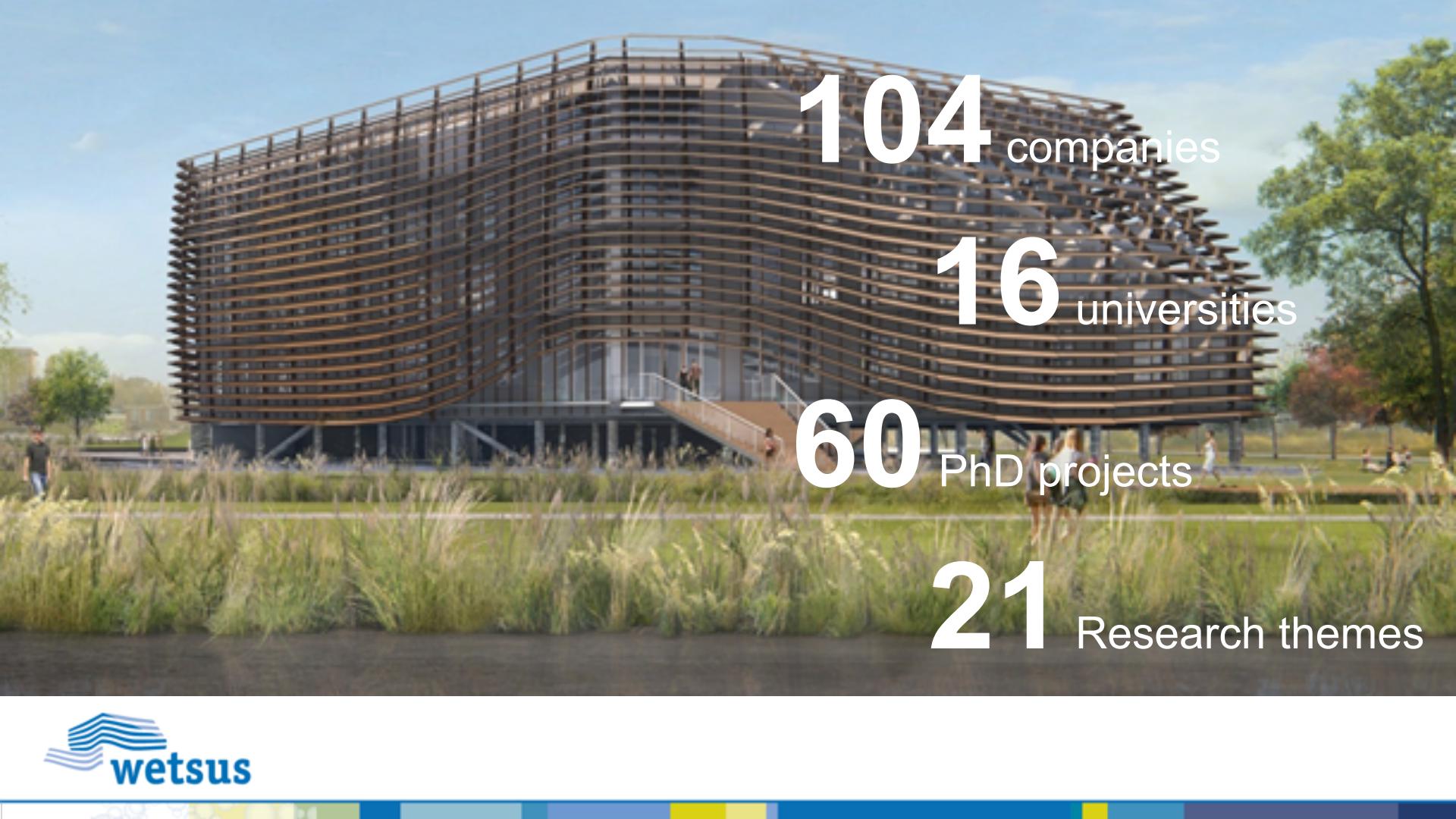


# Fe and P interactions: often overlooked but key to P removal and recovery

Leon Korving

ESPP Phosphorus workshop, Liege, October 9, 2019

combining scientific excellence with commercial relevance



**104** companies

**16** universities

**60** PhD projects

**21** Research themes

# For P recovery: Fe is bad....

Because:

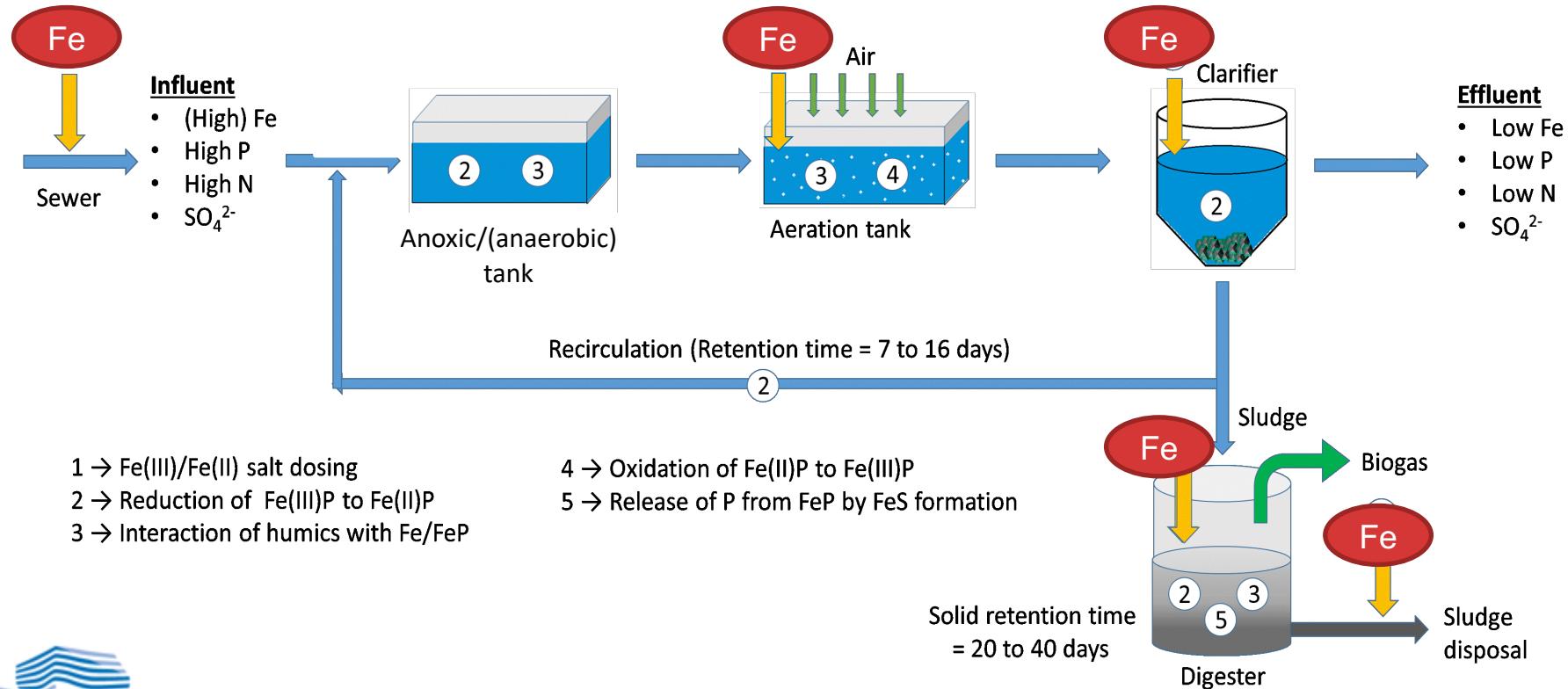
- Sewage plants that use Fe (or Al) cannot recover struvite
- It limits the P recovery potential of struvite recovery
- In soils FeP is not bioavailable:
  - Therefore FeP limits efficient use of P in biosolids
  - Should not be present in recovery products



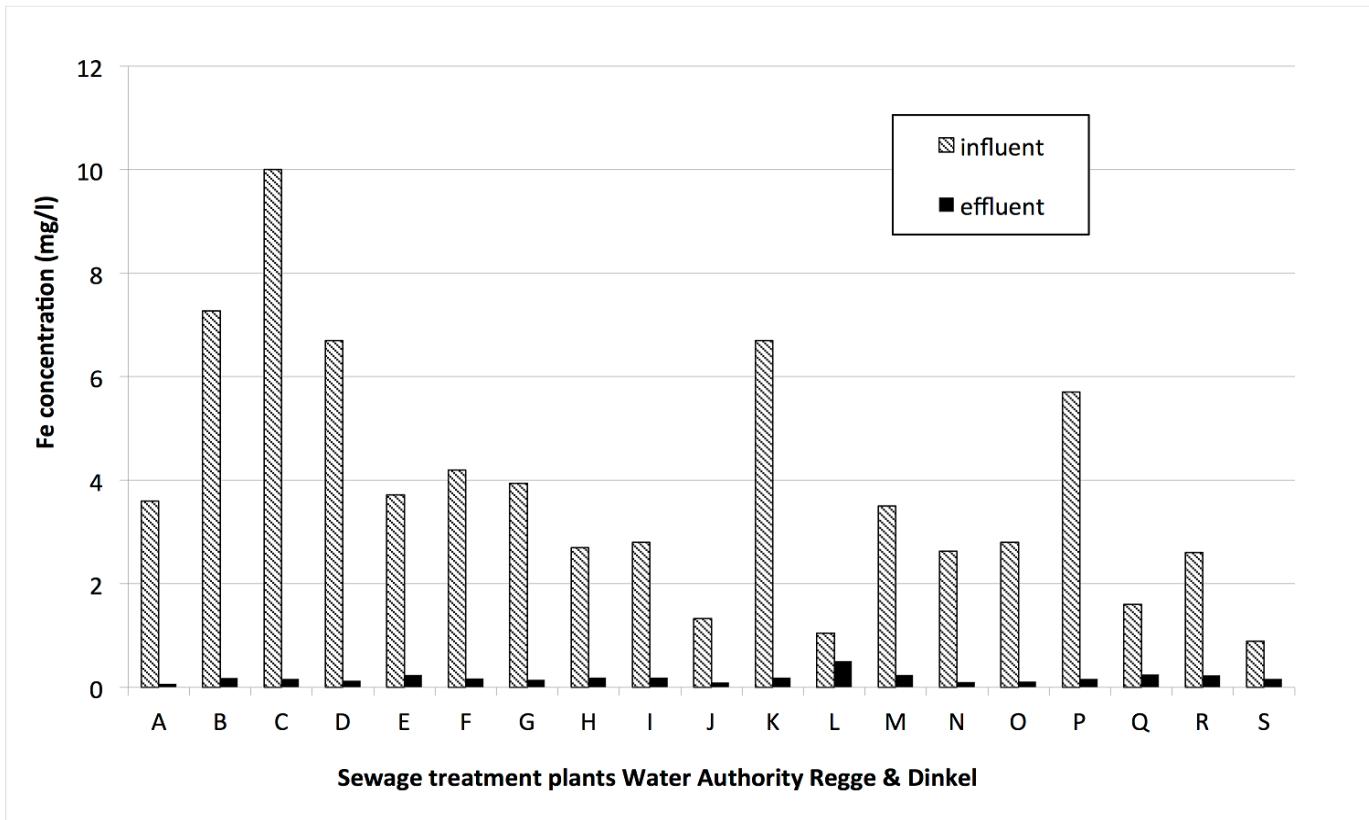
# But...



# Fe: omnipresent in sewage treatment

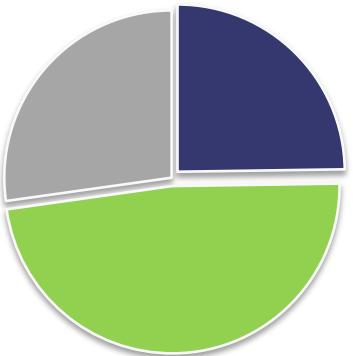


# Fe in sewage influent

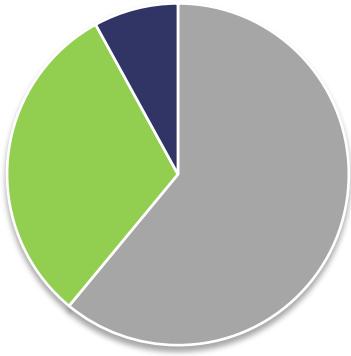


# Types of P-removal

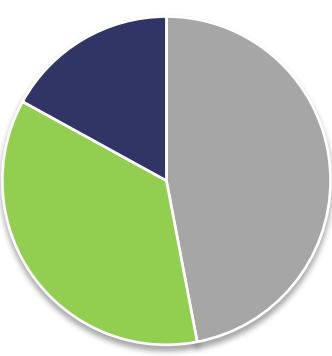
The Netherlands



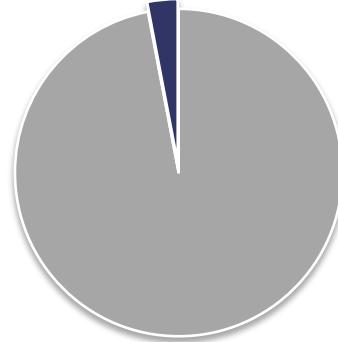
France



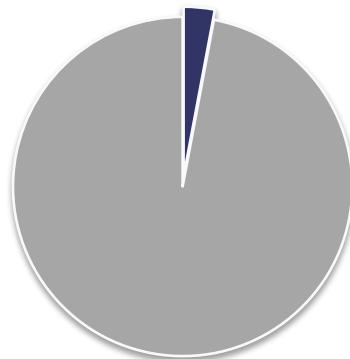
Germany



Sweden



United Kingdom

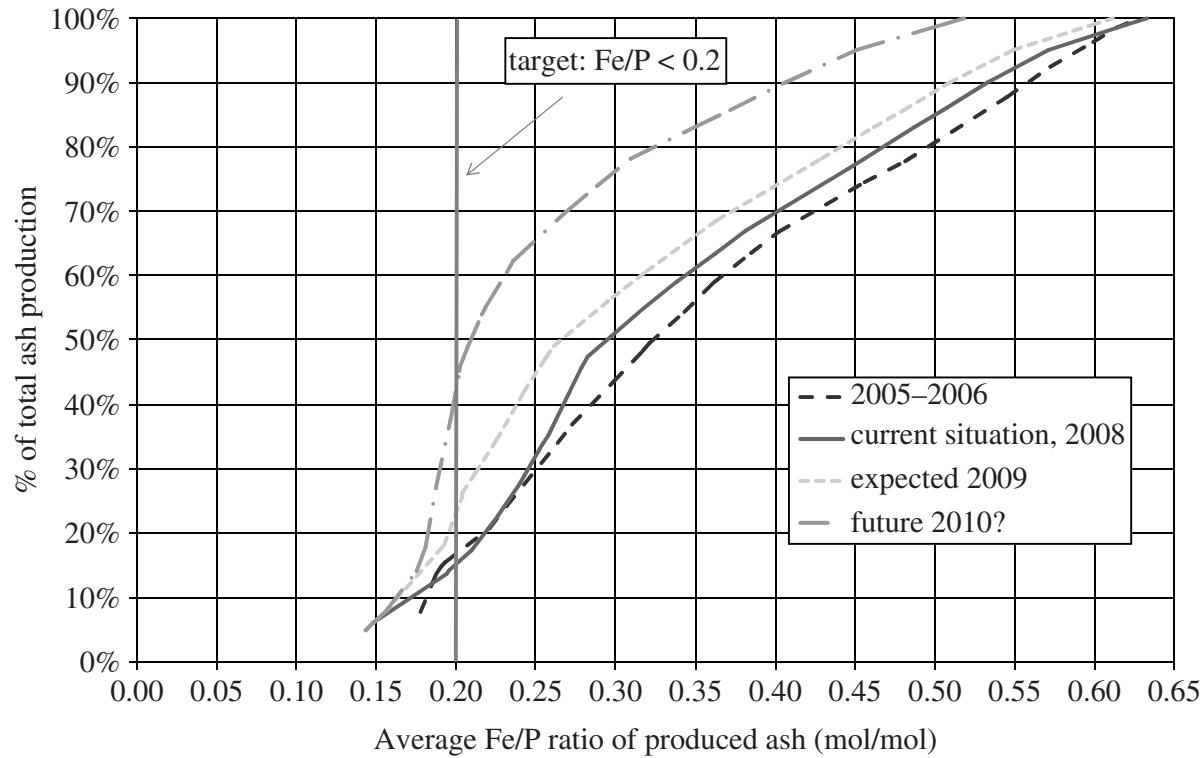


- Enhanced biological P removal
- Combined chemical & biological
- Chemical precipitation

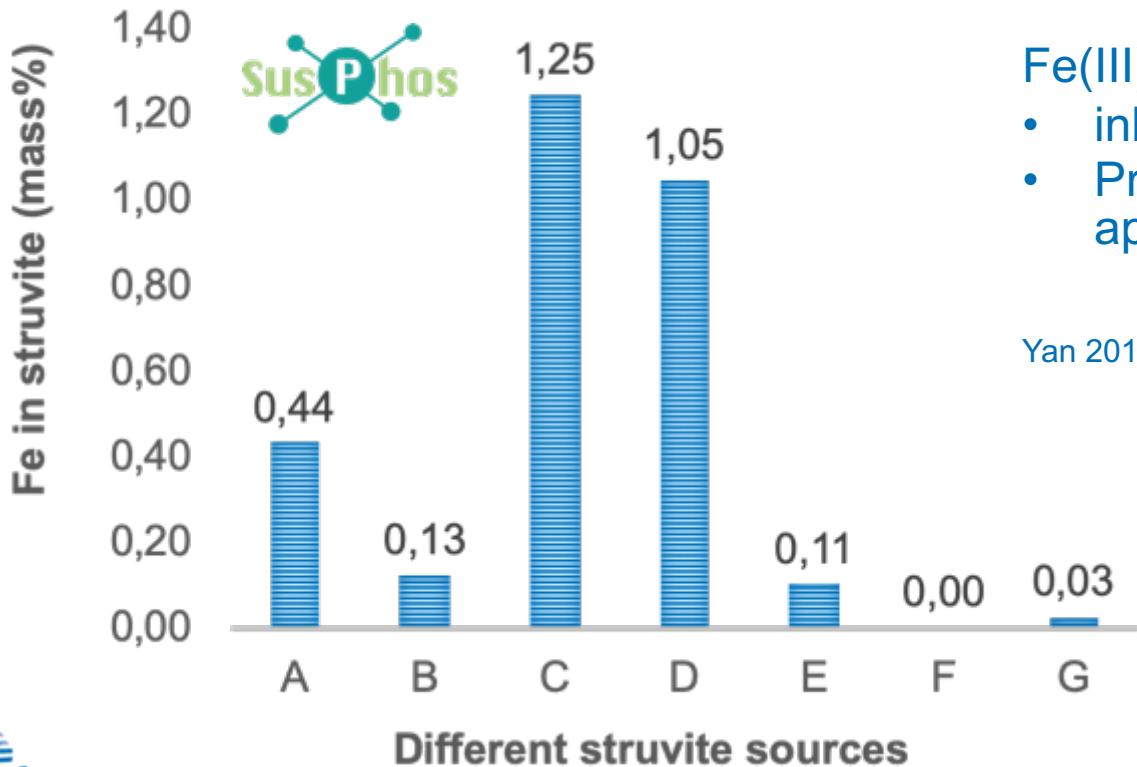
Chemical P precipitation  
(often Fe) is widely used

# Lot's of Fe in sewage sludge (ash)

Fe in ash SNB  
(25% of all sewage  
sludge in NL)



# Presence of Fe in struvite

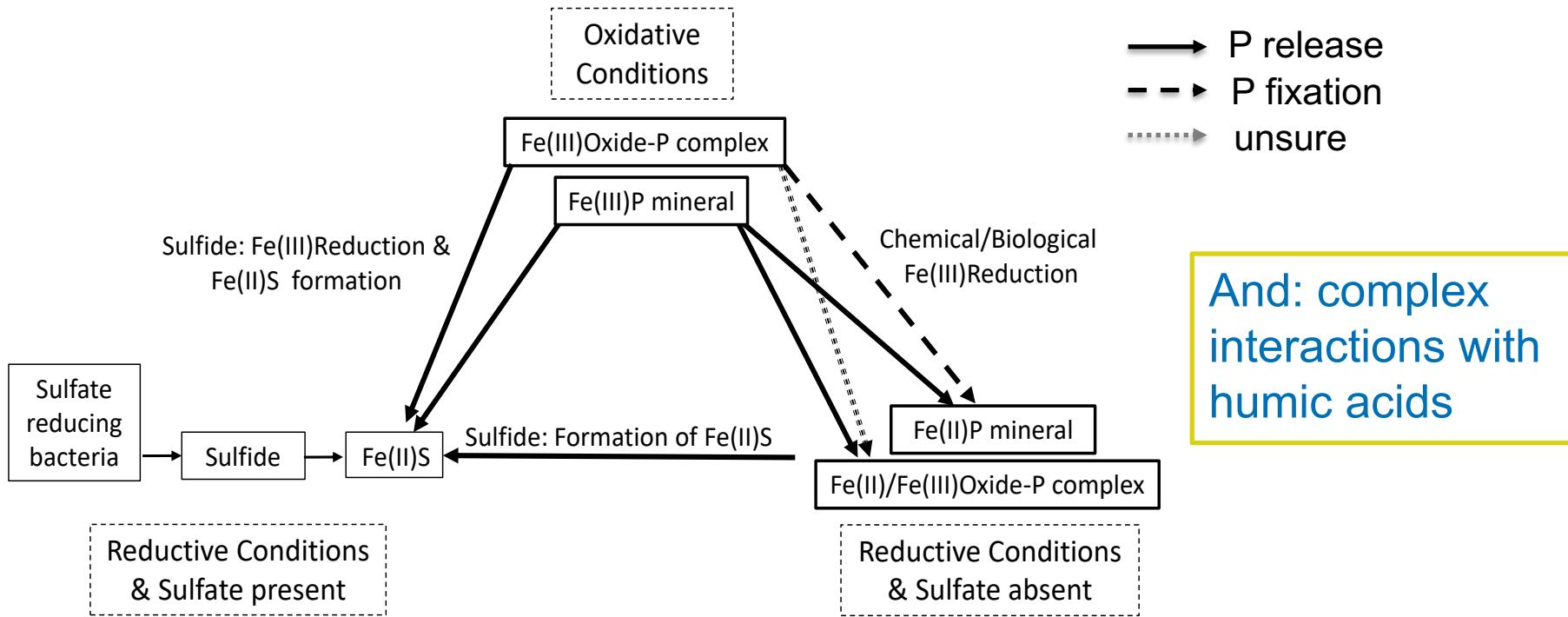


Fe(III) can:

- inhibit nucleation of struvite
- Promote irregular appearance of crystals

Yan 2014, Hutnik 2010

# Fe and P: complex interactions



# Role of Fe in biosolids

## EU perspective:

- Mixed views, focus on availability of P
- Most common: Fe is bad because the P is not available to plants  
Kidd 2007, Romer 2006, Krogstad 2005
- Others: P can be available, it depends  
Prochnow 2008, Nanzer 2014, Kahiluoto 2015

## US perspective:

- Fe is good because it limits surface run-off of P



# Acid leaching from sewage sludge ash

Behavior of Fe or Al-rich ashes is different

- P: start release at pH 3-4, maximum leaching at pH=2
- Al: start release at pH 4
- Fe leaching down to pH=2 is minimal.
- 30-40% lower acid consumption reported for high Fe ashes (compared to high Al ashes)



# pH changes to sewage sludge

Acidification to release P:

- Different behaviour for Fe and Al
- Varying solubilisation efficiencies

Alkaline treatment

- Lower release
- Release efficiencies vary significantly

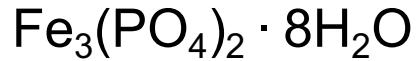
⇒ No clear picture

⇒ Need to better understand speciation of P

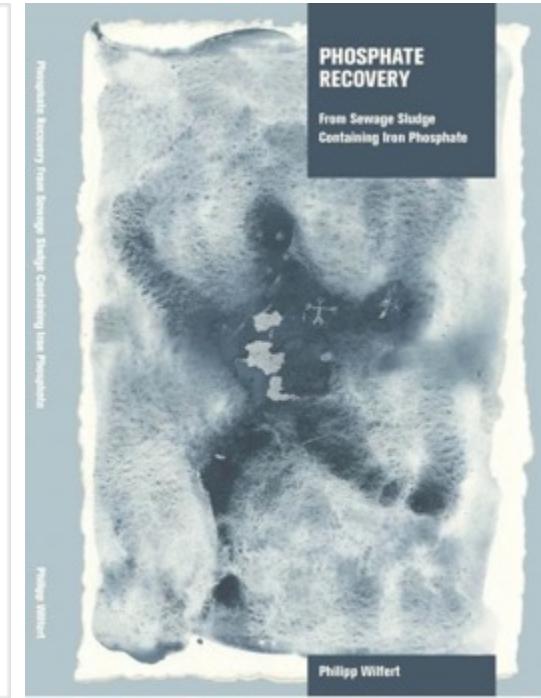
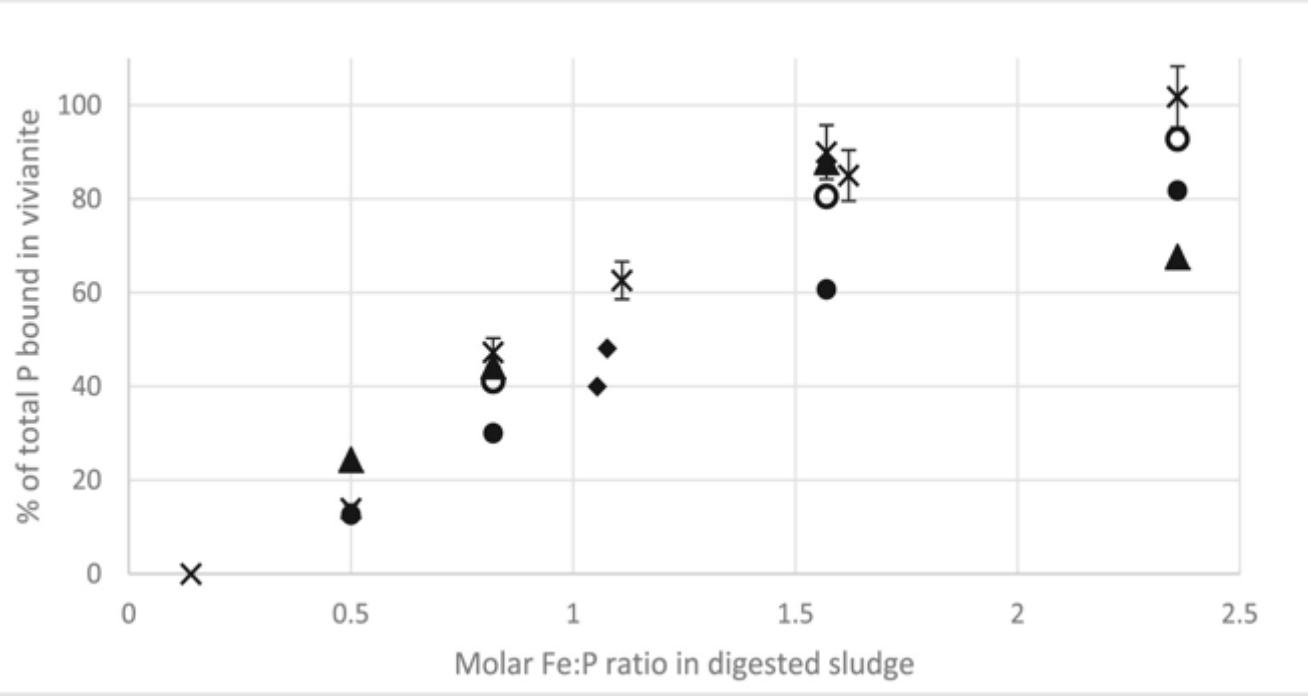
Effect of acidification. Gifhorn sludge (Hermanussen, 2012)

pH	Solubilization (% of total)		
	P	Fe	Al
4	55	40	0
3	70	70	25
2	90	95	85

# Vivianite: key mineral

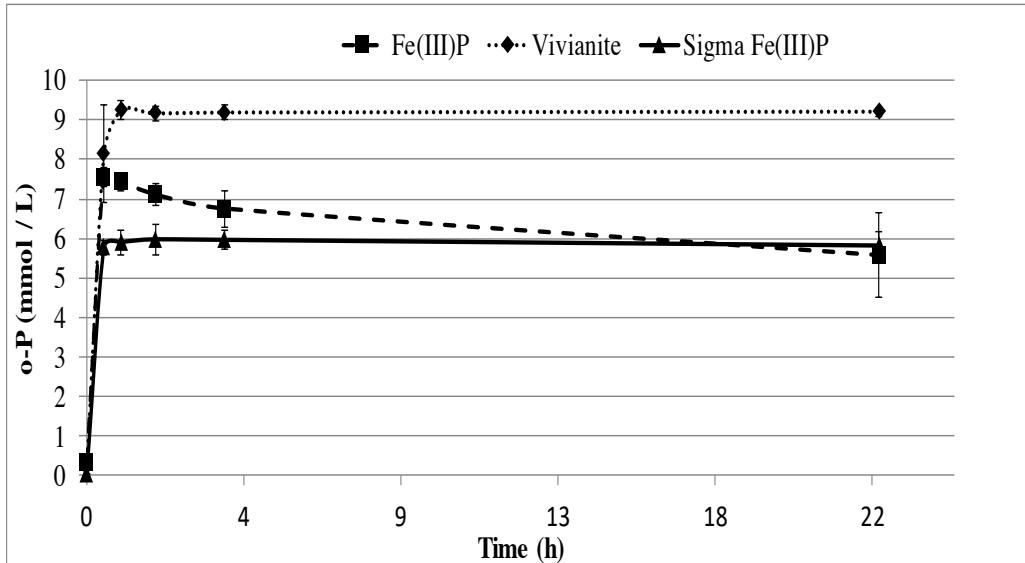


# Up to 90% of P in vivianite

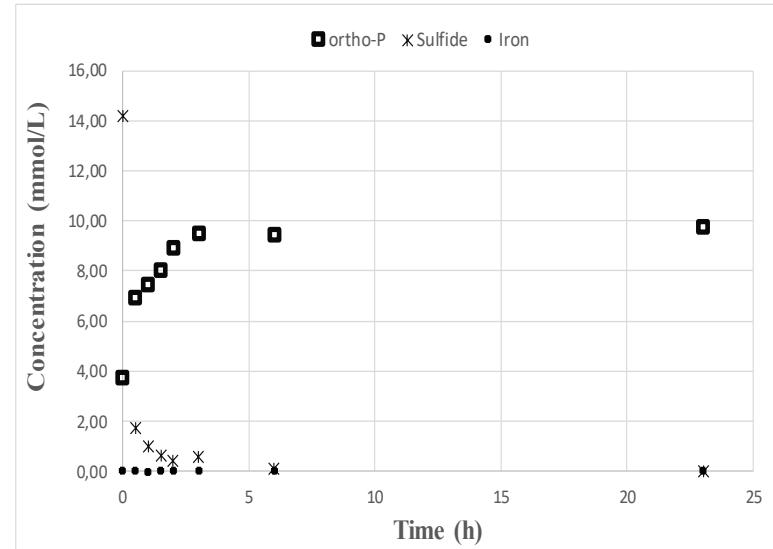


# Sulphide to release P

Release from pure FeP



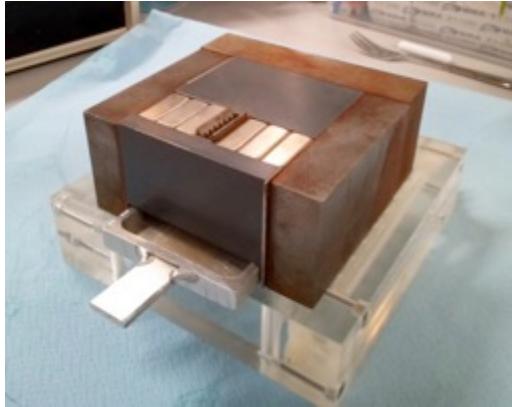
Release from digested sludge



# Paramagnetism of vivianite



# Magnetic recovery of vivianite



Lab  
2016-2017



Bench  
2018

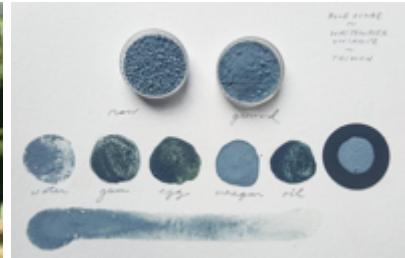


Pilot  
2018-2019

# Vivianite valorization

(Research in progress)

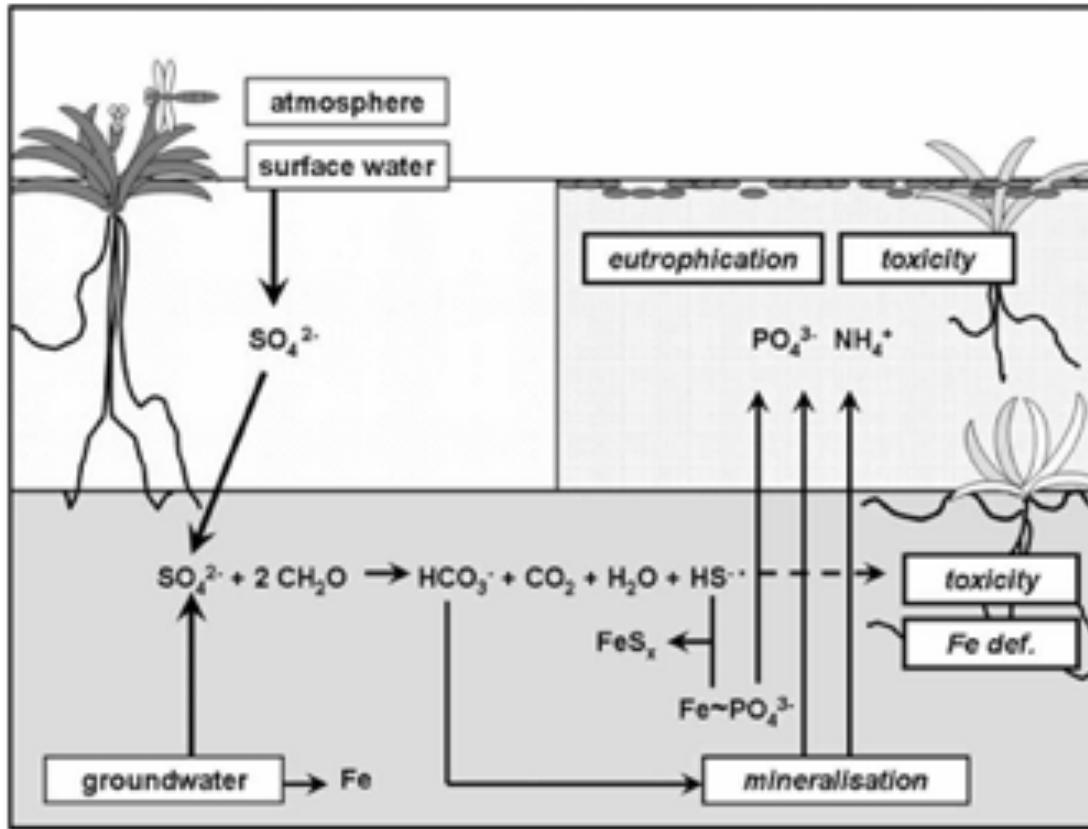
- Direct uses
  - Fe-fertilizer (iron chlorosis)
  - Organic paint
  - LiFePO<sub>4</sub> batteries
- Splitting in Fe and P
  - Alkaline treatment with KOH
  - Susphos: flame retardant





# Eutrofication

# Mobilisation of P in lakes



# Removal from agricultural drainage



Iron oxide  
coated sand

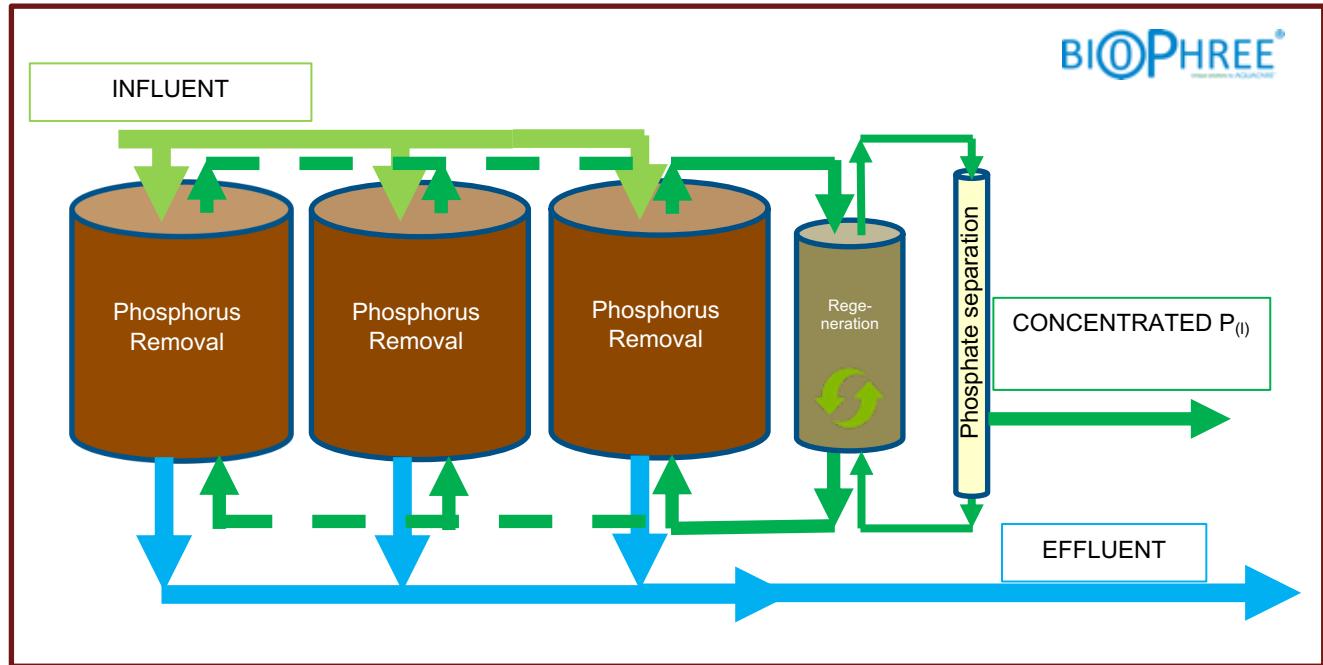
Up to 90 %  
phosphorus  
removal



# Regenerative adsorption

Regeneration  
reduces costs,  
recovers P

Prize winning:



# Take home message

- Fe and P interactions have impact on P recovery
- This interaction can be good or bad
- Role of Fe should be taken into account when evaluating effects on P-recovery
- Avoiding Fe seems to be impossible. Therefore understand and use it's interactions with P



Ministry of Economic Affairs

Ministry of Infrastructure & Environment

Outotec



Wetsus is co-funded by:

The Dutch Ministry of Economic Affairs (IOP-TTI); The Dutch Ministry of Infrastructure & Environment;  
The European Community (European Fund for Regional Development and Seventh Framework Programme);  
The Northern Netherlands Provinces, the city of Leeuwarden and the Province of Fryslân

combining scientific excellence with commercial relevance