FERTIMANURE

0 RUS TI
CA


## Nutrients in Europe Research Meeting

Towards closing nutrient cycles for a sustainable future, from R\&D to implementation
NERM is organised by ESPP and the Horizon 2020 projects FERTIMANURE, LEX4BIO, RUSTICA, SEA2LAND, WALNUT

SITE VISIT<br>Wednesday $17^{\text {th }}$ April 2024 (optional)<br>14h00-19h30

## FERTIMANURE - The Bio Sterco farm

Detricon on-farm stripping-scrubbing unit to recover ammonium salts from pig slurry (Hooglede, Flanders, Belgium)


The Bio Sterco farm, located in Hooglede, Belgium, has the capacity to house 454 sows, 5 boars, and 5524. Additionally, it operates its own manure treatment facility, which has been operational since 2011 and currently has a maximum capacity of $52000 \mathrm{ty}^{-1}$. The manure treatment system comprises a conventional processing setup, featuring a centrifuge for mechanical separation, an activated sludge tank primarily focused on nitrification-denitrification (NDN) removal, and a settling tank to eliminate activated sludge from the effluent.
To enhance the treatment process, pure oxygen aeration tanks and an $\mathrm{NH}_{3}$ stripping-scrubbing unit have been incorporated into the system. The $\mathrm{NH}_{3}$ stripping-scrubbing unit, consisting of two vertical acrylate stripping columns and a scrubbing column, can process up to $20,000 \mathrm{t} \mathrm{y}^{-1}$ of manure. Depending on the scrubbing acid used, it recovers either ammonium sulfate or ammonium nitrate.
Furthermore, the treatment installation incorporates a tertiary treatment pathway to refine the effluent from the NDN treatment into dischargeable water. This tertiary treatment involves a P-precipitation unit and a constructed wetland spanning 1268 ha. During the visit, participants will have the opportunity to inspect the various treatment steps implemented at the facility.
https://www.youtube.com/watch?v=zhHmOtXkSOo

