in Nitrate Vulnerable Zones,** 1613 **thus covering the enormous variety of climate and soil conditions within the EU**. For the 1614 purpose of this modelling assessment, the points classified as arable and grassland within the 1615 NVZs were selected. Those areas cover about 2 900 000 km² and contain about 8250 LUCAS 1616 data points, 70% on arable and the remaining on grassland land. Results are thus integrated 1617 over the different NVZs across the EU.

1618

The computational and modelling time (including model building and programming, 1619 1620 calibration, etc.) required to perform EU wide analysis is a main limiting factor in this work package. The results for this work package included 5 'simulated' manure-derived 1621 1622 materials that were selected based on the initial outputs of the meta-analysis runs and the 1623 priorities for RENURE candidate materials indicated by the NEG. The required input 1624 parameters for these models are based on assumed values for TOC:TN ratio, mineral N:TN, 1625 and dry matter content. The dynamics and impact of following 'simulated' materials were 1626 modelled in the analyses under different scenarios:

- 1627 o two mineral-like materials of high mineral N:TN content ("scrubbing salt" and 1628 "mineral concentrate");
- a "digestate liquid fraction" that has characteristics similar to specific digestate
 slurries, with a low-to-intermediate TOC:TN ratio and an intermediate mineral:TN
 ratio; and
- 1632 o two more organic-like materials of low mineral N:TN ratios and varying TOC:TN
 1633 content ("pellet from liquid digestate fraction", "pellet from solid digestate fraction").

1634 In line with literature observations and own data on chemical composition, it was assumed 1635 that the mineral N in the processed manure fertilisers was dominantly present as NH_4^+ . An

- 1636 overview on such characteristics of 'simulated' processed manure materials is available from
- 1637 the JRC analysis of the chemical composition of the processed manure materials (section
- 1638 6.2.5), and the assumed properties for the model input data values are listed in Table 2.
- 1639

1640Table 2: chemical composition of the selected 'simulated' materials used for biogeochemical1641modelling

Material	Representative	Mineral	TOC:TN	NH4 ⁺ :	Dry matter	
reference	material	N:TN (-)	(-)	mineral N	content	
				(-)	(%)	² C
А	scrubbing salt	0.98	0.1	1	20	
В	mineral concentrate	0.90	1.3	1	5	
С	digestate liquid/slurry	0.75	2.7	1	-4	
D	pellet from liquid digestate	0.02	8.8	R	80	
E	pellet from solid digestate	0.04	19.7	7	80	

1642

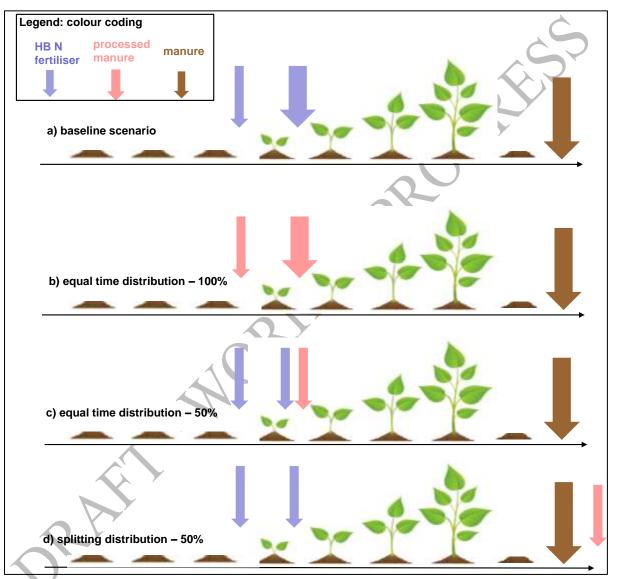
Manure and (specific) processed manure types are often applied at the end of or after the 1643 1644 plant growing season to 'refill' the soil with macro- and micronutrients and improve the soil 1645 structure, thus well before the planting of new crops. The literature study indicated that this may introduce additional risks for N losses, although specific Member States have therefore 1646 1647 implemented fixed periods of the year when (processed) manure can be applied, and 1648 requirements for additional measures to reduce N losses (e.g. planting cover crops). Such 1649 limitations typically only apply to (processed) manure materials, and not to mineral N 1650 fertilisers that are normally applied when the nutrient demand is high. It may thus be relevant 1651 to investigate to what extent supplementary criteria may be required on timing of application for RENURE materials. Therefore, the biogeochemical model simulations have been 1652 1653 performed for two different application time-scenarios: 'equal time distribution scenario' where processed manure materials are applied at the same time as HB N fertilisers; and ' 1654 1655 splitting distribution scenarios' where manure-derived fertilisers are applied well-before 1656 planting of new crops. Both scenarios are modelled for this report (Figure 10). It should be 1657 noted that the principal objective of the biogeochemical models is to simulate the behaviour of N and C in the ecosystem following external nutrient inputs, rather than elucidating 1658 1659 optimal fertilisation timings. Hence, albeit the results can shed preliminary light on the impact of the timing of fertilisation, the results should be interpreted with the necessary 1660 1661 caution.

1662

Finally, different 'substitution' scenarios for HB mineral N fertilisers by processed manure Nfertilisers are envisaged by Member States. Some Member States even indicated that a 100%

substitution of mineral N by RENURE is envisaged. Under all scenarios, unprocessed manure
would be applied up to the maximum rates as rate established in the ND (for simplicity here
assumed to be 170 kg N ha⁻¹ yr⁻¹ all over the EU), and the manure in excess to this limit can
then be processed so as to replace HB N fertilisers. We have assumed two different scenarios: **100% and 50% replacement of the HB N fertiliser by a manure-derived N fertiliser**(Figure 10). The biogeochemical modelling enables to split outputs across (perennial) **grasslands and croplands**, and the results are therefore presented as two different categories.

1672





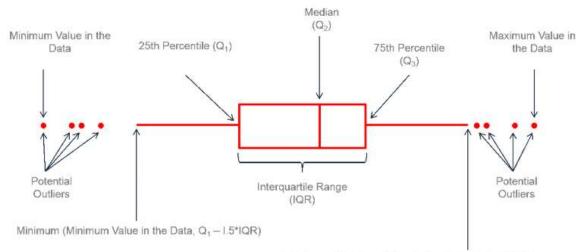
1674 Figure 10: Overview of the different fertilisation scenarios modelled: (a) baseline situation: 1675 simulating current fertilisation for each of the spatial data points in Nitrate Vulnerable Zones 1676 based on Haber-Bosch N fertilisers (HB N fertilisers) and manure applications; (b) equal time distribution – 100%: modelling a 100% N substitution of HB N fertilisers by processed manure 1677 1678 applied at the same time as common application periods for HB N fertilisers; (c) equal time 1679 distribution - 50%: modelling a 50% N substitution of HB N fertilisers applied by processed 1680 manure applied for top dressing during spring; and (d) splitting distribution scenario - 50%: modelling a 50% N substitution of HB N fertilisers by processed manure applied during 1681 1682 autumn. All fertilisation scenarios have an equal total N input. The results for each of the 1683 modelling scenarios (b), (c) and (d) will be presented as proportional changes relative to the 1684 baseline scenario (a).

1685

1693

1686 6.1.2.2 Data presentation

The main objective of the modelling assessment was to quantify the potential environmental impacts related to the substitution of mineral N with an equivalent amount of N from processed manure materials. Therefore, results are **expressed as changes proportional to the current fertilisation baseline, based on the application of HB N and manure,** as outlined in Figure 10. The results are presented as boxplots that indicate the distribution of the data as indicated in Figure 11.



Maximum (Maximum Value in the Data, Q3 + 1.5*IQR)

1694 Figure 11: Description of the statistical information provided in the boxplots1695

- 1696 The daily model results obtained were integrated over a 35-year period of time. For each data 1697 run, following results are provided:
- 1698 o Nitrogen use efficiency (NUE), defined as the ratio of N exported by crops to N applied;
- 1700 \circ N₂O emissions;
- 1701 Changes in soil organic C
- 1702 o Net primary productivity;
- 1703 o N harvested in plant parts;

As also observed in the meta-analysis work package, NUE is largely similar to primary plant productivity and C and N in harvested plant biomass. In order to avoid repetition and a straightforward comparison with meta-analysis outputs, only the results for **NUE** will be presented. Together with the results for **N leaching**, these data will form the basis for assessing the **primary objective on agronomic value in section 6.1 of the report**.

The biogeochemical modelling results on impacts on N₂O emissions and soil organic carbon will be presented in section 6.3.1 and section 6.3.2, respectively as part of the testing against the secondary objectives in order to safeguard that the implementation of RENURE criteria does not lead to supplementary adverse environmental or health impacts.

All results are presented as **boxplots** to provide indication of the variability across the NVZwithin the EU.

1715 6.1.3 JRC measurement campaign

1716 6.1.3.1 Experimental design

1717 Collected materials from 112 samples were analysed for the following parameters: **dry** matter (105°C), total organic C, total N, ammonium, nitrates, organic N, total P, pH, Cu 1718 and Zn, faecal coliforms and Escherichia Coli. Other parameters such as sulphites, lignin, 1719 As, Cd, Cr total, Cr VI, Mg, Ni, and Pb were also measured and reported in the campaign, but 1720 1721 will not be discussed in this report. The samples were collected at 35 different manure 1722 treatment plants, in 4 European countries (BE, DK, IT and NL), that well represent the major 1723 manure processing technologies that are most abundant in the EU. The configurations for 1724 manure processing technologies applied vary across the plants (section 12.3), but mostly rely on anaerobic digestion followed by solid-liquid separation as a starting point for 1725 1726 processing. At times, the liquid fraction is then further concentrated in the ammonium-based 1727 N fertilisers of a higher dry matter content through filtering, screening, flocculation, scrubbing and/or reverse osmosis. Finally, the solid fraction is either dried, composted 1728 1729 and/or pelletised (section 12.3).

1730

For the analysis of **contaminants of emerging concern**, **27 unprocessed and processed manure samples were selected** (anaerobic digestion followed by liquid-solid separation through screw press, anaerobic digestion followed by centrifugation, screening and filtering followed by reverse osmosis, scrubbing). The detection method is based on quadrupole mass spectrometry and enables to identify and quantify up to 316 organic compounds that are classified as pharmaceutical compounds (including veterinary drugs), personal care products and pesticides.

- 1738
- 1739 6.1.3.2 Presentation of results

All results are documented as an average per type of processed manure (plus minus standard deviation where relevant), whereas for the CEC also the (logarithmic) increase relative to raw manure was calculated. The results are provided and discussed in different sections of the report as follows:

Elemental composition of C and N:	section 6.2.5
Biological pathogens:	section 6.3.3
Contaminants of emerging concern:	section 6.3.4
Metals:	section 6.3.5
Phosphorus content:	section 6.3.6
pH:	section 6.4.1
Potassium:	section 6.2.4.2

- 1744
- 1745 6.1.4 Overview of available data

Section 11 provides a full overview of the available techno-scientific data to provide insights on the selected research methodologies to address the project objectives outlined in sections 3 and 4. This assessment also helped to identify data gaps and to what extent the study could benefit from supplementary standardised measurements and testing of fertilising materials

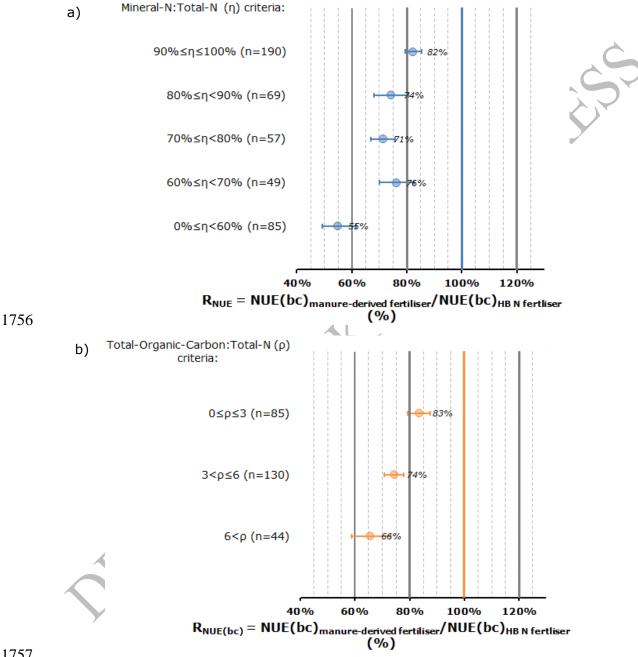
1750 outlined in section 11.4.

1751 6.2 Agronomic value – Step 2 analyses

1752 6.2.1 Meta-analysis results

1753 The response ratio for NUE(bc) (R_{NUE(bc)}, expressing the relative performance on NUE for

- 1754 candidate RENURE materials relative to HB N fertilisers) is positively correlated to the
- mineral N:TN ratio, but negatively to the TOC:TN content of the material (Figure 12). 1755





1758 Figure 12: Meta-analysis results for the response ratio for nitrogen use efficiency (NUE(bc)) in 1759 function of mineral N:total N ratio (a) and TOC:TN ratio (b). The symbols η and ρ indicate a 1760 cut-off value for a possible criterion related to mineral N:total N ratio (threshold value) and 1761 TOC:TN ratio (limit value), respectively. Plots on the right-hand side indicate then the 1762 corresponding meta-analysis results for materials meeting the criterion; n indicates the number 1763 of pairwise comparisons for processed manure materials that meet the criterion.

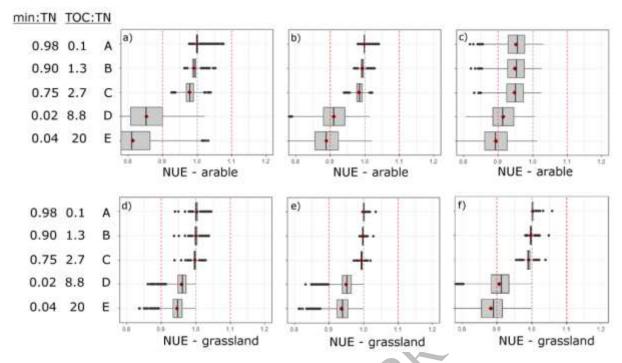
1764

1765 The observed $R_{NUE(bc)}$ values for the parameter mineral N:total N ratio decrease from 82% for materials that have a mineral N:TN ratio \geq 90% to 55% for materials having a ratio <60% 1766 1767 (Figure 12.a). Hence, the short-term plant N uptake from materials with a mineral N:TN ratio \geq 90% is, on average, 18% lower relative to a HB fertiliser, and 49% higher relative to a 1768 1769 processed manure sample with a mineral N:TN ratio < 60%. Similarly, the observed R_{NUE} 1770 values for the parameter TOC:TN ratio decrease from 83% for materials that have a TOC:TN \leq 3 to 66% for materials having a ratio > 6 (Figure 12.a). These observations indicate that 1771 setting more stringent criteria for the parameters (i.e. a higher threshold value for mineral 1772 N:TN and a lower limit value for TOC:TN ratio) would effectively help to select for 1773 1774 **RENURE candidate materials of high agronomic value.** Materials with a mineral N:TN 1775 ratio \ge 90.0% and TOC:TN ratio \le 3 show a similar R_{NUE(bc)} of 82-83% (Figure 12). Note that 1776 the meta-analysis was restricted to assessing NUE during first growing season, and that the 1777 lower plant N uptake values from processed manure relative to HB N fertilisers are partially 1778 because of their differential N release patterns (see section 6.2.3 for a detailed discussion).

1779

1780 6.2.2 Biogeochemical modelling results

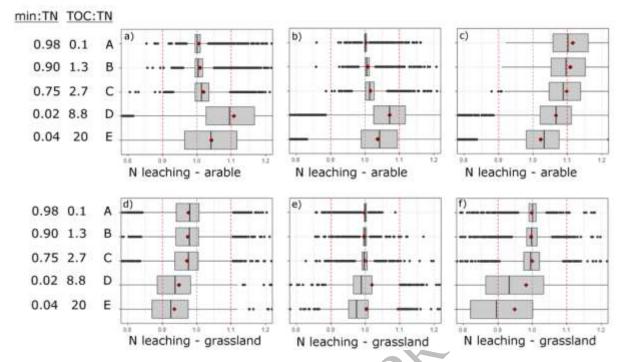
The biogeochemical modelling results indicated that materials characterised by a mineral 1781 1782 N:TN above 0.90 and/or a low TOC:TN < 3 show NUE (Figure 13; materials A, B and C) and N leaching (Figure 14; materials A, B and C) values that are similar to the baseline 1783 1784 scenario, indicating that long-term plant N uptake from those materials is similar to HB N fertilisers. This observation, however, does not hold true under the splitting distribution 1785 scenario in croplands where the application of such materials resulted in decreased NUE 1786 values and increased N leaching (Figure 13.c; Figure 14.c). The more organic-like materials, 1787 characterised by a higher TOC:TN ratio and a lower mineral N:TN ratio (materials D and E), 1788 1789 showed significantly lower NUE values compared to the baseline scenario. This was 1790 especially the case for croplands where, for instance, NUE values range from 82% to 86%. 1791 Hence, this implies that annual plant N uptake – averaged over a 35-year period - would 1792 decrease on average 14%-18% relative to the baseline scenario for a 100% N substitution of HB N fertilisers by candidate RENURE N fertilisers (Figure 13.a). 1793





1795 Figure 13: Boxplots indicating the modelled effects on Nitrogen Use Efficiency (NUE) after the 1796 application of candidate RENURE materials A-E under different application scenarios for 1797 arable land (a, b, c) and grasslands (d, e, f). The candidate RENURE application scenarios are: 1798 (a and d) equal time distribution – 100%: modelling a 100% N substitution of HB N fertilisers 1799 by candidate RENURE N fertilisers applied at the same time as the normal application periods 1800 for HB N fertilisers; (b and e) equal time distribution - 50%: modelling a 50% N substitution of HB N fertilisers applied by candidate RENURE N fertilisers applied for top dressing during 1801 spring; and (c and f) splitting distribution scenario - 50%: modelling a 50% N substitution of 1802 1803 HB N fertilisers by candidate RENURE N fertilisers applied during autumn (see Figure 10 for 1804 more details). Results are expressed relative to the baseline situation that mimics current 1805 fertilisation for each of the spatial data points in Nitrate Vulnerable Zones based on N inputs 1806 from Haber-Bosch N fertilisers (HB N fertilisers) and manure. Hence, for example a value of 0.9 1807 indicates that NUE in the specific fertilisation scenario is 10% lower than for the baseline 1808 scenario. All fertilisation scenarios have an equal total N input. 1809

For all types of candidate RENURE materials, the effects on leaching resulting from the 1810 1811 application of organic-like materials was mixed with - relative to the baseline scenario -1812 higher N leaching observed in croplands but lower levels in grasslands, regardless of the timing of application (Figure 14). The candidate RENURE materials A, B and C showed N 1813 leaching values that were at all times close to the values observed for the baseline scenario 1814 (97%-103%). In combination with the NUE values close to 1 for these materials, minor 1815 impacts on N leaching loss is therefore expected for these materials. This stands in contrast 1816 with the expected impacts for candidate RENURE materials D and E for which the observed 1817 N leaching patterns may further be exacerbated by their low NUE (Figure 13). The reduced 1818 1819 NUE (Figure 13) and crop yields (section 13.2.3) observed for materials D and E suggest that 1820 farmers may apply higher application rates for these processed manure than for HB N 1821 fertilisers and candidate RENURE materials A, B, and C so as to maintain equal crop yields. 1822 Since N losses are proportional to the amount of N applied, this effect will further exacerbate 1823 the N leaching losses from the organic-like compounds D and E.





1843

1825 Figure 14: Boxplots indicating the modelled effects on N leaching (kg N ha⁻¹ yr⁻¹) after the 1826 application of candidate RENURE materials A-E under different application scenarios for 1827 arable land (a, b, c) and grasslands (d, e, f). The candidate RENURE application scenarios are: (a and d) equal time distribution – 100%: modelling a 100% N substitution of HB N fertilisers 1828 1829 by candidate RENURE N fertilisers applied at the same time as the normal application periods 1830 for HB N fertilisers; (b and e) equal time distribution – 50%: modelling a 50% N substitution of HB N fertilisers applied by candidate RENURE N fertilisers applied for top dressing during 1831 1832 spring; and (c and f) splitting distribution scenario - 50%: modelling a 50% N substitution of 1833 HB N fertilisers by candidate RENURE N fertilisers applied during autumn (see Figure 10 for 1834 more details). Results are expressed relative to the baseline situation that mimics current 1835 fertilisation for each of the spatial data points in Nitrate Vulnerable Zones based on N inputs 1836 from Haber-Bosch N fertilisers (HB N fertilisers) and manure. Hence, for example a value of 1.1 1837 indicates that N leaching in the specific fertilisation scenario is 10% higher than for the baseline 1838 scenario. All fertilisation scenarios have an equal total N input. 1839

- The results confirmed the overarching influence of TOC:TN ratio and mineral N:TN ratio of
 the applied candidate RENURE material on NUE and N leaching. Results are not influenced
 by the dry matter content of the candidate RENURE material (data not shown).
- 1844 6.2.3 Implications and proposals for RENURE criteria

1845 The NUE results from the biogeochemical modelling studies (97% - 103%) showed a slightly 1846 better performance compared to the meta-analysis studies (82% - 83%). This effect is 1847 possibly attributed to 3 mechanisms: (i) the steady N release of organic N in the mid to long term (not captured in the meta-analysis study, that assessed plant responses for the first 1848 1849 growing season only), (ii) N losses through NH₃ volatilisation (not captured in the modelling 1850 exercise as NH₃ volatilisation is not included in the modelling framework), and (iii) the 1851 presence of specific phytotoxic compounds (e.g. copper, zinc, nickel, and salts), or even 1852 NH4⁺ when applied as sole N source (not captured in the modelling exercise that departs from a specific chemical composition based on main elements). Therefore, it would be required
that additional criteria may have to be evaluated that could further improve the agronomic
value of RENURE materials, mainly by focusing on aspects (ii) and (iii).

1856 The observed relationship between agronomic value and reduced environmental risk for materials of high mineral N:TN content and low TOC:TN ratio is consistent with the 1857 1858 mechanistic understanding of soil N cycling and plant N uptake mechanisms 1859 documented in scientific literature. Many works across different biomes indicated that mineral N is the principal plant N source in ecosystems where N is not a limiting element for 1860 1861 plant growth, thus including fertilised agroecosystems (Jones et al., 2004; Harrison et al., 2007; Jones et al., 2013b; Huygens et al., 2016). Hence, similar to many HB N fertilisers, 1862 1863 fertilisers that have N already present in a mineral plant-available N form obviously enhance 1864 plant N uptake if applied under good management practices. Also the TOC:TN ratio is a 1865 crucial factor for the short-term N availability (Möller and Müller, 2012b). Resources of low 1866 TOC:TN ratio can be easily decomposed by the soil microbial community. Moreover, when organic complexes of low TOC:TN are being decomposed, microorganisms conserve C and 1867 1868 liberate the N in excess to their metabolic requirements as mineral N into the soil environment, after which it can be taken up by plants (Mooshammer et al., 2014). A high 1869 1870 share of mineral N is released into the environment during the decomposition of organic complexes of low TOC:TN as microorganisms require more C than N to sustain their cell 1871 1872 growth. Hence, below a specific TC/TN ratio threshold, the mineral N released into the 1873 environment is inversely correlated to the TC/TN of the organic matter (Mooshammer et al., 1874 2014). This also explains why organic materials of low TOC:TN ratio (e.g. glutamine with TC/TN ratio of 2.5, urea with TC/TN ratio of 0.5) are excellent plant N sources (Forsum et 1875 al., 2008; Yara, 2018). 1876

1877

The significantly lower agronomic value for cropland under the splitting distribution 1878 1879 scenario is also in line with literature observations (Chantigny et al., 2008; Jayasundara et al., 1880 2010). For instance, Chantigny et al. (2014) indicated that more than 50% of fall-applied N present in processed manure fractions was not recovered in the soil in the following spring, 1881 1882 thus implying more over-winter N leaching losses and lower plant N availability in the 1883 subsequent plant growing season. These authors also observed that more N was immobilised 1884 within the soil matrix with organic-rich manures than with ammonium sulphate, possibly because of the presence of fresh carbon in the manure. Jayasundara et al. (2010) showed that 1885 1886 manure N uptake by corn was significantly lower with fall application than with spring 1887 applications (14-18% versus 30-38% of applied N) in two different soil types. In parallel, manure application in fall increased total N leaching relative to scenarios based on spring 1888 application (30-43 versus 27 kg N ha⁻¹ yr⁻¹ in the control). 1889

1890

1891 If no crops are present, or growing, following manure application to take up the readily 1892 available N, the risk of N loss via leaching or gaseous N_2O emissions increases (Economic 1893 Commission for Europe, 2014). For this reason, the timing of fertiliser and manure 1894 application needs to consider the timing of crop needs. To avoid overall losses of N, 1895 fertilisers and manure should not be applied when there is no or very limited crop uptake. 1896 Good management techniques, such as maintaining a minimum soil cover, effectively limit 1897 the losses of over-winter N leaching losses (Abdalla et al., 2019). Catch crops retain nutrients 1898 in the root zone. Cover crops protect the soil against erosion and minimise the risk of surface 1899 run-off by improving the infiltration (European Commission, 2018). Cover crops can 1900 sometimes act as a catch crop by mopping up the spring flush of nitrate-N. These 1901 observations are also supported by the biogeochemical model data for permanent grasslands 1902 in the splitting distribution scenario. Our results indicate significant lower N leaching losses 1903 in grasslands (decreases of 0.5-5% for the candidate RENURE materials A-E relative to the 1904 baseline scenario) than in croplands (increases of 3-12% for the candidate RENURE 1905 materials A-E relative to the baseline scenario) (Figure 14.f versus c).

1906

1907 In our view, it seems most likely that RENURE will be applied through good management 1908 practices as a value-added N fertiliser. Nonetheless, inappropriate management practices are 1909 not ruled out due to the possible lower burdens and costs of RENURE manufacturing relative 1910 to other manure excess treatment options (e.g. storage and export, treatment in wastewater treatment plants). Hence, to fully exclude inappropriate RENURE management practices 1911 1912 a criterion on good management practices may be required. Considering that best 1913 management practices vary as a function of local conditions, including amongst others 1914 climate, ecohydrology, soil type and crop planting scheme, Member States are likely best 1915 placed to enforce that the objectives of preventing and minimising N losses are accomplished. 1916 A proper management of manure landspreading takes account of proper timing of 1917 application, the plant nutrient demands, as well as surface water and groundwater protection 1918 schemes (Best Available Techniques Reference Document (BREF); Giner Santonja et al., 1919 2017). The sectoral reference document on best environmental management practices, 1920 sector environmental performance indicators and benchmarks of excellence for the 1921 agriculture sector (European Commission, 2018) indicates the need to "synchronise the 1922 application of manures and (when necessary) fertilisers to coincide with crop requirements 1923 [...] at the correct time [...]".

1924

1925 Based on the meta-analysis results for NUE, and the biogeochemical results on NUE and N leaching for materials A, B and C, following provisional RENURE criteria proposal is put 1926 1927 forward:

RENURE criteria proposal 1

- RENURE materials should have a mineral N:TN ratio > 90% or a TOC:TN ratio < 3.
- Member States should take the necessary provisions so that the timing of RENURE application is synchronised with plant N requirements, and – when appropriate - to implement the use of cover/catch crops to prevent and minimise N leaching and runoff losses from RENURE application on fallow land, especially during winter.

1928

1929 This proposal is based on average meta-analysis R_{NUE(bc)} values for such materials that range 1930 in between 80% and 87% (95-percentile confidence interval), and relative effects on NUE

and N leaching as simulated through biogeochemical modelling that vary between 97-100% 1931

and 97-103%, respectively. Note that the meta-analysis results indicated that the $NUE_{(bc)}$ is similar for materials meeting either the mineral N:TN or TOC:TN criteria. Therefore, flexibility to demonstrate compliance with one of the proposed criteria options is proposed. Supplementary criteria as developed in the subsequent sections of this document may further narrow the materials that are eligible for RENURE status.

1937

1938 6.2.4 Supplementary meta-analysis assessments for RENURE candidate materials

1939 This section specifically focuses on testing the performance of RENURE candidate materials 1940 that meet the proposed criteria outlined in section 6.2.3 based on meta-analysis. Specifically, 1941 the effect of plant type, soil type, and fertiliser characteristics (both RENURE and HB N 1942 fertiliser used as reference) was assessed in view of a possible modification and refinement of 1943 the RENURE criteria.

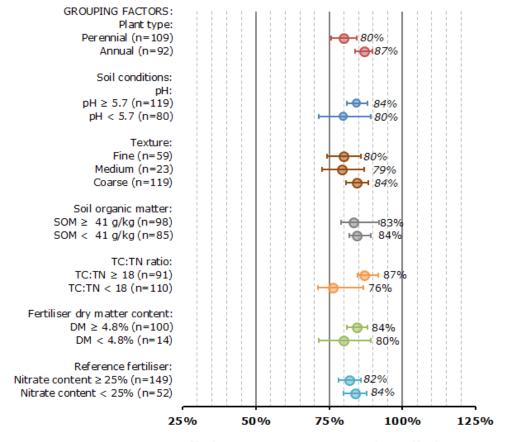
1944

1945 6.2.4.1 Findings

RAF

1946 It was indicated that the R_{NUE} of candidate RENURE N fertilisers did not vary significantly 1947 across different soil types, plant type, and fertiliser characteristics (Figure 15). Hence, the 1948 NUE for candidate RENURE N fertilisers relative to HB N fertilisers is not influenced by soil 1949 characteristics, cultivated plant types, and the dry matter content of the RENURE candidate 1950 fertiliser. Moreover, the nitrate content of the HB reference N fertiliser (distinguishing e.g. 1951 between calcium ammonium nitrate (CAN) and urea as HB N fertiliser for comparison) did 1952 not significantly impact upon the agronomic performance (Figure 15).

1953



 $R_{NUE(bc)(RENURE)} = NUE(bc)_{candidate RENURE N fertiliser} / NUE(bc)_{HB N fertiliser}$ (%)

1954

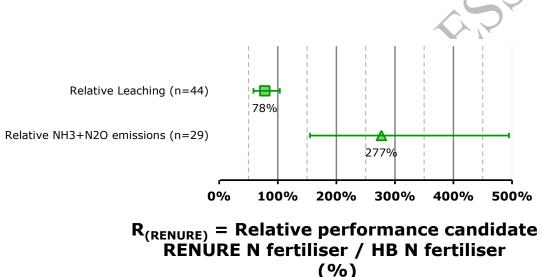
1959

Figure 15: The effect of plant type, soil conditions, fertiliser dry matter content and HB N
 reference fertiliser applied on the blank-corrected N use efficiency (NUE(bc)) for candidate
 RENURE N fertilisers meeting the criteria as described in <u>RENURE criteria proposal 1</u> on page
 56 relative to Haber-Bosch-derived (HB) N fertilisers.

When looking at N leaching (Figure 16), the results indicate that N leaching observed during 1960 1961 the first plant growing season is slightly lower for the candidate RENURE N fertilisers than 1962 for HB N fertilisers, although the statistical power (due to the low number of data points) of the applied meta-analysis prompts caution on the data-interpretation. Possibly, the presence 1963 1964 of (minor amounts of) organic matter of the candidate RENURE N fertilisers may effectively 1965 intercept some of the N that percolates within the soil profiles (Kammann et al., 2015). This value is lower than the values documented for the candidate RENURE N fertilisers A, B, C in 1966 the biogeochemical modelling work package (Figure 14), most likely as in the latter also 1967 comprises N leaching after the first growing season. 1968

1969 Meta-analysis results indicated that the gaseous NH₃ and N₂O emissions are substantially 1970 higher for candidate RENURE N fertilisers than for HB N fertilisers (Figure 16), and can 1971 possibly explain a part of the reduced NUE for candidate RENURE fertilisers observed in the 1972 meta-analysis. NH₃ emissions make up the dominant share of these emissions as N₂O 1973 emissions during the use-on-land phase are minor (0.3-3% of the N applied; IPCC default 1974 values) and show only minor variations across fertiliser types (section 6.3.1.1). Most 1975 candidate RENURE N fertilisers are rich in NH₄⁺ as a result of the anaerobic digestion step 1976 that transforms organic N present in the manure into water-soluble NH₄⁺, which can then be 1977 isolated through a solid-liquid separation and eventually be further concentrated (mineral N 1978 concentrates, air scrubbing). Ammonia volatilisation occurs when ammonium is abundantly present in soils, converted to ammonia and lost to the atmosphere. A high soil pH level 1979 1980 increases conversion of NH₄⁺ to NH₃, and the losses are highest if conversion takes place at 1981 the soil surface (Rochette et al., 2013). NH₃ volatilisation is also a well-known risk for 1982 fertilisers based on urea, a labile organic precursor of NH4⁺. Urea and Urea Ammonium 1983 Nitrate (UAN) cause higher volatilization losses than nitrate-based fertiliser. Gaseous NH₃ 1984 losses following urea fertilisation can account for up to 20% of the N applied in specific soils 1985 and inappropriate land management practices (Nkoa, 2014; Yara, 2018).





1987

1988Figure 16: Summary of the agronomic performance in terms of N leaching and combined NH3 +1989N2O emissions for candidate RENURE N fertilisers meeting the criteria as described in1990RENURE criteria proposal 1 on page 56 relative to Haber-Bosch-derived (HB) N fertilisers.

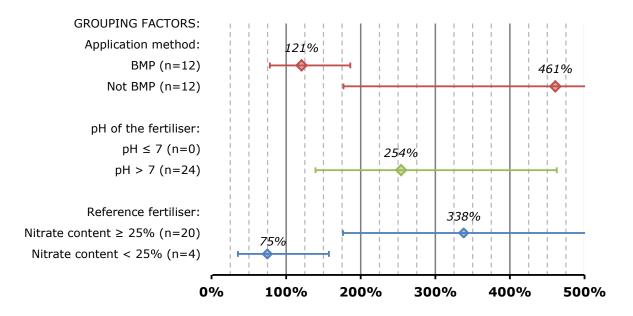
1991

1992 Efficient management practices can be applied to avoid NH₃ volatilisation. The guidance 1993 document on preventing and abating ammonia emissions from agricultural sources from the 1994 Economic Commission for Europe (Economic Commission for Europe, 2014) indicates that 1995 abating emissions from the application of ammonium-based fertilisers is based on one or more of the following principles: (i) decreasing the surface area where emissions can take 1996 1997 place, i.e. through band application, injection, incorporation; (ii) decreasing the time that 1998 emissions can take place, i.e. through rapid incorporation of fertilisers into the soil or 1999 fertigation; (iii) decreasing the source strength of the emitting surface, i.e., through urease 2000 inhibitors, blending and acidifying substances. The increased cost of implementing these 2001 techniques will be offset to some extent (or provide a net benefit) by savings on fertiliser use 2002 to achieve the same yield as for the reference method of surface application, or an increased 2003 yield from the same rate of fertiliser application (Economic Commission for Europe, 2014). 2004

Ammonia emissions can be largely avoided by the **injection of the nutrient solution**, such as manure digestates, below the soil surface or **incorporation** of manures below the soil

2007 surface by inversion ploughing or alternative techniques (European Commission, 2018). Also 2008 slurry acidification is an effective technique to reduce NH₃ emissions (Giner Santonja et al., 2009 2017). By adding acid (usually sulphuric acid), the pH of the slurry can be lowered to around 5.5, and thereby the NH₃ volatilisation is reduced or inhibited. Nitrogen is retained in the 2010 manure in the form of NH_4^+ and is available to crops when the manure is spread on the field. 2011 2012 Solid urea fertilisers should be incorporated into the soil during a tillage operation, whenever 2013 possible. The efficiency in reducing NH₃ emissions is between 50% and 80%. Liquid urea can also be incorporated into the soil using closed-slot injection - a technique that fully 2014 2015 covers the (aqueous) fertilising materials after injection by closing the slots with press wheels 2016 or rollers fitted behind the injection lines. It is one of the most efficient incorporation 2017 techniques that can ensure a reduction of NH₃ emissions of up to 90%. The above techniques 2018 can be used for the first N application (base dressing) made on bare soils (United Nation Economic Commission for Europe, 1999; European Commission, 2013). For application of 2019 2020 urea on a developing crop (top dressing), other techniques can be used such as fertiliser 2021 coating (30% emission reduction) or urease inhibitor additions (40-70% emission reduction can be achieved). Hence, a variety of techniques is available for substances of different 2022 2023 physico-chemical nature applied. The application of such Best Management Practices (BMP) substantially reduces gaseous N emissions (Figure 17). Relative to HB N fertilisers, 2024 2025 candidate RENURE N fertilisers applied with and without BMP were 121% and 461%, respectively, of the NH₃ and N₂O emissions for HB N fertilisers (mostly of NO₃⁻:total N ratio 2026 \geq 25%; e.g CAN, AN, UAN) (Figure 17). The increased gaseous N emissions (NH₃ and N₂O) 2027 were most evidenced when candidate RENURE N fertilisers were compared to HB N 2028 2029 fertilisers of high nitrate content, but reduced when compared to HB N fertilisers of low nitrate content such as urea. As all candidate RENURE N fertilisers had a pH > 7, the effect 2030 2031 of the acidification of candidate RENURE N fertilisers on NH₃ and N₂O emissions could not 2032 be assessed (Figure 17). Overall, these findings indicate that candidate RENURE N 2033 fertilisers show, similar to urea-based HB N fertilisers, a high risk for NH3 2034 volatilisation. This risk can, however, effectively be mitigated through the application of 2035 **Best Management Practices.** RAS

2036



$R_{NH3 + N2O losses(RENURE)} = (NH_3 + N_2O)_{candidate RENURE N}$ fertiliser/(NH_3+N_2O)_{HB N fertiliser}(%)

2037

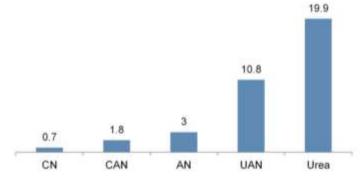
Figure 17: The effect of fertiliser application method, pH of the fertiliser, and HB N reference fertiliser applied on the combined N₂O and NH₃ losses for candidate RENURE N fertilisers meeting the criteria as described in <u>RENURE criteria proposal 1</u> on page 56 relative to Haber-Bosch-derived (HB) N fertilisers (BMP: Best Management Practices for N fertiliser application as described above).

2043

2044 6.2.4.2 Implications for RENURE criteria

2045 Ammonia volatilisation

The meta-analysis results indicate that NH₃ emissions could occur after the application of 2046 2047 candidate RENURE N fertilisers, often having a high share of their N present as NH4⁺. This is in line with data for HB N fertilisers that indicate that mainly fertilisers that have a small 2048 2049 share of their N present as NO₃⁻ cause NH₃ emissions (European Environment Agency, 2013) 2050 (Figure 18). The NH₃ emissions increase progressively with decreasing NO₃⁻ content from calcium nitrate (100% of the N present as NO₃⁻), over CAN/AN (50% of the N present as 2051 2052 NO_3^{-}) and UAN (25% of the N present as NO_3^{-}), urea (0% of the N present as NO_3^{-}) (Figure 2053 18).



2054 2055



2058

Figure 18: Ammonia volatilisation in %NH₃-N per unit N applied for Haber-Bosch-derived N fertilisers (source: European Environment Agency (2013) (CN: calcium nitrate, CAN: calcium ammonium nitrate, AN: ammonium nitrate, UAN: urea ammonium nitrate).

2059 Emissions of ammonia from the agricultural sector continue to rise, posing a challenge for 2060 EU Member States in meeting EU air pollution limits, according to updated data released by the European Environment Agency (EEA) (European Environment Agency, 2019a). 2061 Directive 2016/2284⁶ on the reduction of national emissions of certain atmospheric pollutants 2062 2063 (National Emission Ceiling Directive, NECD) sets national reduction commitments for the five pollutants: sulphur dioxide, nitrogen oxides, volatile organic compounds, ammonia and 2064 fine particulate matter. Annex III part 2 of the NECD includes mandatory and optional 2065 2066 agricultural measures to reduce NH₃ emissions, which have a strong link with the ND since a 2067 significant share of the emissions originates from manure management. The Member States are required to produce National Air Pollution Control Programmes with the measures that 2068 they will take, to ensure compliance with the 2020 and 2030 reduction commitments. In this 2069 respect, limiting NH₃ emissions from RENURE is relevant, and a criterion on good 2070 2071 management practices to avoid NH3 emissions for RENURE is proposed.

2072

2073 The NH₃ emissions are dependent on various factors, namely the fertiliser composition 2074 (ammonium concentration, pH and dry matter content), environmental factors (weather 2075 conditions, soil type, soil condition and any vegetation) and operational factors (fertiliser 2076 application and application technique). The highest risks for ammonia volatilisation occur 2077 when these fertilisers are applied on calcareous or other high pH soils, although to a minor 2078 extent also NH₃ emissions have been observed at lower pH (He et al., 1999; Economic 2079 Commission for Europe, 2014). Most candidate RENURE materials have pH values above 2080 this threshold (section 6.4.1). Whereas meteorological conditions cannot be influenced, other 2081 emission-determining factors can be manipulated to limit the ammonia emission. Good 2082 management practice guidelines to reduce NH₃ emissions are described in the sectoral 2083 reference document on best environmental management practices, sector environmental 2084 performance indicators and benchmarks of excellence for the agriculture sector 2085 (European Commission, 2018) and the Best Available Techniques (BAT) Reference Document for the Intensive Rearing of Poultry or Pigs (Giner Santonja et al., 2017). They 2086 2087 include, amongst others, shallow injection of the liquid materials, soil incorporation as soon 2088 as possible after spreading, banded spreading and application through a trailing shoe (the

⁶ https://eur-lex.europa.eu/legal-content/EN/TXT/PDF/?uri=CELEX:32016L2284&from=EN

latter two being most relevant for grasslands or growing arable crop). Acidification of the
slurry - either prior to or while spreading - can also be applied to reduce on-field emissions.

2091

2092 Considering that best management practices vary as a function of local conditions, including 2093 amongst others climate, ecohydrology, soil type and crop planting scheme, Member States 2094 are likely best placed to enforce that the objectives of preventing and minimising NH₃ are 2095 accomplished.

2096

2097

RENURE criteria proposal 2

- RENURE materials should have a mineral N:TN ratio $\ge 90\%$ or a TOC:TN ratio ≤ 3 .
- Member States should take the necessary provisions so that the timing of RENURE application is synchronised with plant N requirements, and when appropriate to implement the use of cover/catch crops to prevent and minimise N leaching and run-off losses from RENURE application on fallow land, especially during winter.
- Member States should take the necessary provisions to prevent and minimise NH₃ emissions during RENURE application on field, especially
 - for RENURE N fertilisers that have < 40% of its total N present in the form of NO₃⁻-N; and
 - \circ for RENURE N fertilisers applied on soils of pH_{H2O} > 5.

*Red colors indicate the update relative to the proposals earlier made presented in black

AFT - WORK

2098 Ammonia toxicity

2099 At low concentrations, NH₄⁺ can be a significant N source for plants, but above a certain 2100 threshold NH₄⁺ becomes toxic (Esteban et al., 2016). This threshold depends on plant species and on crop variety. Environmental factors such as temperature, soil pH, CO₂ concentration 2101 2102 and light intensity can affect the threshold for NH₄⁺ toxicity. Some crops, such as potato or 2103 sugar beet, are generally more sensitive to NH₄⁺ than others (e.g. rice, blueberries and onions) that are adapted to high NH_4^+ concentrations and rarely reach the threshold for NH_4^+ toxicity 2104 (Britto and Kronzucker, 2002; Esteban et al., 2016). Candidate RENURE N fertilisers 2105 perform similar when compared to HB N fertilisers containing less than 25% of nitrate than 2106 when compared to nitrate-based HB N fertilisers, i.e. with a nitrate content $\geq 25\%$ (84% \pm 2107 3.3% versus 81% \pm 3.9%, Figure 15). Hence, in line with observations from an extensive 2108 study that indicated a 3% higher wheat yields for nitrate-based fertilisers than for UAN and 2109 2110 urea (Bhogal et al., 2003; Yara, 2018), only minor effects of N speciation were observed. 2111 NH_4^+ toxicity can effectively be alleviated by co-provision of K⁺ (Szczerba et al., 2008), often abundant in candidate RENURE N fertilisers other than scrubbing salts ($15\% \pm 5.1\%$ 2112 for mineral concentrates, $9.2\% \pm 5.1\%$ for liquid fraction of anaerobic digestates; see section 2113 2114 13.3.1). Also the use of **nitro-ammoniacal fertilisers** ($\geq 25\%$ NO₃⁻-N) may effectively 2115 alleviate NH4⁺ toxicity (Britto and Kronzucker, 2002; Esteban et al., 2016). Overall, it is concluded that NH₄⁺ toxicity for candidate RENURE N fertilisers is not a main issue, and 2116 2117 could effectively be mitigated through good use management practices. Therefore, no criterion to address NH4⁺ toxicity for RENURE is proposed. 2118

2119

2120 RENURE dry matter content

2121 No effect of the dry matter content of candidate RENURE N fertilisers was observed on agronomic value and NUE (Figure 15). This is in line with observations from biogeochemical 2122 2123 modelling exercises indicating that the dry matter content of nutrient sources does not have an effect on the long-term fate of N. Moreover, the "optimal" water content for RENURE is 2124 dependent on the envisaged transport from production to use site, conditions for intended use 2125 (including fertigation, nutrient solution for irrigation), available machinery, etc. The dry 2126 2127 matter content of candidate RENURE N fertilisers is normally inversely related to the energy 2128 input to the manufacturing process (see section 6.3.7), and - at times - there may be no need 2129 to invest supplemental energy to increase the RENURE dry matter content (e.g. local use). 2130 Therefore, no criterion on RENURE dry matter content is proposed in order to enable 2131 manufacturers to autonomously adjust dry matter content to local site conditions and marketing aspects. 2132

2133

- 2134 6.2.5 Types of processed manure compliant with proposed criteria
- 2135 The outcome of the JRC measurement campaign is indicated in Table 3.
- 2136

2137 Table 3: Physicochemical properties of processed manure samples as obtained from the JRC measurement campaign

	n	dry matter (%)		total organic carbon (TOC) (% dry matter)		total nitrogen (TN) (% dry matter)		TOC:TN (-)		mineral N:TN (%) NH4+:mineral N (%)				compliant with RENURE criteria proposals*
		average	stdev	average	stdev	average	stdev	average	stdev	average	stdev	average	stdev	(%)
scrubbing salts	14	22.8	11.9	0.3	0.2	19.2	5.7	0.0	0.0	84	17	96**	14	100
mineral concentrate	8	4.1	1.6	18.1	12.0	11.5	2.9	1.8	1.8	92	20	100	0	88
anaerobic digestion - liquid fraction	20	5.4	4.9	36.3	16.7	13.0	7.4	4.0	3.1	60	22	100	0	50
after centrifugation and/or enhanced solids removal	10	5.6	4.7	29.5	12.6	12.9	8.9	3.5	3.3	61.3	25.0	100	0.5	80
after screw press	6	6.9	6.0	51.6	17.3	9.6	2.9	5.6	2.3	45.8	4.5	100	0.0	0
anaerobic digestion - solid fraction	16	31.8	19.7	37.2	10.0	2.9	3.1	21.0	11.2	34	20	94	23	6
pellet	3	87.5	7.1	36.8	1.8	2.5	1.1	16.4	6.4	3	1	95	8	0
anaerobic digestion - slurry	16	7.4	3.0	35.3	5.5	6.8	2.0	5.7	2.2	51	10	100	0	6
aw manure	26	11.1	13.7	33.9	9.0	8.1	5.5	6.2	4.0	58	17	100	0	not applicable

*based solely on the criteria related to TOC:TN or mineral N:TN, thus not considering proposals that will be derived in the upcoming sections (e.g. metals, biological pathogens)

2138 **values significantly lower than 100% only observed for ammonium-nitrate

The results indicate that scrubbing salts (14 out of 14 material samples compliant), mineral concentrates (7 out of 8 material samples 2140 2141 compliant) and some liquid digestate fractions obtained through centrifugation and/or advanced solids removal (8 out of 10 material samples compliant) are able to meet the proposed RENURE criteria on agronomic value (Table 3). Although not taken up in the JRC measurement 2142 2143 campaign, also specific P-fertilisers that contain N (e.g. struvite) could meet the proposed criteria. A detailed distribution of the parameters that are proposed for the RENURE compliance scheme is given in Figure 19 for the different types of processed manure materials. It is indicated that 2144 more scrubbing salts and liquid digestates meet the criterion on TOC:TN than the criterion on mineral N:TN, whereas for mineral concentrates 7 2145 out 8 candidate materials meet both criteria (Figure 19). In order to provide some flexibility for compliance, both criteria are maintained in the 2146 2147 **RENURE** proposals.

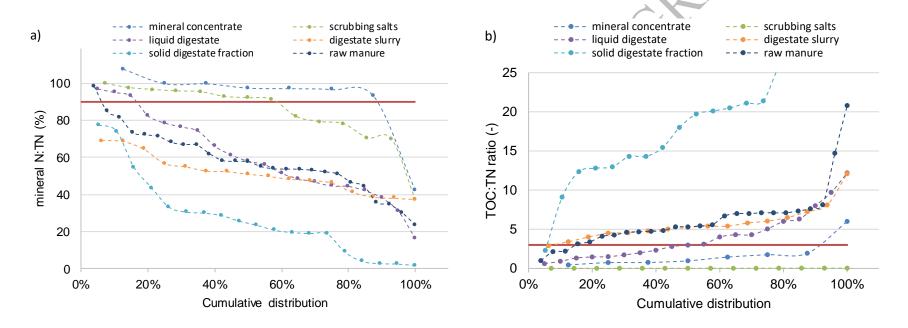
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The TN content of these candidate RENURE materials is typically above 10% (expressed on a dry matter basis), whereas their TOC content varies between 0-30% dry matter (Table 3). Processed manure that is mostly not compliant with the proposed RENURE criteria has a more organic-like matrix characterised by TOC:TN ratios above 5 and mineral N:TN ratio that are mostly below 50% (Table 3). All processed manure materials have the overall share of their mineral N and total N present as NH_4^+ . The dry matter content of the processed manure materials varies widely in between 4 and 87%. Note that the digestate separation techniques and possible posterior processing steps (e.g. filtering, screening, flocculation of solid rest compounds) largely impact upon the ability to comply with the RENURE criteria (Table 3). Unlike decanter

²¹³⁹

centrifuges, screw press separators cannot separate small sludge particles from the digestate (Drosg et al., 2015). Decanter centrifuges are frequently applied in digestate processing to separate small particles and colloids from the digestate, and following enhanced solids removal the material obtained has the same chemical composition as mineral concentrates (Velthof, 2015); both materials only differ in their dry matter content that is reduced for mineral concentrates after reverse osmosis.

2159



2160

- 2161 Figure 19: Cumulative distributions of mineral N:TN (a) and TOC:TN (b) ratios in different types of processed manure samples as obtained from
- 2162 the JRC measurement campaign. The red horizontal lines indicate the minimum threshold and maximum limit value for mineral N:TN (90%) and
- 2163 **TOC:TN ratio (3), respectively.**

2164 **6.3** Secondary objectives – Step 3 analyses

Based on assessment of relevant and actual topics in literature (section 5.3) and information collected from the NEG (section 4.4), it is proposed to ensure that the implementation of RENURE criteria **does not lead to adverse effects on issues related to**:

- Gaseous N emissions during the RENURE use-on-land phase
- 2169Soil fertility
- Biological pathogens and zoonoses
- Contaminants of emerging concern, mainly veterinary dry residues
- 2172 Metals
- 2173Phosphorus stewardship
- Energy use and air emissions during manufacturing

2175 As outlined in section 4.4, the objective of this analysis is to ensure that the implementation

2176 of possible RENURE criteria does not lead to supplementary environmental and health

2177 risks ("cause no unacceptable harm assessment"), both at the local and regional scale.

2178 This involves that a comparison is to be made to the current reference framework

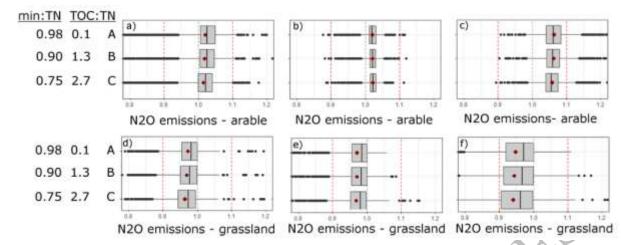
2179 outlined in the ND that is based on the combined application of HB N fertilisers and

- 2180 (**raw**) **manure**.
- 2181This section focusses on candidate RENURE materials that are compliant with the proposed2182RENURE criteria on agronomic efficiency, i.e. mineral N:TN \ge 90% or TOC:TN \le 3 (see
- 2183 section 4 for methods principles).
- 2184

2185 6.3.1 Gaseous N emissions during the RENURE use-on-land phase

2186 6.3.1.1 N₂O emissions

The biogeochemical modelling results for processed manure samples compliant with the 2187 RENURE criteria indicated that generally minor changes in N2O emissions are observed 2188 2189 (97% - 103%) relative to the baseline fertilisation scenario based HB N fertilisation and 2190 manure applications (Figure 20). The slightly higher N_2O emissions in arable lands 2191 compared to the baseline fertilisation scenario could possibly be associated to the enhanced 2192 N₂O formation during the nitrification of the NH₄⁺-based candidate RENURE N fertilisers 2193 relative to the HB N fertilisers that have a higher share of their N present as nitrate. This 2194 minor effect may be compensated in grassland soils that have a higher capacity to accumulate 2195 organic C. In DayCent, this C/N stoichiometric control on C flows across pools is modelled 2196 by tightly incorporating N as long as soil is accumulating organic C (Lugato et al., 2018). Available mineral N can thus be taken from the inorganic pool and stabilized in direct 2197 2198 association with C in grasslands, reducing its availability as a substrate for nitrification and 2199 denitrification processes and subsequent gaseous N losses as N₂O in a transient phase (Lugato et al., 2018). These observations are in line with literature studies that indicate minor 2200 2201 influences of N fertiliser type on N₂O emissions, especially when similar plant responses 2202 are observed (Petersen, 1999; Kuikman et al., 2009; Meijide et al., 2009). At a local scale, 2203 the substitution from HB N fertilisers by RENURE N fertilisers will thus negligibly affect 2204 N₂O emissions.



2205

2206 Figure 20: Boxplots indicating the modelled effects on N₂O emissions (kg N₂O-N ha⁻¹ yr⁻¹) after the application of candidate RENURE materials A-E under different application scenarios for 2207 2208 arable land (a, b, c) and grasslands (d, e, f). The candidate RENURE application scenarios are: 2209 (a and d) equal time distribution – 100%: modelling a 100% N substitution of HB N fertilisers 2210 by candidate RENURE N fertilisers applied at the same time as the normal application periods for HB N fertilisers; (b and e) equal time distribution – 50%: modelling a 50% N substitution of 2211 2212 HB N fertilisers applied by candidate RENURE N fertilisers applied for top dressing during 2213 spring; and (c and f) splitting distribution scenario – 50%; modelling a 50% N substitution of 2214 HB N fertilisers by candidate RENURE N fertilisers applied during autumn (see Figure 10 for 2215 more details). Results are expressed relative to the baseline situation that mimics current 2216 fertilisation for each of the spatial data points in Nitrate Vulnerable Zones based on N inputs 2217 from Haber-Bosch N fertilisers (HB N fertilisers) and manure. Hence, for example a value of 2218 0.95 indicates that N₂O emissions in the specific fertilisation scenario are 5% lower than for the 2219 baseline scenario. All fertilisation scenarios have an equal total N input. 2220

Rather than fertiliser type, the most important determinant for N_2O emissions is the management practice, with N_2O emissions exponentially increasing when N inputs exceed crop needs as nitrifying and denitrifying N_2O producing organisms may process surplus N (Shcherbak et al., 2014). From a broader perspective that considers the regional scale, the implementation of RENURE will thus **not induce adverse impacts** and may even be helpful to mitigate N_2O emissions from agriculture by promoting a more sustainable management of excess manure N-fractions.

2228

In conclusion, no overall increases in N₂O emissions are expected from the implementation
 of RENURE and no additional criterion to address N₂O emissions during the use-on land phase is proposed.

- 2232
- 2233 The full biogeochemical modelling results on N_2O emissions for the different 'simulated' 2234 materials are provided in section 13.2.3.
- 2235

2236 6.3.1.2 Ammonia volatilisation

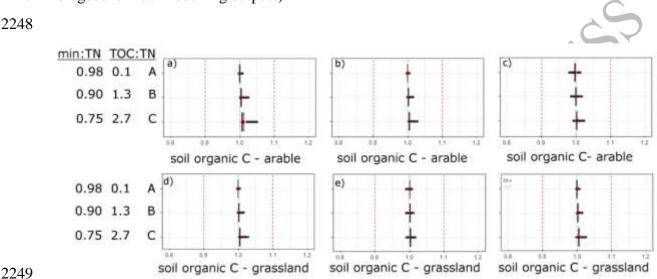
2237 Since NH₃ volatilisation may occur to such an extent that it adversely affects upon the NUE,

NH₃ emissions have been covered in **section 6.2.4.2**. We refer to the latter section for a discussion and the proposals made to reduce NH₃ emissions from RENURE.

2240

2241 6.3.2 Soil fertility

Soil organic C is considered a critical parameter for soil health from a physical, chemical and
biological point of view (see section 5.3.2). Relative to the baseline scenario, the substitution
of HB N fertilisers by RENURE N fertilisers may have little direct effects on soil organic
carbon as candidate RENURE materials have a low to intermediate organic C content
(0-30%), with the C being highly decomposable for microorganisms (Figure 21;
biogeochemical modelling outputs).



2250 Figure 21: Boxplots indicated the modelled effects on cumulative soil organic C contents (Mg C 2251 ha⁻¹) after the application of candidate RENURE materials A-E under different application 2252 scenarios for arable land (a, b, c) and grasslands (d, e, f). The candidate RENURE application 2253 scenarios are: (a and d) equal time distribution – 100%: modelling a 100% N substitution of HB 2254 N fertilisers by candidate RENURE N fertilisers applied at the same time as the normal 2255 application periods for HB N fertilisers; (b and e) equal time distribution - 50%: modelling a 2256 50% N substitution of HB N fertilisers applied by candidate RENURE N fertilisers applied for top dressing during spring; and (c and f) splitting distribution scenario – 50%: modelling a 50% 2257 2258 N substitution of HB N fertilisers by candidate RENURE N fertilisers applied during autumn 2259 (see Figure 13 for more details). Results are expressed relative to the baseline situation that 2260 mimics current fertilisation for each of the spatial data points in Nitrate Vulnerable Zones 2261 based on N inputs from Haber-Bosch N fertilisers (HB N fertilisers) and manure. Hence, for 2262 example a value of 1.05 indicates that soil organic C will cumulatively increase by 5% over the 2263 assessed 35-year period in the specific fertilisation scenario relative to the baseline scenario. All 2264 fertilisation scenarios have an equal total N input. 2265

2266 From a wider perspective, it could be argued that RENURE may induce an indirect removal of organic C from the agricultural system by possibly stimulating anaerobic digestion, a 2267 process that transforms organic C into methane for renewable energy production. However, 2268 2269 relative to unprocessed manure, the remaining organic fraction after anaerobic digestion is 2270 much more recalcitrant leading to a stabilisation of the organic matter and a lower organic matter degradation rate after field application, enabling a similar build-up of the 2271 2272 soil organic matter as obtained by direct application of the feedstock or by composting of the 2273 feedstock (reviewed in Möller, 2015). By promoting the separation between N-rich and C-

- rich manure fractions, the implementation of RENURE could even provide additional options
- for the improved valorisation and more targeted application of the organic C rich fraction.
- After all, RENURE manufacturing often leaves behind an N-depleted, but C-rich fraction for which application rates are unlikely to exceed to limits of $170 \text{ kg N ha}^{-1} \text{ yr}^{-1}$.
- 2278
- In conclusion, no overall adverse effects from the implementation of RENURE are expectedfor soil fertility and soil organic C sequestration, and **no additional criterion is proposed**.
- 2281

The full biogeochemical modelling results on cumulative soil organic C for the different 'simulated' materials are provided in section 13.2.3.

2284

2285 6.3.3 Biological pathogens

Pathogens may persist in liquid manure for a long time depending on storage conditions, type 2286 of slurry, storage temperature, and pathogen type. They will be inactivated after exposure to 2287 2288 the environment but may survive long enough to be of public and/or animal health concern (Buckwell and Nadeu, 2018). Prolongated exposure to temperatures above 55°C, e.g. during 2289 2290 digestion or pasteurisation, decrease pathogen related risks. The pathogens risks are also 2291 influenced by the substrate matrix, with higher concentrations observed for solid and organic-2292 like materials (Buckwell and Nadeu, 2018). These trends are also confirmed by the results 2293 from the JRC measurement campaign, showing that RENURE candidate materials (scrubbing salts, mineral concentrates and liquid digestate fractions) show low concentrations of 2294 2295 biological pathogens (Table 4). The concentrations of all materials compliant with the proposed RENURE criteria are below 1000 colony forming units per gram, the limit 2296 2297 value established in the Fertilising Products Regulation 2019/1009 for organic fertilisers 2298 and soil improvers (Table 4).

2299

2300Table 4: Results from the quantification of faecal coliforms and *Escherichia coli* of manure and2301processed manure fractions obtained from the JRC measurement campaign, expressed as2302colony forming units per gram of fresh material (CFU g⁻¹)

		faecal coli	forms	Escherich	ia coli	
			(CF	U/g)		
		compliant	all	compliant	all	
		with RENURE	materials	with RENURE	materials	
	n	proposal		proposal		
scrubbing salts	14	< 10	< 10	< 10	< 10	
mineral concentrate	8	10	10	< 10	< 10	
anaerobic digestion - liquid fraction	19	< 10	125	< 10	133	
anaerobic digestion - solid fraction	16	100	13095	60	34	
anaerobic digestion - slurry	16	240	622	10	26	
raw manure	23	n.a.	133339	n.a	89369	

2303 n.a.: not applicable

²³⁰⁴

2305 As outlined in section 3.5.1, manure processing as well as (organic) fertilisers derived from 2306 manure will be subject to the processing requirements as laid down in Regulations (EU) 1069/2009 and 142/2011 on animal by-products. Here, requirements are included that 2307 effectively limit any biological risks for derived materials from manure. Any 2308 2309 transformed/processed manure material will only be excluded from the controls under these 2310 Regulations when it has reached a point in the manufacturing chain beyond which it no 2311 longer poses any significant risk to human, animal or plant health, to safety or to the 2312 environment (the 'end point in the manufacturing chain'). Altogether, these provisions enforce animal and human health protection from biological pathogens and control for 2313 2314 zoonoses.

2315

Hence, no criterion on biological pathogens and zoonosis prevention is proposed
because:

- Candidate RENURE materials show low contents of biological pathogens;
- Measures to prevent and mitigate sanitary risks for RENURE, as a processed manure material, are already laid down in the Regulations (EU) 1069/2009 and 142/2011 on animal by-products. The requirements for RENURE and those laid down in these animal by-products regulations apply cumulatively (see section 3.3), thus effectively enforcing health and environmental protection for RENURE materials;
- From the proposed definition of RENURE (section 3.3), it is clear RENURE manufacturing refers to livestock manure processing under controlled conditions, and that unprocessed manure is excluded from the scope of this work.
- 2327
- 2328 6.3.4 Contaminants of emerging concern
- 2329 6.3.4.1 Levels and risks in agriculture

In Europe, tetracyclines are the most consumed antibiotics for veterinary use (Fekadu et al., 2019). Together with enrofloxacin, tylosin and sulphodiazine, tetracyclines show the highest risks to soils in the EU (de la Torre et al., 2012). Soils in Belgium, Ireland, Netherlands, Switzerland, Denmark, Germany and the UK show the highest risk values (de la Torre et al., 2012).

2335 When antibiotic residues enter the soil, the main processes determining their persistence are sorption to organic particles and degradation/transformation. The strong sorption of 2336 2337 oxytetracycline and other antibiotics to solids explain the relatively long residence times 2338 observed in soils (order of months). Studies on the effect of antibiotics on soil vertebrates at relevant concentrations showed that antibiotics, including oxytetracycline, have a low toxicity 2339 2340 to soil dwelling fauna (Baguer et al., 2000; Thiele-Bruhn, 2003). However, soil microbial 2341 community composition may shift depending on dose and persistence time (Thiele-Bruhn, 2342 2003; Sarmah et al., 2006; Cycon et al., 2019). The indirect impacts include the development 2343 of antibiotic resistant bacteria, although the additional effect of increased manure loads may 2344 be minor due to the long-term history of intensive manuring that already resulted in a buildup of a "background" pool of antimicrobial resistance genes in soils from intensive agro-2345 2346 ecosystems (Schmitt et al., 2006).

2347 Depending on the antibiotic species and soil properties, residues can be transferred to 2348 groundwater and surface water through leaching and runoff. Ervthromycin is the most 2349 abundant antibiotic across the European aquatic environment, with concentrations in between 0.1 and 1 μ g L⁻¹ (Fekadu et al., 2019). In specific waters in Europe, other antibiotics such as 2350 sulphapyridine and sulphamethoxazole, have been measured at concentrations above 10 µg L⁻ 2351 2352 ¹ (Danner et al., 2019). Chloramphenicol, erythromycin, norfloxacin, oxytetracycline, streptomycin, and tylosin only show adverse responses at concentrations $> 1 \text{ mg L}^{-1}$ for most 2353 2354 aquatic organisms (European Commission, 1996; Petrie et al., 2015). Research indicates, however, that contaminant concentrations in the range of 1 µg L⁻¹ may be harmful to single-2355 celled pro- and eukaryotes. Such sub-lethal concentrations might also contribute to increased 2356 2357 bacterial resistance and change the composition of single-celled communities (Danner et al., 2019). Minimal concentrations in the $\mu g L^{-1}$ range can lead to a horizontal transfer of 2358 resistance genes, as found for the broad-spectrum antibiotic tetracycline (Jutkina et al., 2016). 2359

Occurrence, fate, and ecotoxicity of antibiotics in agroecosystems have become urgent issues 2360 among antibiotic environmental problems. Source control through manure treatment is a 2361 feasible way to alleviate possible risks of antibiotics in agro-ecosystems (Du and Liu, 2012a). 2362 Since the dominant share of antibiotic inputs originates from the application of unprocessed 2363 2364 manure, additional RENURE inputs will not increase the order of magnitude of antibiotics 2365 released to the environment. Nonetheless, possible RENURE criteria can mitigate any further adverse impacts in regions characterised by already intensive inputs of veterinary drug 2366 residues. 2367

2368 6.3.4.2 Findings from JRC measurement campaign

2369 The determination and quantification of contaminants of emerging concern was a highly 2370 challenging task because no standardised methods are available to quantify such 2371 contaminants in manure and processed manure materials. As part of this work, the analytical 2372 methods were optimised. The JRC sampling and analysis campaign presented results for a 2373 limited amount of materials, i.e. 27 samples involving raw and processed manure. Moreover, 2374 the processed manure sample does not correspond to the sample taken from raw manure in the continuous operating plant. Daily variations in influent concentrations for CECs are likely 2375 due to varying antibiotic use patterns, dates of administration, and frequency of veterinary 2376 2377 visits. However, this information was not made available to the JRC for possible inclusion in 2378 this discussion. Also, although each analytical determination is supported by quality criteria internationally recognised (see ISO 17025), there are no standardised methods for the 2379 2380 extraction and analysis of CECs in this or similar matrices. Finally, the temporary storage of 2381 raw manure prior to analysis may have introduced additional bias. This is exemplified, for 2382 instance, by the data for digestate slurry that often at times show higher CEC/N ratios than 2383 raw manure samples; this result is highly unlikely since anaerobic digestion does not cause major N losses (see section 6.3.7), and does not add supplementary CECs to the sample. 2384 Hence, whereas the JRC sampling and analysis campaign highlighted possible risks due to 2385 2386 the presence of specific antibiotics in mineral concentrates, the data should be interpreted 2387 with the necessary caution. Therefore, the observed levels of CECs measured may not be 2388 taken at face value as either a general or reliable indication of the presence of CECs in

manure, processed manure or at risk of being distributed into the environment. Therefore, the analysis will be **complemented by the available scientific literature**, including experimental settings under laboratory conditions, to further corroborate the conclusions and support any possible proposals (see section 6.3.4.3).

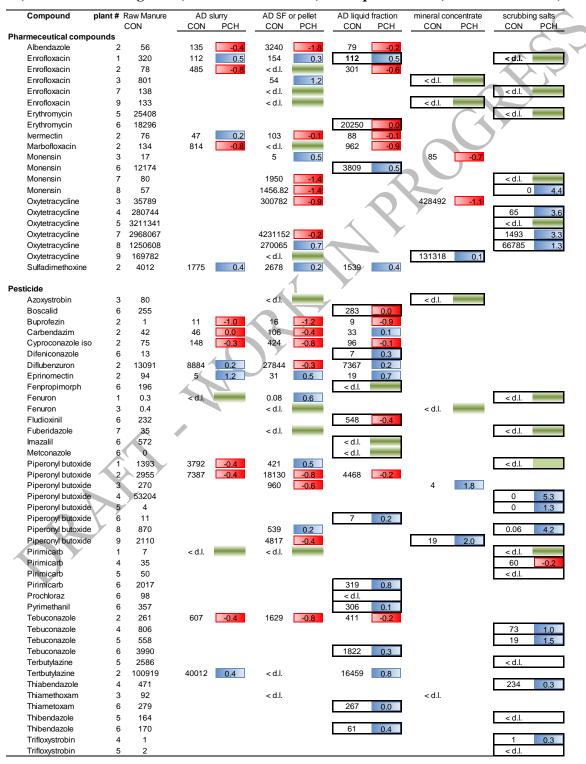
2393

Because (i) absolute CEC concentrations are demanding to interpret, (ii) processed manure varies largely in dry matter and TN contents (Table 3), and (iii) RENURE will be applied as an N fertiliser, the results for **candidate RENURE materials are expressed as µg CEC kg⁻¹ TN as well as relative to their concentration in raw manure** (log reduction or enrichment). Documenting the findings in this manner will enable a more straightforward assessment of the risks relative to the baseline scenario that relies on a combination of HB N fertilisers and manure applications.

2401

2402 In general, it is indicated that for most CECs, contaminant levels are generally reduced in 2403 candidate RENURE N fertilisers relative to raw manure (Table 5). Scrubbing salts typically show the lowest CEC concentrations with many individual compounds being completely 2404 2405 removed or reduced in concentration by one or more orders of magnitude relative to raw 2406 manure (Table 5). Liquid digestate fractions and mineral concentrates that meet the proposed RENURE criteria also show mostly lower CEC concentrations, albeit the reduction 2407 2408 is generally smaller than for scrubbing salts. Reduction levels for these candidate RENURE N fertilisers vary from complete removal (e.g. enrofloxacin in mineral concentrates), over 2409 removal with less than one order of magnitude (log values < +1; e.g. monesin, peperonyl 2410 2411 butoxide, thiamethoxam), to complete retention (e.g. erythromycin, boscalid) (Table 5). The full results are documented in section 13.3.6. 2412

2414 Table 5: Results on Contaminants of Emerging Concern (CEC) of manure and processed 2415 manure fractions obtained from the JRC measurement campaign. The processed manure 2416 samples materials meeting the proposed RENURE criteria are indicated in bold and in boxes in 2417 the Tables. (CON: absolute CEC concentrations expressed on an N basis (μg CEC kg⁻¹ TN); 2418 PCH: proportional change relative to raw manure expressed as the log reduction or increase in 2419 concentration (red: enrichment of CECs in the processed manure sample; blue: a reduction of 2420 CECs in the processed manure sample; green: the CEC is not detected in the processed manure 2421 sample; the common logarithm of the ratio of the levels of concentration before and after a 2422 certain process, e.g. an increment of 1 corresponds to reduction in concentration by a factor of 2423 10; AD: anaerobic digestion; d.l. = detection limit; LF: liquid fraction; SF: solid fraction).



2425 6.3.4.3 Scientific literature on antibiotics removal during the manufacturing process 2426

2427 Solid-liquid separation

2428 Most pharmaceutical compounds show a low solubility in water and are thus transferred to the solid phase during the separation process. Wallace and Aga (2016) indicated that 2429 2430 antibiotics such as oxytetracycline, tetracycline, erythromycin, tilmicosin were 2431 dominantly transferred to the solid fraction, resulting in CEC concentrations that were 5-2432 20 times lower in the liquid than in the solid manure fractions. This is in line with results 2433 from Bousek et al. (2018) who indicated solid-liquid separation through centrifugation as the major removal pathway for antibiotics in mineral concentrates. However, specific antibiotics, 2434 2435 such as sulphadimethoxine, sulphamethazine, and 4-epitetracycline were transferred to a larger extent towards the liquid fraction. For these anitbiotics, up to 38% of the antibiotics 2436 2437 were transferred to the liquid fraction, resulting in contaminant concentrations expressed per 2438 unit of N that were only marginally lower than for raw manure (-21%).

2439

2440 Anaerobic digestion and pasteurisation treatments

Anaerobic digestion, often applied during RENURE manufacturing processes, results in the 2441 2442 partial removal of antibiotics. The review paper of Van Epps and Blaney (2016) indicated 2443 that anaerobic digestion causes significant removal for the following antimicrobials: amphenicols (100% removal, 1 study), beta-lactams (100% removal, 2 studies), tylosin 2444 (100% removal, 3 studies), trimethoprim (100% removal), sulphonamides (55% removal, 2445 range 0-100%, 3 studies), fluoroquinolones (34-42% removal), tetracyclines (59% removal; 2446 2447 range 0-100% across 5 studies), and lincosamides (26% removal). Hence, for three antibiotics associated to the highest risks (tetracyclines, tylosin, and sulfodiazine), the 2448 2449 available literature generally indicates a substantial removal during anaerobic 2450 digestion.

Increased temperature treatments (thermophilic digestion, pasteurisation) prior to anaerobic 2451 digestion enhance antibiotic removal (Sara et al., 2013; Van Epps and Blaney, 2016). These 2452 2453 findings suggest that antibiotic biodegradation efficiencies are temperature dependent, with increased removal at higher temperatures. Pasteurisation plays an important role in degrading 2454 2455 tetracyclines during RENURE manufacturing processes, probably attributed to the sustained 2456 increase in the system temperature (Wallace et al., 2018). Likewise, Yang et al. (2019) indicated that an increase in digestion temperature and the employment of two-phase 2457 2458 configuration are beneficial for antibiotic degradation. Varel et al. (2012) reported that anaerobic digestion at mesophilic (37°C) and thermophilic (55°C) temperatures achieved 2459 2460 much higher removal efficiencies of chlortetracycline than psychrophilic temperature (22°C), 2461 and in the case of monensin both psychrophilic and mesophilic operation showed very low removal efficiencies compared to thermophilic operation. Whereas increased temperatures 2462 may improve the removal of antibiotics, the effect of temperature increases in the range 40-2463 2464 70°C have only been indicated in a few studies, and 70°C treatments do not result in a complete removal of the antibiotics. 2465

2467 Composting and other solid fraction treatments

Even though composting is not applied during RENURE manufacturing processes, the solidliquid separation process is often a door opener for the processing of the solid fraction as part of a manure transformation cascade. The composting process effectively removes antibiotics at a level that exceeds decomposition rates compared to anaerobic processes (> 90% removal efficiency) (Van Epps and Blaney, 2016), albeit some exceptions were observed. Possible other processes, such as incineration and pyrolysis, may also remove antibiotics (Huygens et al., 2019).

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2476 *6.3.4.4 Conclusions*

There is consent that the dispersal of CECs in the environment should be limited, especially due to the long residence time of some veterinary drugs (e.g. tetracyclines) and their toxicity to soil and aquatic organisms (Cycon et al., 2019). Limiting the spreading of veterinary drugs on agricultural land would have a positive effect on the mitigation of antimicrobial resistance. In view of criteria proposals, local and regional impacts from the possible implementation of RENURE, the existing EU strategies, and the availability of internal standards have been taken into account.

2484 Local versus regional impacts

The findings from the JRC measurement campaign are generally in line with the literature 2485 studies indicating that manufacturing processes for candidate RENURE N fertilisers, 2486 2487 mostly following anaerobic digestion and possibly scrubbing, can partially remove 2488 CECs from the product of interest (Arikan et al., 2006; Arikan, 2008; Massé et al., 2014a; Arikan et al., 2018; Bousek et al., 2018; Cheng et al., 2018; Wallace et al., 2018; Filippitzi et 2489 2490 al., 2019; Yang et al., 2019). Bousek et al. (2018) indicated that solid-liquid separation through **centrifugation** was the major removal pathway for residual antibiotics, with most 2491 2492 CECs being sorbed to the more organic-like fractions. This is in line with the enrichment 2493 observed for many CECs in solid digestate fractions and pellets of the JRC measurement 2494 campaign, and with the substantial relative reductions in CECs for candidate RENURE 2495 materials of TOC:TN ratio \leq 3 (Table 5). Most candidate RENURE materials derived from 2496 the liquid fraction after anaerobic digestion (liquid digestate, mineral concentrates, and scrubbing salts) show reduced levels of CECs. Nonetheless, a substantial removal of all 2497 2498 antibiotics during the production of liquid digestates and mineral concentrates is not guaranteed. Increased digestion temperatures may further cause a removal of antibiotics 2499 2500 (Wallace et al., 2018; Yang et al., 2019), but the scientific literature is limited to a few 2501 studies. From a risk-management perspective at the local scale, it is clear that some 2502 candidate RENURE N fertilisers contain higher levels of some CECs than the HB N 2503 fertilisers they will be replacing. Hence, at the local scale RENURE may lead to increased 2504 CEC return on agricultural lands that apply RENURE in addition to the maximal 2505 amount of permitted (raw) manure. Although the antibiotic load will be increased, the supplementary risk remains uncertain due to the already high loads of antibiotics that are 2506 2507 returned to agricultural land under the current business-as-usual scenario characterised by 2508 high loads of raw manure applications.

2510 Overall, the findings from scientific literature also indicate that **manure processing removes** 2511 or reduces many CECs from the raw manure. Specific processes associated to RENURE 2512 manufacturing (e.g. pasteurisation, anaerobic digestion) or to the processing of any organiclike rest streams (e.g. composting of solid digestate fraction) remove CECs from the system. 2513 2514 Hence, at the wider, regional scale, RENURE and manure processing will reduce inputs of 2515 veterinary drugs into the environment and be effective in decreasing the overall residual antibiotic load relative to the current business-as-usual scenario of manure 2516 2517 landspreading. The deployment of RENURE materials – as part of a cascading process where nutrients and organic carbon are isolated from the raw manure to foster a more 2518 2519 targeted land application - could further promote manure processing, and therefore aid to 2520 impede CECs from entering the environment.

- 2521
- These observations also indicate the challenge of proposing RENURE criteria that strike a fair balance between rigorousness to ensure absolute protection at the local scale, and
- 2524 leniency in criteria to promote manure processing at a wide-scale level to seize the broader
- 2525 benefits of increased circularity.
- 2526

2527 Existing EU strategies on veterinary drugs

European Union legislation on medicinal products⁷ is the primary means for ensuring the 2528 quality, safety and efficacy of pharmaceuticals for use in humans and animals, and their 2529 2530 safety for the environment. Veterinary medicinal products should be authorised, and its 2531 quality, safety and efficacy be demonstrated. An environmental risk assessment is now mandatory for all applications for a marketing authorisation for human and veterinary 2532 2533 medicinal products; it is taken into account in the benefit-risk assessment for the latter. 2534 Hence, EU legislation on veterinary medicinal products sets standards of quality, safety and 2535 efficacy for veterinary medicinal products in order to meet common concerns as regards the 2536 protection of public and animal health and of the environment. With the aim of contributing 2537 to the fight against antimicrobial resistance, the recently adopted Regulation (EU) 2019/6 on 2538 veterinary medicinal products (applicable as of 2022) introduces further measures to limit the 2539 use of antimicrobials, which should result in an overall reduction of the used and therefore 2540 excreted quantities and is expected to lessen their environmental impact.

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The European Commission Communication on the EU Strategic Approach to
 Pharmaceuticals in the Environment⁸ outlines a set of actions:

- **Increase awareness** and promote prudent use of pharmaceuticals;
- Support the development of pharmaceuticals intrinsically less harmful for the environment and promote greener manufacturing;
- Improve environmental risk assessment and its review;

https://ec.europa.eu/environment/water/water-dangersub/pdf/strategic_approach_pharmaceuticals_env.PDF

⁷ Regulation (EU) 2019/6 of the European Parliament and of the Council of 11 December 2018 on veterinary medicinal products and repealing Directive 2001/82/EC, OJ L 4, 7.1.2019, p.43, and Directive 2001/83/EC of the European Parliament and of the Council of 6 November 2001 on the Community code relating to medicinal products for human use, OJ L 311, 28.11.2001, p.67, as amended ⁸available at

2548	 Reduce wastage and improve the management of waste;
2549	 Expand environmental monitoring;
2550	Fill other knowledge gaps through research on e.g.:
2551	• the eco-toxicity and environmental fate of pharmaceuticals,
2552	\circ the links between the presence of antimicrobials in the environment and the
2553	development and spread of antimicrobial resistance; and
2554	• Cost-effective methods for reducing the presence of pharmaceuticals
2555	including antimicrobials in slurry and manure.
2556	\sim
0557	
2557	International measurement standards
2558	At present, no international standards are available for the quantification of antibiotics in
2559	manure or processed manure.
2560	
2561	6.3.4.5 Proposals
2562	Altogether, no additional criterion to limit the presence of CECs in RENURE is
2563	proposed because:
2564	• The proposed criteria on TOC:TN or mineral:TN will effectively limit the CEC
2565	levels in candidate RENURE N fertilisers;
2566	• The assessment indicated that the overall effects are multifaceted with local-scale
2567	disadvantages of increased CEC loads that could be offset by the wider-scale
2568	benefits of manure processing as a means to remove CECs from the agrifood
2569	system. Hence, no overall adverse environmental impacts are indicated;
2570	Manure processing should not be used as an end-of-pipe solution to mitigate CEC
2571	contamination in the environment. Other specific pieces of EU legislation,
2572	initiatives and incentives may be more suitable to prevent at the source CECs from
2573	entering the environment (e.g. legislation on veterinary medicinal products,
2574	pharmacologically active substances in foodstuffs, the sustainable use of pesticides,
2575	and water quality; recent strategies and proposed actions to reduce risks related to
2576	pharmaceutical compounds are also outlined in the European Union Strategic
2577	Approach to Pharmaceuticals in the Environment ⁹);
2578	• More information is still needed to understand and evaluate certain
2579	pharmaceuticals as regards their environmental concentrations and the resulting
2580	levels of risk (see European Commission Communication on the EU Strategic
2581	Approach to Pharmaceuticals in the Environment);
2582	 The absence of international measurement standards.
2583	
2584	In spite of the absence of the inclusion of CECs in the RENURE criteria proposals, we would
2585	like to flag that the possible issue of increased local returns of CECs to the environment as
2586	described in this section. In line European Union Strategic Approach to Pharmaceuticals in
2587	the Environment, we encourage further research and actions that contribute to address the

⁹ available at

https://ec.europa.eu/environment/water/water-dangersub/pdf/strategic_approach_pharmaceuticals_env.PDF

2588 possible environmental impacts of pharmaceutical substances, with a view to reducing 2589 discharges, emissions and losses of such substances into the aquatic environment, taking into 2590 account public health needs and the cost-effectiveness of the measures proposed.

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2592 6.3.5 Metals

As outlined in the literature review, Cu and Zn are the metals that are most relevant from a risk assessment perspective for this project (section 5.3.5). Results of the JRC measurement campaign confirmed that **the concentrations of As, Cd, Cr(VI), Cr(total), and Pb are generally low and well below the limit values established for metals in the Fertilising Products Regulation (EU/2019/1009)** (Table 6). Therefore, it is proposed that limit values for these metals are not taken up in the RENURE compliance scheme.

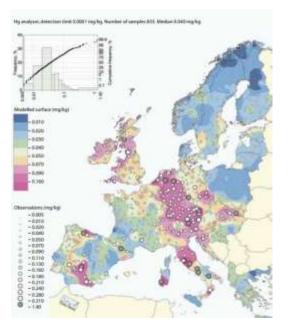
- 2600 In addition to significant Cu and Zn concentrations in candidate RENURE materials, also high values for **Hg** were observed for RENURE candidate materials, including mineral 2601 concentrates and liquid digestate fractions (Table 6). Whether or not the materials were 2602 2603 compliant with the proposed RENURE criteria had no significant influence for liquid digestates or other material groups (data not shown). Average Hg values for mineral 2604 concentrates (2.2 mg kg⁻¹ dry matter) and liquid digestate fractions obtained through 2605 centrifugation and/or enhanced solids removal (2.9 mg kg⁻¹ dry matter) were remarkably high 2606 2607 (Table 6). Across RENURE candidate materials, high concentrations of Cu (up to 517 mg kg⁻ 2608 ¹ dry matter), Hg (up to 9.1 mg kg⁻¹ dry matter) and Zn (up to 1389 mg kg⁻¹ dry matter) were observed (Figure 23). 2609
- 2610

2611Table 6: Average metal concentrations of manure and processed manure fractions obtained2612from the JRC measurement campaign

	ก่	Cd	Cr total	Cr VI	Hg	Ni	Pb	Cu	Zn
Å		<u> </u>			(mg kg⁻¹ d	ry matter)			
scrubbing salts	14	<d.l.< td=""><td>1.9</td><td><d.l.< td=""><td>0.3</td><td>2.2</td><td><d.l.< td=""><td>3</td><td>14</td></d.l.<></td></d.l.<></td></d.l.<>	1.9	<d.l.< td=""><td>0.3</td><td>2.2</td><td><d.l.< td=""><td>3</td><td>14</td></d.l.<></td></d.l.<>	0.3	2.2	<d.l.< td=""><td>3</td><td>14</td></d.l.<>	3	14
mineral concentrate	8	<d.l.< td=""><td>4</td><td><d.l.< td=""><td>2.2</td><td>16</td><td>5</td><td>16</td><td>48</td></d.l.<></td></d.l.<>	4	<d.l.< td=""><td>2.2</td><td>16</td><td>5</td><td>16</td><td>48</td></d.l.<>	2.2	16	5	16	48
anaerobic digestion - liquid fraction	19	<d.l.< td=""><td>6</td><td><d.l.< td=""><td>3.1</td><td>9</td><td><d.l.< td=""><td>127</td><td>35</td></d.l.<></td></d.l.<></td></d.l.<>	6	<d.l.< td=""><td>3.1</td><td>9</td><td><d.l.< td=""><td>127</td><td>35</td></d.l.<></td></d.l.<>	3.1	9	<d.l.< td=""><td>127</td><td>35</td></d.l.<>	127	35
after centrifugation and/or enhanced solids removal	10	<d.l.< td=""><td>5</td><td><d.l.< td=""><td>2.9</td><td>9</td><td><d.l.< td=""><td>83</td><td>28</td></d.l.<></td></d.l.<></td></d.l.<>	5	<d.l.< td=""><td>2.9</td><td>9</td><td><d.l.< td=""><td>83</td><td>28</td></d.l.<></td></d.l.<>	2.9	9	<d.l.< td=""><td>83</td><td>28</td></d.l.<>	83	28
after screw press	6	<d.l.< td=""><td>6</td><td><d.l.< td=""><td>3.4</td><td>9</td><td><d.l.< td=""><td>117</td><td>30</td></d.l.<></td></d.l.<></td></d.l.<>	6	<d.l.< td=""><td>3.4</td><td>9</td><td><d.l.< td=""><td>117</td><td>30</td></d.l.<></td></d.l.<>	3.4	9	<d.l.< td=""><td>117</td><td>30</td></d.l.<>	117	30
anaerobic digestion - solid fraction	16	1	8	<d.l.< td=""><td>0.9</td><td>7</td><td>6</td><td>77</td><td>33</td></d.l.<>	0.9	7	6	77	33
anaerobic digestion - slurry	16	<d.l.< td=""><td>8</td><td><d.l.< td=""><td>1.6</td><td>11</td><td>30</td><td>116</td><td>45</td></d.l.<></td></d.l.<>	8	<d.l.< td=""><td>1.6</td><td>11</td><td>30</td><td>116</td><td>45</td></d.l.<>	1.6	11	30	116	45
raw manure	23	<d.l.< td=""><td>3</td><td><d.l.< td=""><td>2.2</td><td>5</td><td>4</td><td>232</td><td>51</td></d.l.<></td></d.l.<>	3	<d.l.< td=""><td>2.2</td><td>5</td><td>4</td><td>232</td><td>51</td></d.l.<>	2.2	5	4	232	51

2614

2615 The sources of Cu and Zn are probably related to its presence in feed additives. Elemental 2616 and divalent gaseous Hg, as well as Hg bound to particles, are emitted because of anthropogenic activities and deposited on agricultural soils. In the topsoils of Europe, 2617 mercury concentrations range from 10 μ g kg⁻¹ to 160 μ g kg⁻¹, reaching a median value of 40 2618 2619 μg kg⁻¹ (Figure 22). Ruminants are able to demethylate Hg in the rumen and beef and milk 2620 contain therefore very low concentrations of mercury. This suggests that most of the Hg 2621 ingested by ruminants could end up in the manure and eventually be transferred to candidate 2622 **RENURE** materials.



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2625

2624 Figure 22: Mercury concentrations in European topsoils

Particular candidate RENURE materials show Cu, Hg, and Zn concentrations that exceed the 2626 2627 limit values for these metals for N fertilisers indicated in the Fertilising Products **Regulation** (EU/2019/1009) (300, 1 and 800 mg kg⁻¹ dry matter for Cu, Hg and Zn, 2628 respectively). These limit values have been enforced based on participative policy process 2629 2630 that took into account environmental and human health protection and possible other interests 2631 following the long-term use of fertilisers under relevant use conditions in the EU. These observations imply that at a local scale, there is a risk that the implementation of 2632 2633 **RENURE** could lead to adverse effects and supplementary risks relative to the baseline reference scenario in case the metal concentration remains unregulated. After all, 2634 2635 RENURE will be replacing the mineral N fertilisers that are, in most cases, subject to the 2636 limit values of the EU fertiliser Regulation. Since the RENURE manufacturing processes do not result in a metal removal, no (positive) effects from RENURE are expected at the 2637 2638 regional scale relative to the current baseline scenario; the total metal load to agricultural land in EU will not be affected and only a redistribution of the metal return to agricultural land 2639 2640 occurs.

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2642 It is proposed to limit the maximum concentration in RENURE of the metals to ensure 2643 that **RENURE** does not lead to overall adverse effects at the local scale in specific NVZ. 2644 It is proposed to enforce the metal limit values that are established in the Fertilising Products 2645 Regulation (EU/2019/1009). Some EU regions (e.g. the Netherlands, Germany) are at present characterised by above average Hg topsoil concentrations (Figure 22). With predicted no 2646 effect concentrations of 300 µg kg⁻¹ for soil organisms as end-point (EFSA, 2012), additional 2647 2648 Hg accumulation in soils from long-term and continued fertiliser applications should be 2649 limited. Additionally, this aligned proposal ensures clarity to manufacturers and consumers 2650 and would effectively create a level playing field between HB N fertilisers and RENURE 2651 materials.

RENURE criteria proposal 3

- RENURE materials should have a mineral N:TN ratio $\ge 90\%$ or a TOC:TN ratio ≤ 3 .
- Member States should take the necessary provisions so that the timing of RENURE application is synchronised with plant N requirements, and – when appropriate - to implement the use of cover/catch crops to prevent and minimise N leaching and runoff losses from RENURE application on fallow land, especially during winter.
 - RENURE materials should not exceed the following limit values:
 - \circ Cu: 300 mg kg⁻¹ dry matter;
 - \circ Hg: 1 mg kg⁻¹ dry matter; and
 - \circ Zn: 800 mg kg⁻¹ dry matter.
- Member States should take the necessary provisions to prevent and minimise NH₃ emissions during RENURE application on field, especially
 - $\circ~$ for RENURE N fertilisers that have < 40% of its total N present in the form of NO₃⁻ N; and
 - \circ for RENURE N fertilisers applied on soils of pH_{H2O} > 5.

*Red colors indicate the update relative to the proposals earlier made presented in black

2652

Albeit safety and agricultural aspects are the rationale for criteria development, it is useful to 2653 assess market aspects and the possibility of compliance for the different RENURE candidate 2654 materials with the proposed limit values (Figure 23). Most candidate RENURE materials will 2655 be able to comply with the proposed levels for Cu and Zn (Figure 23.a/c). This is including 2656 scrubbing salts (100%), mineral concentrates (100%), and >85% of the digestate liquid 2657 fractions. Scrubbing salts are compliant with the limit for Hg (1 mg kg⁻¹), but the latter limit 2658 seems stringent for other candidate RENURE materials, including mineral concentrates and 2659 2660 liquid digestate fractions (Figure 23.b). Expressed on a dry matter basis, mineral concentrates have similar Hg concentrations to raw manure, whereas liquid digestate fractions show Hg 2661 concentrations that are about 50% greater than raw manure (Table 6). Mercury is thus 2662 preferentially distributed towards the liquid fraction during manure solid-liquid fractionation, 2663 2664 although advanced solids removal and/or reverse osmosis processes may reduce Hg accumulation in mineral concentrates. 2665

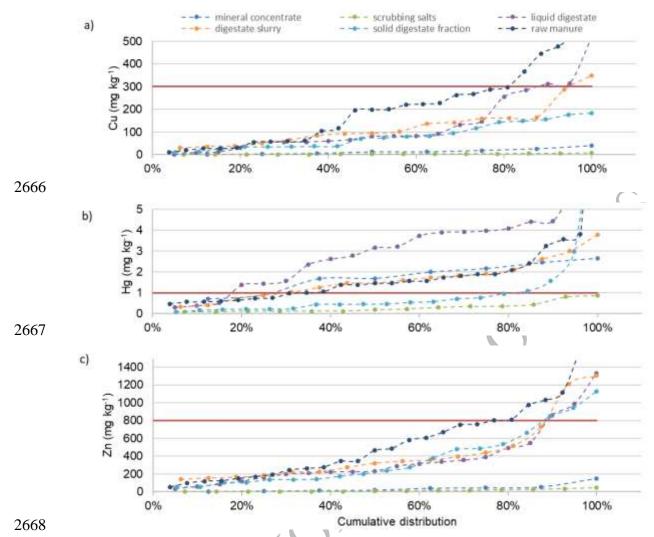


Figure 23: Cumulative distributions of Cu (a), Hg (b), and Zn (c) in different types of processed manure samples as obtained from the JRC measurement campaign. The red horizontal lines indicate the proposed limit values for these elements, respectively.

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6.3.6 Phosphorus stewardship

2674 Raw manure can be a significant P source for agriculture under the conditions that it is 2675 applied in a sustainable manner. However, the stoichiometric N/P ratios documented for soil 2676 microbes and plants (around 6 - 8; Cleveland and Liptzin, 2007) are higher than the N/P ratios of most types of raw manure. This indicates that manure applied to land at high 2677 application rates for plant N supply may contribute significantly to the observed P 2678 2679 accumulations and possible P losses to water bodies in agricultural ecosystems that receive 2680 high manure loads (Leip et al., 2015; van Dijk et al., 2016). Problems of nutrient surplus are especially serious in the main dairy, pig and poultry producing regions of France, Belgium, 2681 2682 the Netherlands, Denmark, Germany, Italy and Spain (Buckwell and Nadeu, 2018). In some Member States, the P-surplus is addressed by national P application limits, and thus the 2683 2684 mandatory export of manure-P to nutrient-deficient soils and regions (e.g. in the 2685 Netherlands where approximately 1/3 of the manure P is exported).

2687 RENURE manufacturing processes mostly involve a solid-liquid separation process that 2688 splits N-liquid fractions from the P- and C-rich solid fractions (see section 5.4). As a result, the total phosphorus (TP) contents and the TP:TN ratio are much lower for candidate 2689 RENURE materials than for unprocessed manure and more organic-like manure fractions 2690 2691 (Table 7). Hence, the possible implementation of RENURE could be conceptualised as an 2692 additional chain in a manure transformation cascade that aims to isolate the different nutrients with the objective to improve sustainable nutrient management, and to 2693 2694 possibly better valorise the manure nutrient potential from an economic point of view. 2695

2696	Table 7: Total phosphorus (TP, expressed as %P of dry matter) and	total phosphorus to total
2697	nitrogen (TP:TN) ratios for different manure and processed manur	
2698	measurement campaign	

	n	total phos	phorus	TP:TN ratio
		(% dry ma	atter)	(-)
		average	stdev	
scrubbing salts	14	3.3*	8.8	0.17*
mineral concentrate	8	0.5	0.3	0.04
anaerobic digestion - liquid fraction	19	1.6	0.9	0.13
after centrifugation and/or enhanced solids removal	10	1.4	0.8	0.11
after screw press	6	2.1	1.5	0.22
anaerobic digestion - solid fraction	16	1.6	1.1	0.55
pellet	3	1.7	1.3	0.67
anaerobic digestion - slurry	16	2.1	1.2	0.30
raw manure	23	1.9	1.4	0.23
) /			
struvite	na	12.6	na	2.2

*values significantly greater than zero only observed for stripped diammonium phosphate

2699 **based on theoretical composition of struvite since this material was not included in the campaign

2700

2701 An exception is, however, struvite that has a high TP:TN ratio (2.2, expressed on a mass basis). The use of struvite or similar materials of high TP:TN ratios as an N fertiliser may not 2702 2703 be suitable as it would introduce an "overload" of P on the soil, in turn leading to soil P 2704 accumulation and P losses to water bodies. In our view, it is unlikely that these materials will 2705 be used as an N fertiliser due to their high prices on the internal market, expressed per unit of 2706 N. Nonetheless, it may be suitable to minorly update the RENURE criteria and more 2707 specifically the criteria that relates to the need to synchronise RENURE application 2708 with plant nutrient needs.

RENURE criteria proposal 4

- RENURE materials should have a mineral N:TN ratio $\ge 90\%$ or a TOC:TN ratio ≤ 3 .
- Member States should take the necessary provisions so that the timing and application rates of RENURE application is are synchronised with plant N nutrient requirements, and – when appropriate - to implement the use of cover/catch crops to prevent and minimise N nutrient leaching and run-off losses from RENURE application on fallow land, especially during winter.
- RENURE materials should not exceed the following limit values:
 - Cu: 300 mg kg⁻¹ dry matter;
 - \circ Hg: 1 mg kg⁻¹ dry matter; and
 - \circ Zn: 800 mg kg⁻¹ dry matter.
- Member States should take the necessary provisions to prevent and minimise NH₃ emissions during RENURE application on field, especially
 - $\circ~$ for RENURE N fertilisers that have < 40% of its total N present in the form of NO₃⁻ N; and
 - \circ for RENURE N fertilisers applied on soils of pH_{H2O} > 5.

*Red colors indicate the update relative to the proposals earlier made presented in black

- 2710
- 2711 6.3.7 Climate change impacts and air emissions during manufacturing
- 2712 6.3.7.1 Energy

The sectoral reference document on best environmental management practices (European Commission, 2018) indicates that chemical fertilisers used on the farm should not have given

2715 rise to manufacturing emissions exceeding 3 kg CO₂-equivalents per kg N. In line with the 2716 definition of "best practices", this value corresponds to front-running, highly energy-efficient N fertiliser production plants. For N fertilisers available on the common market, the Haber-2717 2718 Bosch is the common process due to its technical and economic viability. The energy consumption for this process varies across fertilisers, with manufacturing energy footprint 2719 2720 being lower for urea than for the nitrate-based fertilisers. The values across N fertilisers 2721 documented in literature range from 2.0 to 9.5 kg CO₂-equivalents per kg N (Brentrup and 2722 Pallière, 2008; Benner et al., 2012; Zhang et al., 2013; Ecoinvent Centre, 2017).

2723 A full life cycle assessment falls beyond the scope of this report and a full inventory of the 2724 mass balances and energy inventories related to the different processes has therefore not been 2725 performed. Rather, this report intends to assess the possible impacts of new advanced circular economy products in general, and to provide numerical data that may help to better 2726 2727 conceptualise and understand circular economy business models, and to provide a coarse 2728 idea of the energy requirements for specific processes for a specific case study. The 2729 assumptions and process data are based on expert knowledge, data from scientific literature 2730 and know-how from related projects (e.g. JRC STRUBIAS work; Huygens et al., 2019).

2731

A similar approach to the recent JRC life cycle assessment study for P-fertilisers (Tonini et al., 2019) was applied in this work. The system is approached from a product perspective, and the production of 1 kg N of chemical fertiliser is used as the functional unit for this simplified life cycle analysis (Fig. 1). In line with the results of section 6.2, the agronomic

2736 efficiency of RENURE relative to HB N fertilisers was assumed 1. The choice of the 2737 functional unit allows us to compare impacts for N fertilisers produced in the linear and the 2738 circular economy because the manufacturing processes share the same type of end product (similar to Pradel and Aissani (2019)). RENURE manufacturing (RENURE-M) involves the 2739 2740 production and use of N fertiliser from manure, and displaces the combined functions of 2741 Haber-Bosch manufacturing processes (HB-M) and the current-day manure management (CM) (Figure 24). In other words, to enable a consistent comparison between circular and 2742 2743 linear concentrated N-fertiliser production systems, the current-day manure management is considered a displaced activity. The net balance (NB), including the shifted feedstock 2744 management from the implementation of RENURE, is thus calculated as NB = RENURE-M2745 - CM, and the resulting impacts can be compared to HB-M (Figure 24). 2746

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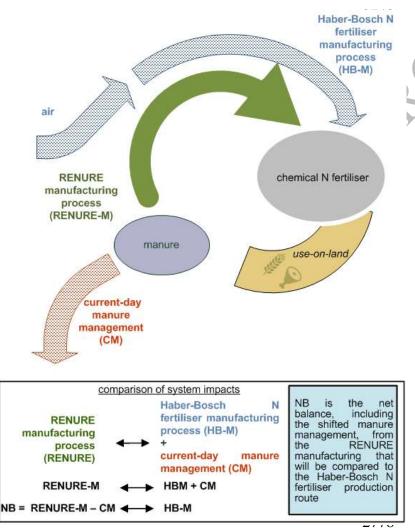


Figure 24: Schematic representation of RENURE manufacturing process (solid green colours) and business-as-usual (shaded colours) life cycle systems as two comparable individual systems for the production chemical N fertiliser. of RENURE manufacturing (RENURE-M) produces a chemical N fertiliser from biogenic manure. and displaces combined the activities of manufacturing a chemical Ν fertiliser through the Haber-Bosch (HB-M) and the process management of a biogenic feedstock in the business-asusual life cycle (CM). In order to be functionally equivalent, life cycle impacts for RENURE manufacturing (RENURE-M, green arrows) should therefore be compared to the summed impacts from Haber-Bosch manufacturing processes (HB-M. blueshaded arrows) and the

current-day management of an equivalent manure mass required to produce the functional unit
in the RENURE system (CM, red-shaded arrows).

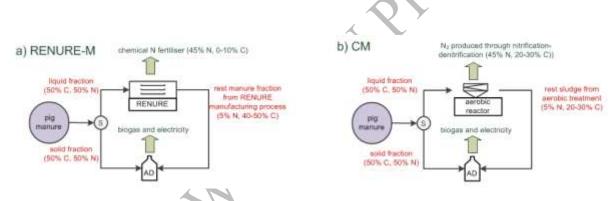
2781

The conceptual approach points to the overarching importance of the manure management that will be displaced (e.g. aerobic treatment, anaerobic digestion). The results presented are thus only valid for the specific case study. For the specific **case study**, the scenarios and mass balance assumptions are indicated in Figure 25. It is assumed that there is a manure-N excess and that RENURE will displace the current-day management practice of nitrificationdenitrification to remove N from liquid pig manure fractions by transforming it into N₂ (Figure 25). In regions of N excess, manure becomes perceived as a waste to be disposed of, rather than a valuable resource. Here, a circular economy is especially beneficial as it combines the role of waste management and the production of a valuable, new N fertiliser product. Based on the information collected from Member States, this seems a realistic case scenario representative for EU regions of high livestock density with N excess.

2794 The mass balance assumptions are simplified and estimative but in general lines 2795 representative for the respective processes. Note that transport and land application life cycle 2796 stages have been omitted for simplicity as these typically contribute minorly to differences 2797 across pathways, especially when transport distances between sites of collection, manufacturing plants and land application site are small. Three different options for 2798 2799 RENURE were assessed with energy requirements estimated at 5.5, 4.9 and 4.1 kWh m⁻³ 2800 liquid fraction for ultrafiltration, reverse osmosis and air scrubbing, respectively (Zarebska et al., 2015) (Figure 25). A methane potential of 450 m³ methane per tonne volatile solids was 2801 2802 assumed for pig manure.

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2804

2805 Figure 25: Scenario and mass balance assumptions for the RENURE manufacturing (a pathway RENURE-M) and current-day manure management (b - pathway CM) (S: solid-liquid 2806 2807 separation). The outcome of the Net Balance (NB) is then calculated as NB = RENURE-M -2808 CM. Three different options for RENURE were assessed: (i) ultrafiltration as a stand-alone 2809 treatment (RENURE-M1), (ii) ultrafiltration plus reverse osmosis (RENURE-M2), and (iii) 2810 ultrafiltration plus air scrubbing after sulphuric acid and lime addition (RENURE-M3). Note 2811 the climate change impacts of the digestate are equal between RENURE-M and CM and thus offset in the net balances NB (equal N content and stabile C fraction that is sequestered in the 2812 2813 soil matrix after a period of 100 years).

2814

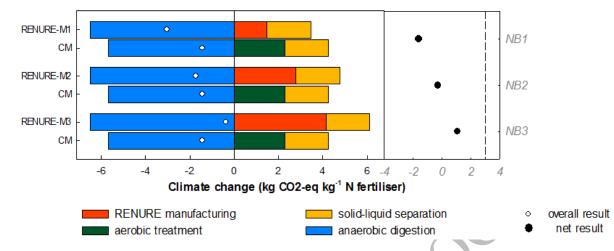
2815 The current-day manure management based on aerobic treatment does not retain N in the system and causes as well CO₂ losses. RENURE captures the N present in manure and 2816 2817 transforms it into a chemical N fertiliser based on a process that has slightly lower (ultrafiltration) or slightly higher (ultrafiltration followed by reverse osmosis or scrubbing) 2818 2819 climate change impacts than the CM pathway based on aerobic treatment (comparison of red 2820 versus green bars in Figure 26). The higher requirements for the process based on scrubbing 2821 are due to the higher chemical demand of this process relative to the reverse osmosis. 2822 Moreover, the rest fractions after RENURE production contains a higher C content and 2823 methane potential, thus enabling greater climate change saving resulting from the production

2824 of renewable energy compared to the CM process based on aerobic treatment (blue bars in Figure 26).

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2826

2827



2828 Figure 26: Climate change impacts for RENURE manufacturing processes following the 2829 principles outlined in Figure 24 for the RENURE manufacturing processes based on anaerobic 2830 digestion followed by ultrafiltration (RENURE-M1), anaerobic digestion followed by 2831 ultrafiltration and reverse osmosis (RENURE-M2) and anaerobic digestion followed by ultrafiltration and scrubbing (RENURE-M3). The left-hand side of the Figure indicates the 2832 impacts for RENURE manufacturing (RENURE M1-M3) and current manure management 2833 2834 (CM). The right-hand side of the Figure indicates the net balance (NB = RENURE-M - CM) 2835 results. The dashed vertical line indicates the climate change footprint for manufacturing 2836 emissions of 3 kg CO2-equivalents per kg N as stipulated in the sectoral reference document on best environmental management practices of the European Commission; all RENURE-M 2837 2838 pathways are below this threshold. 2839

From this simplistic and basic exercise, it can be observed that the production of 2840 **RENURE** fertilisers could be associated to manufacturing emissions (-1.6 to 1.1 kg 2841 2842 CO2-equivalents per kg N) that are lower to than the 3 kg CO2-equivalents per kg N as set in the sectoral reference document on best environmental management practices 2843 2844 (European Commission, 2018). Hence, climate change impacts from the implementation of RENURE can be expected to be significantly lower than for HB fertilisers. Full life cycle 2845 analyses based on detailed process inventories would be required to fine-tune the numerical 2846 2847 outcomes, but it is understood that the general conclusions will remain standing.

- 2848
- 2849 6.3.7.2 Other emissions

2850 Some production steps, including anaerobic digestion, could lead to N₂O and/or NH₃ losses during the manufacturing of RENURE materials (Möller and Müller, 2012b). Other pieces of 2851 2852 legislation are set in place control for such emissions (e.g. Medium Combustion Plant 2853 Directive ((EU) 2015/2193) and Industrial Emissions Directive (2010/75/EU) for biogas plants, National Ceiling Emission Directive 2016/2284/EU). Therefore, no criteria are 2854 2855 proposed to control for gaseous emissions during RENURE production processes. 2856

2857 6.4 Outstanding issues of interest

2858 6.4.1 pH

2859 Candidate RENURE materials may show a high variation in pH, albeit pH values for most materials are slightly basic. The extreme values observed in the JRC measurement campaign 2860 vary from 1.8 to 9.6 (Table 8). It seems unlikely that RENURE application rates induce a 2861 major shift in pH due to the high buffering capacity of most soils and the expected relatively 2862 2863 low RENURE application rates for eh concentrated N fertilisers. Acid RENURE materials 2864 may induce a pH shock effect to soil fauna and flora, possibly adversely impacting upon soil 2865 microbial and faunal functioning. Nonetheless, it is noted that the Fertilising Products 2866 Regulation (EU) 2019/1009 does not include threshold pH values, and that some commonly applied fertilisers (e.g. triple superphosphate) may show similar or even lower pH values. 2867 Therefore, no requirements on the pH value are proposed for RENURE. 2868

2869

Table 8: pH_{H20} of manure and processed manure fractions obtained from the JRC measurement campaign

14	average 4.1	min	max
14	/ 1		
	7.1	1.8	7
8	7.9	7.5	8
19	8.1	7.8	8
16	8.3	6.6	8
3	8.7	7.2	ç
16	8.1	7.7	8
23	7.4	5.2	8
	19 16 3 16	19 8.1 16 8.3 3 8.7 16 8.1	19 8.1 7.8 16 8.3 6.6 3 8.7 7.2 16 8.1 7.7

2872

2873

2874 6.4.2 Emissions during RENURE storage

Across the different life cycle stages for manure collection, handling and application on land, 2875 the storage phase is a large contributor to the total share of air emissions from 2876 agriculture, with higher proportional contributions than the use-on-land phase for NH₃ and 2877 2878 CH₄ emissions (Aguirre-Villegas and Larson, 2017; Eurostat, 2018). Manure processing, 2879 especially the often applied anaerobic digestion step, frequently leads to an increase of 2880 manure pH (Table 8) and to a high share of NH₄⁺ to total N (Table 3). Candidate RENURE 2881 materials such as liquid digestate fractions and mineral concentrates are, for instance, 2882 characterised by NH₄⁺ to total N ratio above 0.6 and pH values around 8. This potentially 2883 affects N loss processes, especially NH₃ emissions, during manure handling and storage. 2884 Studies have observed higher NH₃ and NO₂ emissions during the storage of processed 2885 manure than for unprocessed manure (Wang et al., 2014; Holly et al., 2017b).

2886

2887 **Methane emissions** during storage from candidate RENURE N fertilisers are typically 2888 reduced relative to the baseline situation of combined HB N fertiliser and manure 2889 applications as a larger share of the raw manure will be processed, amongst others through 2890 anaerobic digestion. This process involves a transformation of about 20-95% of the C into 2891 methane, depending on the recalcitrance of the feedstock. Hence, the implementation of 2892 anaerobic digestion as a processing step in the RENURE manufacturing process reduces the 2893 methane potential of the biogenic material that will be applied on land. In turn, this will **lead** 2894 **to reduced CH4 emissions storage and use-on-land, all the more if the processed manure** 2895 **is stored under appropriate conditions**. Therefore, the implementation of RENURE is 2896 expected to contribute to the reduction of CH4 emissions at the local and regional scale. 2897

2898 Effective techniques are available to reduce emissions to air during storage of processed 2899 manure. The **best available techniques (BAT) reference document** for the intensive rearing 2900 of poultry or pigs (Giner Santonja et al., 2017) and the sectoral reference document on best 2901 environmental management practices, sector environmental performance indicators and 2902 benchmarks of excellence for the agriculture sector (European Commission, 2018) indicate 2903 the storage under appropriate conditions enables (e.g. gas-tight storage of liquid fractions) 2904 a significant reduction in air emissions. Techniques described to reduce emissions from 2905 storage in these documents mainly involve the use of different types of coverage (e.g. flexible 2906 or rigid covers), appropriate design of storage tanks (e.g. reduce the ratio between the 2907 emitting surface area and the volume of the slurry store), and minimise stirring during 2908 storage. For digestates, the sectoral reference document on best environmental management 2909 states that storage losses of methane and ammonia from slurries and digestates should be 2910 avoided through gas-tight digestate storage.

2911

Manure storage facilities are mostly used for the solid fraction (up to 82% of the holdings), while only 36% of the manure facilities could store liquid manure and 32% had slurry tanks or lagoons (Eurostat, 2018). These values indicate **that storage of the often liquid candidate RENURE is not guaranteed**, even though the situation is diverse among different holding sizes and among member states. For instance, the number of holdings storing liquid manure and slurry that use a cover in their storage facility ranges between 0% (Romania) and over 90% (e.g. Belgium, Netherlands and Poland) (Eurostat, 2018).

2920 Hence, a risk is observed for increased emissions to air from the storage of RENURE (e.g. 2921 mineral concentrates prior to application on land) as well as from intermediate storage of 2922 processed manure fractions (e.g. liquid anaerobic digestates). The risk can, however, 2923 effectively be mitigated through the usage of appropriate storage facilities. Even more, if 2924 appropriate storage conditions are set in place, RENURE may contribute to improving the 2925 agricultural greenhouse gas balance, at the local and regional scale by promoting anaerobic 2926 digestion that leads to a reduction of the agricultural CH₄ emissions. Note that storage under 2927 appropriate conditions may also serve as a measure to prevent the recontamination of 2928 processed manure as laid down in Regulation (EU) No 1069/2009 and 142/2011 on animal 2929 by-products.

RENURE criteria proposal 5

- RENURE materials should have a mineral N:TN ratio $\ge 90\%$ or a TOC:TN ratio ≤ 3 .
 - RENURE materials should not exceed the following limit values:
 - \circ Cu: 300 mg kg⁻¹ dry matter;
 - Hg: 1 mg kg⁻¹ dry matter; and
 - \circ Zn: 800 mg kg⁻¹ dry matter.
- Member States should take the necessary provisions so that the timing and application rates of RENURE are synchronised with plant nutrient requirements, and – when appropriate - to implement the use of cover/catch crops to prevent and minimise nutrient leaching and run-off losses from RENURE application on fallow land, especially during winter.
- Member States should take the necessary provisions to prevent and minimise NH₃ emissions during RENURE application on field, especially
 - $\circ~$ for RENURE N fertilisers that have < 40% of its total N present in the form of NO₃⁻ N; and
 - o for RENURE N fertilisers applied on soils of $pH_{H2O} > 5$.
- Member States should take the necessary provisions to prevent and minimise emissions to air resulting from storage through enforcing appropriate storage conditions of RENURE and its precursors.

*Red colors indicate the update relative to the proposals earlier made presented in black

2931

2932 6.4.3 Secondary macronutrients and micronutrients

2933 RENURE candidate materials may be rich in secondary macronutrients (e.g. K, S, Na) and 2934 micronutrients (e.g. Cu, Zn), and can thus provide nutrients other than N to plants. Potassium 2935 is possibly the most relevant nutrient as it is often supplied externally through fertilisation 2936 practices and may alleviate NH_4^+ toxicity. Potassium contents in mineral concentrates and 2937 liquid digestate fractions are around 5% of the dry matter (Table 9).

2938Table 9: Potassium content (%K on a dry matter basis) for manure and processed manure2939fractions obtained from the JRC measurement campaign

	n	total potassium		
		(% dry matter)		
	_	average	stdev	
scrubbing salts	14	0.0	0.0	
mineral concentrate	8	14.6	5.1	
anaerobic digestion - liquid fraction	19	8.5	5.2	
anaerobic digestion - solid fraction	16	1.6	0.6	
pellet	3	2.2	0.4	
anaerobic digestion - slurry	16	4.7	1.9	
raw manure	23	4.9	3.7	

²⁹⁴⁰

- 2942 micronutrients differently throughout the process depending on the technology applied, no
- 2943 nutrient removal occurs and **no further criterion is required**.
- 2944
- 2945 6.4.4 Limiting dilution to reach thresholds and limit values

²⁹⁴¹ Whereas RENURE manufacturing processes may separate the secondary macronutrients and

- It must be avoided that RENURE criteria (e.g. TOC:TN or mineral N:TN, biological pathogens) shall be met through the simple **dilution and mixing of manure or manure fractions** with HB N fertilisers. Such production processes for organo-mineral N fertilisers clearly fall **beyond the scope of this project**, and the resulting materials would clearly not meet the definition of chemical fertiliser from the Nitrates Directive.
- 2951

2952 Most RENURE manufacturing processes described at present do not rely on external inputs 2953 of Haber-Bosch derived N materials. One exception is the extraction of NH_4^+ from manure 2954 through stripping followed by the scrubbing to recapture the extracted NH_4^+ back into soluble 2955 ammonium through a nitric acid solution to produce **ammonium nitrate**.

2956

Following criterion is proposed to effectively limit dilution processes, while at the same time enabling a large degree of technological neutrality for RENURE manufacturers:

2959

RENURE criteria proposal 6

- RENURE materials should have a mineral N:TN ratio ≥ 90% or a TOC:TN ratio ≤ 3, where the ratios should be adjusted for any Haber-Bosch-derived N added during the manufacturing process.
- RENURE materials should not exceed the following limit values:
 - Cu: 300 mg kg⁻¹ dry matter;
 - \circ Hg: 1 mg kg⁻¹ dry matter; and
 - \circ Zn: 800 mg kg⁻¹ dry matter.
- Member States should take the necessary provisions so that the timing and application rates of RENURE are synchronised with plant N requirements, and when appropriate to implement the use of cover/catch crops to prevent and minimise N leaching and run-off losses from RENURE application on fallow land, especially during winter.

• Member States should take the necessary provisions to prevent and minimise NH₃ emissions during RENURE application on the field, especially

- for RENURE N fertilisers that have < 40% of its total N present in the form of NO₃⁻ N; and
- \circ for RENURE N fertilisers applied on soils of pH_{H2O} > 5.
- Member States should take the necessary provisions to prevent and minimise emissions to air resulting from storage through enforcing appropriate storage conditions of RENURE and its precursors.

*Red colors indicate the update relative to the proposals earlier made presented in black

2961 7 International standards

'Standards' are defined as technical specifications, adopted by a recognised standardisation 2962 body, for repeated or continuous application, with which compliance is not compulsory. 2963 2964 'European Standards' are 'Standards' adopted by the European standardisation organisations 2965 listed in Annex I to Regulation (EU) No 1025/2012. CENELEC is a European regional standards organisation that together with its sister organisations CEN, the European 2966 2967 Committee for Standardization. The proposed RENURE compliance scheme includes, at a 2968 maximum, measurements of 6 parameters: mineral N, TN, TOC, Cu, Hg, and Zn. For 2969 these parameters international measurement standards are available, albeit the availability of 2970 international standards for mineral N determinations is dependent on the physical form and 2971 chemical composition of the RENURE material. Moreover, new standards are currently being 2972 developed by the CEN/CENELEC as part of the mandate given by DG GROW.

2974 7.1 Mineral N

2973

Mineral N is the sum of ammonium-N (ammoniacal N), nitrate-N, and nitrite-N (present in negligible quantities due to its limited stability). The N species can be determined separately and summed for liquid fertilisers (e.g. mineral concentrates, scrubbing salts). No methods are available for the determination of mineral N in candidate RENURE N materials that contain a solid fraction (e.g. struvite). Therefore, compliance with the first RENURE criteria on chemical composition of the material provides two different possibilities. Hence, solid materials need therefore to demonstrate compliance with the TOC:TN criterion.

- EN ISO 11732:2005 Water quality Determination of ammonium nitrogen Method by
 flow analysis (CFA and FIA) and spectrometric detection (ISO 11732:2005)
- ISO 11732:2005 specifies methods suitable for the determination of ammonium nitrogen in various types of waters (such as ground, drinking, surface, and waste waters), applying either FIA or CFA. In particular cases, the range of application may be adapted by varying the operating conditions.
- EN ISO 13395:1996 Water quality Determination of nitrite nitrogen and nitrate nitrogen and the sum of both by flow analysis (CFA and FIA) and spectrometric detection (ISO 13395:1996)
- According to the methods specified in this document nitrite and nitrate by be determined in large sample series and a high analysis frequency. The method includes an automatic dosage.
- ISO/CD 23696 Water quality Determination of nitrates in water Method using
 cuvette tests
- 2996
- Mineral N can additionally be determined as total nitrogen minus organic N. Followingstandards are available for organic N:
- **ISO 10695:2000** Water quality Determination of selected organic nitrogen and phosphorus compounds Gas chromatographic methods

3001 DG GROW has also requested the European Standardisation to develop a method for the3002 determination of the organic N content.

- 3003
- 3004 7.2 Total N
- ISO 11905-1:1997 Water quality Determination of nitrogen Part 1: Method using
 oxidative digestion with peroxodisulfate
- This international/European standard specifies a method for the determination of nitrogen
 present in water, in the form of free ammonia, ammonium, nitrite, nitrate and organic
 nitrogen compounds capable of conversion to nitrate under the oxidative conditions
 described. Dissolved nitrogen gas is not determined by this method.
- 3011
- EN 12260:2003 Water quality Determination of nitrogen Determination of bound nitrogen (TNb), following oxidation to nitrogen oxides
- This European Standard specifies a method for the determination of nitrogen in water in the form of free ammonia, ammonium, nitrite, nitrate and organic compounds capable of conversion to nitrogen oxides under the oxidative conditions described. Determination is carried out instrumentally.
- 3018

3025

- EN 13654-2:2001 Soil improvers and growing media Determination of nitrogen Part
 2: Dumas method
- 3021This European Standard specifies a method for the determination of nitrogen in soil3022improvers and growing media. The dry combustion method was developed originally as a3023manual method by Dumas. Its application is improved greatly due to the use of modern3024automated equipment and is applicable to all forms of nitrogen.
- ISO 5315:1984 Fertilisers -- Determination of total nitrogen content -- Titrimetric
 method after distillation
- The method consists in reducing of nitrate to ammonia by chromium powder in acid medium, converting of organic and urea nitrogen into ammonium sulfate by digestion with concentrated sulphuric acid in the presence of a catalyst, distilling of the ammonia from an alkaline solution and absorbing in an excess of standard volumetric sodium hydroxide solution. The method is not recommended for materials containing more than 7% of organic matter.
- EN 13654-1:2001 Soil improvers and growing media Determination of nitrogen.
 Modified Kjeldahl method
- This European Standard specifies a method for the determination of nitrogen in soil
 improvers and growing media. The Kjeldahl method determines ammonium-N, nitrate-N,
 nitrite-N and organic N content of soil improvers and growing media of high % of
 organic matter.

3041 7.3 Total organic carbo

- EN 15936 Sludge, treated bio-waste, soil and waste Determination of total organic
 carbon (TOC) by dry combustion
- 3044 This European Standard specifies two methods for the determination of total organic
- 3045 carbon (TOC) in sludge, treated biowaste, soil, waste and sediment samples containing
 3046 more than 1 g carbon per kg of dry matter (0,1 %).
- 3047
- EN 13039:2011 Soil improvers and growing media Determination of organic matter
 content and ash
- This European Standard specifies a routine method for determining the organic matterand the ash content of soil improvers and growing media.
- 3052

3053 7.4 Cu, Hg, and Zn

- 3054 7.4.1 Extraction
- 3055 EN 16964 Fertilisers Extraction of total micro-nutrients in fertilisers using aqua
 3056 regia
- **EN 13650:2001** Soil improvers and growing media Extraction of aqua regia
 soluble elements
- This European Standard specifies a method for the routine extraction of aqua regia soluble elements (as listed in annex B) from soil improvers or growing media. Materials containing more than about 28 % (m/m) organic matter will require treatment with additional nitric acid.
- 3063 7.4.2 Determination Mercury
- EN 16320:2015 Fertilisers Determination of trace elements Determination of mercury by vapour generation (VG) after aqua regia dissolution
- ISO 16772:2004 Soil quality Determination of mercury in aqua regia soil
 extracts with cold-vapour atomic spectrometry or cold-vapour atomic fluorescence
 spectrometry
- 3069 7.4.3 Determination Copper and Zinc
- 3070 EN 16963:2018 Fertilisers Determination of boron, cobalt, copper, iron,
 3071 manganese, molybdenum and zinc using ICP-AES
- 3072This European Standard specifies a method for the determination of boron, cobalt,3073copper, iron, manganese, molybdenum and zinc in fertiliser extracts using inductively3074coupled plasma-atomic emission spectrometry (ICP-AES).
- 3075This method is applicable to water and aqua regia fertiliser extracts prepared3076according to EN 16962 and/or EN 16964.
- EN 16965:2018 Fertilisers. Determination of cobalt, copper, iron, manganese and zinc using flame atomic absorption spectrometry (FAAS)

- 3079This European Standard specifies a method for the determination of cobalt, copper,3080iron, manganese and zinc in fertiliser extracts using flame atomic absorption3081spectrometry (FAAS). This method is applicable to water and aqua regia fertiliser
- 3082 extracts obtained according to EN 16962 and/or EN 16964.
- 3083 Additionally, DG GROW has requested the European standardisation organisation to develop
- 3084 a method for the determination of the Cu, Hg, and Zn for organo-mineral fertilisers.

3085 8 Concluding assessment

As outlined in the 'guiding principles' for criteria development (section 3.3), this project aimed to bring forward RENURE criteria proposals that take into account a set of guiding principles. This concluding assessment evaluates and summarises whether the proposed criteria for RENURE are in accordance with these principles.

- 3090
- 3091I.The RENURE criteria shall be in line with the main objective of the Nitrates Directive3092that aims at reducing water pollution caused or induced by nitrates from agricultural3093sources. This implies that RENURE shall have a similar N leaching potential and3094agronomic efficiency compared to chemical fertilisers as manufactured through the3095Haber-Bosch process.

3096 JRC developed a robust and solid methodology that was based on carrying out two different 3097 work packages, based on meta-analysis and biogeochemical models. The execution of both 3098 packages combines the strengths of both scientific tools and provides information on the short- and long-term behaviour of candidate RENURE N fertilisers for the full range of soil 3099 and climate conditions observed in Nitrate Vulnerable Zones across the EU. The results of 3100 3101 both work packages were generally in agreement and supported the robustness of the methodology applied. The findings indicated that processed manure materials that have a low 3102 3103 TOC:TN ratio (\leq 3) or a high mineral N:TN ratio (\geq 90%) show a similar behaviour when 3104 applied to soil when the best practices related to timing and modes of application on field are 3105 enforced.

3106 The full analysis of the assessment is documented in section 6.2.

3107

3108II.The use of RENURE shall not induce overall adverse environmental impacts or3109human health risks relative to the current regulatory framework. This implies that3110the RENURE proposals do not exacerbate risks related to other sustainability3111dimensions, including both environmental and health issues.

3112 The literature study and information collected from the Nitrates Expert Group in response to 3113 the questionnaire indicated the need to investigate the impacts of the possible implementation 3114 of candidate RENURE materials on following items: (i) gaseous emissions during RENURE 3115 use-on-land phase, (ii) soil fertility, (iii) spreading of biological pathogens and zoonosis, (iv) 3116 the dispersal of contaminants of emerging concern, including veterinary drugs, in the 3117 environment, (v) phosphorus stewardship, and (vi) climate change impacts resulting from the 3118 production of RENURE. A combination of literature information, biogeochemical modelling 3119 results and data obtained from a JRC analytical measurement campaign were used in this 3120 assessment. After analysis and risk assessment, a need was observed to enforce best 3121 management practices on manure storage and manure application, and to limit specific metals 3122 (Cu, Hg, and Zn) to maximise the environmental benefits of RENURE implementation. 3123 Particularly, RENURE storage and application may be prone to NH₃ losses and ensuing air 3124 pollution and odour nuisance due to the physical parameters of some RENUREs (high pH

3125 and NH₄⁺:total N ratios). Therefore, the proposed RENURE criteria include "product 3126 specific" and "use specific" parameters. The main point of concern identified relates to the presence of contaminants of emerging concern in RENURE. It was, however, judged that 3127 local adverse effects could be minimised through the abovementioned quality requirements 3128 3129 for RENURE composition and processing requirements laid down in Regulation 3130 EC/1069/2009 and EU/142/2011 on animal by-products and possible future initiatives to address risks from veterinary residues upstream¹⁰. Moreover, negative impacts could possibly 3131 be offset by benefits at the wider scale because RENURE and manure processing cascades 3132 3133 could be an effective strategy for the removal of contaminants of emerging concern.

3134 The incidence of positive effects is dependent on the implementation of RENURE and the 3135 current-day manure management practices it will displace. Most notably, it is believed that 3136 RENURE could become an additional component in a manure transformation cascade that consequently preserves material value and contemplates the recycling potential of other 3137 3138 valuable components; RENURE manufacturing processes could selectively isolate and 3139 transform N compounds while leaving other valuable materials (organic carbon, phosphorus) within rest material from which the N was removed to enable a targeted use afterwards. The 3140 3141 RENURE criteria will also enforce better management practices related to storage and application. In terms of the effects on agricultural sustainability, these elements may be more 3142 3143 relevant for the overall performance and sustainability of manure management than the direct 3144 effects of RENURE application in terms of N₂O emissions, soil fertility, and dispersal of 3145 contaminants. Additionally, reductions in greenhouse gas footprints relative to Haber-Bosch 3146 derived N fertilisers were indicated when RENURE manufacturing displaces linear and N-3147 dissipative manure management practices (e.g. aerobic manure treatment to transform N into 3148 atmospheric N₂).

The full analysis of the assessment is documented in section 6.3 and 6.4.

3150

The RENURE criteria shall, in principle, apply a neutral stance towards all existing 3151 III. and future technological systems operating on the market (technologically neutral). 3152 At the same time, the criteria shall be clear, practical and enforceable, lead to 3153 3154 reasonable compliance costs, and facilitate a straightforward verification and 3155 *monitoring system.* Such a flexible approach promotes nutrient recovery, stimulates 3156 competition and technological innovation, and takes into consideration that process 3157 conditions and technologies for nutrient recovery on the emergent market might require further adjustments and developments. 3158

The principle of technological neutrality is respected by bringing forward RENURE criteria that (i) focus principally on material quality, rather than on production process conditions and product type, and (ii) enable flexibility in the implementation of best management practices related to storage and application mode so as to enable a better fit with local variations in agri-environmental attributes, including soil and climate conditions, across the EU territory. A role for Member States is envisaged because they are best placed to streamline agricultural

¹⁰ Cfr. the European Union Strategic Approach to Pharmaceuticals in the Environment; available at https://ec.europa.eu/environment/water/water-dangersub/pdf/strategic_approach_pharmaceuticals_env.PDF

3165 management with local agro-environmental attributes and prevailing soil and climate 3166 conditions. Since RENURE should be compliant with the EU Regulation EC/1069/2009 on animal by-products, the conditions as laid down in Regulation EU/142/2011 should, however, 3167 be respected. Altogether, flexible options for the manufacturing of RENURE and the good 3168 3169 use of the resulting RENURE are enabled as long as the final objectives and targets taken up 3170 in the RENURE criteria are met. Compliance is limited to demonstrating that criteria for total 3171 carbon:total N or mineral N:total N ratios and some metals (Cu, Hg, and Zn) are met by 3172 means of inexpensive and straightforward measurements for which international standards 3173 are available.

3174

3175 The results of the JRC measurement campaign that relied on standardised methods indicated 3176 that materials of interest identified by the Nitrates Expert Group could meet the proposed RENURE criteria. With the present state of technology, these mostly include scrubbing salts, 3177 3178 and possibly mineral concentrates and liquid digestate fractions characterised by a low 3179 content of solids and mercury. Note that the proposed RENURE criteria can also include materials that are not intended to be used as N-fertilisers, but contain N in a plant available 3180 3181 form (e.g. struvite). These findings indicate that the proposed RENURE criteria are 3182 aligned with and will further promote existing state-of-the-art technologies to recover N 3183 from manure.

3184

3185 As a final remark, it is highlighted that JRC assessed environmental and health impacts and proposed RENURE criteria under the condition and assumption that the possible 3186 3187 implementation of RENURE does not affect the total amount of manure produced within the EU, the number of livestock units, and the livestock density. Together with 3188 other EU legislations and policies, e.g. the EU Water Framework Directive 2000/60/EC and 3189 3190 the Common Agricultural Policy (CAP), the Nitrates Directive is at present one of the EU 3191 legislations that controls livestock sector impacts by limiting the amounts of livestock manure that can be applied on agricultural land. Whereas transforming manure into RENURE could 3192 3193 be an effective manure management strategy to protect waters from nitrate leaching and 3194 ensure adequate agronomic benefits, increased livestock numbers - at the local or regional 3195 scale – will cause additional risks for environmental quality and human health.



BRATIC WORKING MARKING

3199 9 Stakeholder feedback on Interim Report – DEADLINE 18/12/2019

3200 9.1 Objective of the questionnaire

- 3201 The objective of this questionnaire is three-fold:
- To validate and, if necessary, correct the techno-scientific knowledge base that
 provides the foundation for the proposed RENURE criteria proposed in this Interim
 Report;
- 3205• To provide credible and relevant techno-scientific information to support the3206requirement for the re-evaluation of certain conclusions in view of the preparation3207of the final stakeholder meetings by the JRC and other participants.
- 3208 o To highlight and propose items for discussion at the stakeholder meeting, as well as relevant alternative proposals;
- 3210

3211 **9.2** The role of JRC and prior steps included

The information laid down in this document is collated and assessed by the European 3212 3213 Commission's Joint Research Centre who leads the work on the SAFEMANURE project, 3214 guided by the principles of technical expertise, transparency and neutrality. The NEG members have already had the opportunity to comment on the initial phases of project 3215 development when providing their responses on the JRC questionnaire and during the 3216 3217 discussions with JRC at the NEG meetings. An extensive list of stakeholders has been established of people that have actively responded to calls of interest and data sharing since 3218 3219 the beginning of the start of this work. These stakeholders contributed with data, information, 3220 scientific opinions, and others. Expert judgement by the JRC has played a key role in each of 3221 these steps and the way in which the information is presented. This information has been 3222 assessed by the JRC and been taken into consideration during the writing of the 3223 SAFEMANURE Interim report. Expert judgement by the JRC has played a key role in each 3224 of these steps and the way in which the information is presented. The work of the NEG and all other contributors is gratefully acknowledged. 3225

3226

3227 9.3 Information exchange

The stakeholders that have been involved in the project are now invited to provide their feedback on this Interim Report. JRC will take into account relevant and credible technoscientific information for the final report from these different stakeholders. However, to ensure a structured and time-efficient consultation process, the feedback will be based on a structured approach. The NEG members and other invited organisations shall provide any feedback in a **concise, constructive and structured form** to enable the rapid understanding of the key messages, taking into account following instructions.

A template is available that enables to structure the reply into general and specific
 comments. The template can be downloaded through the CIRCABC platform (see
 section 9.4).

3238 3239	• The feedback should be provided in English , in order to facilitate the exchange of feedback among all stakeholders.
3240	• Any opinions should be supported by objective and evidence based arguments .
3241	• It is required that NEG member representatives and external stakeholder organisations
3242	provide a consolidated opinion; one contribution per organisation will be accepted.
3243	Umbrella organisations (e.g. EU wide industry associations or Member States) with
3244	daughter organisations (e.g. national industry associations or regional authorities)
3245	should compile the feedback of their daughter associations into one consolidated
3246	reply.
3247	• It is kindly requested to provide feedback that is task-focused , clear, to the point,
3248	and does not contain redundant or marginal information to safeguard time efficiency.
3249	Therefore, we suggest limiting feedback per organisation to a maximum of 5-10
3250	pages, and preferably less (font size 12, Arial font type). Supporting information such
3251	as reports, databases or scientific papers can be submitted separately.
3252	
3253	The JRC is pleased to take into account any feedback from the NEG until the deadline of
3254	Wednesday 18 December 2019 through the European Commission's CIRCABC platform.
3255	
3256	The JRC recommends any individual persons interested in contributing to this work to
3257	contact first their Member State representative in the NEG to participate in the feedback
3258	process.
3259	
3260	9.4 Procedure
3261	9.4.1.1 Accessing the CIRCABC "SAFEMANURE Report" Interest Group
3262	Step 1: Access CIRCABC
3263	Open an internet browser and go to the CIRCABC homepage
3264	https://circabc.europa.eu/
3265	Having an EU Login is a prerequisite to becoming a member of the Interest Group. If
3266	necessary, please create an account through the link "Create EU Login Account"
3267	If you already have an ECAS account, you don't have to do anything. In EU Login,
3268	your credentials and personal data remain unchanged. You can still access the same
3269	services and applications as before. You just need to use your e-mail address for
3270	logging in. Please follow the instructions provided here, in case you experience
3271	difficulties in creating the account.
3272	Step 2: Access Interest Group "SAFEMANURE Report"
3273	https://circabc.europa.eu/ -> Browse Public Groups -> European Commission ->
3274	Environment > SAFEMANURE Report
3275	Click on 'Browse Public Groups' in the top header, and choose 'European
3276	Commission'. Inside the European Commission, click on 'Environment', and then
3277	"SAFEMANURE Report".

3278 **<u>Step 3</u>**: Fill in Membership Application Form

If you are not yet listed as a group member, click on 'Join the Group' and fill in the Membership Application Form and then click 'submit'. After the manual approval by the JRC Recovered Fertilisers Team, you will be admitted as full member of the Interest Group. You will receive an e-mail with the link to the Interest Group confirming your access. Note that membership is restricted to stakeholders that have been invited by JRC based on their prior involvement and contributions to the SAFEMANURE project .

3286

3287 9.4.1.2 Uploading feedback on the SAFEMANURE Interim Report

The library is the place where all documents are stored, managed and shared. Once logged into the 'SAFEMANURE Report' Interest Group, the library can be accessed by clicking on the icon in the header.

The report and the template for feedback can be downloaded from the CIRCABC Interest
Group: EUROPA > European Commission > CIRCABC > env > SAFEMANURE Report >
Information distributed by JRC.

- 3294 **Stakeholder feedback** can be uploaded via: CIRCABC Interest Group: EUROPA > 3295 European Commission > CIRCABC > env > SAFEMANURE Report > Feedback from 3296 stakeholders (top right green icon "ADD +"). The document name should start with the 3297 country code or acronym of the member organisation.
- 3298

The JRC is pleased to take into account any feedback from the stakeholders <u>until the</u>
 deadline of Wednesday 18 December 2019.

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- 3302
- **3303 9.5 Questions**
- 3304 9.5.1 General questions

1. The SAFEMANURE Interim Report has tested processed manure materials against
following guiding principles to assess their ability to classify as <u>RE</u>covered <u>N</u>itrogen from
man<u>URE</u>". (RENURE) (see section 3.3):

33091. The RENURE criteria shall be in line with the main objective of the Nitrates Directive33101. The RENURE criteria shall be in line with the main objective of the Nitrates Directive33101. that aims at reducing water pollution caused or induced by nitrates from agricultural3311sources. This implies that RENURE shall have a similar N leaching potential and3312agronomic efficiency compared to chemical fertilisers as manufactured through the3313Haber-Bosch process.

3314II.The use of RENURE shall not induce overall adverse environmental impacts or3315human health risks relative to the current regulatory framework. This implies that3316the RENURE proposals do not exacerbate risks related to other sustainability3317dimensions, including both environmental and health issues.

3318 III. The RENURE criteria shall, in principle, apply a neutral stance towards all existing 3319 and future technological systems operating on the market (technologically neutral). 3320 At the same time, the criteria shall be clear, practical and enforceable, lead to 3321 reasonable compliance costs, and facilitate a straightforward verification and 3322 monitoring system. Such a flexible approach promotes nutrient recovery, stimulates 3323 competition and technological innovation, and takes into consideration that process conditions and technologies for nutrient recovery on the emergent market might 3324 3325 require further adjustments and developments.

3326

3330

3327 Do you agree with **the guiding principles applied in this report?** Is the **methodology** for 3328 the assessment of processed manure materials and the development of the RENURE criteria 3329 in line with these guiding principles?

2. Should the proposed RENURE criteria be modified in order to ensure compliance with
the proposed guiding principles? Have specific risks been omitted or incorrectly been
assessed in this report?

3334

3335 3. Have you noticed any incorrect or obsolete techno-scientific information in the
3336 SAFAMANURE Interim Report that has an important influence on the proposed RENURE
3337 criteria?

3338

4. Would you like to discuss specific items of interest at the SAFEMANURE stakeholdermeeting?

3341

3342

3343 9.5.2 Information requests

5. Do you have additional data on Hg content (mg Hg kg⁻¹ dry matter) in raw/processed manure and candidate RENURE samples (mainly liquid digestate fractions and mineral concentrates)? Please also provide information on the timing of sampling to evaluate possible seasonal variations in (processed) manure Hg contents.

3348

6. If the available resources allow such work, JRC might update the life cycle assessment as
provided in section 6.3.7 based on the framework applied in Tonini et al. (2019). Therefore,
we request manufacturers of candidate RENURE materials to contact JRC to coordinate a
possible data exchange of LCA inventory data (e.g. energy/chemical demands, mass
balances along manufacturing process). We request manufacturers to liaise directly via email
(JRC-SAFEMANURE@ec.europa.eu).

APPENDIX

prophy work in proceedings

3357 10 <u>Glossary</u>

AN	Ammonium nitrate, a Haber-Bosch-derived N fertiliser
BAT	Best Available Techniques
BMP	Best Management Practices
CAN	Calcium ammonium nitrate, a Haber-Bosch-derived N fertiliser
CEC	Contaminants of emerging concern, here mainly covering pharmaceutical compounds and personal care products as well as pesticides
СМ	Current management
CN	Calcium nitrate, a Haber-Bosch-derived N fertiliser
DG SANTE	The Directorate-General for Health and Food Safety is a Directorate- General of the European Commission, responsible for the implementation of European Union laws on the safety of food and other products, on consumers' rights and on the protection of people's health
EC	European Commission
EEA	European Environment Agency
EFSA	European Food Safety Authority
EU	European Union
FAO	Food and Agricultural Organisation of the United Nations
HB N fertiliser	A chemical fertiliser derived through the Haber-Bosch process
JRC	Joint Research Centre of the European Commission
LRTAP Convention	Convention on Long-range Transboundary Air Pollution
ND	Nitrates Directive 91/676/EEC concerning the protection of waters against pollution caused by nitrates from agricultural sources
NVZ	Nitrate Vulnerable Zones as defined in the Nitrates Directive 91/676/EEC.
NEC Directive	National Emissions Ceilings (NEC) Directive (2016/2284/EU)
NEG	Nitrates Expert Group, Expert Group on Nitrates guided by DG ENV of the European Commission
NFRV	Nitrogen Fertiliser Replacement Value; the relative efficiency of a processed manure fertiliser relative to a Haber-Bosch-derived chemical N fertiliser
PCA	Principal Component Analysis
PM	Particulate matter
RNH3 + N2O losses	The response ratio indicating the environmental performance based on the summed $NH_3 + N_2O$ losses after N fertiliser application, of processed manure N fertilisers relative to Haber-Bosch-derived N fertilisers as determined by meta-analysis techniques.
RNleaching	The response ratio indicating the environmental performance based on N

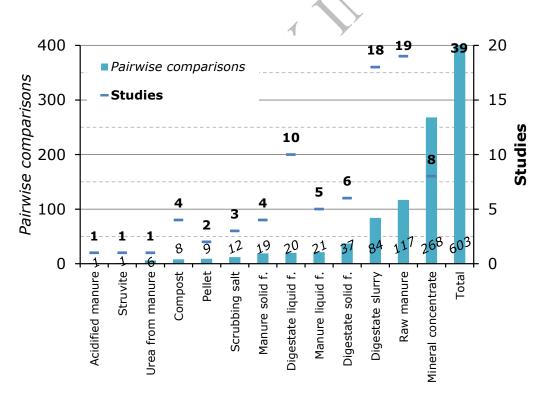
		leaching after N fertiliser application, of processed manure N fertilisers relative to Haber-Bosch-derived N fertilisers as determined by meta- analysis techniques.
	R _{NUE}	The response ratio indicating the agronomic performance based on plant N uptake after N fertiliser application of processed manure N fertilisers relative to Haber-Bosch-derived N fertilisers as determined by meta-analysis techniques.
	RENURE	Recovered nitrogen from manure
	ТОС	Total organic carbon
	TN	Total nitrogen
	UAN	Urea ammonium nitrate, a Haber-Bosch-derived N fertiliser
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3359		
	X	
	PRAF	
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3360 11 Identification of available data for the experimental work packages

3361 11.1 Meta-analysis

3362 A total of 39 studies, including scientific publications and reports, were selected for the metaanalysis (Rubæk et al., 1996; Basso and Ritchie, 2005; Chantigny et al., 2007; Schröder et al., 3363 2007; Chantigny et al., 2008; de Boer, 2008; Chantigny et al., 2010; Fouda, 2011; Lošák et 3364 al., 2011; Cordovil et al., 2012; DIGESMART, 2012; Elhert et al., 2012; Gagnon et al., 2012; 3365 3366 Klop et al., 2012; Walsh et al., 2012; Chantigny et al., 2013; Fouda et al., 2013; Schröder et 3367 al., 2013; Cavalli et al., 2014; Schröder et al., 2014; Lehrsch et al., 2015; Šimon et al., 2015; Song et al., 2015; Irusta Torrez, 2016; Müller-Stöver et al., 2016; Riva et al., 2016; Ryu and 3368 Lee, 2016; WRAP, 2016; Baral et al., 2017; Pampuro et al., 2017; Sigurnjak, 2017; van 3369 Middelkoop and Holshof, 2017; Viaene et al., 2017; Martin et al., 2018; Walsh et al., 2018; 3370 Iocoli et al., 2019; Sigurnjak et al., 2019; Tsachidou et al., 2019; Velthof and Rietra, 2019). 3371 Together, these studies consist of 603 pairwise comparisons, i.e. 603 treatments of manured-3372 based fertiliser (i.e. manure or processed manure) compared with a HB N fertiliser under the 3373 3374 same experimental conditions (Figure 27). Mineral concentrates are the most represented in the database with 268 pairwise comparisons extracted from 8 studies, whereas raw manures 3375 or liquid digestates 117 and 84 pairwise comparisons but from 19 and 18 studies, respectively 3376 3377 (Figure 27). On the other hand, struvite or acidified manure represents a single pairwise 3378 comparison extracted from a single study.





3380

Figure 27: The number of pairwise comparisons (i.e. a comparison of agronomic and/or environmental responses reported after processed manure and a HB N fertiliser application under similar conditions; left axis) and the observed number of studies (right axis) as a function of processed manure fertiliser type.

3386 Nevertheless, not all the 39 studies cited above reported all the agronomic and environmental 3387 performance indicators that were initially selected as the response variable, i.e. crop yield, 3388 plant N uptake, N leaching, residual soil mineral N, and (v) gaseous N losses (e.g. NH₃ losses, N₂O losses). The database contains mostly data on agronomic performances, i.e. data 3389 3390 on crop yield (456 pairwise comparisons) and plant N uptake (468 pairwise comparisons) 3391 (Table 10). Mineral concentrates and digestate slurries and raw manures were the processed 3392 manure types for which the largest amounts of pairwise comparisons were found. Data on 3393 environmental performance indicators, i.e. data on N leaching, residual soil mineral N and 3394 gaseous losses make up less than 30% of the total pairwise comparisons.

- 3395
- 3396

Table 10: Number of pairwise comparisons for agronomic and environmental performance 3397 indicators as a function of the processed manure-derived N fertiliser type

Type of manure fertiliser	crop yield	plant N uptake	N leaching	NH3 + N2O losses
Acidified manure	1	1	0	0
Compost	8	5	3	0
Digestate liquid fraction	18	11	10	4
Digestate slurry	64	67	16	11
Digestate solid fraction	7	6	1	30
Mineral concentrate	221	242	26	30
Pellet	9	9	9	8
Raw manure	75	78	24	34
Manure liquid fraction	17	17	19	15
Manure solid fraction	17	17	10	2
Scrubbing salt	12	8	2	0
Struvite	1	1	0	0
Manure-derived urea	6	6	6	0
Total	456	468	126	134

³³⁹⁸

3399 Due to the low number of data points for the variables N leaching and gaseous N losses in the database, the statistical power of the meta-analysis was too low to yield valuable 3400 3401 results in view of criteria development. Therefore, they are not presented in this report. The 3402 meta-analysis results for these response variables were only presented for RENURE 3403 candidate materials, although these results should be interpreted with the necessary 3404 precaution (see section 6.2.4). Nonetheless, it is expected that the outcome for RENURE 3405 candidate materials may provide further insights and possibly flag directions for (literature or 3406 experimental) research in view of criteria development. Some of the aspects related to N 3407 losses will also be better covered in the complementary biogeochemical modelling work 3408 package (e.g. N₂O emissions, N leaching).

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Since the number of pairwise comparisons is dependent on the experimental design, it also 3410 3411 highly relevant to look into the distinct manure-derived fertiliser materials that were applied 3412 across the different studies (Table 11). In total, the database contains information on 208 3413 distinct manure or processed manure fertilisers (manure-based fertilisers), with digestate 3414 slurries (70) and mineral concentrates (30) as most common processed manure fertilisers. On the lower side of the sprecturm, it is observed that the struvite (1), acidified manure (1) and 3415 3416 pellets (3) only make up a small share of the processed manure fertiliser types (Table 11). 3417 Distinct is defined as a fertiliser with a different physico-chemical composition (e.g. pH, dry matter, mineral N, TN, organic C, P and K content). The main parameters identified as the 3418 3419 most relevant for deriving 'RENURE' criteria, i.e. mineral N:total N ratio and TOC:TN ratio (see section 4.3.2), are amply covered in he database with a total of 185 and 122 data inputs, 3420 respectively. In the case of TOC:TN, TOC was either provided by authors or calculated from 3421 3422 provided data on organic matter (OM), volatile solids (VS) or total carbon (TC). When calculated, it was assumed that TOC = OM / 1.72, TOC = $0.43 \times VS$ or TOC = $0.8 \times TC$. In 3423 line with the proposed conditions outlined in section 4.3.2, the mineral N:total N ratio was 3424 3425 provided for almost 90% of the manure-derived fertilisers, whereas the TOC:TN was provided for about 50% of the manure-derived fertilisers. 3426

3427

RAF

Type of manure fertiliser	# of fertilisers	Available inf	Available information on:	
		N _{mineral} :TN	TOC:TN	
Digestate slurry	70	64	40	
Raw manure	35	32	22	
Mineral concentrate	30	30	8	
Digestate solid fraction	16	16	12	
Digestate liquid fraction	14	14	13	
Manure liquid fraction	10	10	8	
Manure solid fraction	8	7	8	
Scrubbing salt	7	2	0	
Compost	7	5	6	
Urea from manure	6	0	0	
Pellet	3	3	3	
Struvite	1	1	1	
Acidified manure	1	1	1	
Total	208	185	122	

3428Table 11: Number of distinct manure-derived fertilisers and the available information reported3429in the studies on their chemical composition

3430

3431 3432

3433 **11.2 Biogeochemical Model framework and outputs**

The JRC has developed a state-of-the-art process-based pan-EU biogeochemical modelling platform that **simulates carbon** (**C**) and **nitrogen** (**N**) flows within soil and between soil, the atmosphere and vegetation.

3437

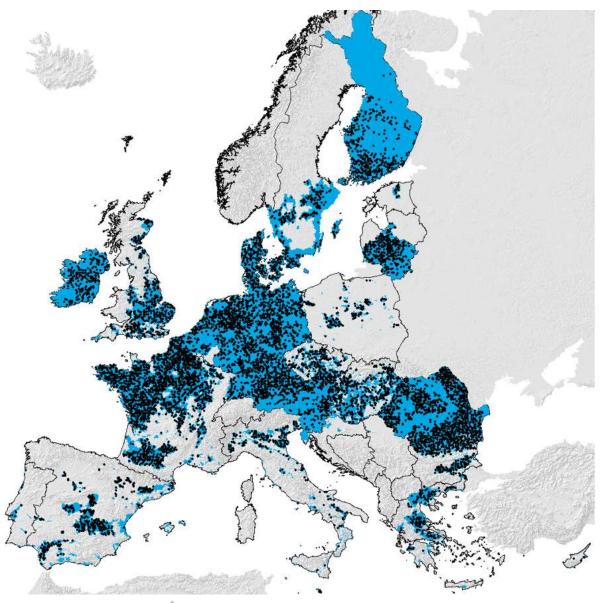
3438 Key submodels include decomposition of organic input and soil organic matter, mineralisation of nutrients, N gas emissions from nitrification and denitrification, soil water 3439 3440 content and temperature by layer, plant production and allocation of net primary production 3441 (NPP) and CH4 oxidation in non-saturated soils. Flows of C and N between the different soil 3442 organic matter pools are controlled by the size of the pools, C/N ratio and lignin content of 3443 material, and abiotic water/temperature factors. Plant production is a function of genetic 3444 potential, phenology, nutrient availability, water/temperature stress, and solar radiation. NPP 3445 is allocated to plant components (e.g., roots vs. shoots) based on vegetation type, phenology, 3446 and water/nutrient stress. Nutrient concentrations of plant components vary within specified 3447 limits, depending on vegetation type, and nutrient availability relative to plant demand. 3448 Decomposition of litter and soil organic matter and nutrient mineralization are functions of 3449 substrate availability, substrate quality (lignin %, C/N ratio), and water/temperature stress. N 3450 gas fluxes from nitrification and denitrification are driven by soil NH₄ and NO₃

- 3451 concentrations, water content, temperature, texture, and labile C availability (Parton et al.,3452 2001).
- 3453
- The model was ran over the extensive EU soil and land use network "LUCAS": https://esdac.jrc.ec.europa.eu/content/lucas-2009-topsoil-data

Through a combination of remote sensing and direct field observations, the LUCAS survey gathers harmonized data on land use and cover across the EU, together with changes over time. It includes a soil component based on 10% of the survey's control points, providing in 2009 approximately 20,000 sampling locations. Topsoil samples (0-20 cm) were taken from all land use and land cover types, with a slight bias for agricultural areas.

For the purpose of this modelling assessment only the points classified as arable and grassland within the **Nitrate Vulnerable Zones** (NVZ) were selected (Figure 28). Those areas cover about 2.9 Mkm² and contain about 8250 LUCAS points, 70% on arable and the

remaining on grassland land use.



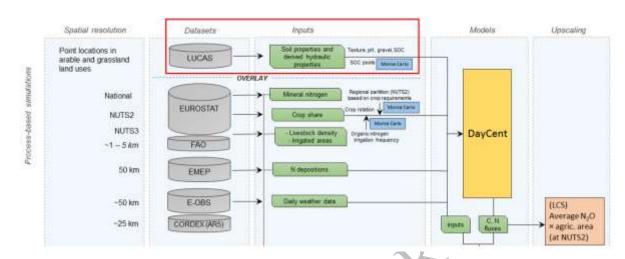
- 3469 The inputs needed to run the DayCent model were derived by using the following data:
- soil properties available for LUCAS points, which were considered very accurate and directly used as input parameters;
- from official statistics and spatial datasets not available at point-level, which were
 used to describe the current management (i.e. crop rotation, mineral and organic N
 fertilization, tillage, irrigation, etc.) and climate (Figure 28).
- 3475

All the collected or derived information describe the current agroecosystem conditions about soil status, crop rotation, managements and climate. The model was run from 2009 to 2015 with the observed climate, allowing equilibrium of the fast N and SOC pools and water status in the soil profile. For the period 2016-2050, the simulations were extended with the RCP4.5 climatic scenario. This model set-up represents the **'baseline'**.

<sup>Figure 28: LUCAS arable and grassland sites (black dots) where DayCent was ran; the blue
areas delimit the NVZ (COM(2018) 257 final).</sup>

A more detailed description of the soil data-model integration, including numerical and geographical datasets description and resolution (Fig. 1) can be found in Lugato et al. (2017) and Lugato et al. (2018) as well as in section 12.2.

3485



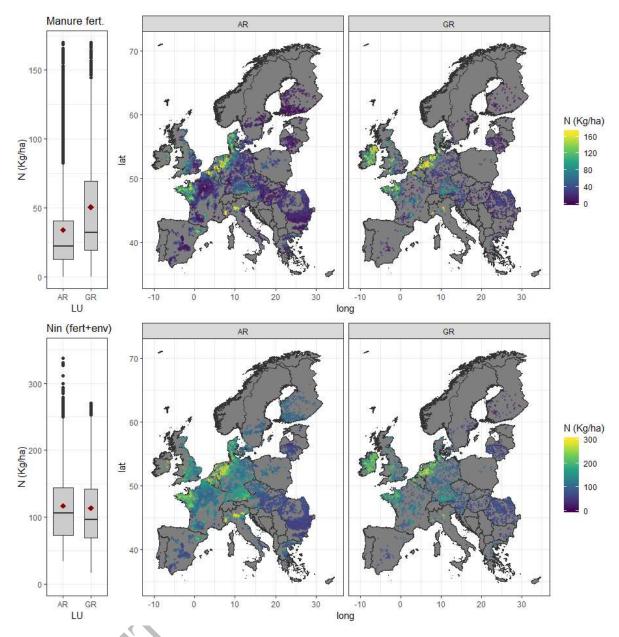
3486

Figure 29: Flow chart showing the datasets utilized and their spatial resolution, the inputs
derived and the model integration.

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As **inputs**, the amount and timing of nutrient amendments is required. The current (baseline) N fertilization was characterised as follow:

- Mineral N fertiliser: it was partitioned in two applications at planting (30%) and
 standing crops (70%). In each fertilization the proportion of NH₄ and NO₃ was
 assumed to be equal to 75 and 25%, respectively;
- Organic: applied generally after harvest or during standing crop in highly demanding
 crops such as maize. The territorial rates calculated (Fig. 3) was limited to the
 maximum rate of 170 kg/ha of N per year.
- 3498



3500Figure 30: Organic (above) and total N input (below) rates in the baseline. The boxplots3501represents the values distribution (median and interquartile ranges) of all simulated points with3502the average in red diamond symbols.

3503

The figure 3 depicts the territorial distribution of organic and total N input. In general, high N organic load are present in Ireland, Bretagne (FR), Belgium, the Netherland, Denmark and the Po Plain (IT). Grasslands are receiving more organic N than cropland, but the former account for higher total N inputs.

The selection and timing of HB and manure-derived N fertiliser input for the simulated scenarios with RENURE is presented in section 6.1.2.1. Additionally, the model needs daily maximum and minimum air temperature and precipitation and surface soil texture class, and land cover and other management practices (e.g. vegetation type, cultivation and planting schedules, etc.). 3513 Model **outputs** include: daily N fluxes (N₂O, NOx, N₂, NO₃⁻ leaching), CO₂ flux from 3514 heterotrophic soil respiration, soil organic C, NPP (portioned into residues, grains and 3515 harvested root crops). The model takes into account land management and cropping practices. 3516 As it is driven by a range of climate scenarios, as simulated by Global Climate Models, the 3517 model can provide long-term policy perspectives.

The **ability** of DAYCENT to simulate NPP, soil organic carbon, N₂O emissions, and NO₃⁻ leaching has been tested with data from various native and managed systems (e.g. Del Grosso et al., 2001, 2006). The DAYCENT model is currently being used by the United States Environmental Protection Agency, United States Department of Agriculture and Colorado State University to develop a national inventory of N₂O emissions from U.S. agricultural soils. This inventory will be compared and contrasted with the existing Intergovernmental Panel on Climate Change (IPCC) agricultural N₂O emissions inventory for the USA.

3525

3526 **11.3 JRC measurement campaign - analytical measurements**

3527 11.3.1 Database overview - physicochemical and microbial characterisation

Whereas a substantial amount of data and information is available with regard to the 3528 elemental composition and contaminant levels for manure and processed manure, the non-3529 3530 standardised sampling and analyses protocols applied may result in problems of data comparability and data verification. Moreover, the literature study indicated the limited 3531 3532 data availability on contaminants of emerging concern, such as pharmaceutical and 3533 personal care products, and pesticides, for different types of processed manure. Therefore, 3534 JRC organised a measurement campaign to strengthen the information database for processed 3535 manure.

3536 A total of 112 samples were collected at 35 different manure treatment plants that participated in the JRC campaign, in 4 European countries (BE, DK, IT and NL), that well 3537 3538 represent the major manure processing technologies that are most abundant in the EU. The configurations for manure processing technologies applied vary across the plants as detailed 3539 3540 in section 12.3, but mostly rely on anaerobic digestion followed by solid-liquid separation 3541 as a starting point for processing. At times, the liquid fraction is then further concentrated in 3542 the **ammonium-based** N fertilisers of a higher dry matter content through filtering, 3543 screening, flocculation, scrubbing and/or reverse osmosis. Finally, the solid fraction is either 3544 dried, composted and/or pelletised (section 12.3).

Collected materials were analysed for the following parameters: **dry matter (105°C), total** organic C, total N, ammonium, nitrates, organic N, total P, pH, Cu and Zn, faecal coliforms and *Escherichia Coli*. Other parameters such as sulphites, lignin, As, Cd, Cr total, Cr VI, Mg, Hg, Ni, and Pb were also measured and reported in section , but will not be discussed in this report.

- 3550 The analyses were outsourced to two different accredited external companies:
- Laboratorio Analisi Ambientali S.r.l. Unipersonale, Angera (VA), Italy. The
 laboratory is certified UNI EN ISO 9001:2015;

- SEA Consulenze e Servizi S.r.l., Trento (TN), Italy. The laboratory is certified UNI
 EN ISO 9001:2015.
- 3555

3556 11.3.2 Database overview - contaminants of emerging concern

3557 For the analysis of contaminants of emerging concern, 27 unprocessed and processed 3558 manure samples were selected (anaerobic digestion using screw press, anaerobic digestion 3559 using centrifugation, screening and filtering followed by reverse osmosis, scrubbing). Samples selection considered both the availability of the starting material (i.e. raw manure) 3560 3561 and intermediate and/or final product of the manufacturing chain for the production of the processed manure product. The detection method is based on quadrupole mass spectrometry 3562 3563 and enables to identify and quantify up to 316 organic compounds that are classified as 3564 pharmaceutical compounds (including veterinary drugs), personal care products and 3565 pesticides.

3566

The purpose of these measurements was to (i) **report and monitor absolute** levels of CEC in processed manure samples, and (ii) to evaluate the **ability of manure processing to reduce the presence of CECs in the environment**. Limitations so as to meet the second objective were observed due to the contaminant fluctuations and heterogeneity within the source materials for processing and the impossibility to derive fully closed mass balances for manure continuous processing systems (e.g. output materials not being produced from measured input materials, information lacking on mass separation at some plants, etc.).

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3575 **11.4 Supplementary data needs**

The overall potential of the methodology proposed was considered satisfactory to meet the project objectives. Nonetheless, at the same time, it was also observed that the available data on **N leaching** – a highly relevant parameter so as to evaluate the protection of water quality – was limited because:

- the limited amount of scientific studies that compared N leaching after the application of HB and candidate RENURE N fertilisers; as a result, the statistical power of the meta-analysis assessment that assessed N leaching impacts for RENURE N fertilisers under realistic field conditions was reduced (see section 11.1);
- the biogeochemical model applied provides information on the amount of N that can
 be potentially lost in the aquatic continuum, but results may require supplementary
 verification under real-world situations, especially since DAYCENT is not a fully
 hydrological watershed model (see section 11.2).
- Base on these observations, the possibility to develop an appropriate soil leaching test under consideration of existing CEN standards for similar assessment on other material was evaluated. The CEN CENELEC database has been consulted with the aim to identify possible reference documentation for the execution of N leaching tests:

- FINAL DRAFT FprEN 14405: Characterization of waste Leaching behaviour test –
 Up-flow percolation test under specified conditions;
- EN 12920: Characterization of waste Methodology for the Determination of the Leaching Behaviour of Waste under Specified Conditions;
- EN 12457: Characterization of waste Methodology for the Determination of the Leaching Behaviour of Waste under Specified Conditions;
- CEN/ISO/TS 21268-3: 2009: Characterization of waste Methodology for the
 Determination of the Leaching Behaviour of Waste under Specified Conditions;
- EN 12457-2: 2002: Characterisation of waste Leaching Compliance test for leaching of granular waste materials and sludges Part 2: One stage batch test at a liquid to solid ratio of 10 l/kg for materials with particle size below 4 mm (without or with size reduction);
- Draft prEN 14997: Characterization of waste Leaching behaviour tests Influence
 of pH on leaching with continuous pH-control.
- However, two main limitations were observed for such tests. At first, only comparative data on percolation behaviour of different processed material but the active and pivotal role of crops and soil microbiology (plant-soil interactions) in real conditions is ignored. At second, the standards are waste-oriented and do not refer to fertilisers. Hence, it was concluded that such standardised tests may fail to provide relevant information on N leaching and agronomic value under realistic conditions.
- Therefore, alternative experimental options were explored to collect supplementary relevant information on N leaching. In collaboration with the Centre of Competence AGROINNOVA (Turin, Italy) an ad-hoc greenhouse pot trial scheme was designed, with the aim to optimise critical parameters which can play an important role in N leaching to water resources. The execution of the pot trials was made possible thank to the in kind contribution offered by Directorate General Agriculture, Regione Lombardia (Italy).
- 3622

3615

3623 The pot trials were executed according to the following scheme:

crops	Mais (seeding density /pot:5)
	Wheat (seeding density /pot:10)
	Ryegrass (seeding density/pot:0.5 g)
Substrate	Standard peat
Pot area (cm ²)	256
Pot Volume (l)	2
Fertilization mode	Soil drenching after homogenization; pre-
	seeding and after germination
Watering scheme	Daily to maintain field capacity
Dose	Equivalent to 170 kg N /ha
Leachate collection	Following an induced atmospheric event of
	rain, from each pot
Fertiliser type	No Fertiliser
	Mineral Fertiliser (urea)

	Raw manure
	Manure AD slurry
	AD Liquid fraction
	Mineral concentrate
	Ammonium salt
	Compost from aerobic process
	Pellet
2625	

- 3626 By measuring the N content in the leachate, supplementary information on N leaching under
- 3627 standardised conditions for soils cultivated with crops will be obtained and integrated in the
- 3628 final report of this project.

3629 12 Supplementary methods

3630 12.1 Meta-analysis

3631 12.1.1 Principles

The meta-analysis is a systematic review technique, used to combine, analyse and summarise the results from independent studies into a single conclusion of the estimate of a specific effect following a specific treatment. The meta-analysis aims at providing a better estimate of the effect by combining the results of a large number of similar studies.

Response parameters such as agronomic performance or N leaching following fertiliser 3636 application are influenced by a large number of factors, including the type of fertiliser, the 3637 3638 soil type, the plant root architecture, the climate, etc. This observation blurs the picture when 3639 reviewing different studies that compare fertiliser effectiveness. In fact, we would need to 3640 eliminate this 'background noise' of the differential experimental settings across studies 3641 that apply diverse soils and plants under dissimilar climate conditions in order to assess the 3642 unique effect of the fertiliser type. This objective is exactly what a meta-analysis aims to achieve. 3643

The general principle of the meta-analysis is that the **response variable of an experiment is** always expressed relative to a reference treatment. By introducing such comparative assessment consistently across studies, the effect of explanatory variables (e.g. soil type, plan species, etc.) that may influence the response variable can be eliminated. For instance:

- Study A investigates N uptake of a grass species 42 days planted on a loamy soil after the
 application of a mineral concentrate, and found that the grass took up X grams of the N
 applied;
- Study B investigates N uptake of a maize crop 76 days planted in a sandy soil after the
 application of a pellet, and found that the grass took up Y grams of the N applied.

Intuitively, one may say that study A and B are not comparable because they have been performed under different experimental conditions (soil type, plant type, climate, test dates). However, if both studies also assessed plant responses a HB N fertiliser applied at similar application rate than the processed manure fertiliser, we could express the obtained plant N uptake relative to the HB N fertiliser reference treatment (i.e. the so-called Nitrogen Fertiliser Replacement Value (NFRV)). This would enable us to remove the influence of the 'background noise' (e.g. soil type) that impedes a comparison across studies.

3660 Multiple studies often focus on assessing the same research question on NFRV and meta-3661 analysis is able to integrate the outcomes of such studies to respond this question with a 3662 higher degree of confidence. If we combine a large amount of studies, we can compare to 3663 what extent the results differs between and amongst processed manure fertilisers and HB N 3664 fertilisers (e.g. mineral concentrates show a similar agronomic value than HB N fertilisers, 3665 regardless of the experimental conditions). At the same time, we can also observe if the 3666 specified experimental test conditions have an effect on the overall NFRV (e.g. mineral 3667 concentrates always show a lower NFRV in basic than in acid soils). As the statistical power is increased as a function of the data points, it is of key importance to build up an extensivedatabase.

3670

3671 12.1.2 Data collection and analysis

3672 The meta-analysis was conducted in **different successive steps** as follows:

3673

3674 a) <u>Research question</u>:

The main research question of this meta-analysis review is: How do agronomic value and the environmental impacts after the application of (specific) manure-derived N fertilisers and HB fertilisers compare?

- 3678
- 3679 b) Literature search:

A literature search (published per-reviewed papers, Ph.D. and master thesis, or other studies) 3680 3681 was carried out to retrieve information on experiments relevant for the meta-analysis. 3682 Experiments were selected that assess in the same experimental conditions (e.g. same 3683 location, climate, soil and plant) agronomic or environmental performance data following a processed manure N fertiliser treatment, a HB N fertiliser treatment, and a control treatment 3684 (without N fertiliser applied). The focus on agronomic or environmental performance 3685 3686 involves data on following response variables (i) crop yield, (ii) plant N uptake, (iii) N leaching, and (iv) gaseous N losses, i.e. NH₃ losses, N₂O losses). 3687

- 3688 Following search tools and sources were applied:
- 3689

• Web of Science databases;

3690

• Science internet browser (i.e. Google Scholar); or

- 3691 NEG contributions.
- 3692
- 3693 c) <u>Studies selection</u>:

3694 All studies that meet the abovementioned search criteria and have a minimum of three replicates were initially retained. Moreover, only studies where the processed manure 3695 application rates vary in between 50% and 200% of the HB N fertiliser treatment were 3696 3697 selected as linearity in plant responses to N fertilisation was not assumed outside the range. Specific studies were discarded due to the (i) non-relevant climate conditions (e.g. tropical or 3698 3699 subtropical climate or soil conditions), (ii) lack of a focus on N fertilisation (e.g. assessment 3700 fertilising properties of P contained in processed manure), and (iii) presence of possibly toxic non-agricultural residues in co-digestates (e.g. co-digestion of manure and sewage sludge). 3701

- 3702
- d) <u>Data extraction</u>:

The main two groups of data extracted from the selected studies are:

- the response variables that quantify the effect estimate (or the outcome variables, e.g.
 plant growth responses, plant N uptake, N leaching, NH₃ volatilisation, etc.);
- 3707othe explanatory variables that might influence the effect estimate and can be used to3708create specific groups that may help to understand the reasons why some studies

differ in their results (e.g. soil type, application form, receiving plant/crop type, processed manure dry matter content, climate conditions, etc).

3711

3712 e) Data analysis and conclusions:

3713 The meta-analysis was carried out using the 'meta' package with 'metacont' function as 3714 suggested by Schwarzer et al. (Schwarzer et al., 2015) for continuous outcomes. The 'Ratio of 3715 Means' method was used along with the 'Random Effects Model'. In addition, a refined 3716 variance estimator in the 'Random Effects Model' was introduced: the so-called Hartung-3717 Knapp method. The Hartung-Knapp is preferred over the standard DerSimonian-Laird 3718 method because it provides a more adequate 95% confidence interval (IntHout et al., 2014) 3719 for heterogeneous treatments. Consequently, this method provides more conservative (wider) 95% confidence intervals. 3720

3721

3722 Quantitatively reported mean values and standard errors or deviations of agronomic and 3723 environmental performance were used for the meta-analysis. If not directly reported, Nitrogen Use Efficiency was derived from the Nitrogen Use and concomitant standard 3724 3725 deviations or errors were calculated assuming error propagation rules for normal 3726 distributions. When data were only provided in graphical format, the corresponding authors 3727 of the studies were contacted to obtain the raw numerical data. If not successful, relevant data 3728 points were extracted graphically from available figures. When studies did not report measures of variance, the corresponding author was contacted with a request to provide the 3729 raw data for the calculation of the standard deviation. For studies in which it was not possible 3730 3731 to acquire measures of variance, the uncertainty of the missing effect sizes was drawn from a multiple imputation algorithm based on the assumption of a common underlying variance, 3732 3733 after which Rubin's rules were applied to get the point estimates and standard errors of the 3734 meta-analysis results (Schwarzer et al., 2015; Huygens et al., 2019). Negative effects were 3735 not considered for the meta-analysis because the 'Ratio of Means' method uses the natural 3736 logarithm of the ratio and hence cannot deal with negative values.

3737

3738 **12.2 Biogeochemical modelling**

The inputs needed to run the DayCent model were derived by using: 1) information on soil properties available for LUCAS points (type I), which was considered very accurate and directly used as input parameters without an uncertainty range; 2) information from official statistics not available at point-level (type II) and subjected to uncertainty analysis, depending on the sensitivity of modelled C and N₂O fluxes to their variation.

Type I information included the initial soil organic carbon content (SOC), particle size distribution and pH. Hydraulic properties such as field capacity, wilting points and saturated hydraulic conductivity were estimated using a pedotransfer rule based on texture and SOC content. Hydraulic properties (i.e. field capacity and wilting point expressed in volume) were corrected for the presence of stones according to the formula [1-(Rv/100)], where Rv is the rock fragment content by volume. Soil bulk density was also calculated with an empiricallyderived pedotransfer function. 3751 Type Π information was derived from official statistics (Eurostat, 3752 http://ec.europa.eu/eurostat/web/main/home) and included crop shares at NUTS2 level (administrative borders, which represent the EU basic regions for the application of regional 3753 policies), livestock density and irrigated areas at NUTS3 level, and mineral N consumption at 3754 3755 national level. The data on crop shares, irrigated areas and livestock density were used to 3756 derive regional crop rotations, irrigation frequency and organic fertiliser (manure) inputs. The 3757 methodology for obtaining those inputs has been described in a recent pan European SOC 3758 modelling study with the Century model and the resulting maps from this study were used. 3759 The amount of mineral N at national level was partitioned according to the regional crop 3760 rotations and agronomical crop requirements. A recent update included a new higher 3761 resolution layer of organic N fertilization, based on the 'Gridded Livestock of the World' 3762 FAO dataset, and the assimilation of irrigated areas from the FAO-AQUASTAT product 3763 (Siebert et al., 2005).

3764 Since the modelled N2O fluxes are sensitive to N availability and water status, a probability 3765 density function (PDF) with mean and standard deviation equal to 1 and 0.2, respectively, 3766 was used to generate the uncertainty of those input values (mineral and organic N fertilization 3767 rates and irrigation amount). The model was run 50 times for each LUCAS point multiplying 3768 the derived inputs by the randomly sampled PDF values.

- 3769 The starting year of the simulation was set at 2009 (the year of the LUCAS sampling), so that 3770 initial SOC values corresponded to the measured ones. However, as the passive pool has a 3771 turnover time ranging from 400-2000 years, the initial passive:total SOC ratio was derived from the large-scale modelling based on the Century model, which is highly consistent with 3772 the DayCent model structure and where a long-term spin-up was made. Slow soil organic C 3773 3774 pools were set as 20% of the difference between total SOC and passive pool, while the 3775 remaining was allocated to active pools. However, to estimate the uncertainty on SOC 3776 initialization we ran DayCent with a 'passive pool' distribution multiplying the passive: total SOC ratio with a randomly sampled PDF; the shape of this distribution was derived by fitting 3777 3778 the passive:total SOC values from the large-scale EU modelling with Century.
- 3779
- 3780 12.2.1 Meteorological data

Meteorological 3781 data were taken from the E-OBS gridded dataset (http://www.ecad.eu/download/ensembles/downloadversion11.0.php#datafiles). The dataset 3782 3783 provided daily data of maximum and minimum temperature and precipitation on a grid of 3784 0.25° resolution. For the climatic projection we used the general circulation model CNRM-3785 CM541 run with a RCP4.5 and downscaled with the RCM CCLM4-8-17, available at the 3786 WCR-CORDEX portal (https://esgf-node.ipsl.upmc.fr/search/cordex-ipsl/). We also account for the increasing path of atmospheric CO2 concentration of the RPC4.5 scenario, as 3787 3788 DayCent can simulate this effects considering: (1) the increase of Net Primary Productivity 3789 (NPP) with a different response for C3 and C4 plant species; (2) the transpiration reduction 3790 which is supposed to happen in relation to a decrease in stomatal conductance; and (3) the 3791 C/N and shoot/root ratio change of grasses and crops.

Instead of using the default DayCent equation to add the atmospheric N deposition, we directly implemented the average values (2006-2010) of the EMEP model (rv 4.5), providing wet and dry deposition spatially distributed.

- 3795
- 3796 12.2.2 Crops simulation and validation

3797 For the arable land use, the following crops were available in the DayCent model: winter and 3798 spring barley, winter and spring wheat, forage and grain maize, oilseed rape, potato, sugar beet, soybean, sunflower, pulses and cotton. The planting and harvesting dates for each crop 3799 3800 based on the crop calendar map, available at the SAGE were Center 3801 (https://nelson.wisc.edu/sage/data-and-models/crop-calendar-dataset/index.php). An R script 3802 was created to automatically assemble crop rotations from the above-mentioned datasets, 3803 creating the DayCent schedules files for each LUCAS location.

The LUCAS survey does not provide information about the specific management, therefore conventional agro-techniques were assumed to be in place; these included a primary (mouldboard) and secondary tillage and mineral N application split in two events (depending also on crop type).

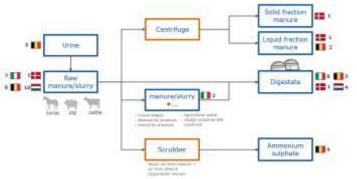
3808 Crops statistics at NUTS2 level were collected from the EUROSTAT portal and used to 3809 compare the modelled yields, the latter aggregated at the same NUTS2 level. Crop yields 3810 from EUROSTAT were converted initially to dry matter, utilizing the moisture content indicated by the "Eurostat Handbook for Annual Crop Statistics" and, subsequently, to 3811 3812 carbon (multiplying by 0.45) to match the same modelled units. Consequently, some 3813 calibration was made on the 'potential production coefficient (PRDX)' for maize, potato, and 3814 sugar beet in order to reduce the deviation with measured data. All other crop parameters, 3815 including those controlling SOC decomposition or N fluxes were default values as given in 3816 the DayCent library.

- Further details are described in Lugato et al. (2017) and Lugato et al. (2018).
- 3818

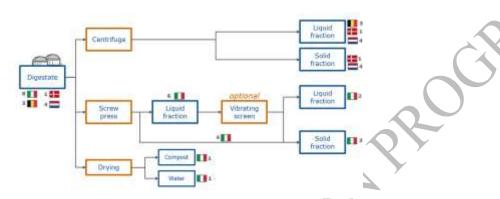
3819 **12.3 JRC measurement campaign – physicochemical and microbial characterisation**

3820 12.3.1 Manure processing technologies

3821 A schematic outline of the processing undergone by the collected manure materials at the plants in the different Member States is provided in Figure 31-Figure 33. It can be observed 3822 3823 that most manure processing facilities rely on anaerobic digestion as a starting point for 3824 manure processing (Figure 31). The digestate is then mostly subjected to solid-liquid separation through centrifugation or using a screw press (Figure 32). In a final step, the liquid 3825 3826 fraction is transformed into ammonium salts through reverse osmosis or scrubbing, whereas 3827 the solid fraction can be dried, composted and/or pelletised (Figure 33). Note that sample 3828 codes have been anonymised in view of data confidentiality.



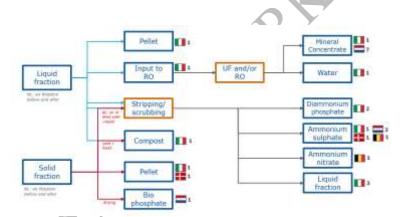
- 38293830 Figure 31: Starting material and initial manure processing for the samples collected at.
- 3831 representative plants in different EU Member States



3833

- **3834** Figure 32: Processing of manure digestates for the samples collected at representative plants in
- 3835 different EU Member States

3836



3837

Figure 33: Advanced processing of separated solid and liquid fractions obtained after anaerobic
 digestion (RO: Reverse Osmosis)

3840

The entire dataset (112 samples) included 36 raw manure samples, both as is and added by bio-mass or slurry, 3 urine samples, 3 separated liquid fraction of manure, 1 separated solid fraction of manure, 16 anaerobic raw digestate samples, 19 separated liquid fractions of the anaerobic digestate, 9 separated solid fractions of the anaerobic digestate, 3 mixed solid fractions, 3 pellets from liquid fraction, 1 mixed liquid fraction, 1 dry organic product, 14 ammonium salts, 8 mineral concentrates, 1 bio-phosphate sample, 1 compost from aerobic process, 1 condensate of the digestate compost, 1 treated water from Reverse Osmosis and one digestate of compost. The data presented and discussion in the main report is focussed onthe priority materials.

3850

3851 A full overview of the different samples collected is given Table 12.

3852 Table 12: A full overview of the samples collected during the JRC sampling campaign (full

- 3853 results documented in section 13.3.1).
- 3854

Location Code	Type of sample
0067_MA_18079_IT_01a	Raw manure
0067_DG_18080_IT_002	Digestate
0067_DGS_18081_IT_03b	Mixed Solid fraction of the digestate
0067_DGL_18082_IT_04b	Liquid fraction of the digestate after vibrating screen
0067_DST_18083_IT_008	Liquid fraction of the digestate after stripping
0067_ST_18095_IT_009	Diammonium phosphate after stripping
0067_MA_18084_IT_01a	Raw manure
0067_DG_18085_IT_002	Digestate
0067_DGS_18086_IT_03a	Solid fraction of the digestate after Screw press
0067_DGL_18087_IT_04a	Liquid fraction of the digestate after screw press
0067_MA_18098_IT_01b	Raw manure + biomass
0067_DG_18099_IT_002	Digestate
0067_DGS_18101_IT_03a	Solid fraction of the digestate after screw press
0067_DGL_18100_IT_04a	Liquid fraction of the digestate after screw press
0067_C0_18102_IT_010	Compost from aerobic process
0067_DGE_18103_IT_011	(Dried) digestate of compost
0067_WW_18104_IT_012	Condensate of the digestate compost
0067_MA_18088_IT_01a	Raw manure
0067_MA_18089_IT_01b	Raw manure + biomass
0067_DG_18090_IT_002	Digestate
0067_DGS_18091_IT_03a	Solid fraction of the digestate after screw press
0067_DGL_18092_IT_04a	Liquid fraction of the digestate after screw press
0067_DGP_18093_IT_05b	Pellet from liquid fraction
0067_MA_18072_IT_01a	Raw manure
0067_DG_18073_IT_002	Digestate
0067_DGS_18074_IT_03a	Solid fraction of the digestate after screw press
0067_DGL_18075_IT_04a	Liquid fraction of the digestate after screw press
0067_DST_18076_IT_008	Liquid fraction of the digestate after stripping
0067_ST_18096_IT_009	Ammonium sulphate after stripping
0067_MA_18066_IT_01a	Raw manure
0067_DG_18067_IT_002	Digestate



Location Code	Type of sample	
0067_DGS_18068_IT_03b	Mixed solid fraction of the digestate	
0067_DGL_18069_IT_04a	Liquid fraction of the digestate after screw press	
0067_DGL_18070_IT_04b	Liquid fraction of the digestate after vibrating screen	
0067_DST_18071_IT_008	Liquid fraction of the digestate after stripping	
0067_ST_18094_IT_009	Diammonium phosphate after stripping	
0067_MA_18077_IT_01a	Raw manure	
0067_DG_18078_IT_002	Digestate	\sim
0067_MA_18058_IT_01a	Raw manure	
0067_DG_18059_IT_002	Digestate	
0067_DGS_18060_IT_03b	Mixed solid fraction of the digestate	
0067_DGL_18061_IT_04a	Liquid fraction of the digestate after screw press	
0067_DGL_18062_IT_04c	Mixed liquid fraction of the digestate	
0067_DGP_18063_IT_05a	Pellet from solid fraction	
0067_DGR_18064_IT_006	Mineral concentrate from reverse osmosis	
0067_WWR_18065_IT_007	Treated water from reverse osmosis	
0067_MA_19001_NL_01a	Raw Manure	
0067_MAL_19002_NL_01c	Liquid fraction of manure	
0067_MAS_19003_NL_01d	Solid fraction of manure	
0067_DG_19004_NI_002	Digestate	
0067_DGS_19005_NL_03c	Solid fraction after centrifugation	
0067_DGS_19006_NL_04d	Liquid fraction after centrifugation	
0067_DGP_19007_NL_05a	Péllet from solid fraction	
0067_ST_19008_NL_009	Ammonium sulphate	
0067_MA_19033_NL_01a	Raw manure	
0067_DGR_19034_NL_006	Mineral concentrate	
0067_BP_19035_NL_014	Bio-phosphate	
0067_MA_19036_NL_01a	Raw manure	
0067_DGR_19037_NL_006	Mineral concentrate	
0067_MA_19038_NL_01a	Raw manure	
0067_DG_19039_NL_002	Digestate	
0067_DGS_19040_NL_03c	Solid fraction of digestate after centrifugation	
0067_DGS_19041_NL_04d	Liquid fraction of digestate after centrifugation	
0067_0P_19042_NL_015	Dry organic product	
0067_ST_19043_NL_009	Ammonium sulphate	
0067_MA_19044_NL_01a	Raw manure	
0067_DG_19045_NL_002	Digestate	
0067_DGS_19046_NL_03c	Solid fraction of digestate after centrifugation	
0067_DGS_19047_NL_04d	Liquid fraction of digestate after centrifugation	
0067_DGR_19048_NL_006	Mineral concentrate	



	Location Code	Type of sample]
	0067_MA_19049_NL_01a	Raw manure	
	0067_DGR_19050_NL_006	Mineral concentrate	
	0067_MA_19051_NL_01a	Raw manure	
	0067_DGR_19052_NL_006	Mineral concentrate	
	0067_MA_19053_NL_01a	Raw manure	
	0067_DGR_19054_NL_006	Mineral concentrate	
	0067_MA_19055_NL_01a	Raw manure	~
	0067_DGR_19055_NL_006	Mineral concentrate	, C
	0067_MA_19057_NL_01a	Raw manure	
	0067_DG_19058_NL_002	Digestate	
	0067_DGS_19059_NL_03c	Solid fraction of digestate after centrifugation	
	0067_DGS_19060_NL_04a	Liquid fraction of digestate after centrifugation	
	0067_ST_19061_NL_009	Ammonium sulphate	
	0067_MA_19062_NL_01a	Raw manure	
	0067_DG_19063_NL_002	Digestate	
	0067_DGS_19064_NL_03c	Solid fraction of digestate after centrifugation	
	0067_DGS_19065_NL_004d	Liquid fraction of digestate after centrifugation	
	0067_ST_19066_NL_009	Ammonium sulphate	
	0067_UR_19015_NL_013	Urine	
	0067_UR_19016_NL_013	Urine	
	0067_UR_19017_NL_013	Urine	
	0067_MA_19009_BE_01a	Raw manure	
	0067_ST_19010_BE_009	Ammonium sulphate	
	0067_ST_19011_BE_009	Ammonium sulphate	
	0067_ST_19012_BE_009	Ammonium sulphate	
	0067_MA_19013_BE_01a	Raw manure	
	0067_ST_19014_BE_009	Ammonium nitrate	
	0067_MA_19018_BE_01a	Raw manure	
	0067_DG_19019_BE_002	Digestate	
X	0067_DGL_19020_BE_04a	Liquid fraction of digestate after centrifugation	
× Y	0067_MA_19021_BE_01a	Manure + biomass	
	0067_DG_19022_BE_002	Digestate	
	0067_DGL_19023_BE_04a	Liquid fraction of digestate after centrifugation	
	0067_DG_19024_BE_002	Digestate	
	0067_DGL_19025_BE_04a	Liquid fraction of digestate after centrifugation	
	0067_MA_19026_BE_01a	Manure + biomass	
	0067_ST_19027_BE_009	Ammonium sulphate	
	0067_MA_19028_BE_01a	Manure + biomass	
	0067_ST_19029_BE_009	Ammonium sulphate	

Location Code	Type of sample
0067_ST_19030_BE_009	Ammonium sulphate
0067_MAL_19031_BE_01c	Liquid fraction of manure
0067_MAL_19032_BE_01c	Liquid fraction of manure

3857 12.3.2 Analytical measurement standards

3858	Manure and processed manure samples were measured on the parameters listed in Table 13.
3859	The analyses were outsourced to two different accredited external companies:
3860	 Laboratorio Analisi Ambientali S.r.l. Unipersonale, Angera (VA), Italy. The
3861	laboratory is certified UNI EN ISO 9001:2015;
3862	• SEA Consulenze e Servizi S.r.l., Trento (TN), Italy. The laboratory is certified
3863	UNI EN ISO 9001:2015.

3865Table 13: Measured physico-chemical parameters and their measurement standards on the
manure and processed manure samples obtained from the JRC sampling campaign

Paremeter	Analytical method	
Dry matter (¹)	CNR IRSA 2 Qu.64 Vol.2:1984	
Sulphites (1)	AOAC 990.28:2006	
Total phosphorus (1)	D.M. 13/09/1999 GU n° 248 21/10/1999 Met XV.1	
P fractionation (1)	D.M. 13/09/1999 GU n° 248 21/10/1999 Met XV.3	
Lignin (¹)	IPRA Cap. 13.3 Quaderni metodologici n. 8:1987	
Dry matter (105°C) (²)	CNR IRSA 2 Q 64 Vol 3, 1984	
Organic matter (550°C) (²)	CNR IRSA 2 Q 64 Vol 3 1984	
рН (²)	CNR IRSA 1 Q64 Vol 3 1985	
TOC (²)	UNI EN 15936:2012 Metodo A	
Total Nitrogen (²)	CNR IRSA 6 Q64 Vol 3 1985	
Ammoniacal nitrogen (²)	DM 13/09/1999 S0 n°185 GU n°248 21/10/1999 Met IV.2 DM 25/03/2002 GU n° 84 10/04/2002	
Organic nitrogen (²)	CNR IRSA 6 Q64 Vol 3 1985 + DM 13/09/1999 Met IV.2 DM 25/03/2002	
Ratio C/N (²)	UNI EN 15936:2012 Metodo A + CNR IRSA 6 Q64 Vol 3 1985	
Nitrates (²)	DM 13/09/1999 S0 n°185 GU - n°248 21/10/1999 Met IV.2 - DM 25/03/2002 GU n° 84 - 10/04/2002	
Nitrites (²)	DM 13/09/1999 S0 n°185 GU - n°248 21/10/1999 Met IV.2 - DM 25/03/2002 GU n° 84 - 10/04/2002	
Total phosphorus (²)	UNI EN ISO 13657:2004 + UNI EN ISO 11885:2009	
Arsenic (²)	UNI EN ISO 13657:2004 + UNI EN ISO 11885:2009	
Cadmium (²)	UNI EN ISO 13657:2004 + UNI EN ISO 11885:2009	
Chromium (²)	UNI EN ISO 13657:2004 + UNI EN ISO 11885:2009	
Chromium VI (²)	CNR IRSA 16 Q 64 Vol 3, 1985	
Magnesium (²)	UNI EN ISO 13657:2004 + UNI EN ISO 11885:2009	
Mercury (²)	UNI EN ISO 13657:2004 + APAT CNR IRSA 3200 A2 - Man 29 2003	
Nichel (²)	UNI EN ISO 13657:2004 + UNI EN ISO 11885:2009	
Lead (²)	UNI EN ISO 13657:2004 + UNI EN ISO 11885:2009	

Paremeter	Analytical method	
Potassium (²)	UNI EN ISO 13657:2004 + UNI EN ISO 11885:2009	
Copper (²)	UNI EN ISO 13657:2004 + UNI EN ISO 11885:2009	
Zinc (²)	UNI EN ISO 13657:2004 + UNI EN ISO 11885:2009	
Faecal coliform (²)	IS 08.03/119 2002	
Escherichia Coli (²)	IS-08.03/106 rev 1 2015	

(1) made by Laboratorio Analisi Ambientali S.r.l..
 (2) made by SEA Consulenze e Servizi S.r.l.

3869

3870 12.4 JRC measurement campaign - contaminants of emerging concern

3871 12.4.1 Sample selection

3872 Twenty-seven unprocessed and processed manure samples were selected in order to be 3873 analysed for the evaluation of the occurrence and concentration of Contaminants of Emerging 3874 Concern (i.e.: CECs). Samples selection considered both the availability of the starting 3875 material (i.e.: raw manure) and intermediate and/or final product of the manufacturing chain 3876 for the production of the SafeManure product.

3877

Table 14: Selected samples for the analysis of contaminants of emerging concern

Country	Starting material	Selected samples	Location code
		Raw manure	0067_MA_19044_NL_01a
F	Pig slurry + co-products	Solid Fraction after centrifugation	0067_DGS_19046_NL_03c
NL		Mineral concentrate	0067_DGR_19048_NL_006
INL		Raw manure	0067_MA_19057_NL_01a
	Cattle slurry	Solid Fraction after centrifugation	0067_DGS_19059_NL_03c
		(NH ₄) ₂ SO ₄	0067_ST_19061_NL_009
		Raw manure	0067_MA_19001_NL_01a
DK	70% pig + dairy manure + 30% co-substrates	Pellet from Solid fraction	0067_DGP_19007_NL_05a
) >	(NH ₄) ₃ PO ₄	0067_ST_19008_NL_009
В	Manure: both liquid pig and cattle manure, as well as separated solid fraction of pig and cattle manure; waste: vegetable waste (such as vegetable fat, potato processing by-products, by-products of biodiesel	Digestate	0067_DG_19024_BE_002

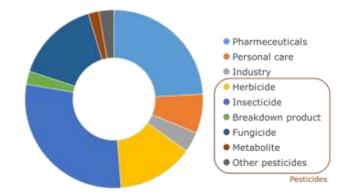
Country	Starting material	Selected samples	Location code	
	and bio-ethanol production,), animal by-products (such as gastrointestinal content, flotation sludges, animal fats, supermarket waste,) and agricultural waste (such as feed residues, vegetable waste, fruit waste, grain waste,)	Digestate LF after screw press	0067_DGL_19025_BE_04a	C
	45% manure and 55% biological waste (grain waste, potato waste, glycerin, sludge industrial waste water treatment)	Raw manure	0067_MA_19009_BE_01a	
		(NH ₄) ₂ SO ₄	0067_ST_19010_BE_009	
		Raw Manure	0067_MA_19013_BE_01a	
	Manure of fattening pigs	NH ₄ NO ₃	0067_ST_19014_BE_009	
		Raw manure	0067_MA_18058_IT_01a	
	Cattle Manure	Pellet form Solid Fraction	0067_DGP_18063_IT_05a	
		Mineral Concentrate	0067_DGR_18064_IT_006	
		Raw manure	0067_MA_18066_IT_01a	
Pig slurry combined with biomass by-products from agricultural processes.	Mixed SF (Screw press + vibrating screen)	0067_DGS_18068_IT_03b		
	LF after vibrating screen	0067_DGL_18070_IT_04b		
	Liquid fraction after stripping (Final liquid product)	0067_DST_18071_IT_008		
	(NH ₄) ₃ PO ₄	0067_ST_18094_IT_009		
		Raw Manure	0067_MA_18084_IT_01a	
	Solid fraction after Screw press	0067_DGS_18086_IT_03a		
	Liquid fraction after screw press	0067_DGL_18087_IT_04a		

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3881 12.4.2 Measurement protocol

A multi-compound method including 316 chemicals belonging to different chemical classes
was used for the analysis of selected material, based on routine instrumentation accessible to

standard laboratories. Figure 34 graphically represents the categories of use of selectedchemicals.



3886

3887Figure 34: Chemicals selected in the Compound Fishing Methodology

- 3888 Considering the variety of the physical states of unprocessed and processed materials, *ad hoc* 3889 extraction procedures were developed and optimised for solid and liquid phases.
- 3890
- 3891 12.4.2.1 Separation of solid and liquid phases
- 3892 Samples were filtered and divided into solid and liquid phases by pouring into a cylinder
 approximatively 10 ml of liquid manure and then filtering by vacuum through a Büchi
 porcelain funnel with glassfilter GF/F into a 12 ml red cap tube placed in an Erlenmeyer
 vacuum conic flask.



- 3896
- 3897

3898 Filtration process was considered completed when the solid part appeared almost dry.

- 3899 12.4.2.2 Processing of solid material
- 3900 The solid fractions were fold and fit into a stainless steel tea filter and then placed it in a tall
- 150 ml beaker, after the addition of 1 ml EDTA and of 100 ml of extraction solvents mixture,
 consisting of Methanol/Ethyl acetate 50/50, % v/v.
 - 131



Solid-Liquid extraction was repeated three times, using ultrasonic bath 30 °C for 15 min. The
three collected fractions were merged and evaporated until 2-3 ml volume and then filtered
through a Lichrolut vial equipped with glass frit. The filter was then flushed with
Methanol/Ethyl acetate 50/50, % v/v to obtain approximately 8-10 ml total of filtrate.



- 3912 The extracts were finally evaporated to dryness, reconstituted using the Reconstitution
- 3913 Mixture consisting of 0.1% formic acid: 0.1% formic acid in methanol, 95:5, v/v% and 3914 analysed by UHPLC-MS.
- *12.4.2.3 Processing of liquid material*

Liquid extracts are diluted with MilliQ water to a final volume of 100 ml, adjusted to pH 3
with hydrochloric acid 15%, v/v % and then extracted using OASIS®HLB 6cc (200 mg) SPE
extraction cartridges. The following programme was used for SPE:

OASIS HLB cartridge (30 mg, 6cc) cartridge	Volume (ml)	Solvent
Conditioning and pre-cleaning	5	Ethvl acetate
Conditioning and pre-cleaning	5	Methanol
Conditioning	5	Water
Sample Loading (100 ml)		
Washing	5	10% Methanol
Drving	Under N2 for 30 min at 20 ml/min	
Elution	6	Ethvl acetate
Elution	6	Methanol

- 3921 A sequential elution was performed with 6 ml ethyl acetate (1st fraction) followed by 6 ml
- 3922 methanol (2nd fraction). All used solvents were "pesticide analysis" grade.
- 3923 The two fractions were mixed and evaporated to dryness. The sample was reconstituted in 0.5
- 3924 ml reconstituting solution and analysed by UHPLC-MS/MS.



3925 3926

- Instrumental analysis was performed using UHPLC-Triple-Quadropole MS, according to the
 UHPLC experimental conditions reported in
- Table 15, to the UHPLC gradient scheme reported in Table 16 and to the general operating conditions for QTRAP 5500 MS/MS parameters reported in Table 17.
- 3930 3931

3932 Table 15: UHPLC experimental conditions

Parameter	Type/Values	
Pumps	Binary Solvent Manager, Model UPB, Waters (Milford, MA, USA).	
Autosampler	Sample Manager, Model UPA, Waters (Milford, MA, USA).	
Detector	QTRAP 5500, Applied Biosystems MDS SCIEX, (Foster City, CA,	
	U.S.A) equipped with Turbo V [™] ion source.	
Flow rate	0.5 ml/min	
Injection volume	10 µl	
Analytical column	CSH C18 (Thermo), 2.1 x 100 mm, 1.7 µm	
Mobile phase	A: 0.1% HCOOH; B: 0.1% HCOOH in MeOH	
Reconstituting	A:B, 95:5, % v/v	
solution	A.D, 75.5, 70 V/V	

Table 16: UHPLC gradient scheme

Time (min)	Mobile phase (A%)	Mobile Phase B (%)
0	90	10
1.5	90	10
4	40	60
8	30	70
11	0	100
12	0	100
12.1	90	10
15	90	10

E E P Table 17: Description of the operating conditions for QTRAP 5500 MS/MS

Value
Scheduled MRM
Polarity Switching: Positive/Negative
Turbo Spray
Unit
Unit
5.0000 msec
25.00
Medium
550.00
± 4 500.00
55
45
0.1 sec
80 sec

3940 13 Supplementary Results

3941 13.1 Meta-analysis

The plotting of the different manure-derived fertilisers as a function of their mineral N:total N and TOC:TN ratio confirms that both parameters enable to differentiate the different manurederived fertilisers (Figure 35). Solid manure-derived fertilisers (e.g. compost, digestate solid fraction, manure solid fraction or pellet) tend to have higher TOC:TN ratios and lower mineral N:total N ratios, whereas liquid manure-derived fertilisers (e.g. digestate liquid fraction, mineral concentrate or manure liquid fraction) typically show lower TOC:TN ratios and higher (Figure 35).

3949 Both parameters mineral-N:TN and TOC:TN were provided for 171 distinct fertilisers (out of 3950 a total of 208 taken up in the meta-analysis database), with the TOC:TN ratio showing a 3951 decrease as a function of mineral:TN ratio (Figure 36). In general terms, the R_{NUE} showed the 3952 highest values for manure-derived N fertilisers that are more mineral-like or are dominated by urea, an easily degradable mineral N precursor (Figure 37). Although their confidence 3953 interval is wide due to a low number of replicates, processed manure materials such as 3954 scrubbing salts, urea, and pellets show a NUE that is not significantly different from HB N 3955 3956 fertilisers (Figure 37). The confidence interval for mineral concentrates, having a R_{NUE} of 3957 79%, is much narrower due to a much higher number replicates. The remaining processed manure materials show a R_{NUE} value below 75%, with the lowest values observed for 3958 materials of high organic matter content, such as compost and solid digestate fractions 3959 3960 (Figure 37).

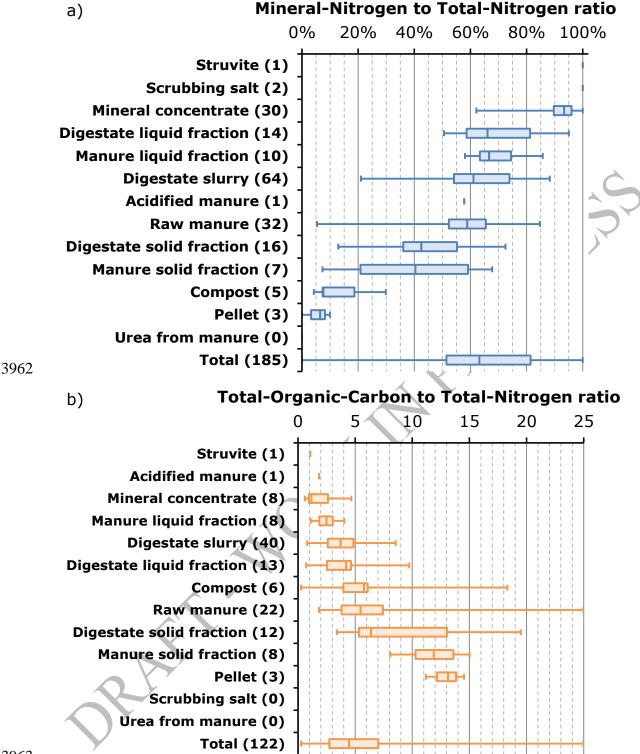


Figure 35: Statistical distribution of the mineral N:total N (a) and TOC:TN ratio (b) across the manure-derived fertilisers included in the database for meta-analysis (boxplot representing the minimum, the first quartile (25-percentile), the median (50-percentile), the third quartile (75percentile) and the maximum).

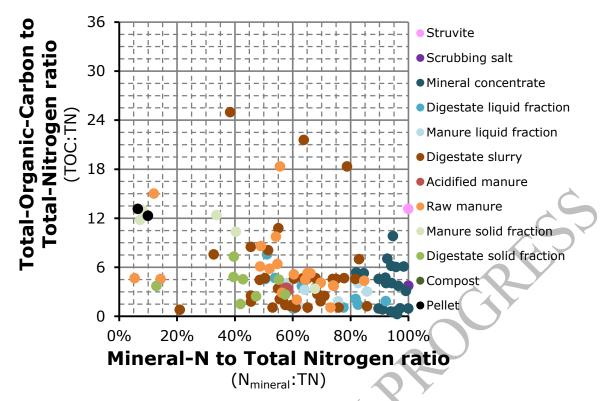


Figure 36: Scatter plot Mineral N:TN ratio versus TOC:TN for the manure-derived fertilisers
 included in the database for meta-analysis; note that scrubbing salts are not plotted because
 neither the TOC:TN ratio was provided nor it was possible to calculate or estimate it from the
 composition provided in the studies.

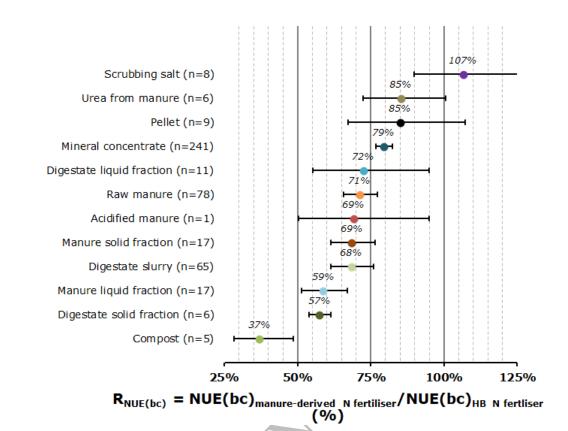


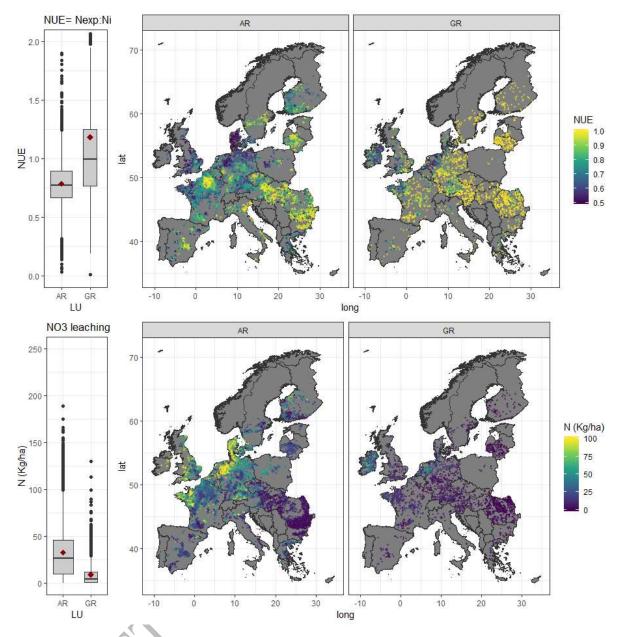
Figure 37: Meta-analysis results for the response ratio for nitrogen use efficiency (NUE(bc)) as a
 function of the manure-derived fertiliser type
 3978

3979

3980 **13.2 Biogeochemical modelling**

3981 13.2.1 Baseline observations

The modelling of the NUE and NO_3^- - N leaching under current fertilisation regimes indicates that lower NUE and higher leaching and was observed in arable land use than in grasslands (Figure 38), with a marked regional variability which was strongly correlated to the N input rates (Figure 39). These data indicate that the potential of permanent vegetation to close the N cycle and mitigate N losses.



3989Figure 38: NUE in cropland and grassland land use (above) and NO3-N leaching (below) in the3990baseline scenarios. The boxplots represents the values distribution (median and interquartile3991ranges) of all simulated points with the average in red diamond symbols.

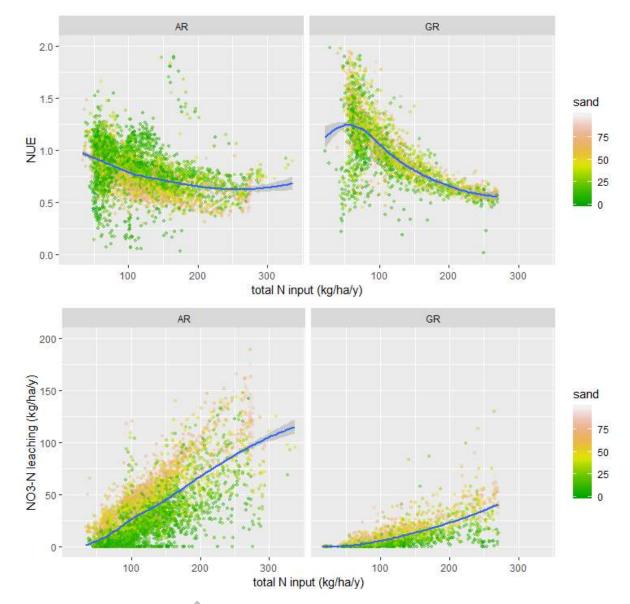


Figure 39: Scatterplot of nitrogen use efficiency (NUE, above) and NO₃- leaching (below) vs
total N input in arable (AR) and grassland (GR) land use under the baseline. The colour bars
show the soil sand content (%) of the LUCAS point simulated.

3998

3999 13.2.2 N input rate dependent modelling results

4000 The results of dNUE (fraction differences in NUE relative to baseline scenario) indicate that 4001 that organic-like processed manure samples are less efficient than synthetic N fertiliser 4002 especially below a threshold of total N input around 200-250 kg/ha (Figure 40). Above that 4003 the soil is often N-saturated, for which reasons the plants are likely close to reach their 4004 maximum uptake capacity marginally changing their N use efficiency. The substitution of 4005 mineral with organic N may lead to a N immobilization into soil organic C that was built up 4006 by the organic C present in organic-like processed manures, leading to reduced N leaching at 4007 higher N application rates (Figure 41).

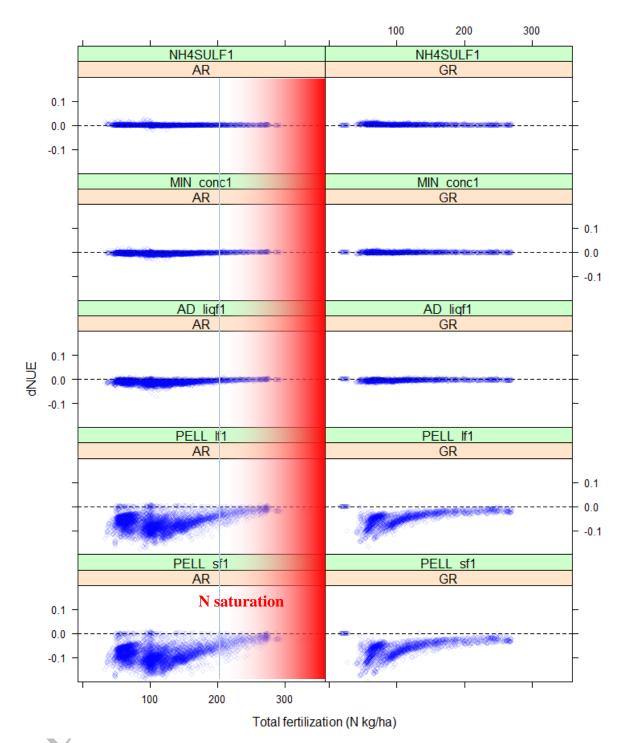
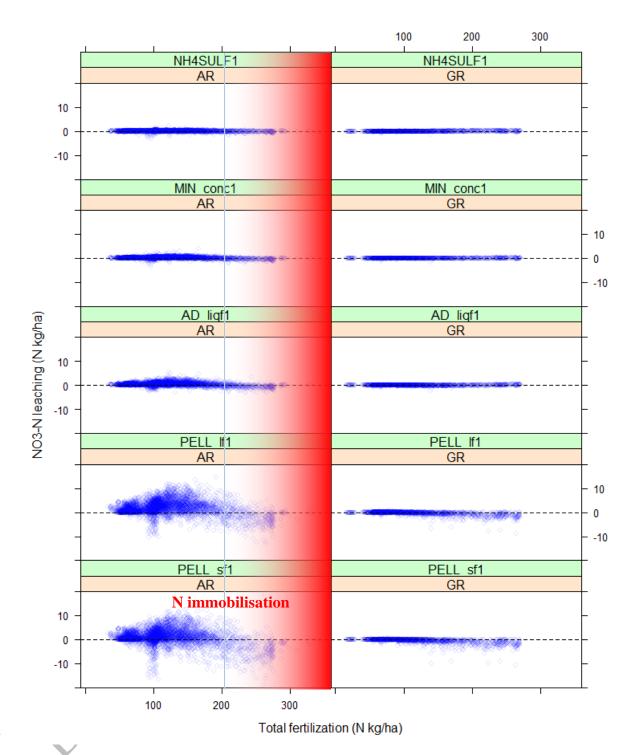


Figure 40: Scatterplot of NUE change (dNUE, relative to baseline scenario) as a function of N
fertilization input in arable (AR) and grassland (GR) for the simulated processed manure samples
modelled (note that different sampling codes have been applied, with NH4SULF1, MIN conc1, AD lif1,

- **PELL lf1, PELLsf1 corresponding to samples A, B, C, D and E as reported in the main report text, respectively**)

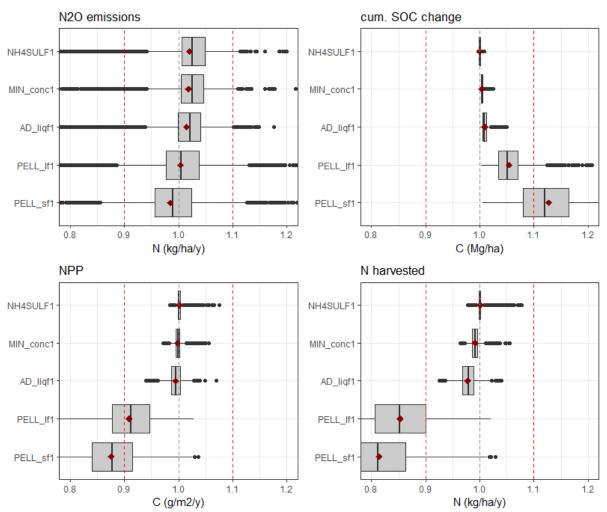




4018Figure 41: Scatterplot of NO3⁻ leaching (change relative to baseline scenario) as a function of N4019fertilization input in arable (AR) and grassland (GR) for the simulated processed manure samples4020modelled (note that different sampling codes have been applied, with NH4SULF1, MIN conc1, AD lif1,4021PELL lf1, PELLsf1 corresponding to samples A, B, C, D and E as reported in the main report text,4022respectively)

4026 13 4027

13.2.3 Supplementary results on N2O emissions, soil organic C, net primary production productivity and N harvested for all 5 compounds



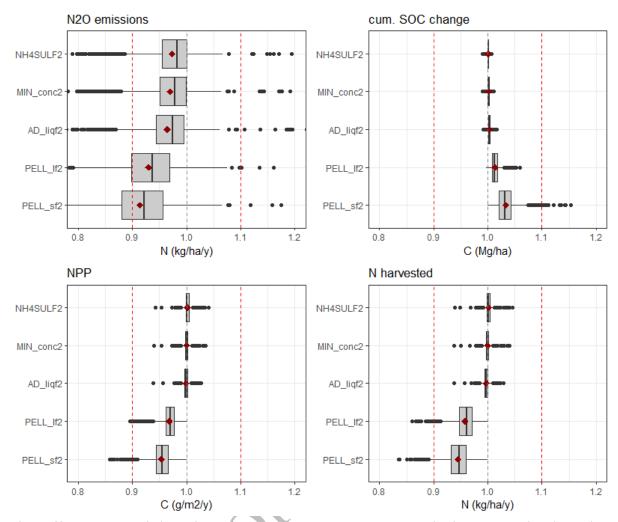
4029

4030 Figure 42: Response ratio in environmental parameters between PM substitution and baseline simulation

4031 under <u>arable</u> in the <u>equal time distribution scenario-100% N substitution</u>. The red dotted lines denotes

4032 10% reductions (left) and increases (right) of the ratio, while the boxplots represents the values

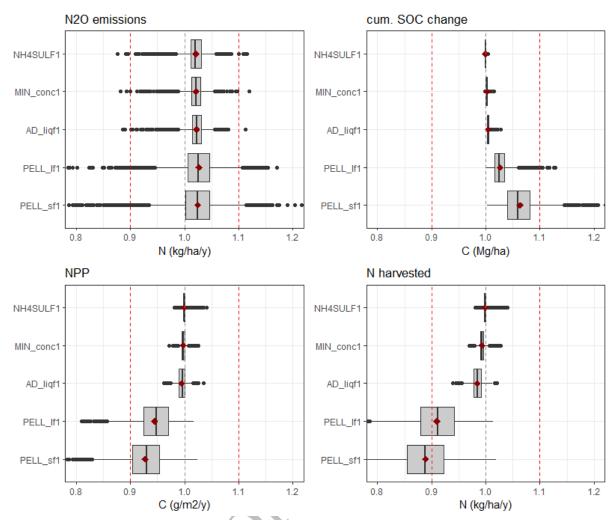
distribution (median and interquartile ranges) of all simulated points. (note that different sampling codes
have been applied, with NH4SULF1, MIN conc1, AD lif1, PELL lf1, PELLsf1 corresponding to samples
A, B, C, D and E as reported in the main report text, respectively)



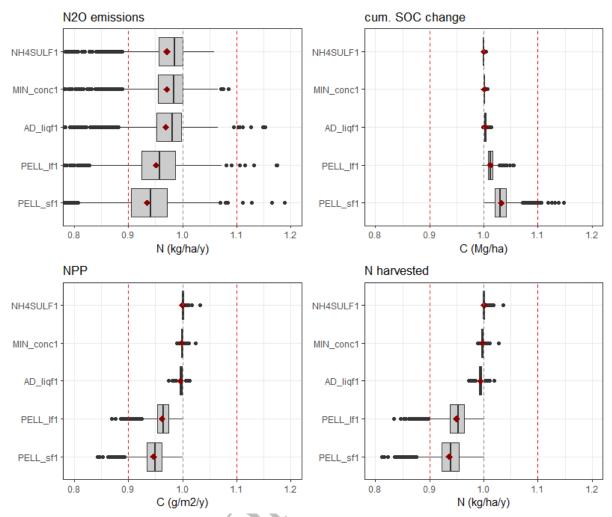
4037 4038

4038 Figure 43: Response ratio in environmental parameters between PM substitution and baseline simulation 4039 under grassland in the equal time distribution scenario-100% N substitution. The red dotted lines denotes

- 4040 10% reductions (left) and increases (right) of the ratio, while the boxplots represents the values
 4041 distribution (median and interquartile ranges) of all simulated points. (note that different sampling codes
- 4041distribution (median and interquartile ranges) of all simulated points. (note that different sampling codes4042have been applied, with NH4SULF1, MIN conc1, AD lif1, PELL lf1, PELLsf1 corresponding to samples
- 4043 A, B, C, D and E as reported in the main report text, respectively)
- 4044



4046Figure 44: Response ratio in environmental parameters between PM substitution and baseline simulation4047under arable in the equal time distribution scenario - 50% substitution. The red dotted lines denotes 10%4048reductions (left) and increases (right) of the ratio, while the boxplots represents the values distribution4049(median and interquartile ranges) of all simulated points. (note that different sampling codes have been4050applied, with NH4SULF1, MIN conc1, AD lif1, PELL lf1, PELLsf1 corresponding to samples A, B, C, D4051and E as reported in the main report text, respectively)

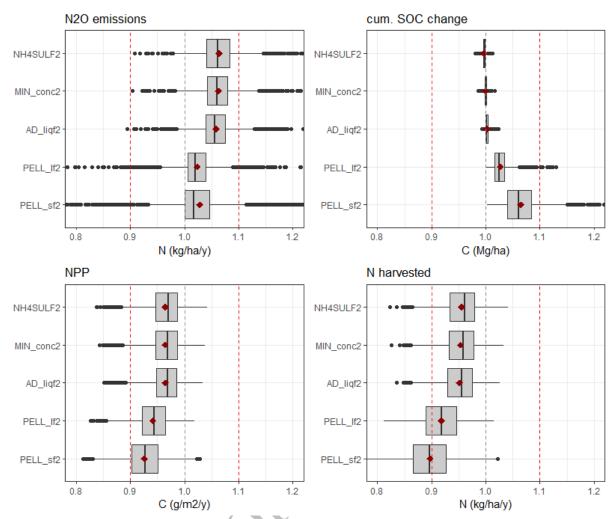


4054

4055 Figure 45: Response ratio in environmental parameters between PM substitution and baseline simulation
4056 under grassland in the equal time distribution scenario – 50% substitution. The red dotted lines denotes
4057 10% reductions (left) and increases (right) of the ratio, while the boxplots represents the values

4058distribution (median and interquartile ranges) of all simulated points. (note that different sampling codes4059have been applied, with NH4SULF1, MIN conc1, AD lif1, PELL lf1, PELLsf1 corresponding to samples

- 4060 A, B, C, D and E as reported in the main report text, respectively)
- 4061



4063Figure 46: Response ratio in environmental parameters between PM substitution and baseline simulation4064under cropland in the splitting distribution scenario - 50% substitution. The red dotted lines denotes 10%4065reductions (left) and increases (right) of the ratio, while the boxplots represents the values distribution4066(median and interquartile ranges) of all simulated points. (note that different sampling codes have been4067applied, with NH4SULF1, MIN conc1, AD lif1, PELL lf1, PELLsf1 corresponding to samples A, B, C, D4068and E as reported in the main report text, respectively)

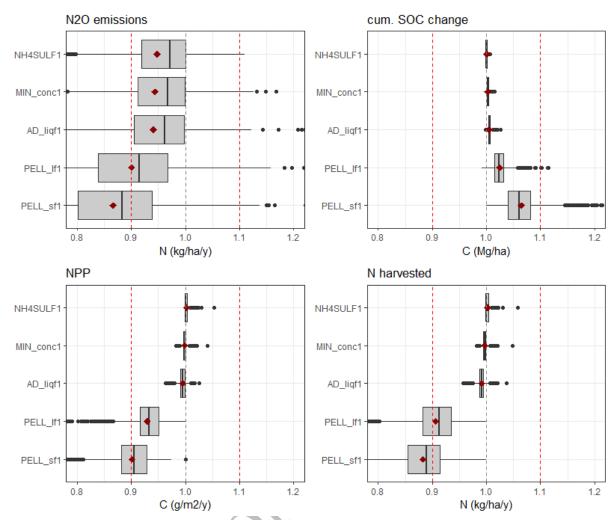


Figure 47: Response ratio in environmental parameters between PM substitution and baseline simulation
under grassland in the splitting distribution scenario – 50% substitution. The red dotted lines denotes
frequencies (left) and increases (right) of the ratio, while the boxplots represents the values
distribution (median and interquartile ranges) of all simulated points. (note that different sampling codes
have been applied, with NH4SULF1, MIN conc1, AD lif1, PELL lf1, PELLsf1 corresponding to samples
A, B, C, D and E as reported in the main report text, respectively)

4080 **13.3 JRC measurement campaign – physicochemical and microbial characterisation**

4081 13.3.1 Analytical results – main elements

Table 18: Full dataset showing the analytical results for carbon and nitrogen composition of the
processed manure samples (see Table 12 for sample codes; all results expressed on dry matter
basis)

		TOC	тс	TN	NH4- N	NO3-N	Mineral N/TN	Organic N	TOC/TN	Nitrites
		%c	%	%N	%	mg/kg		%	~	mg/kg
AD slurry	0067_DG_18080_IT_002	45	49	4	2	3.7	0.5	2	12.1	<0,2
AD slurry	0067_DG_18085_IT_002	30	36	7	3	17.2	0.5	3	4.8	<0,2
AD slurry	0067_DG_18099_IT_002	29	62	5	2	10.0	0.5	3	5.8	1.6
AD slurry	0067_DG_18090_IT_002	32	54	6	2	11.9	0.4	4	5.4	1.7
AD slurry	0067_DG_18073_IT_002	29	79	5	3	9.2	0.5	3	5.4	1.3
AD slurry	0067_DG_18067_IT_002	40	77	11	6	15.1	0.6	5	3.4	<0,2
AD slurry	0067_DG_18078_IT_002	31	106	5	2	14.7	0.4	3	6.5	2.5
AD slurry	0067_DG_18059_IT_002	41	63	5	2	4.6	0.5	3	8.1	10.6
AD slurry	0067_DG_19004_NI_002	44	72	6	3	2.4	0.5	3	7.24	4.0
AD slurry	0067_DG_19019_BE_002	30	91	10	7	27.6	0.6	4	2.9	11.3
AD slurry	0067_DG_19022_BE_002	31	52	6	2	5.4	0.4	3	5.25	6.6
AD slurry	0067_DG_19024_BE_002	31	63	8	4	17.2	0.6	3	4.01	16.9
AD slurry	0067_DG_19039_NL_002	39	54	8	4	16.5	0.5	4	5.01	<0,2
AD slurry	0067_DG_19045_NL_002	35	75	8	5	28.0	0.7	2	4.5	<0,2
AD slurry	0067_DG_19058_NL_002	37	71	6	4	4.3	0.7	2	6.04	<0,2
AD slurry	0067_DG_19063_NL_002	39	51	9	3	14.6	0.4	5	4.55	17.3
LF	0067_DGL_18062_IT_04c	53	146	7	6	4.1	0.9	0	8	13.8
LF	0067_MAL_19002_NL_01c	31	62	23	23	14.8	1.0	0	1.33	40.3
LF	0067_MAL_19031_BE_01c	27	63	18	12	86.4	0.7	6	1.5	<0,2
LF	0067_MAL_19032_BE_01c	27	50	19	11	1046.5	0.6	7	1.46	<0,2
LF-enhanced	0067_DGS_19041_NL_04d	50	82	18	17	118.3	1.0	1	2.79	<0,2
LF-enhanced	0067_DGS_19047_NL_04d	10	16	16	9	160.6	0.6	7	0.61	<0,2
LF-enhanced	0067_DGL_18082_IT_04b	20	96	11	5	4.2	0.4	6	2	21.6
LF-enhanced	0067_DGL_18070_IT_04b	48	96	4	1	1.0	0.3	3	12.2	2.9
LF-enhanced	0067_DGS_19006_NL_04d	32	35	35	6	12.9	0.2	29	0.91	<0,2
LF-enhanced	0067_DGL_19020_BE_04a	21	93	12	10	45.1	0.8	3	1.72	19.6
LF-enhanced	0067_DGL_19023_BE_04a	30	73	13	10	109.9	0.8	3	2.33	24.7
LF-enhanced	0067_DGL_19025_BE_04a	16	37	6	3	532.5	0.6	2	2.98	9.1
LF-enhanced	0067_DGS_19060_NL_04a	33	51	8	6	25.4	0.7	2	4.01	29.7
LF-enhanced	0067_DGS_19065_NL_004d	33	52	7	5	62.9	0.8	1	5.04	17.9
LF-screw	0067_DGL_18087_IT_04a	67	159	11	5	28.0	0.5	6	6.3	9.5
LF-screw	0067_DGL_18100_IT_04a	31	128	7	3	13.8	0.4	4	4.3	8.2
LF-screw	0067_DGL_18092_IT_04a	54	128	9	3	16.5	0.4	6	6	7.8
LF-screw	0067_DGL_18075_IT_04a	29	111	9	4	<0,2	0.5	5	3.1	7.8
LF-screw	0067_DGL_18069_IT_04a	64	120	15	8	19.2	0.5	7	4.3	14.6
LF-screw	0067_DGL_18061_IT_04a	64	159	7	3	5.8	0.4	4	9.7	5.6
lineral Concentrate	0067_DGR_19034_NL_006	30	35	16	16	28.1	1.0	0	1.94	<0,2
lineral Concentrate	0067_DGR_19037_NL_006	18	32	13	12	<0,2	1.0	1	1.45	<0,2
lineral Concentrate	0067_DGR_19048_NL_006	8	29	11	11	7.0	1.0	0	0.74	168.2
lineral Concentrate	0067_DGR_19050_NL_006	24	45	14	13	90.5	0.9	1	1.75	<0,2
Ineral Concentrate	0067_DGR_19052_NL_006	4	NA	9	9	8.5	1.0	0	0.45	<0,2
Aineral Concentrate	0067_DGR_19054_NL_006	10	NA	11	11	20.7	1.0	0	0.97	<0,2

Mineral Concentrate	0067_DGR_19055_NL_006	11	16	13	14	20.5	1.1	0	0.76	<0,2
Mineral Concentrate	0067_DGR_18064_IT_006	39	119	6	3	5.4	0.4	4	6	3.1
Raw manure	0067_MA_18079_IT_01a	16	69	15	9	36.3	0.6	6	1	<0,2
Raw manure	0067_MA_18084_IT_01a	37	129	5	2	7.0	0.3	3	7.1	13.7
Raw manure	0067_MA_18098_IT_01b	27	67	4	1	1.7	0.4	3	6.7	<0,2
Raw manure	0067_MA_18088_IT_01a	26	87	5	2	6.2	0.4	3	5.3	1.4
Raw manure	0067_MA_18089_IT_01b	37	70	2	0	17.5	0.2	1	20.8	2.3
Raw manure	0067_MA_18072_IT_01a	31	58	4	2	<0,2	0.5	2	7.1	21.7
Raw manure	0067_MA_18066_IT_01a	40	83	10	5	6.1	0.5	5	4.1	8.0
Raw manure	0067_MA_18077_IT_01a	26	122	4	1	4.0	0.3	3	7	2.0
Raw manure	0067_MA_18058_IT_01a	39	62	6	3	6.7	0.5	3	7	24.5
Raw Manure	0067_MA_19001_NL_01a	42	97	7	5	3.7	0.7	2	5.58	8.3
Raw Manure	0067_MA_19009_BE_01a	42	102	6	3	47.0	0.5	3	7.33	415.5
Raw Manure	0067_MA_19013_BE_01a	20	72	9	9	18.2	1.0	0	2.2	26.3
Raw Manure	0067_MA_19018_BE_01a	30	83	6	3	77.8	0.5	3	5.31	33.8
Raw manure	0067_MA_19021_BE_01a	32	53	6	4	10.3	0.7	2	4.83	13.4
Raw manure	 0067_MA_19026_BE_01a	28	56	8	4	26.0	0.5	4	3.39	<0,2
Raw manure	0067_MA_19028_BE_01a	41	71	9	5	5.9	0.6	4	4.68	1184.7
Raw manure	0067_MA_19033_NL_01a	46	67	6	5	82.9	0.7	2	7.11	<0,2
Raw manure	0067_MA_19036_NL_01a	27	113	3	2	17.4	0.7	1	8.13	<0,2
Raw manure	0067_MA_19038_NL_01a	23	28	7	4	14.7	0.5	3	3.13	<0,2
Raw manure	0067_MA_19044_NL_01a	30	79	7	.5	8.8	0.7	2	4.26	<0,2
Raw manure	0067_MA_19049_NL_01a	29	47	, 13	11	30.7	0.9	2	2.14	<0,2
Raw manure	0067_MA_19051_NL_01a	35	57	7	5	25.2	0.8	1	5.43	<0,2
Raw manure	0067_MA_19053_NL_01a	27	42	6	3	7.0	0.6	2	4.62	9.3
Raw manure	0067_MA_19055_NL_01a	34	42 108	7	5	8.6	0.0	2	4.02	58.1
		39	66	5	3	31.7	0.7	2	7.62	<0,2
Raw manure	0067_MA_19057_NL_01a			3	3 2			2		
Raw manure	0067_MA_19062_NL_01a	45	73	J	2	14.4	0.6	I	14.71	<0,2
Scrubbing salt	0067_ST_18095_IT_009	<0,12	NA	16	16	44.7	1.0	1	0.01	<0,2
Scrubbing salt	0067_ST_18096_IT_009	<0,12	NA	20	20	2.0	1.0	0	0.01	1.3
Scrubbing salt	0067_ST_18094_IT_009	<0,12	NA	13	12	72.5	0.9	1	0.01	<0,2
Scrubbing salt	0067_ST_19008_NL_009	0,12	9	16	15	<0,2	1.0	1	0.01	<0,2 <0,2
Scrubbing salt	0067_ST_19000_NE_009	<0,12	NA	20	16	<0,2 <0,2	0.8	4	0.02	<0,2 <0,2
-	0067_ST_19010_BE_009	<0,12 0	NA	20		<0,2 <0,2	0.8	•	0.01	<0,2 382.5
Scrubbing salt					17			4		
Scrubbing salt	0067_ST_19012_BE_009	<0,12	NA	15 27	14	<0,2	0.9	1	0.01	<0,2
Scrubbing salt	0067_ST_19014_BE_009	0	36	37	14	150690.8	0.4	8	0.01	<0,2
Scrubbing salt	0067_ST_19027_BE_009	1	6	22	15	3.9	0.7	7	0.03	<0,2
Scrubbing salt	0067_ST_19029_BE_009	1	NA	16	11	70.4	0.7	4	0.04	<0,2
Scrubbing salt	0067_ST_19030_BE_009	0	2	16	12	33.8	0.8	3	0.03	<0,2
Scrubbing salt	0067_ST_19043_NL_009	0	NA	19	18	0.9	1.0	0	0.02	<0,2
Scrubbing salt	0067_ST_19061_NL_009	0	NA	20	19	7.5	1.0	1	0.01	<0,2
Scrubbing salt	0067_ST_19066_NL_009	0	NA	18	17	11.1	0.9	1	0.03	<0,2
05			4.40	0	•			0		0.7
SF	0067_DGS_18081_IT_03b	41	140	2	0	<0,2	0.2	2	21.1	0.7
SF	0067_DGS_18086_IT_03a	40	106	2	1	<0,2	0.3	2	18	3.0
SF	0067_DGS_18101_IT_03a	44	135	2	0	1.8	0.2	1	27.5	0.4
SF	0067_CO_18102_IT_010	34	98	3	0	6925.9	0.0	2	12.8	5.9
SF	0067_DGE_18103_IT_011	35	102	2	0	18.2	0.1	1	21.4	3.3
SF	0067_DGS_18091_IT_03a	45	113	2	1	<0,2	0.3	2	20.1	0.7
SF	0067_DGP_18093_IT_05b	35	91	4	0	12.2	0.0	4	9.1	<0,2
SF	0067_DGS_18074_IT_03a	38	109	3	1	<0,2	0.2	2	14.3	0.4
						·0,2	0.2	_	14.0	•

SF	0067_DGS_18060_IT_03b	35	98	2	1	1.1	0.2	2	14.3	1.1	
SF	0067_DGP_18063_IT_05a	38	120	2	0	1.6	0.0	2	20.5	2.5	
SF	0067_MAS_19003_NL_01d	39	73	3	1	1.8	0.2	3	12.35	1.6	
SF	0067_DGS_19005_NL_03c	35	67	1	1	3.9	0.8	0	29.21	<0,2	
SF	0067_DGP_19007_NL_05a	38	123	2	0	88.9	0.0	2	19.72	<0,2	
SF	0067_DGS_19040_NL_03c	46	50	4	1	14.7	0.3	2	12.98	<0,2	
SF	0067_OP_19042_NL_015	40	115	1	0	3.2	0.3	1	45.44	<0,2	
SF	0067_DGS_19046_NL_03c	48	96	2	1	93.0	0.4	1	26.05	<0,2	
SF	0067_DGS_19059_NL_03c	38	44	1	1	12.0	0.7	0	42.23	2.2	
SF	0067_DGS_19064_NL_03c	4	7	3	1	4.8	0.3	2	15.44	3.6	
									Ċ		
none	0067_DST_18083_IT_008	23	110	9	3	8.5	0.3	6	2.7	11.7	
none	0067_DST_18076_IT_008	33	95	5	1	<0,2	0.3	3	6.7	3.1	
none	0067_DST_18071_IT_008	31	124	5	1	5.2	0.3	3	6.5	6.8	
none	0067_WWR_18065_IT_007	1	NA	<0,04	3	<0,2	NA	<0.04	-	<0,2	
none	0067_UR_19015_BE_013	56	89	23	10	404.3	0.4	13	2.46	62.8	
none	0067_UR_19016_BE_013	34	45	16	12	36.8	0.8	4	2.05	31.2	
none	0067_UR_19017_BE_013	48	NA	25	24	124.0	1.0	1	1.87	138.8	
none	0067_BP_19035_NL_014	34	64	0	0	3.3	0.0	0	142.75	<0,2	
none	0067_WW_18104_IT_012	<0,12	NA	10	3	247.1	0.4	6	0.03	38.6	_

4087 13.3.2 Analytical results - sulphites, lignin, phosphorus, dry matter and organic matter

4089Table 19: Full dataset showing the sulphite, lignin, dry matter, organic matter and pH for the4090processed manure samples (see Table 12 for sample codes; all results expressed on dry matter4091basis)

		Dry matter	Sulfites	Total P	P fractionation	Lignin	Organic matter	pН
		%	mg SO3/kg	% P2O5	% P2O5	%	%	
AD slurry	0067_DG_18080_IT_002	5.6	945	2.9	0.9	3.6	1.3	8.1
AD slurry	0067_DG_18085_IT_002	6.7	1806	4.2	2.2	6.0	1.4	8.2
AD slurry	0067_DG_18099_IT_002	7.2	1094	2.4	0.6	33.3	1.7	8.3
AD slurry	0067_DG_18090_IT_002	8.3	1152	2.0	0.7	21.7	1.8	8.2
AD slurry	0067_DG_18073_IT_002	6.4	1984	4.4	2.3	50.0	2	8.3
AD slurry	0067_DG_18067_IT_002	3	4333	11.7	1.0	36.7	0.9	8.3
AD slurry	0067_DG_18078_IT_002	7.6	1316	2.8	0.3	75.0	2.1	8.3
AD slurry	0067_DG_18059_IT_002	10.4	1529	2.1	0.8	22.1	2.4	8.4
AD slurry	0067_DG_19004_NI_002	14.9	9336	3.1	0.8	27.5	4.5	8.6
AD slurry	0067_DG_19019_BE_002	4.1	5268	2.2	<d.l.< td=""><td>61.0</td><td>2</td><td>7.8</td></d.l.<>	61.0	2	7.8
AD slurry	0067_DG_19022_BE_002	11.7	7769	4.4	0.9	21.4	5.8	8
AD slurry	0067_DG_19024_BE_002	3.4	8676	7.4	1.5	32.4	1.6	8.1
AD slurry	0067_DG_19039_NL_002	7.6	6303	4.5	0.7	15.7	2.6	7.9
AD slurry	0067_DG_19045_NL_002	8.1	4741	3.1	1.1	39.5	2.6	7.7
AD slurry	0067_DG_19058_NL_002	7.1	6634	3.0	0.8	33.8	2.2	7.9
AD slurry	0067_DG_19063_NL_002	6.8	5603	2.2	0.7	11.9	1.8	7.7
LF	0067_DGL_18062_IT_04c	8.6	669	1.7	<d.l.< td=""><td>93.0</td><td>1.5</td><td>8.5</td></d.l.<>	93.0	1.5	8.5
LF	0067_MAL_19002_NL_01c	1.1	8382	3.6	<d.l.< td=""><td>30.9</td><td>0.9</td><td>7.9</td></d.l.<>	30.9	0.9	7.9
LF	0067_MAL_19031_BE_01c	2.4	12417	2.9	1.7	35.8	1.3	7.9
LF	0067_MAL_19032_BE_01c	2.1	10667	1.0	0.5	23.8	1.1	8

LF-enhanced	0067_DGS_19041_NL_04d	2.7	4407	3.3	1.1	32.2	0.8	8.3
LF-enhanced	0067_DGS_19047_NL_04d	1.4	14857	5.0	0.7	5.7	1.7	8.4
LF-enhanced	0067_DGL_18082_IT_04b	3.4	659	0.3	<d.l.< td=""><td>76.5</td><td>0.3</td><td>8.2</td></d.l.<>	76.5	0.3	8.2
LF-enhanced	0067_DGL_18070_IT_04b	13	722	2.4	0.7	48.5	1.6	8.2
LF-enhanced	0067_DGS_19006_NL_04d	6.9	12348	2.6	0.6	2.9	3.5	8.1
LF-enhanced	0067_DGL_19020_BE_04a	2.5	6240	2.0	0.8	72.0	1.6	7.9
LF-enhanced	0067_DGL_19023_BE_04a	2.6	3615	3.1	<d.l.< td=""><td>42.3</td><td>1.1</td><td>8.2</td></d.l.<>	42.3	1.1	8.2
LF-enhanced	0067_DGL_19025_BE_04a	14.8	612	1.0	0.1	20.9	2.3	7.8
LF-enhanced	0067_DGS_19060_NL_04a	3.9	8000	2.8	0.8	18.2	1.7	7.9
LF-enhanced	0067_DGS_19065_NL_004d	4.3	7279	2.3	0.9	18.8	2.1	7.8
LF-screw	0067_DGL_18087_IT_04a	2.6	3462	5.4	0.4	92.3	1	8.2
LF-screw	0067_DGL_18100_IT_04a	3.3	4121	4.5	3.3	97.0	1.4	8.4
LF-screw	0067_DGL_18092_IT_04a	13.4	1187	1.0	0.1	74.6	1.8	8.3
LF-screw	0067_DGL_18075_IT_04a	4.8	2313	4.2	<d.l.< td=""><td>81.3</td><td>1.6</td><td>8.4</td></d.l.<>	81.3	1.6	8.4
LF-screw	0067_DGL_18069_IT_04a	1.8	6833	7.8	0.6	55.6	0.9	8.3
LF-screw	0067_DGL_18061_IT_04a	15.6	853	1.3	0.1	95.5	2.1	8.5
Mineral Concentrate	0067_DGR_19034_NL_006	2.5	16080	3.2	0.8	4.8	1.9	8
Mineral Concentrate	0067_DGR_19037_NL_006	3.2	10500	2.2	<d.l.< td=""><td>14.1</td><td>3.2</td><td>7.9</td></d.l.<>	14.1	3.2	7.9
Mineral Concentrate	0067_DGR_19048_NL_006	4.9	1224	0.2	<d.!.< td=""><td>20.4</td><td>4.4</td><td>7.8</td></d.!.<>	20.4	4.4	7.8
Mineral Concentrate Mineral	0067_DGR_19050_NL_006	3.3	10485	1.5	0.3	21.5	2.1	7.9
Concentrate	0067_DGR_19052_NL_006	6.9	442 <d.i< td=""><td><u> </u></td><td><d.l.< td=""><td><d.l.< td=""><td>4.8</td><td>7.5</td></d.l.<></td></d.l.<></td></d.i<>	<u> </u>	<d.l.< td=""><td><d.l.< td=""><td>4.8</td><td>7.5</td></d.l.<></td></d.l.<>	<d.l.< td=""><td>4.8</td><td>7.5</td></d.l.<>	4.8	7.5
Concentrate	0067_DGR_19054_NL_006	4.1	3707	0.2	<d.l.< td=""><td><d.l.< td=""><td>3.3</td><td>7.9</td></d.l.<></td></d.l.<>	<d.l.< td=""><td>3.3</td><td>7.9</td></d.l.<>	3.3	7.9
Concentrate Mineral	0067_DGR_19055_NL_006	2.2	4009 <d.i< td=""><td></td><td><d.l.< td=""><td>5.5</td><td>1.9</td><td>7.5</td></d.l.<></td></d.i<>		<d.l.< td=""><td>5.5</td><td>1.9</td><td>7.5</td></d.l.<>	5.5	1.9	7.5
Concentrate	0067_DGR_18064_IT_006	5.4	1526	4.1	<d.l.< td=""><td>79.6</td><td>1.7</td><td>8.5</td></d.l.<>	79.6	1.7	8.5
Raw manure	0067_MA_18079_IT_01a	0.6	15200	5.0	0.8	53.3	0.2	8.2
Raw manure	0067_MA_18084_IT_01a 🔨	9.7	324	1.4	1.0	91.8	1.1	7.3
Raw manure	0067_MA_18098_IT_01b	9.6	910	1.5	0.7	40.6	1.6	7
Raw manure	 0067_MA_18088_IT_01a	6.5	1460	1.8	1.3	61.5	1.2	8
Raw manure	0067_MA_18089_IT_01b	31.8	97	1.2	0.4	33.3	2.9	5.2
Raw manure	0067_MA_18072_IT_01a	15.5	897	0.9	0.6	27.1	2.2	6.9
Raw manure	0067_MA_18066_IT_01a	5.9	1359	4.2	2.7	42.4	0.9	7.7
Raw manure	0067_MA_18077_IT_01a	9.4	996	1.4	0.7	96.8	2	7.7
Raw manure	0067_MA_18058_IT_01a	7.3	1932	1.4	0.7	23.0	0.9	8.1
Raw Manure	0067_MA_19001_NL_01a	4.7	<d.l.< td=""><td>4.0</td><td>1.9</td><td>55.3</td><td>1.5</td><td>7.1</td></d.l.<>	4.0	1.9	55.3	1.5	7.1
Raw Manure	0067_MA_19009_BE_01a	19.7	2462	0.3	0.1	60.4	2.9	6
Raw Manure	0067_MA_19013_BE_01a	2.5	13600	2.8	0.8	52.0	1.5	7.7
Raw Manure	0067_MA_19018_BE_01a	10.8	1463	1.7	0.3	52.8	3.1	6.9
Raw manure	0067_MA_19021_BE_01a	8.1	5852	5.2	1.2	21.0	2.8	7.6
Raw manure	0067_MA_19026_BE_01a	9.3	5527	1.8	0.2	28.0	2.2	7.5
Raw manure	0067_MA_19028_BE_01a	2.3	7217	3.9	1.3	29.6	1.1	6.8
Raw manure	0067_MA_19033_NL_01a	8.1	7148	4.7	2.6	21.0	2.6	7.8
Raw manure	0067_MA_19036_NL_01a	61.7	506	2.3	0.0	85.7	4	7.9
Raw manure	0067_MA_19038_NL_01a	4	7775	4.3	1.3	5.3	2.4	7.5
Raw manure	0067_MA_19044_NL_01a	5.7	16158	4.6	1.3	49.3	2.4	7.5
Raw manure	0067_MA_19049_NL_01a	2.2	9636	3.6	0.9	18.6	1.2	7.6
	0001_MA_100+0_NL_01a		5283	0.7	0.3	21.8	2.1	7.6
Raw maning	0067 MA 19051 NI 012	h				£ 1.0	4 . I	1.0
Raw manure	0067_MA_19051_NL_01a 0067_MA_19053_NL_01a	6 7 7						75
Raw manure	0067_MA_19053_NL_01a	7.7	11338	0.3	<d.l.< td=""><td>14.9</td><td>3.6</td><td>7.5 7.7</td></d.l.<>	14.9	3.6	7.5 7.7
								7.5 7.7 7.2

Scrubbing salt Scrubbing salt Scrubbing salt Scrubbing salt Scrubbing salt Scrubbing salt Scrubbing salt	0067_ST_18095_IT_009 0067_ST_18096_IT_009 0067_ST_18094_IT_009 0067_ST_19008_NL_009 0067_ST_19010_BE_009	10.9 27.8 26.5	<d.l. <d.l.< th=""><th></th><th></th><th>0.7</th><th></th><th>0.2</th><th><d.l.< th=""><th></th><th>1.1</th><th>4.1</th></d.l.<></th></d.l.<></d.l. 			0.7		0.2	<d.l.< th=""><th></th><th>1.1</th><th>4.1</th></d.l.<>		1.1	4.1
Scrubbing salt Scrubbing salt Scrubbing salt Scrubbing salt Scrubbing salt	0067_ST_18096_IT_009 0067_ST_18094_IT_009 0067_ST_19008_NL_009		<d l<="" td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>7.1</td></d>									7.1
Scrubbing salt Scrubbing salt Scrubbing salt Scrubbing salt	0067_ST_18094_IT_009 0067_ST_19008_NL_009					0.1	<d.l.< td=""><td></td><td>9.4</td><td><0,2</td><td></td><td>1.8</td></d.l.<>		9.4	<0,2		1.8
Scrubbing salt Scrubbing salt Scrubbing salt	0067_ST_19008_NL_009			101		2.8		1.2	12.8	- ,	10.1	5.6
Scrubbing salt Scrubbing salt		30.9	<d.l.< td=""><td></td><td></td><td>0.1</td><td><d.l.< td=""><td></td><td>8.4</td><td>< 0.2</td><td></td><td>2.7</td></d.l.<></td></d.l.<>			0.1	<d.l.< td=""><td></td><td>8.4</td><td>< 0.2</td><td></td><td>2.7</td></d.l.<>		8.4	< 0.2		2.7
Scrubbing salt		10.5	<d.l.< td=""><td></td><td><d.l.< td=""><td></td><td><d.l.< td=""><td></td><td><d.l.< td=""><td>< 0.2</td><td></td><td>2.4</td></d.l.<></td></d.l.<></td></d.l.<></td></d.l.<>		<d.l.< td=""><td></td><td><d.l.< td=""><td></td><td><d.l.< td=""><td>< 0.2</td><td></td><td>2.4</td></d.l.<></td></d.l.<></td></d.l.<>		<d.l.< td=""><td></td><td><d.l.< td=""><td>< 0.2</td><td></td><td>2.4</td></d.l.<></td></d.l.<>		<d.l.< td=""><td>< 0.2</td><td></td><td>2.4</td></d.l.<>	< 0.2		2.4
-	0067_ST_19011_BE_009	16.8	<d.l.< td=""><td></td><td><d.l.< td=""><td></td><td><d.l.< td=""><td></td><td><d.l.< td=""><td>< 0.2</td><td></td><td>7.</td></d.l.<></td></d.l.<></td></d.l.<></td></d.l.<>		<d.l.< td=""><td></td><td><d.l.< td=""><td></td><td><d.l.< td=""><td>< 0.2</td><td></td><td>7.</td></d.l.<></td></d.l.<></td></d.l.<>		<d.l.< td=""><td></td><td><d.l.< td=""><td>< 0.2</td><td></td><td>7.</td></d.l.<></td></d.l.<>		<d.l.< td=""><td>< 0.2</td><td></td><td>7.</td></d.l.<>	< 0.2		7.
J	0067_ST_19012_BE_009	52	<d.l.< td=""><td></td><td></td><td>0.0</td><td><d.l.< td=""><td></td><td><d.l.< td=""><td>< 0.2</td><td></td><td>3.</td></d.l.<></td></d.l.<></td></d.l.<>			0.0	<d.l.< td=""><td></td><td><d.l.< td=""><td>< 0.2</td><td></td><td>3.</td></d.l.<></td></d.l.<>		<d.l.< td=""><td>< 0.2</td><td></td><td>3.</td></d.l.<>	< 0.2		3.
Scrubbing salt	0067_ST_19014_BE_009	20.4	<d.l.< td=""><td></td><td><d.l.< td=""><td></td><td><d.l.< td=""><td></td><td>35.3</td><td>< 0.2</td><td></td><td>5.</td></d.l.<></td></d.l.<></td></d.l.<>		<d.l.< td=""><td></td><td><d.l.< td=""><td></td><td>35.3</td><td>< 0.2</td><td></td><td>5.</td></d.l.<></td></d.l.<>		<d.l.< td=""><td></td><td>35.3</td><td>< 0.2</td><td></td><td>5.</td></d.l.<>		35.3	< 0.2		5.
Scrubbing salt	0067_ST_19027_BE_009	14.5	<d.l.< td=""><td></td><td></td><td>0.1</td><td><d.l.< td=""><td></td><td>5.1</td><td></td><td>0.4</td><td>5.</td></d.l.<></td></d.l.<>			0.1	<d.l.< td=""><td></td><td>5.1</td><td></td><td>0.4</td><td>5.</td></d.l.<>		5.1		0.4	5.
Scrubbing salt	0067_ST_19029_BE_009	25.1	<d.l.< td=""><td></td><td></td><td>0.1</td><td><d.l.< td=""><td></td><td><d.l.< td=""><td></td><td>1.1</td><td>1.</td></d.l.<></td></d.l.<></td></d.l.<>			0.1	<d.l.< td=""><td></td><td><d.l.< td=""><td></td><td>1.1</td><td>1.</td></d.l.<></td></d.l.<>		<d.l.< td=""><td></td><td>1.1</td><td>1.</td></d.l.<>		1.1	1.
Scrubbing salt	0067_ST_19030_BE_009	15.1	<d.l.< td=""><td></td><td></td><td>0.1</td><td></td><td>0.1</td><td>1.1</td><td>(</td><td>0.5</td><td>3.</td></d.l.<>			0.1		0.1	1.1	(0.5	3.
Scrubbing salt	0067_ST_19043_NL_009	39	<d.l.< td=""><td></td><td></td><td>0.0</td><td></td><td>0.0</td><td><d.l.< td=""><td></td><td>1</td><td>7.</td></d.l.<></td></d.l.<>			0.0		0.0	<d.l.< td=""><td></td><td>1</td><td>7.</td></d.l.<>		1	7.
Scrubbing salt	0067_ST_19061_NL_009	16.9	<d.l.< td=""><td></td><td><d.l.< td=""><td>0.0</td><td><d.l.< td=""><td>0.0</td><td><d.l.< td=""><td>< 0.2</td><td></td><td>2.</td></d.l.<></td></d.l.<></td></d.l.<></td></d.l.<>		<d.l.< td=""><td>0.0</td><td><d.l.< td=""><td>0.0</td><td><d.l.< td=""><td>< 0.2</td><td></td><td>2.</td></d.l.<></td></d.l.<></td></d.l.<>	0.0	<d.l.< td=""><td>0.0</td><td><d.l.< td=""><td>< 0.2</td><td></td><td>2.</td></d.l.<></td></d.l.<>	0.0	<d.l.< td=""><td>< 0.2</td><td></td><td>2.</td></d.l.<>	< 0.2		2.
Scrubbing salt	0067_ST_19066_NL_009	12.6	·u	5	·u	0.2	·u	0.1	<d.1.< td=""><td></td><td>1.2</td><td>3.</td></d.1.<>		1.2	3.
Scrubbing sait	0007_01_10000_112_000	12.0		0		0.2		0.1	-u.i.		1.2	0.
SF	0067_DGS_18081_IT_03b	15.3		175		1.2		0.1	99.3	Y	0.7	8.
SF	0067_DGS_18086_IT_03a	21		363		2.2		0.6			2.6	8.
SF	0067_DGS_18101_IT_03a	26.3		190		1.7		0.0	90.9		4.6	8.
SF	0067_CO_18102_IT_010	45.2		241		2.5	\mathbf{O}	0.2	63.9		17.1	6.
SF	0067_DGE_18103_IT_011	46		156		1.7	<d.l.< td=""><td>0.0</td><td>66.3</td><td></td><td>14.9</td><td>8.</td></d.l.<>	0.0	66.3		14.9	8.
SF	0067_DGE_18103_11_011 0067_DGS_18091_IT_03a	22.8		213		1.4	Su.i.	0.5	67.5		2	8
SF	0067_DGP_18093_IT_05b	95.2	<d.l.< td=""><td>215</td><td>\sim</td><td>0.6</td><td></td><td>0.0</td><td>56.1</td><td></td><td>31.6</td><td>9.</td></d.l.<>	215	\sim	0.6		0.0	56.1		31.6	9.
SF		95.2 16.5	~ u.i.	982		2.6	~	0.0	70.3		31.0	9. 8.
SF	0067_DGS_18074_IT_03a	12.6		902 786		1.7		0.7	70.3		0.9	o. 8.
SF	0067_DGS_18068_IT_03b			239	Y	1.7		0.1	63.1		3.2	8.
SF	0067_DGS_18060_IT_03b	19.5 85.9	<d.i.< td=""><td>239</td><td></td><td>0.4</td><td><d.l.< td=""><td>0.5</td><td>82.3</td><td></td><td>3.2 15.9</td><td>o. 9.</td></d.l.<></td></d.i.<>	239		0.4	<d.l.< td=""><td>0.5</td><td>82.3</td><td></td><td>3.2 15.9</td><td>o. 9.</td></d.l.<>	0.5	82.3		3.2 15.9	o. 9.
SF	0067_DGP_18063_IT_05a	32	~u.i.	534		1.8	~u. 1.	0.5	33.4		8.4	5. 7.
	0067_MAS_19003_NL_01d											
SF SF	0067_DGS_19005_NL_03c	32.9		290		2.9		0.0	31.6		11.9 25.2	8. 7
	0067_DGP_19007_NL_05a	81.3		63 204		0.8		0.2	85.4		35.3	7.
SF SF	0067_DGS_19040_NL_03c	29.7		384		1.5		0.6	3.4		6.6	8.
SF	0067_OP_19042_NL_015	96.3		784		1.4		0.0	74.1		22.7	6
SF SF	0067_DGS_19046_NL_03c	33.3		775		1.2		0.4	48.6		9.5	8.
SF	0067_DGS_19059_NL_03c	30.4		783		2.9		1.6	6.9		5.7	8
ŝF	0067_DGS_19064_NL_03c	28.3		495		2.6		0.9	3.3		4.5	8
one	0067_DST_18083_IT_008	3		2573		8.0	<d.l.< td=""><td></td><td>86.7</td><td></td><td>0.6</td><td>9</td></d.l.<>		86.7		0.6	9
one	0067_DST_18076_IT_008	5.5		1733		1.5	<d.l.< td=""><td></td><td>61.8</td><td></td><td>1.9</td><td>9</td></d.l.<>		61.8		1.9	9
ione	0067_DST_18071_IT_008	2.8		6250		6.4		0.4	92.9		1	9.
ione	0067_WWR_18065_IT_007	0.01	<d.l.< td=""><td></td><td></td><td>200.0</td><td><d.l.< td=""><td>.</td><td><d.l.< td=""><td><0,2</td><td>•</td><td>7.</td></d.l.<></td></d.l.<></td></d.l.<>			200.0	<d.l.< td=""><td>.</td><td><d.l.< td=""><td><0,2</td><td>•</td><td>7.</td></d.l.<></td></d.l.<>	.	<d.l.< td=""><td><0,2</td><td>•</td><td>7.</td></d.l.<>	<0,2	•	7.
one	0067_UR_19015_BE_013	1.2		11917		2.5	<d.l.< td=""><td></td><td>33.3</td><td>,∟</td><td>1</td><td>8.</td></d.l.<>		33.3	,∟	1	8.
one	0067_UR_19016_BE_013	2.7		6741		0.7	<d.l.< td=""><td></td><td>11.1</td><td></td><td>1.3</td><td>7.</td></d.l.<>		11.1		1.3	7.
ione	0067_UR_19017_BE_013	0.5		9260	<d.l.< td=""><td>0.1</td><td><d.l.< td=""><td></td><td><d.l.< td=""><td>< 0.2</td><td>1.0</td><td>7.</td></d.l.<></td></d.l.<></td></d.l.<>	0.1	<d.l.< td=""><td></td><td><d.l.< td=""><td>< 0.2</td><td>1.0</td><td>7.</td></d.l.<></td></d.l.<>		<d.l.< td=""><td>< 0.2</td><td>1.0</td><td>7.</td></d.l.<>	< 0.2	1.0	7.
ione	0067_BP_19035_NL_014	7.3		5479	·u.i.	1.9	·u.i.	0.4	30.0	- 0.2	42.2	9.
none	0067_WW_18104_IT_012	<0,1	<d.l.< td=""><td>5413</td><td><d.l.< td=""><td>1.5</td><td><d.l.< td=""><td>0.4</td><td><d.l.< td=""><td><0,2</td><td>76.6</td><td>9. 10.</td></d.l.<></td></d.l.<></td></d.l.<></td></d.l.<>	5413	<d.l.< td=""><td>1.5</td><td><d.l.< td=""><td>0.4</td><td><d.l.< td=""><td><0,2</td><td>76.6</td><td>9. 10.</td></d.l.<></td></d.l.<></td></d.l.<>	1.5	<d.l.< td=""><td>0.4</td><td><d.l.< td=""><td><0,2</td><td>76.6</td><td>9. 10.</td></d.l.<></td></d.l.<>	0.4	<d.l.< td=""><td><0,2</td><td>76.6</td><td>9. 10.</td></d.l.<>	<0,2	76.6	9. 10.

4096 13.3.3 Analytical results - metals

4098 Table 20: Full dataset showing the concentrations of metals for the processed manure samples(see Table 12 for sample codes; all results expressed on dry matter basis)

		As	Cd	total	Cr VI	Mg	Hg	Ni	Pb	K	Cu	Zn
		mg/k g	mg/k g	mg/k g	mg/k g	mg/k g	mg/k g	mg/k g	mg/k g	mg/k g	mg/k g	mg/k g
Scrubbing salt	0067_ST_18095_IT_009	< 2,0	< 0,2	2.18	<0,4	491	0.4	<0,4	< 1,0	33	3.91	4.64
Scrubbing salt	0067_ST_18096_IT_009	< 2,0	< 0,2	1.32	<0,4	152	0.1	<0,4	< 1,0	168	2.16	23
Scrubbing salt	0067_ST_18094_IT_009	< 2,0	< 0,2	8.42	<0,4	404	0.1	4.3	< 1,0	23	7.44	34
0	0067_ST_19008_NL_00	< 2,0	< 0,2	0.30	<0,4	141	0.1	<0,4	< 1,0	60	1.52	13
Scrubbing salt	9 0067_ST_19010_BE_00	< 2,0	< 0,2	2.87	<0,4	333	0.9	3.7	< 1,0	352	3.61	
Scrubbing salt	9 0067_ST_19011_BE_00	< 2,0	< 0,2	1.84	<0,4	112	0.4	<0,4	< 1,0	112	3.13	4.08
Scrubbing salt	9 0067_ST_19012_BE_00	< 2,0	< 0,2	0.31	<0,4	55	0.1	0.3	< 1,0	138	0.22	1.65
Scrubbing salt	9 0067_ST_19014_BE_00				,				$\sim N$			
Scrubbing salt	9 0067_ST_19027_BE_00	< 2,0	< 0,2	1.55	<0,4	63	0.1	1.5	< 1,0	82	2.27	5.56
Scrubbing salt	9 0067 ST 19029 BE 00	< 2,0	< 0,2	<d.l.< td=""><td><0,4</td><td>373</td><td>0.4</td><td>1.6</td><td>< 1,0</td><td>570</td><td>3.99</td><td>26</td></d.l.<>	<0,4	373	0.4	1.6	< 1,0	570	3.99	26
Scrubbing salt	9 0067 ST 19030 BE 00	2.5	< 0,2	1.56	<0,4	2505	0.2	1.4	< 1,0	1415	5.38	45
Scrubbing salt	9	< 2,0	< 0,2	0.27	<0,4	220	0.1	0.6	< 1,0	323	4.89	11
Scrubbing salt	0067_ST_19043_NL_00 9	< 2,0	< 0,2	0.28	<0,4	28	0.2	2.1	< 1,0	7	0.09	0.55
Scrubbing salt	0067_ST_19061_NL_00 9	< 2,0	< 0,2	0.20	<0,4	101	0.3	<0,4	< 1,0	56	0.56	0.87
Scrubbing salt	0067_ST_19066_NL_00 9	< 2,0	< 0,2	1.02	<0,4	250	0.8	<0,4	< 1,0	94	0.94	3.91
Aire and										40040		
/lineral Concentrate	0067_DGR_19034_NL_0 06	12.5	< 0,2	5.00	<0,4	781	2.7	23.4	< 1,0	13643 8	18	45
lineral	0067_DGR_19037_NL_0	< 2,0	< 0,2	7.62	<0,4	1690	2.2	13.8	< 1,0	13431	12	40
Concentrate /lineral	06 0067_DGR_19048_NL_0	< 2,0	< 0.2	2.47	<0,4	571	2.0	10.1	< 1,0	0 10545	< 0.2	10
Concentrate /lineral	06 0067_DGR_19050_NL_0	15.5	< 0.2	4.85	<0,4	909	2.5	15.2	< 1,0	5 16984	25	55
Concentrate /lineral	06 0067_DGR_19052_NL_0		,		,	1208				8		
Concentrate /lineral	06060067_DGR_19054_NL_0	< 2,0	< 0,2	0.85	<0,4	5	0.7	6.6	2.68	58127 12154	2.39	4.23
concentrate	06	9.8	< 0,2	<d.l.< td=""><td><0,4</td><td>8286</td><td>1.7</td><td>14.0</td><td>< 1,0</td><td>8</td><td>5.48</td><td>15</td></d.l.<>	<0,4	8286	1.7	14.0	< 1,0	8	5.48	15
lineral Concentrate	0067_DGR_19055_NL_0 06	15.2	< 0,2	3.23	<0,4	5097	1.7	17.7	< 1,0	14883 9	12	20
/lineral Concentrate	0067_DGR_18064_IT_0 06	< 2,0	< 0,2	3.39	<0,4	3982	0.9	18.6	< 1,0	83661	39	146
	0067 DCL 19062 IT 04									10126		
F	0067_DGL_18062_IT_04	< 2,0	< 0,2	10.00	<0,4	5868	1.6	43.9	< 1,0	10126 3	56	227
F	0067_MAL_19002_NL_0 1c	< 2,0	< 0,2	7.83	<0,4	1565	3.2	22.6	< 1,0	14678 3	83	210
F	0067_MAL_19031_BE_0 1c	40.8	< 0,2	10.83	<0,4	4125	4.1	15.0	< 1,0	81208	518	988
F	0067_MAL_19032_BE_0 1c	22.9	< 0,2	5.71	<0,4	3143	1.4	11.9	< 1,0	99095	284	859
F-enhanced	0067_DGS_19041_NL_0 4d	< 2,0	< 0,2	5.45	<0,4	1773	7.1	28.6	< 1,0	15031 8	< 0,2	61
	0067_DGS_19047_NL_0	< 2,0	< 0,2	5.71	<0,4	1238	6.1	15.2	< 1,0	14338	7.62	33
F-enhanced	4d 0067_DGL_18082_IT_04	< 2,0	< 0,2	19.61	<0,4	1117	3.9	58.2	< 1,0	1 89739	315	549
F-enhanced	b 0067_DGL_18070_IT_04	< 2,0	< 0,2	4.52	<0,4	6 9137	0.3	8.2	< 1,0	22790	66	164
F-enhanced	b 0067_DGS_19006_NL_0	< 2,0	< 0,2	6.67	<0,4	2806	0.0	9.9	< 1,0	61889	255	133
F-enhanced	4d 0067_DGL_19020_BE_0											
F-enhanced	4a	< 2,0	< 0,2	<d.l.< td=""><td><0,4</td><td>1960</td><td>2.4</td><td>13.6</td><td>< 1,0</td><td>58640</td><td>29</td><td>84</td></d.l.<>	<0,4	1960	2.4	13.6	< 1,0	58640	29	84

	0067_DGL_19023_BE_0	< 2,0	< 0,2	4.44	<0,4	1852	1.4	13.3	< 1,0	63593	60	197
LF-enhanced	4a 0067_DGL_19025_BE_0	< 2,0	< 0,2	1.29	<0,4	3957	0.5	3.3	< 1,0	12514	12	118
LF-enhanced	4a 0067_DGS_19060_NL_0		,			1523				12010		
LF-enhanced	4a 0067 DGS 19065 NL 0	31.8	< 0,2	5.79	<0,4	7 1318	3.2	8.4	< 1,0	5	82	290
LF-enhanced	04d 0067_DGL_18087_IT_04	< 2,0	< 0,2	9.59	<0,4	4 1400	3.7	7.8	< 1,0	65490	148	313
LF-screw	а	< 2,0	< 0,2	20.74	<0,4	0	4.4	13.0	< 1,0	82926	313	493
LF-screw	0067_DGL_18100_IT_04 a	< 2,0	< 0,2	3.33	<0,4	1264 3	2.6	6.4	< 1,0	86238	55	221
LF-screw	0067_DGL_18092_IT_04 a	< 2,0	< 0,2	11.48	<0,4	8796	2.8	10.0	< 1,0	87074	54	232
LF-screw	0067_DGL_18075_IT_04 a	< 2,0	< 0,2	10.24	<0,4	4244	3.9	11.5	< 1,0	90854	81	389
LF-screw	0067_DGL_18069_IT_04 a	< 2,0	< 0,2	6.00	<0,4	5440	4.4	<0,4	< 1,0	11264 0	131	355
LF-screw	0067_DGL_18061_IT_04 a	< 2,0	< 0,2	11.21	<0,4	1062 1	4.0	23.1	< 1,0	87672	93	336
AD slurry	0067_DG_18080_IT_002	< 2,0	< 0,2	5.95	<0,4	6381	2.6	<0,4	< 1,0	31738	164	275
AD slurry	0067_DG_18085_IT_002	< 2,0	< 0,2	18.91	<0,4	1332 6	1.7	15.7	< 1,0	48196	286	732
AD slurry	0067_DG_18099_IT_002	< 2,0	< 0,2	<d.l.< td=""><td><0,4</td><td>9197</td><td>2.1</td><td>9.8</td><td>< 1,0</td><td>53076</td><td>36</td><td>157</td></d.l.<>	<0,4	9197	2.1	9.8	< 1,0	53076	36	157
AD slurry	0067_DG_18090_IT_002	< 2,0	< 0,2	8.57	<0,4	7909	1.8	7.1	< 1,0	59883	38	165
AD slurry	0067_DG_18073_IT_002	< 2,0	< 0,2	10.74	<0,4	9853 1716	1.5	9.0	< 1,0	55294	94	520
AD slurry	0067_DG_18067_IT_002	< 2,0	< 0,2	9.00	<0,4	7 1609	3.0	11.0	< 1,0	99267	160	442
AD slurry	0067_DG_18078_IT_002	< 2,0	< 0,2	6.09	<0,4	2	1.3	<0,4	< 1,0	50690	30	143
AD slurry	0067_DG_18059_IT_002	< 2,0	< 0,2	7.56	<0,4	9822 1306	0.9	18.1	< 1,0	52222	51	227
AD slurry	0067_DG_19004_NI_002	< 2,0	< 0,2	7.71	<0,4	9	0.3	10.7	< 1,0	36786	349	1213
AD slurry	0067_DG_19019_BE_00 2	11.0	< 0,2	11.00	<0,4	2250	1.0	12.0	< 1,0	40500	143	359
AD slurry	0067_DG_19022_BE_00 2	5.8	< 0,2	12.77	<0,4	1004 2	0.4	11.5	< 1,0	19597	92	345
AD slurry	0067_DG_19024_BE_00 2	< 2,0	< 0,2	10.75	<0,4	6849	0.7	14.2	< 1,0	21075	102	1303
AD slurry	0067_DG_19039_NL_00 2	< 2,0	< 0,2	4.43	<0,4	2875	1.9	8.4	< 1,0	37182	85	323
AD slurry	0067_DG_19045_NL_00 2	19.0	< 0,2	5.43	<0,4	7857	1.5	13.3	31.71	50414	161	396
AD slurry	0067_DG_19058_NL_00 2	10.3	< 0,2	4.08	<0,4	1254 9	1.6	8.2	< 1,0	66577	66	222
AD slurry		< 2,0	< 0,2	3.97	<0,4	1157 4	3.8	4.4	< 1,0	48559	136	185
AD Sidily						4						
SF	0067_DGS_18081_IT_0 3b	< 2,0	< 0,2	2.00	<0,4	2632	0.7	<0,4	< 1,0	11048	74	142
SF	0067_DGS_18086_IT_0 3a	< 2,0	< 0,2	6.82	<0,4	5167	0.5	6.2	< 1,0	8837	83	138
SF	0067_DGS_18101_IT_0 3a	< 2,0	< 0,2	2.20	<0,4	5820	0.5	2.3	< 1,0	8775	11	54
	0067_CO_18102_IT_010	< 2,0	< 0,2	9.65	<0,4	1589	0.2	7.7	5.08	22512	71	377
SF	0067_DGE_18103_IT_0	< 2,0	< 0,2	24.79	<0,4	5 9261	0.2	13.4	1.65	17399	28	106
SF	11 0067_DGS_18091_IT_0	< 2,0	< 0,2	3.06		5320	0.6	2.4	< 1,0	17419	12	54
SF	3a 0067_DGP_18093_IT_0				<0,4							
SF	5b 0067_DGS_18074_IT_0	< 2,0	< 0,2	13.09	<0,4	8819	0.5	10.7	1.35	22868	37	274
SF	3a 0067_DGS_18068_IT_0	< 2,0	< 0,2	4.08	<0,4	8900 1796	0.4	4.8	< 1,0	17517 10392	35	202
SF	3b 0067_DGS_18060_IT_0	< 2,0	< 0,2	13.20	<0,4	0	11.6	<0,4	< 1,0	0	176	478
SF	3b	< 2,0	< 0,2	10.00	<0,4	9873	0.8	14.6	< 1,0	30431	39	175
SF	0067_DGP_18063_IT_0 5a	< 2,0	< 0,2	9.55	<0,4	6863	0.2	6.7	1.72	24676	36	237

	0067_MAS_19003_NL_0	0.0		F 0F	-0.4	1747	0.0	0.4	. 1 0	40500	440	0.40
SF	1d 0067_DGS_19005_NL_0	3.3	< 0,2	5.95	<0,4	7 2004	0.3	8.4	< 1,0	10500	148	942
SF	3c 0067_DGP_19007_NL_0	3.1	< 0,2	9.29	<0,4	6	0.2	6.7	< 1,0	15511	184	1131
SF	5a	4.2	0.29	7.62	<0,4	1577 5	0.1	7.2	1.27	16151	96	849
SF	0067_DGS_19040_NL_0 3c	< 2,0	< 0,2	7.48	<0,4	1097 2	1.1	4.4	< 1,0	12674	117	536
SF	0067_OP_19042_NL_01 5	1.9	0.28	6.05	<0,4	1154 1	0.5	3.3	2.42	10670	156	489
SF	0067_DGS_19046_NL_0 3c	7.9	0.55	7.97	<0,4	2464 3	1.6	10.5	< 1,0	12785	143	664
SF	0067_DGS_19059_NL_0 3c	< 2,0	< 0,2	2.56	<0,4	1068 2	1.0	4.8	< 1,0	18386	35	136
SF	0067_DGS_19064_NL_0 3c	< 2,0	< 0,2	3.58	<0,4	9182	3.0	2.7	< 1,0	11255	80	103
01	00									Č		
	0067_MA_18079_IT_01a	< 2,0	< 0,2	<d.l.< td=""><td><0,4</td><td>2371 0</td><td>17.7</td><td><0,4</td><td>< 1,0</td><td>15758</td><td>298</td><td>582</td></d.l.<>	<0,4	2371 0	17.7	<0,4	< 1,0	15758	298	582
Raw manure Raw manure	0067_MA_18084_IT_01a	< 2,0	< 0,2	5.48	<0,4	0 7435	2.1	6.5	< 1,0	34694	116	243
Raw manure	0067_MA_18098_IT_01b	< 2,0	< 0,2	<d.l.< td=""><td><0,4</td><td>7537</td><td>1.5</td><td><0,4</td><td>< 1,0</td><td>37939</td><td>21</td><td>96</td></d.l.<>	<0,4	7537	1.5	<0,4	< 1,0	37939	21	96
Raw manure	0067_MA_18088_IT_01a	< 2,0	< 0,2	5.15	<0,4	5545	1.8	6.1	< 1,0	40803	28	119
Raw manure	0067_MA_18089_IT_01b	< 2,0	< 0,2	6.05	<0,4	2617	0.5	3.8	< 1,0	17116	11	51
Raw manure	0067_MA_18072_IT_01a	< 2,0	< 0,2	5.68	<0,4	7034	1.0	6.4	< 1,0	30763	56	346
Raw manure	0067_MA_18066_IT_01a	< 2,0	< 0,2	5.48	<0,4	1107 1	1.9	<0,4	< 1,0	55595	104	278
Raw manure	0067_MA_18077_IT_01a	< 2,0	< 0,2	4.30	<0,4	1967 4	1.4	4.8	< 1,0	33047	30	148
Raw manure	0067_MA_18058_IT_01a	< 2,0	< 0,2	7.65	<0,4	1378 4	1.6	9.0	< 1,0	65078	62	261
Raw Manure	0067_MA_19001_NL_01 a	< 2,0	< 0,2	5.80	<0,4	9600	0.7	10.4	< 1,0	16020	367	668
	0067_MA_19009_BE_01	< 2,0	< 0,2	4.58	<0,4	1032	0.7	8.5	< 1,0	29212	220	465
Raw Manure	a 0067_MA_19013_BE_01	< 2,0	< 0,2		<0,4	2 1003	3.2	19.3	< 1,0	60300	446	759
Raw Manure	a 0067_MA_19018_BE_01	8.5	< 0,2	2.32	<0,4	3 7939	0.8	5.6	< 1,0	17899	199	342
Raw Manure	a 0067_MA_19021_BE_01	(1670			-			
Raw manure	aa 0067_MA_19026_BE_01	< 2,0	< 0,2	5.77	<0,4	4 1538	0.6	10.0	< 1,0	34986	288	973
Raw manure	a 0067_MA_19028_BE_01	9.2	< 0,2	4.03	<0,4	7	0.6	9.0	< 1,0	32726	477	2244
Raw manure	а	< 2,0	< 0,2	6.76	<0,4	8757	1.9	15.1	< 1,0	25162	815	810
Raw manure	0067_MA_19033_NL_01 a	10.1	< 0,2	9.62	<0,4	1551 9	1.6	10.3	< 1,0	55266	229	802
Raw manure	0067_MA_19036_NL_01 a	3.4	< 0,2	2.04	<0,4	2442	0.6	4.7	< 1,0	25053	27	192
Raw manure	0067_MA_19038_NL_01 a	< 2,0	< 0,2	6.51	<0,4	1193 7	2.4	10.8	< 1,0	47667	263	1031
Raw manure	0067_MA_19044_NL_01 a	19.5	< 0,2	3.63	<0,4	8225	1.5	9.4	< 1,0	43375	269	487
Raw manure	0067_MA_19049_NL_01 a	< 2,0	< 0,2	7.83	<0,4	1156 5	3.6	17.0	< 1,0	10930 4	547	751
	0067_MA_19051_NL_01	< 2,0	< 0,2	6.51	<0,4	1200 0	3.8	9.5	< 1,0	55794	200	609
Raw manure	a 0067_MA_19053_NL_01	< 2,0	< 0,2	6.43	<0,4	2364	1.4	9.9	< 1,0	44583	195	1113
Raw manure	a 0067_MA_19055_NL_01	< 2,0	< 0,2	5.29	<0,4	3 1516	1.1	11.0	< 1,0	63294	224	1594
Raw manure	a 0067_MA_19057_NL_01					2						
Raw manure	aa 0067_MA_19062_NL_01	< 2,0	< 0,2	2.64	<0,4	9094	1.0	5.3	5.38	48255	59	170
Raw manure	a	< 2,0	< 0,2	3.27	<0,4	9178	1.7	4.2	4.02	33374	58	123
	0067_DST_18083_IT_00			2.1.1		50.10				00101	0.4-	
none	8 0067_DST_18076_IT_00	< 2,0	< 0,2	<d.l.< td=""><td><0,4</td><td>5649</td><td>3.2</td><td><0,4</td><td>< 1,0</td><td>86104</td><td>347</td><td>581</td></d.l.<>	<0,4	5649	3.2	<0,4	< 1,0	86104	347	581
none	8	< 2,0	< 0,2	7.56	<0,4	1733	0.7	9.8	< 1,0	84511	60	334

none	0067_DST_18071_IT_00 8	< 2,0	< 0,2	10.00	<0,4	3500	1.9	12.7	< 1,0	12000 0	150	423
none	0067_WWR_18065_IT_0 07	< 2,0	< 0,2	<d.l.< td=""><td><0,4</td><td>3636 4</td><td>27.3</td><td><0,4</td><td>< 1,0</td><td>20909</td><td>482</td><td>509</td></d.l.<>	<0,4	3636 4	27.3	<0,4	< 1,0	20909	482	509
none	0067_UR_19015_BE_01 3	< 2,0	< 0,2	<d.l.< td=""><td><0,4</td><td>9333</td><td>5.4</td><td><0,4</td><td>< 1,0</td><td>10053 3</td><td>259</td><td>301</td></d.l.<>	<0,4	9333	5.4	<0,4	< 1,0	10053 3	259	301
none	0067_UR_19016_BE_01 3	35.6	< 0,2	5.20	<0,4	1404 0	3.0	12.8	< 1,0	73200	462	526
none	0067_UR_19017_BE_01 3	< 2,0	< 0,2	<d.l.< td=""><td><0,4</td><td>1425 0</td><td>16.0</td><td><0,4</td><td>< 1,0</td><td>10975 0</td><td>75</td><td>140</td></d.l.<>	<0,4	1425 0	16.0	<0,4	< 1,0	10975 0	75	140
none	0067_BP_19035_NL_01 4	3.5	0.48	22.97	<0,4	2597 7	0.4	15.5	2.41	17825	640	1679
none	0067_WW_18104_IT_01 2	< 2,0	< 0,2	15.71	<0,4	1200 0	10.0	<0,4	< 1,0	17429	66	154

4101 13.3.4 Analytical results - microbiological parameters

4102Table 21: Full dataset showing the microbiological parameters for the processed manure4103samples (see Table 12 for sample codes; all results expressed on fresh matter basis)

Sample code	Faecal coliforms	Escherichia Coli			
Sample code	M	PN/g			
0067_MA_18079_IT_01a	461	435			
0067_DG_18080_IT_002	2400	< 10			
0067_DGS_18081_IT_03b	< 10	< 10			
0067_DGL_18082_IT_04b	<10	< 10			
0067_DST_18083_IT_008	3650	122			
0067_ST_18095_IT_009	< 10	< 10			
0067_MA_18084_IT_01a	2800000	1900000			
0067_DG_18085_IT_002	650	50			
0067_DG5_18086_IT_03a	160	40			
0067_DGL_18087_IT_04a	31	32			
0067_MA_18098_IT_01b	15530	11900			
0067_DG_18099_IT_002	3450	12			
0067_DGS_18101_IT_03a	350	10			
0067_DGL_18100_IT_04a	< 10	< 10			
0067_C0_18102_IT_010	261	< 10			
0067_DGE_18103_IT_011	< 10	< 10			
0067_WW_18104_IT_012	< 10	< 10			
0067_MA_18088_IT_01a	4110	3650			
0067_MA_18089_IT_01b	3400	20			
0067_DG_18090_IT_002	< 10	< 10			
0067_DGS_18091_IT_03a	1380	150			
0067_DGL_18092_IT_04a	< 10	< 10			
0067_DGP_18093_IT_05b	1986	< 10			
0067_MA_18072_IT_01a	242000	130000			
0067_DG_18073_IT_002	1150	260			
0067_DGS_18074_IT_03a	3260	110			

	Faecal coliforms	Escherichia Coli
Sample code	MP	٧/g
0067_DGL_18075_IT_04a	< 10	< 10
0067_DST_18076_IT_008	4110	< 10
0067_ST_18096_IT_009	< 10	< 10
0067_MA_18066_IT_01a	220	40
0067_DG_18067_IT_002	50	30
0067_DGS_18068_IT_03b	100	60
0067_DGL_18069_IT_04a	< 10	< 10
0067_DGL_18070_IT_04b	1986	2420
0067_DST_18071_IT_008	140	< 10
067_ST_18094_IT_009	< 10	< 10
067_MA_18077_IT_01a	1220	930
0067_DG_18078_IT_002	< 10	< 10
0067_MA_18058_IT_01a	< 10	< 10
0067_DG_18059_IT_002	260	< 10
0067_DGS_18060_IT_03b	190	< 10
0067_DGL_18061_IT_04a	< 10	< 10
1067_DGL_18062_IT_04c	< 10	< 10
067_DGP_18063_IT_05a	411	124
067_DGR_18064_IT_006	< 10	< 10
067_WWR_18065_IT_007	< 10	< 10
0067_MA_19001_NL_01a	110000	3450
0067_MAL_19002_NL_01c	< 10	< 10
0067_MAS_19003_NL_01d	4300	130
0067_DG_19004_NI_002	75	< 10
0067_DGS_19005_NL_03c	1100	< 10
067_DGS_19006_NL_04d	93	< 10
067_DGP_19007_NL_05a	< 10	< 10
0067_ST_19008_NL_009	< 10	< 10
067_MA_19009_BE_01a	150	140
0067_ST_19010_BE_009	< 10	< 10
0067_ST_19011_BE_009	< 10	< 10
0067_ST_19012_BE_009	< 10	< 10
0067_MA_19013_BE_01a	1100	560
0067_ST_19014_BE_009	< 10	< 10
067_UR_19015_BE_013	< 10	< 10
0067_UR_19016_BE_013	23	40
0067_UR_19017_BE_013	< 10	< 10
0067_MA_19018_BE_01a	4300	2140
0067_DG_19019_BE_002	240	10

	Faecal coliforms	Escherichia Coli
Sample code	MPN	l/g
0067_DGL_19020_BE_04a	23	< 10
0067_MA_19021_BE_01a	460	20
0067_DG_19022_BE_002	43	< 10
0067_DGL_19023_BE_04a	43	< 10
0067_DG_19024_BE_002	23	< 10
0067_DGL_19025_BE_04a	23	< 10
0067_MA_19026_BE_01a	460	290
0067_ST_19027_BE_009	< 10	< 10
0067_MA_19028_BE_01a	1100	10
0067_ST_19029_BE_009	< 10	< 10
0067_ST_19030_BE_009	< 10	< 10
0067_MAL_19031_BE_01c	23	< 10
0067_MAL_19032_BE_01c	43	< 10
0067_MA_19033_NL_01a	1100	< 10
0067_DGR_19034_NL_006	< 10	< 10
0067_BP_19035_NL_014	< 10	< 10
0067_MA_19036_NL_01a	23	10
0067_DGR_19037_NL_006	< 10	< 10
0067_MA_19038_NL_01a	75	50
0067_DG_19039_NL_002	23	< 10
0067_DGS_19040_NL_03c	460	< 10
0067_DG5_19041_NL_04d	43	< 10
0067_0P_19042_NL_015	150	< 10
0067_ST_19043_NL_009	< 10	< 10
0067_MA_19044_NL_01a	1100	230
0067_DG_19045_NL_002	93	< 10
0067_DGS_19046_NL_03c	1100	< 10
0067_DGS_19047_NL_04d	< 10	< 10
0067_DGR_19048_NL_006	< 10	< 10
0067_MA_19049_NL_01a	< 10	< 10
0067_DGR_19050_NL_006	< 10	< 10
0067_MA_19051_NL_01a	1100	840
0067_DGR_19052_NL_006	< 10	< 10
0067_MA_19053_NL_01a	11000	530
0067_DGR_19054_NL_006	43	< 10
0067_MA_19055_NL_01a	93	10
0067_DGR_19055_NL_006	< 10	< 10
0067_MA_19057_NL_01a	43	30
0067_DG_19058_NL_002	23	< 10

240 23	₽N/g < 10 < 10
23	
-	< 10
< 10	< 10
1100	200
240	< 10
43	< 10
23	< 10
< 10	<10
	240 43 23

4106

4107 13.3.5 Principal component analysis based on the chemical composition of main elements

In order to identify main trends related to elemental composition across different processed manure materials, an analysis of the principal components was carried out on the total data set composed by the analytical results of 112 samples coming from 35 biogas plants, located in 4 EU countries. The samples are representative for the different processing steps available at the sampled manure treatments plants.

4113

4114 13.3.5.1 Objectives, principles and main outcomes of the analysis

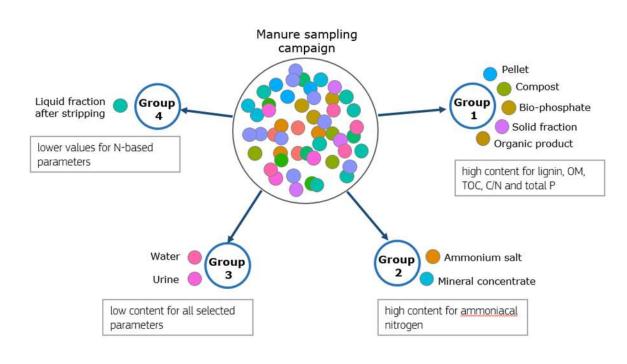
4115 Principal component analysis, or PCA, is a data reduction statistical methodology used to 4116 reduce the dimensionality of large data sets. PCA algorithm reduces the size of a data by 4117 extracting relevant information and disposing rest of data as noise. In the contest of manure 4118 samples, we would like to use this tool to highlight enrichment or reducing capabilities of 4119 manure technologies.

4120

The analysis allows the characterisation of manure samples by their classification based on 4121 4122 the analysed parameters. To do so, PCA finds the best linear combination of original variables so that the spread along the new variable is maximum. In order to identify main 4123 4124 trends related to elemental composition across different processed manure materials, an 4125 analysis of the principal components was carried out on the total data set composed by the analytical results of 112 samples coming from 35 biogas plants, located in 4 EU countries. 4126 4127 The samples are representative for the different processing steps available at the sampled 4128 manure treatments plants.

The dataset comprises chemical analysis from the two different laboratories. All parameters have been considered as expressed in fresh weight. R software (R Development Core Team, 2008) was used to carry out PCA (Principal Component Analysis). Due to high proportion of LOD (Limit of Detection) data (i.e.: higher than 20%), the parameters P fractionation and nitrites have been removed from the dataset. Moreover, to investigate the clustering of samples from a purely agronomical perspective, all the heavy metal analyses have been removed from the data set. The analysis was first carried out considering the whole data set.

- However, to investigate further grouping, the analysis was then carried out removing samples
 showing extreme characteristics. In order to give a summary of the results produced with
 PCA, a graphical representation is provided in , together with a list of main aspects deducted
- 4139 from the analysis
- 4140
- 4141 PCA results allow to classify collected manure samples in four main groups, in relation with4142 their agronomical characterisation:
- 4143 1. Pellets, compost and organic product, bio phosphate and solid fraction of the digestate
 4144 samples: they are characterised by an high content for lignin, OM, TOC, C/N and total P;
- 4145 2. Ammonium salts and to a minor extent mineral concentrate samples: they are 4146 associated with an high content for ammoniacal nitrogen;
- 4147 3. Waters and urine: they are specific for a low content for all selected parameters;
- 4148 4. Liquid fraction of the digestate after stripping is mainly associated by lower values for4149 N-based parameters.
- 4150
- 4151 The analysis did not reveal any particular grouping for manure and digestate samples. It 4152 could happen, in particular, that few manure or digestate samples share their characteristics 4153 with one of the groups, but it is not a general trend characteristics for the specific type of 4154 sample. This could be attributed to the different types of manure and digestate whose 4155 characteristics depend on a variety of factors. Among these factors, the principal one could be 4156 attributed to the manure origin (pig, cattle, chicken) and, when mixed with organic product, 4157 to the kind of mixing material. Moreover, the storage conditions and the timing could also 4158 affect some properties of these products.
- 4159





4161 Figure 48: graphical representation of the PCA analysis

4163 *13.3.5.2 Full results*

4164

- 4165 The samples were coded starting with their nature as described in Table 22, followed by a 4166 unique sample number and the plant number.
- 4167

4168 **Table 22: Abbreviations used to indicate the type of processed manure in the principal**

4169 component analysis

Code	Description
AMn	Ammonium nitrate after stripping
AMp	Diammonium phosphate after stripping
AMs	Ammonium sulphate after stripping
BP	Bio Phosphate
CO	Oxygenated solid fraction after screw press which is sprayed with the liquid fraction
	after screw press.
DG	Digestate
DGc	Exsiccation of digestate/compost of digestate (prototype process)
LF	Mixed liquid fraction of the digestate (input to RO)
LFc	Liquid fraction of the digestate after centrifugation
LFs	Liquid fraction of the digestate after screw press
LFv	Liquid fraction of the digestate after vibrating screen
MA	Raw manure
MAL	Liquid fraction of manure
MAS	Solid fraction of manure
MC	Mineral concentrate from reverse osmosis
OP	Dry organic product
Pl	Pellet from liquid fraction of the digestate
Ps	Pellet from solid fraction of the digestate
SF	Mixed solid fraction (mix from screw press and vibrating screen)
SFc	Solid fraction of the digestate after centrifugation
SFs	Solid fraction of the digestate after screw press
STR	Liquid fraction of the digestate after stripping
UR	Urine
WW	Treated Water from Reverse Osmosis
WWc	Condensate vapours from the exsiccation of digestate

- 4170
- 4171 Hence, the code of sample names used in the biplots of PCA is exemplified as follows:
- 4172 **Code** DG_18090_7
- 4173 DG: is the matrix type described in Table 22;
- 4174 18090: corresponds to the sample number according to the laboratory enumeration;
- 4175 7: is the number of the plant (different numbers correspond to different plants).
- 4176

4177 The dataset comprises chemical analysis from the two different laboratories. All parameters 4178 have been considered as expressed in fresh weight. R software (R Development Core Team, 2008) was used to carry out PCA (Principal Component Analysis). The initial idea was to 4179 start with the analysis of the total data set, including all the collected samples and measured 4180 4181 parameters. A summary description of the results from the analysis of the total data set is 4182 given in sub-section 6. Then, according to the results of this first analysis, in order to 4183 investigate the clustering of samples from a purely agronomical perspective, results on heavy 4184 metal were removed from the data set under consideration. Due to high proportion of LOD 4185 (Limit of Detection) data (i.e.: higher than 20%), the following parameters have been 4186 removed from the dataset: As, Cd, Cr VI, Pb, P fractionation and nitrites. Logarithmic transformation was applied due to a skewness coefficient greater than one (absolute value) 4187 4188 for all the parameters. Concentrations have been then scaled to zero average and unit variance 4189 to account for data variability. Data below LOD have been replaced by the value LOD/2.

4190

4191 *13.3.5.3 Chemical composition of processed manure materials: PCA first analysis*

4192 The first analysis was carried out considering all the collected samples and all analytical 4193 parameters, including heavy metals. A summary description of PCA analysis is given. PCA 4194 analysis resolved two principal components (PCs). The first PC, with 49% of explained 4195 variation, groups pelletised samples (including the organic product), the compost and the bio-4196 phosphate, and to a minor extent some of the solid fractions. These samples are associated 4197 with a high content of TOC, total P, lignin and heavy metals. On the other hand, all 4198 ammonium salts (ammonium sulphate, diammonium phosphate and ammonium nitrate) are 4199 grouped together in relation to the larger values for ammoniacal nitrogen. The second PC 4200 (19% of explained variation) groups the treated water from reverse osmosis, and with a 4201 minor extent the urine and the condensate vapours from the exsiccation of the digestate. This 4202 group is connected with a lower content for all the measured parameters.

4203

4204 To investigate further grouping, a second PCA was carried out removing from the data set 4205 the samples with strong difference from the others, i.e.: water samples, urine, ammonium 4206 salts, compost, organic product, bio-phosphate and pelletised samples. The first PC (41% of explained variation) is focused on mineral concentrate samples, some liquid fraction of the 4207 4208 digestate and few manure samples, in relation to lower content for all the measured 4209 parameters. On the other hand, solid fraction samples are associated with high concentrations 4210 of heavy metals, TOC, lignin, total P, DM and C/N. The second component (17% of 4211 explained variation) is not clearly defined, but tents to associate the stripping samples with 4212 lower content for ammoniacal N.

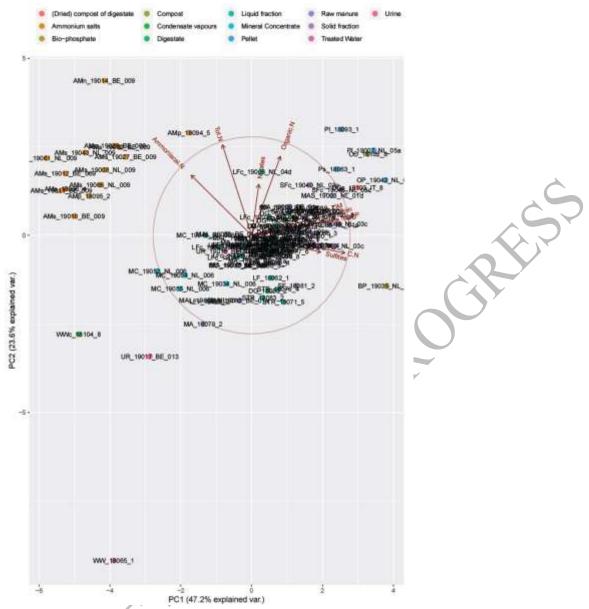
4213

In conclusions, the first PCA analysis indicates classification of samples according to thefollowing characteristics:

- Pellets, compost, organic product, bio-phosphate and solid fraction of the digestate are associated with larger values for the organic carbon, total P and heavy metals;
- 4218 2. Ammonium salts show a high content for ammoniacal nitrogen;

- 4219 3. Water urine and condensate vapours samples are associated to lower concentrations4220 for all the selected parameters.
- 4221
- 4222 13.3.5.4 Chemical composition of processed manure materials: PCA second analysis
- 4223 To investigate the clustering of samples from a purely agronomical perspective, all the heavy 4224 metal analyses have been removed from the data set. Moreover, the parameters pH and dry 4225 matter content have been removed. The parameters included in this second PCA analysis are: 4226 sulphites, total phosphorus, phosphorus fractionation, lignin, organic matter (OM), total 4227 organic carbon (TOC), total nitrogen (Tot N), ammoniacal nitrogen, organic nitrogen, C/N 4228 ratio and nitrates. The first analysis was carried out considering all the collected samples. 4229 Results are given in biplot form (Figure 50), by plotting both the loading and the scores on 4230 the same plot. The first PC (47% of explained variation) is composed by all ammonium salts 4231 (ammonium sulphate, diammonium phosphate and ammonium nitrate) and it is strongly 4232 distinguished by high values for ammoniacal nitrogen. On the other hand, pelletised samples 4233 (including organic product) and the compost, are characterised by high values for the 4234 parameters: OM, lignin, OM, TOC and total P.
- The second component (24% of explained variation) isolates the treated water from reverse osmosis, and with a minor extent the urine and the condensate vapours from the exsiccation of digestate, in relation to their lower content for all the parameters.
- 4238 A first classification of the collected manure, in relation with their agronomical 4239 characterisation allow distinguishing three main groups:
- 4240
 4241
 1. Pellets, compost and organic product characterised by a higher values for lignin, OM, TOC and total P;
- 4242 2. Ammonium salts clustered by the larger content for ammoniacal nitrogen;
- 4243 3. Waters and urine associated to a lower content for all the selected parameters.

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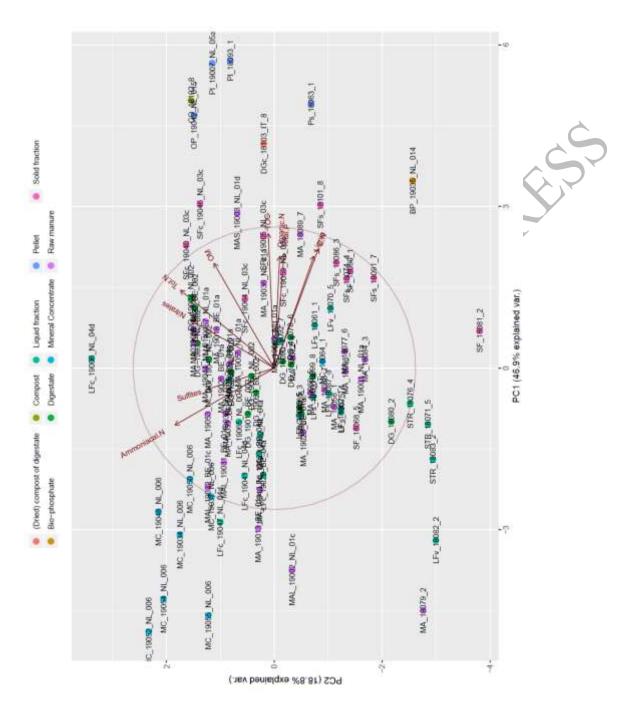
4245 **Figure 49: PC 1 and PC 2 results from the analysis of the total data set** 4246

So as to investigate for further grouping in the other sample types (manure and digestate with 4247 4248 corresponding fractions) a second PCA was carried our removing from the data set the 4249 samples showing extreme characteristics. At the beginning, ammonium salts, condensate vapour, water and urine samples were removed from the data set. Same as for the results 4250 4251 obtained from the analysis considering all the samples, the first PC (47% of explained 4252 variance) clusters the pellets, organic product and the compost of the digestate (Figure 50). 4253 These samples are characterised by high values for the TOC, OM, organic N, total P, lignin 4254 and C/N. To a minor extent, these parameters are also associated to bio-phosphate, solid 4255 fractions of digestate and few manure samples. On the other hand, mineral concentrate and 4256 few manure samples are characterised by lower values for the same parameters, but also 4257 show larger values for ammoniacal N.

The second component (19% of explained variance) is characterised by lower content of Nbased parameters (ammoniacal N, total N and nitrates) associated mainly with liquid fraction 4260 of the digestate after stripping and with bio-phosphate, one solid fraction of the digestate, one

4261 manure, one digestate and one liquid fraction after vibrating screen (Figure 50).

4262



4263

4264 Figure 50: PC 1 and PC 2 results from the analysis of the partial data set that excluded 4265 ammonium salts, condensate vapours, water and urine samples from the analysis.

4266

4267 As a next step, pellet, organic product and bio-phosphate samples were removed from the 4268 data set in order to investigate a further classification among the remaining samples. Figure 4269 51 shows the two principal components of the new reduced data set. The first component 4270 (40% of explained variance) groups the solid fraction of digestate and few manure samples, 4271 in relation with higher values for lignin, C/N, TOC, total P, organic N. On the other hand,

- 4272 mineral concentrate, few manure and few liquid fraction are characterised by lower content 4273 for the same parameters. The second PC (28% of explained variance) is similar to the 4274 previous analysis. Indeed, it is characterised by lower content of N-based parameters 4275 (ammoniacal N, total N and nitrates) sulphites and OM associated mainly with liquid fraction 4276 of the digestate after stripping and few solid fraction of the digestate samples, few manure 4277 samples, one digestate and one liquid fraction after vibrating screen (Figure 51).
- 4278
- In conclusions, the PCA analysis carried out on the data set composed by agronomicalparameters, indicates a classification of samples according to the following characteristics:
- Pellets, compost, organic product, and to a minor extent solid fraction of the digestate
 samples are characterised by a larger values for lignin, OM, TOC, total P, organic N
 and C/N;
- 4284 2. Ammonium salts clustered by the larger content for ammoniacal nitrogen;
- 4285 3. Waters and urine associated to a lower content for all the selected parameters;
- 42864. Liquid fraction of the digestate after stripping is mainly associated by lower values for4287N-based parameters;
- 4288 5. Mineral concentrate samples are characterised by lower content for most of the4289 parameters, but larger values for ammoniacal N.
- Regarding manure and digestate samples, they are in general somewhat in the middle of the biplots and no specific clusters have been detected. This could be attributed to the different types of manure and digestate whose characteristics depend on a variety of factors. Among these factors, the principal one could be attributed to the manure origin (pig, cattle, chicken) and, when mixed with organic product, to the kind of mixing material; moreover the storage conditions and the timing could also affect some properties of these products.
- 4296

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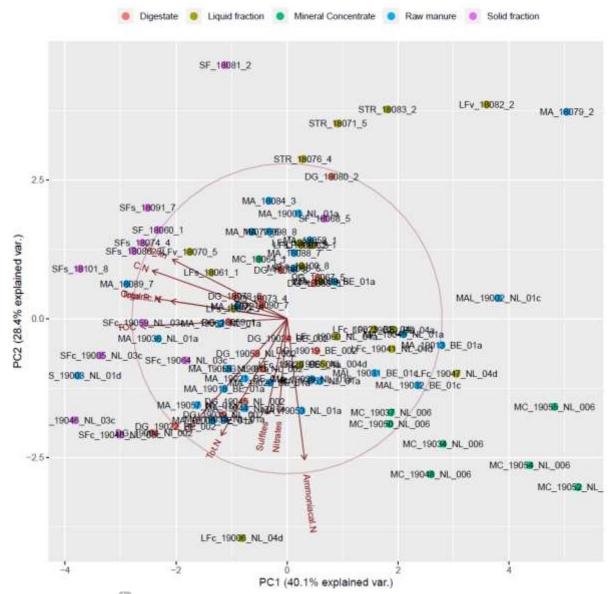


Figure 51: PC 1 and PC 2 results from the analysis of the partial data set that excluded ammonium salts, condensate vapours, water, urine, pellet, compost and compost of the digestate samples.

4302 4303

4304 13.3.6 JRC measurement campaign – contaminants of emerging concern

4305

Plant # 1

CECs conc normalised vs Ntot (μgCECs/kg NTot)	18-066 Raw manure	18-068 LF AD after screw press	18-070 SF AD after screw press and vibrating screen	18-071 LF after stripping	18-094 (NH4)3PO4 after stripping
Albendazole Enrofloxacin	319.6	112.3	153.9		

Fenuron	0.3		0.1		
Fludioxinil Marbofloxacin				242.9	
Monensin				5.6	
Piperonyl butoxide	1392.8	3792.0	420.9	4.0	4.9
Pirimicarb	6.6	5752.0	420.5	4.0	ч.у
Prothioconazole	0.0		278.6		
Tebuconazole			2,010		1.4
Thiamethoxam			4.9		
				Ċ	
<u>Plant #2</u>					\mathbf{Q}
CECs conc	18084_3,	DG_18085_3, Raw	DG_18086_3,	DG_18087_3,	
normalised vs Ntot	Raw	Anearobic	Solid Fraction	Liquid	
(µgCECs/kg NTot)	manure	digestate	C	Fraction	
Tertbutylazine	100919.3	40011.6		16459.1	
, Clarythromycin		18.9			
Enrofloxacin	78.0	484.5		301.3	
Marbofloxacin	134.0	814.3		961.7	
Monensin		4.7	20.6	7.0	
Sulphadimethoxine	4011.8	1774.9	2678.2	1539.1	
Sulphathiazole		1382.4	250.9	1031.0	
Albendazole	55.7	134.8	3240.0	78.8	
Ivermectin	75.8	46.8	102.6	87.9	
Carbendazim	41.9	46.1	106.1	32.9	
Cyproconazole					
isomer 1	74.9	147.5	423.9	95.9	
Cyproconazole isomer		0.8	5.7	1.4	
Tebuconazole	261.3	607.4	1628.7	411.1	
Buprofezin	1.1	11.4	16.4	8.9	
Eprinomectin Diflubenzuron	93.7 13090.6	5.4 8883.7	31.3 27844.3	19.4 7366.5	
Piperonyl butoxide	2955.4	7387.0	18129.6	4467.7	
Acesulphame K	2955.4	8826.1	5470.3	6245.1	
Acesulphanie K		0020.1	5470.5	0245.1	
Plant #3					
<u>i ioneno</u>					
CECs conc	18-058 Raw	18-063 Pellet from	18-064 Mineral		
normalised vs Ntot	manure	Solid fraction	Concentrate		
(µgCECs/kg NTot)					
Acesulphame K		91.0			
Azoxystrobin	80.3				
Bezafibrate		271.7			
Enrofloxacin	801.2	53.7			
Erythromycin			6319.6		
Fenuron	0.4				

Metconazole			0.9
Monensin	16.7	5.3	85.2
Oxytetracycline	35789.4	300782.3	428491.6
Piperonyl butoxide	269.8	960.3	4.2
Tebuconazole	02.5	7778.8	3311.6
Thiamethoxam	92.5		
Thiabendazole		21.6	
<u>Plant #4</u>			~
CECs conc			
normalised vs Ntot	19-009 Raw	19-010 (NH4)2SO4	
(µgCECs/kg NTot)	manure	from air washing	
A	10.2		\circ
Acetamiprid	19.2		
Azoxystrobin	226.8		
Boscalid		5.7	
Difenoconazole		1.8	
Emamectin benzoate		0.8	
Erythromycin		3162.9	\mathbf{v}
Fenuron	0.1	\checkmark	
Oxamyl		0.3	
Oxytetracycline	280743.9	65.1	/
Piperonyl butoxide	53204.1	0.2	
Pirimicarb	35.0	60.0	
Tebuconazole	806.0	73.1	
Thiabendazole	471.1	233.6	
Trifloxystrobin	1,3	0.7	
<u>Plant #5</u>			
CECs conc	10.012 Down	19-014 (NH4)3NO3	
normalised vs Ntot	19-013 Raw manure	from	
(µgCECs/kg NTot)	inaliare	stripping/scrubbing	
Erythromycin	25408.4		
Isoproturon	23100.1	0.1	
Monocrotophos		4.7	
Oxytetracycline	3211340.7	,	
Piperonyl butoxide	4.0	0.2	
Pirimicarb	50.1	0.2	
Tebuconazole	557.7	18.6	
Terbutylazine	2585.7	10.0	
Thibendazole	163.7		
Trifloxystrobin	2.2		
<u>Plant #6</u>			

CECs conc normalised vs Ntot (μgCECs/kg NTot)	19-024 Anaerobic Digestate	19-025 Liquid Fraction after mechanical separation	
Boscalid	254.7	282.5	
Difeniconazole	13.0	7.1	
Erythromycin	18296.1	20250.4	
Fenpropimorph	195.5	0.0	
Fludioxinil	232.4	548.3	
Imazalil	571.7	0.0	, C
Metconazole	0.3	0.0	
Monensin	12174.3	3809.3	
Piperonyl butoxide	10.6	7.2	
Pirimicarb	2017.4	319.4	
Prochloraz	98.4	0.0	
Pyrimethanil	356.7	306.3	
Tebuconazole	3990.5	1821.6	
Thiametoxam	279.2	266.9	
Thibendazole	170.4	60.6	
<u>Plant #7</u>		\sim	
CECs conc normalised vs Ntot (μgCECs/kg NTot)	19-001 Raw Manure	19-007 NPK pellet	19-008 (NH4)2SO4
Acesulphame K	(13869.2	
Enrofloxacin	137.5) í	
Fuberidazole	35.0		
Imazalil		802.5	

CECs conc normalised vs Ntot (µgCECs/kg NTot)	19-001 Raw Manure	19-007 NPK pellet	19-008 (NH4)2SO4
Acesulphame K	(13869.2	
Enrofloxacin	137.5		
Fuberidazole	35.0		
Imazalil		802.5	
Isoproturon			0.1
Monensin	79.8	1950.1	
Oxytetracycline	2968066.5	4231152.4	1492.8
Piperonyl butoxide		9868.1	0.1
Prochloraz		1066.2	
Tebuconazole		192.5	
Tebuthiuron		67.6	
Thiabendazole		67.7	
Thiamethoxam		21.2	
Triadimenol		747.3	
Tricyclazole		3.3	
Triticonazole		334.3	

<u> Plant #8</u>

CECs conc normalised vs Ntot (μgCECs/kg NTot)	19-057 Raw manure	19-059: Digestate solid fraction	19-061 (NH4)2SO4	
Albendazole			23.7	
Monensin	56.8	1456.8	0.0	
Isoproturon			0.1	
Piperonyl butoxide	870.1	538.8	0.1	
Oxytetracycline	1250607.7	270065.0	66784.5	~
<u>Plant #9</u>				S
CECs conc	19-044 Raw	19-046 Groot	19-048 Mineral	
normalised vs Ntot	Pig manure	Digestate SOLID	concentrate	
(µgCECs/kg NTot)	Groot	FRACTION	C.	
Acesulphame K		6474.7)
Buprofezin		106.4		
Difenoconazole isome	er 1	22.8		
Difenoconazole isome	er 2	41.7	$\mathbf{\nabla}$	
Diflubenzuron		117.7		
Enrofloxacin	132.8			
Monensin		12166.7		
Oxytetracycline	169782.1	A Y	11721661.8	
Piperonyl butoxide	2109.8	4816.9	19.2	
Tebuconazole		3119.6	50.2	
Tebuthiuron	A	948.6		
OF				

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